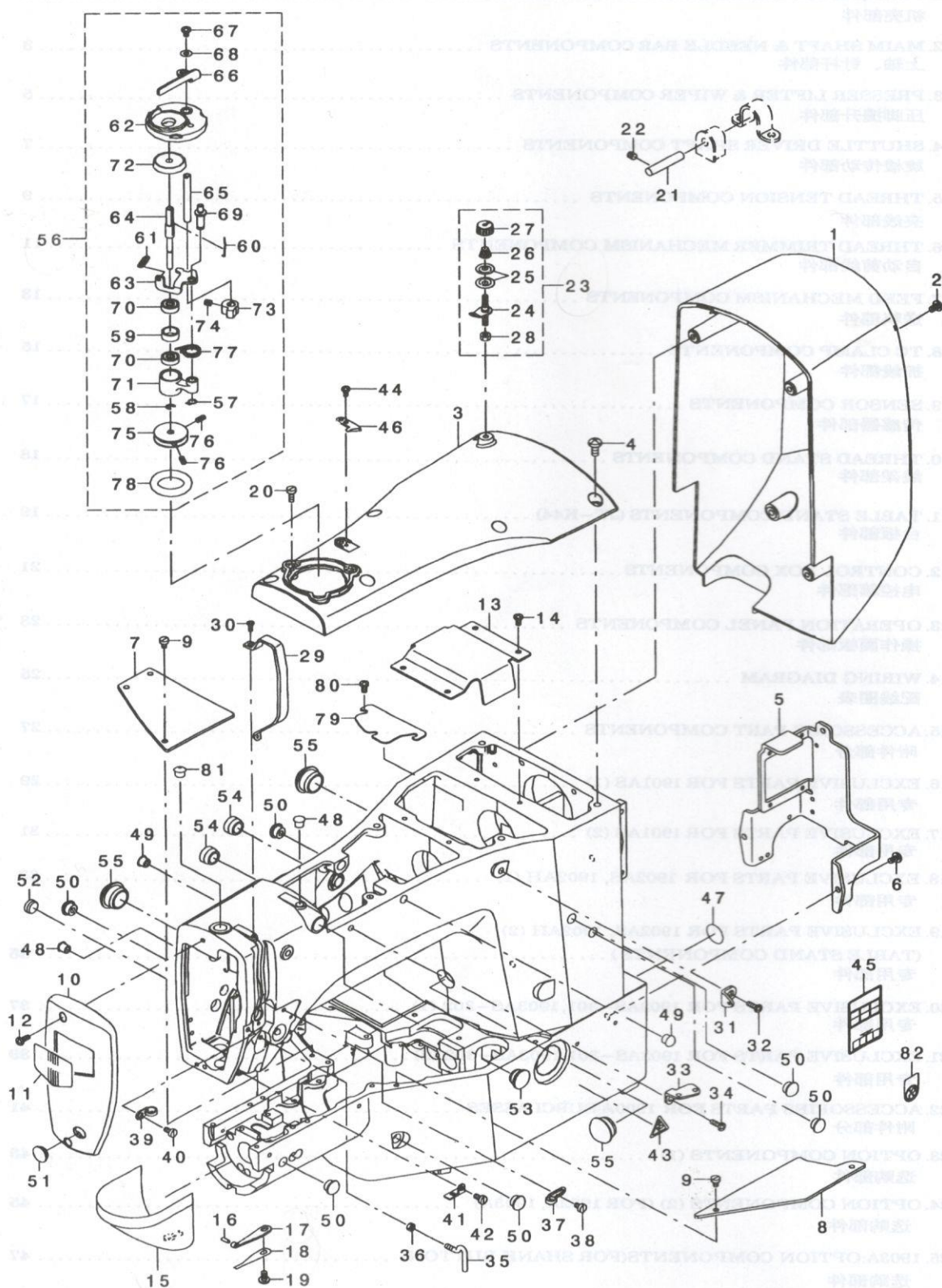


1.FRAME & MISCELLANEOUS COVER COMPONENTS

机壳部件



序号	图号	名称	DESCRIPTION	数量
1	400-06475	电机盖	MOTOR COVER	1
2	SM-5040855-SN	螺钉	SCREW	4
3	400-06478	上盖板	UPSIDE COVER	1
4	SM-4061255-SP	螺钉 M6 L=12	SCREW M6 L=12	6
5	400-10404	保护板	PROTECTION PLATE	1
6	SM-4050855-SP	螺钉	SCREW	3
7	400-06487	左上盖	BED COVER LEFT	1
8	400-06488	右上盖	BED COVER RIGHT	1
9	SM-6040650-TP	螺钉 M4 L=6	SCREW M4 L=6	5
10	400-06481	面板	FACE COVER	1
11	229-02506	面板标签	FACE PLATE	1
12	SM-4041055-SP	螺钉	SCREW	2
13	400-10405	曲柄盖	CRANK ROD COVRE	1
14	SM-5040855-SN	螺钉	SCREW	4
15	138-16855	罩壳	CYLINDER ARM CAP	1
16	135-08700	压簧销	HOOK COVER PRESSER SPRING PIN	1
17	135-08809	压簧A	HOOK COVER PRESSER SPRING A	1
18	135-08908	压簧B	HOOK COVER PRESSER SPRING B	1
19	SM-5040855-SN	螺钉	SCREW	1
20	SM-6041150-TP	螺钉 M4 L=11	SCREW M4 L=11	3
21	B2707-761-000	铰链销	HINGE STUD	2
22	SM-8060612-TP	螺钉 M6 L=6	SCREW M6 L=6	4
23	141-13468	小夹线器组件	BOBBIN THREAD TENSION ASM	1
24	141-13450	夹线杆组件	BOBBIN THREAD TENSION ROD ASM	(1)
25	B3126-012-000	夹线板	THREAD TENSION DISK	(2)
26	D7133-555-B00	夹线弹簧	CONNECTING ROD SPRING	(1)
27	110-72402	夹线螺母	THREAD TENSION NUT	(1)
28	NS-6110310-SP	螺母 11/64-40	NUT 11/64-40	(1)
29	138-16608	挑线杆防护罩	BALANCE COVER	1
30	SM-4030855-SN	螺钉 M3 L=8.0	SCREW M3 L=8.0	2
31	400-10414	1号过线板	THREAD GUIDE NO.1	1
32	SM-4061255-SP	螺钉 M6 L=12	SCREW M6 L=12	1
33	B1111-232-000	双眼过线板	THREAD GUIDE PLATE	1
34	SM-4061255-SP	螺钉 M6 L=12	SCREW M6 L=12	1
35	400-10571	L形过线勾 A	L SHAPED THREAD GUIDE A	1
36	NM-6040000-SN	螺母 M4	NUT M4	1
37	229-20508	过线勾A	ARM THREAD GUIDE A	1
38	SM-6040650-TP	螺钉 M4 L=6	SCREW M4 L=6	1
39	137-05108	过线勾 (B)	FRAME THREAD GUIDE (B)	1
40	SM-6040860-TP	螺钉 M4 L=8	SCREW M4 L=8	1
41	B1129-210-000	机壳过线勾 (B)	FRAME THREAD GUIDE (B)	1
42	SM-6040860-TP	螺钉 M4 L=8	SCREW M4 L=8	1
43	CM-3002000-02	警告标签 (25)	CAUTION LABEL (25)	1
44	SM-4030601-SN	螺钉M3×6	SCREW M3×6	1
45	CM-3012000-01	安全标签	SAFETY LABEL S	1
46	105-02300	切线刀	THREAD CUTTER	1
47	100-04109	底座标牌	GROUND MARK	1
48	TA-0750704-RO	橡皮塞	RUBBER PLUG	2
49	TA-0850604-RO	橡皮塞	RUBBER PLUG	2
50	TA-1050504-RO	橡皮塞	RUBBER PLUG	6
51	TA-1250406-RO	橡皮塞 D=12.5 L=4	RUBBER PLUG D=12.5 L=4	1
52	TA-1270502-RO	橡皮塞	RUBBER PLUG	1
53	TA-1470704-RO	橡皮塞	RUBBER PLUG	1
54	TA-1550902-RO	橡皮塞	PLUG	2
55	TA-2100904-RO	橡皮塞	RUBBER PLUG	3
56	262-60000	绕线器组件	BOBBIN WINDER UNIT	1
57	RC-0560711-KP	卡簧	RETAINING RING	(1)
58	RE-040000-KO	卡簧 4	E-RING 4	(1)
59	262-60802	衬套	BTW BEARING SPACER	(1)
60	262-61602	线轴弹簧	BOBBIN SPRING	(1)
61	262-61701	弹簧	BTW BEARING	(1)
62	262-60109	绕线器座	BTW BASE	(1)
63	262-60208	绕线器凸轮板	BTW CAM PLATE	(1)
64	262-60901	绕线器轴	BTW SHAFT	(1)
65	262-61008	绕线器杆轴	BTW LEVER SHAFT	(1)
66	262-61107	绕线器杆	BTW LEVER	(1)
67	SM-5040655-SN	螺钉	SCREW	(1)
68	WP-0450826-SC	垫片 4.5×10×0.8	WASHER 4.5×10×0.8	(1)
69	262-60307	绕线器轴	BTW BASE SHAFT	(1)
70	262-61305	轴承	BTW BEARING	(2)
71	262-60406	绕线器轴座	BTW SHAFT BASE	(1)
72	262-61206	绕线	BTW SPACER	(1)
73	262-60505	凸轮杆	BTW CAM LEVER	(1)
74	SM-8050502-TP	螺钉 M5 L=5	SCREW M5 L=5	(1)
75	262-60604	衬垫	BTW WHEEL	(1)
76	SM-8040802-TP	螺钉 M4×8	SCREW M4×8	(2)
77	262-60703	弹簧	BTW TORSION SPRING	(1)
78	262-61503	橡皮圈	BTW WHEEL RUBBER	(1)
79	400-11928	摆动杆下盖板	CRANK ROD UNDER COVER	1
80	SM-5040855-SN	螺钉	SCREW	3
81	229-01409	橡皮塞	NEEDLE BAR UPPER BUSH CAP	1
82	CM-1001000-01	禁止加油标记	OIL INJECTION PROHIBITION LABE	1

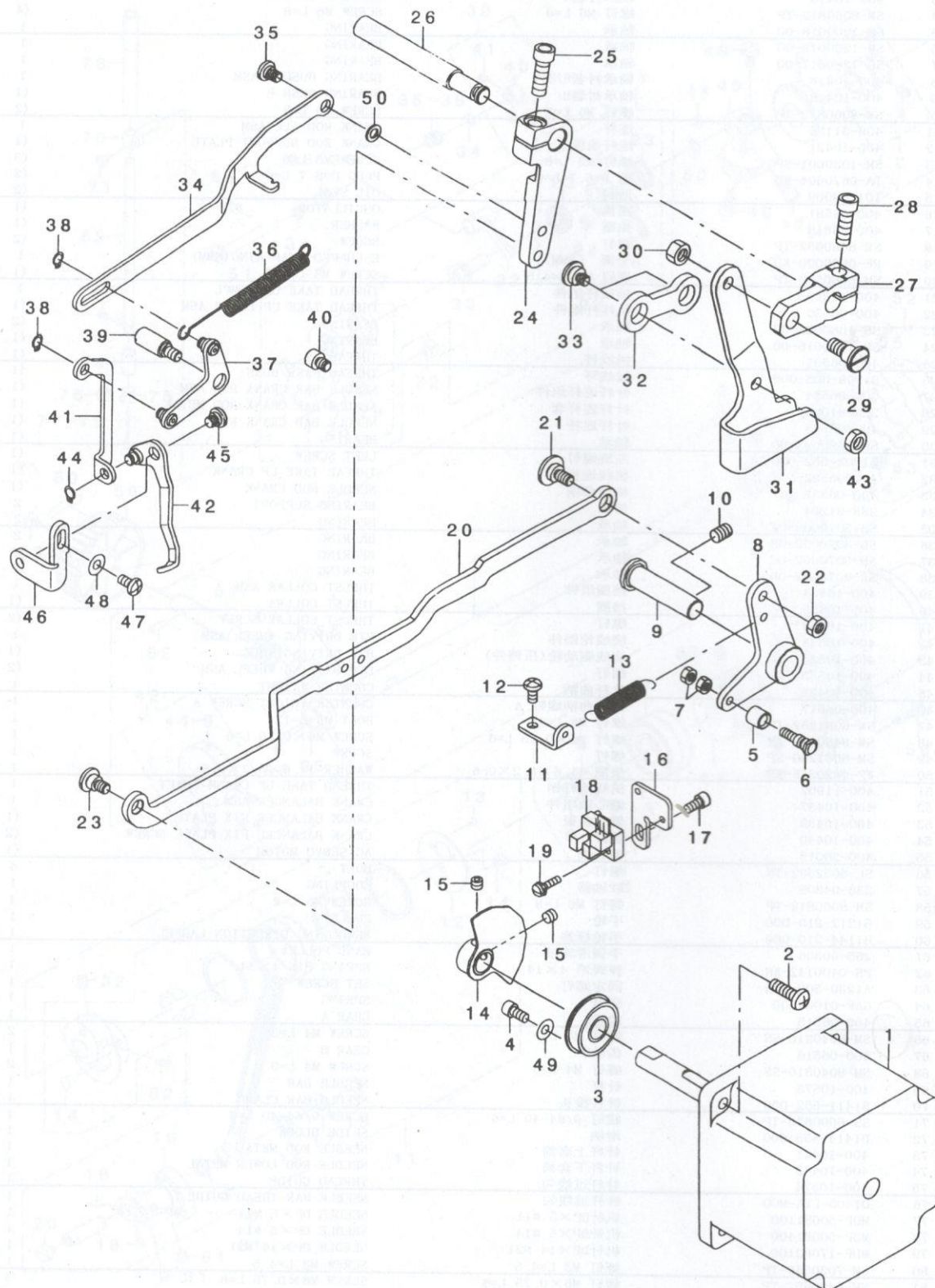
上轴、针杆部件



序号	图号	名称	DESCRIPTION	数量
1	400-10572	主轴	MAIN SHAFT	1
2	400-10415	轴承衬套A组件	BEARING BUSH A ASM	2
3	400-10416	轴承衬套A	BEARING BUSH A	(2)
4	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	(4)
5	SB-1200018-00	轴承	BEARING	1
6	SB-1200018-00	轴承	BEARING	1
7	SB-1200017-00	轴承	BEARING	1
8	400-10418	轴承衬套B组件	BEARING BUSH B ASM	1
9	400-10419	轴承衬套B	BEARING BUSH B	(1)
10	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	(2)
11	400-31136	连杆	CRANK ROD ALL ASM	1
12	400-10421	连杆盖板	CRANK ROD SUPPORT PLATE	(1)
13	SM-1030601-SP	螺钉 M3 L=6	SCREW M3 L=6	(3)
14	TA-0670604-RO	销 D=6.7 L=6	PLUG D=6.7 L=6	(2)
15	101-08009	油封	OIL SEAL	(2)
16	400-06561	摆齿	OSCILLATOR	(1)
17	400-26818	垫圈	WASHER	(1)
18	SM-8480652-TP	螺钉	SCREW	(2)
19	RE-0800000-KO	卡簧 (8MM)	E-SHAPED SNAP RING(8MM)	1
20	SM-6060550-TP	螺钉 M6 L=4.5	SCREW M6 L=4.5	(1)
21	400-06529	挑线杆组件	THREAD TAKE UP COMPL	1
22	400-06530	挑线杆组件	THREAD TAKE UP LEVER ASM	(1)
23	SB-1080022-00	轴承	BEARING	(2)
24	SB-1040016-00	轴承	BEARING	(1)
25	400-06531	挑线杆	THREAD	(1)
26	B1908-505-000	过线环	THREAD PASS BUSH	(1)
27	400-06534	针杆连杆组件	NEEDLE BAR CRANK ROD ASM	(1)
28	228-91006	针杆连杆套	NEEDLE BAR CRANK ROD METAL	(1)
29	400-06535	针杆连杆	NEEDLE BAR CRANK ROD	(1)
30	SB-1080023-00	轴承	BEARING	(1)
31	B1903-552-000	左旋螺钉	LEFT SCREW	(1)
32	400-06532	挑线连杆	THREAD TAKE UP CRANK	(1)
33	400-06537	挑线曲柄	NEEDLE ROD CRANK	(1)
34	288-91204	垫圈	BEARING SUPPORT	2
35	SB-3070002-0A	轴承	BEARING	2
36	SB-3070002-0B	轴承	BEARING	2
37	SB-3070002-0C	轴承	BEARING	2
38	SB-3070002-0D	轴承	BEARING	2
39	400-10434	挡圈组件	THRUST COLLAR ASM	1
40	400-10435	挡圈	THRUST COLLAR	(1)
41	400-10436	螺钉	THRUST COLLAR SCREW	(2)
42	400-10533	绕线轮组件	BTW DRIVING WHEEL ASM	1
43	400-10534	绕线驱动轮(压铸件)	BTW DRIVING WHEEL	(1)
44	400-10533	螺钉	BTW DRIVING WHEEL ASM	(2)
45	400-10423	针杆曲柄	COUNTER WEIGHT	1
46	400-06517	针杆曲柄螺钉 A	COUNTER WEIGHT SCREW A	1
47	SM-6081252-TP	螺钉 M8 L=12	BOLT M8 L=12	1
48	SM-8480652-TP	螺钉 M6×0.75 L=6	SCREW M6×0.75 L=6	1
49	SM-6061200-SP	螺钉	SCREW	1
50	WP-0820516-SP	垫圈 11.6×8.2×0.6	WASHER 11.6×8.2×0.6	1
51	400-11902	挑线连杆销	THREAD TAKE UP CRANK SHAFT	1
52	400-10437	偏心轴组件	CRANK BALANCER ASM	1
53	400-10439	偏心盖板	CRANK BALANCER FIX PLATE	(1)
54	400-10440	螺钉	CRANK BALANCER FIX PLATE SCREW	(2)
55	400-28015	偏心块	AC SERVO MOTOR	(1)
56	SL-6052592-TN	螺钉	BOLT	4
57	236-04309	联轴器	COUPLING	1
58	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	4
59	B1212-210-D00	手轮	PULLEY	1
60	B1144-210-000	手轮标签	REVOLVING DIRECTION LABEL	1
61	265-00306	手调滑轮轴	HAND PULLEY	1
62	PS-0400142-KH	弹簧销 4×14	SPRING PIN 4×14	1
63	A1230-500-00A	固定螺钉	SET SCREW	1
64	GAF-01007000	弹簧	SPRING	1
65	400-06515	齿轮A	GEAR A	1
66	SM-8040310-SS	螺钉 M4 L=3	SCREW M4 L=3	2
67	400-06516	齿轮B	GEAR B	1
68	SM-8040310-SS	螺钉 M4 L=3	SCREW M4 L=3	2
69	400-10573	针杆	NEEDLE BAR	1
70	B1411-552-000	针杆接头	NEEDLE BAR CLAMP	1
71	SS-6090670-TP	螺钉 9/64-40 L=6	SCREW 9/64-40 L=6	1
72	B1414-555-000	滑块	SLIDE BLOCK	1
73	400-10441	针杆上套筒	NEEDLE ROD METAL	1
74	400-10442	针杆下套筒	NEEDLE ROD LOWER METAL	1
75	400-10574	针杆过线勾	THREAD GUIDE	1
76	D1405-L7A-M00	针杆过线勾	NEEDLE BAR THEAD GUIDE	1
77	MDP-500B1100	机针DP×5 #11	NEEDLE DP×5 #11	1
78	MDP-500B1400	机针DP×5 #14	NEEDLE DP×5 #14	1
79	MDP-170B2100	机针DP×14 #21	NEEDLE DP×14 #21	1
80	SM-7030550-TP	螺钉 M3 L=4.5	SCREW M3 L=4.5	1
81	SM-8480652-TP	螺钉 M6×0.75 L=6	SCREW M6×0.75 L=6	3
82	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	2
83	400-28015	交流伺服电机	AC SERVO MOTOR	1
84	SM-6061250-TP	螺钉 M6 L=12	SCREW M6 L=12	2

3.PRESSER LIFTER & WIPER COMPONENTS

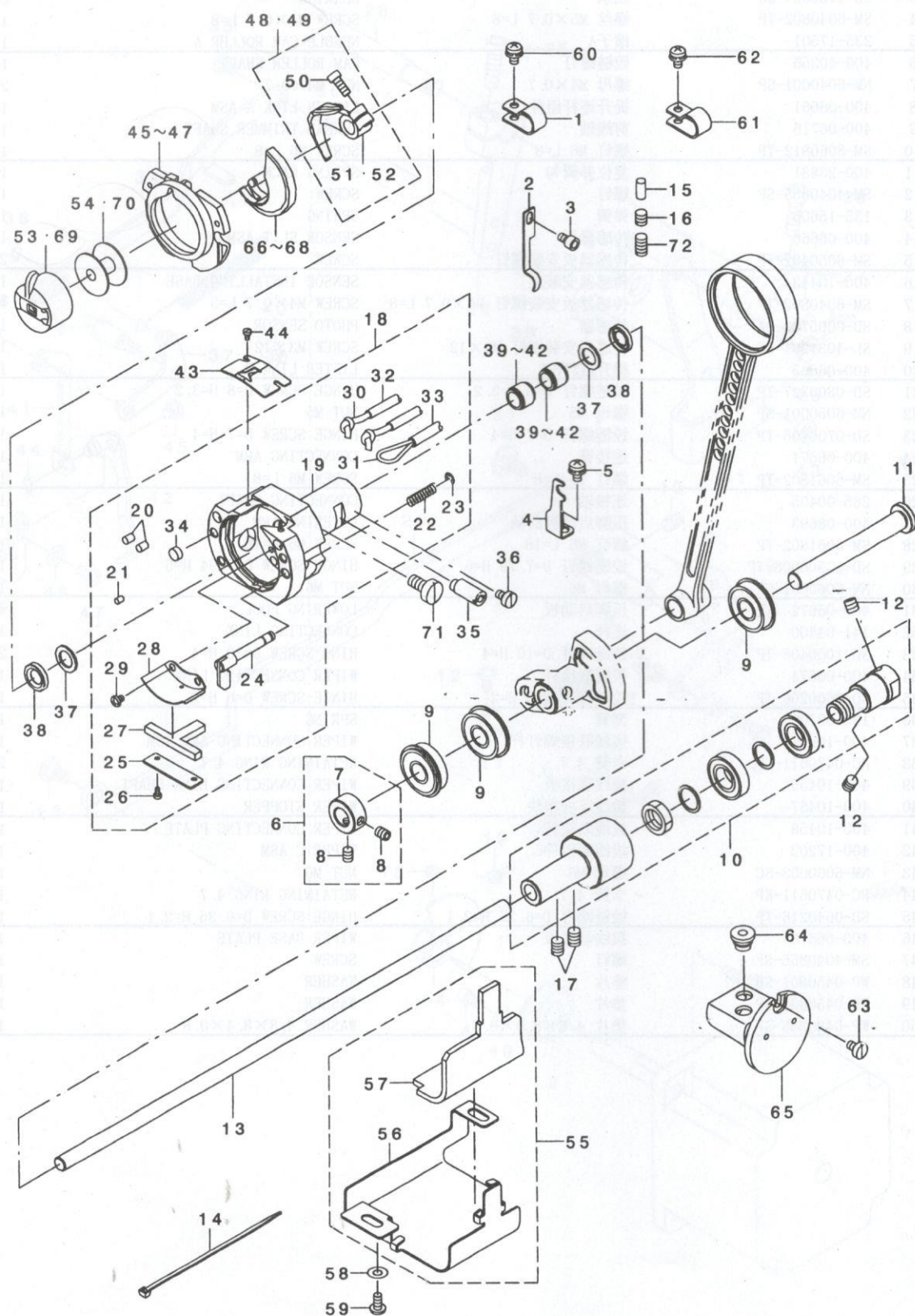
压脚提升部件



序号	图号	名称	DESCRIPTION	数量
1	400-29903	压脚提升电机	PRESSER LIFTING MOTOR	1
2	SM-4051655-SP	螺丝 M5 L=16	SCREW M5 L=16	4
3	SB-1100024-00	轴承	BEARING	0
4	SM-6040802-TP	螺丝 M5×0.7 L=8	SCREW M4×0.7 L=8	1
5	235-17501	滚子A	NEEDLE CAM ROLLER A	1
6	400-40256	铰链螺钉	CAM ROLLER SHAFT	1
7	NM-6040001-SP	螺母 M4×0.7	NUT M4×0.7	2
8	400-06661	提升连杆组件	LIFTEN LINK A ASM	1
9	400-06716	剪线轴	THREAD TRIMMER SHAFT	1
10	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	1
11	400-23831	复位弹簧勾	SPRING RACK	1
12	SM-4040855-SP	螺钉	SCREW	1
13	135-15606	弹簧	SPRING	1
14	400-06666	传感器板	SENSOR SLIT ASM	1
15	SM-8050402-TP	传感器板安装螺钉	SCREW	2
16	400-10443	传感器安装座	SENSOR INSTALLING BASE	1
17	SM-6040802-TP	传感器板安装螺钉 M4×0.7 L=8	SCREW M4×0.7 L=8	1
18	HD-0005700-0A	传感器	PHOTO SENSOR	1
19	SL-4031291-SC	传感器安装螺钉 M3×12	SCREW M3×12	1
20	400-06665	提升连杆B	LIFTER LINK B	1
21	SD-0800327-TP	铰链螺钉 D=8 H=3.2	HINGE SCREW D=8 H=3.2	1
22	NM-6050001-SP	螺母 M5	NUT M5	1
23	SD-0700406-TP	铰链螺钉 D=7 H=4	HINGE SCREW D=7 H=4	1
24	400-06671	连接臂	CONNECTING ARM	1
25	SM-6061802-TP	螺钉 M6 L=8	SCREW M6 L=8	1
26	265-00405	连接轴	CONNECTING SHAFT	1
27	400-08693	压脚启动板曲柄	LOWERING ARM	1
28	SM-6061802-TP	螺钉 M6 L=18	SCREW M6 L=18	1
29	SD-07906006-TP	铰链螺钉 D=7.79 H=6	HINGE SCREW D=7.94 H=6	1
30	NM-6060001-CP	螺母 M6	NUT M6	1
31	400-06672	压脚启动板	LOWERING FOOL	1
32	141-04400	连杆	CONNECTING LINK	1
33	SD-1000406-TP	铰链螺钉 D=10 H=4	HING SCREW D=10 H=4	2
34	400-06674	拔线联接杆	WIPER CONNECTING LINK	1
35	SD-0600206-TP	铰链螺钉 M=6 H=2	HINGE SCREW D=6 H=2	1
36	135-09708	弹簧	SPRING	1
37	400-10451	拔线联接螺钉杆	WIPER CONNECTING ARM ASM	1
38	RC-0470611-KP	卡簧 4.7	RETAINING RING 4.7	2
39	400-10455	拔线联接板	WIPER CONNECTING LINK SHAFT	1
40	400-10457	挑线连杆挡块	WIPER STOPPER	1
41	400-10458	拔线联接杆	WIPER CONNECTING PLATE	1
42	400-17202	拔线器组件C	WIPER C ASM	1
43	NM-6060003-SC	螺母 M6	NUT M6	1
44	RC-0470611-KP	卡簧 4.7	RETAINING RING 4.7	1
45	SD-0640216-TP	铰链螺钉 D=6.35 H=2.1	HINGE SCREW D=6.35 H=2.1	1
46	400-06678	拔线器底板	WIPER BASE PLATE	1
47	SM-4040855-SP	螺钉	SCREW	1
48	WP-0450801-SP	垫片	WASHER	1
49	WP-0450801-SP	垫片	WASHER	1
50	WP-0480856-SP	垫片 4.8×8.4×0.8	WASHER 4.8×8.4×0.8	1

4. SHUTTLE DRIVER SHAFT COMPONENTS

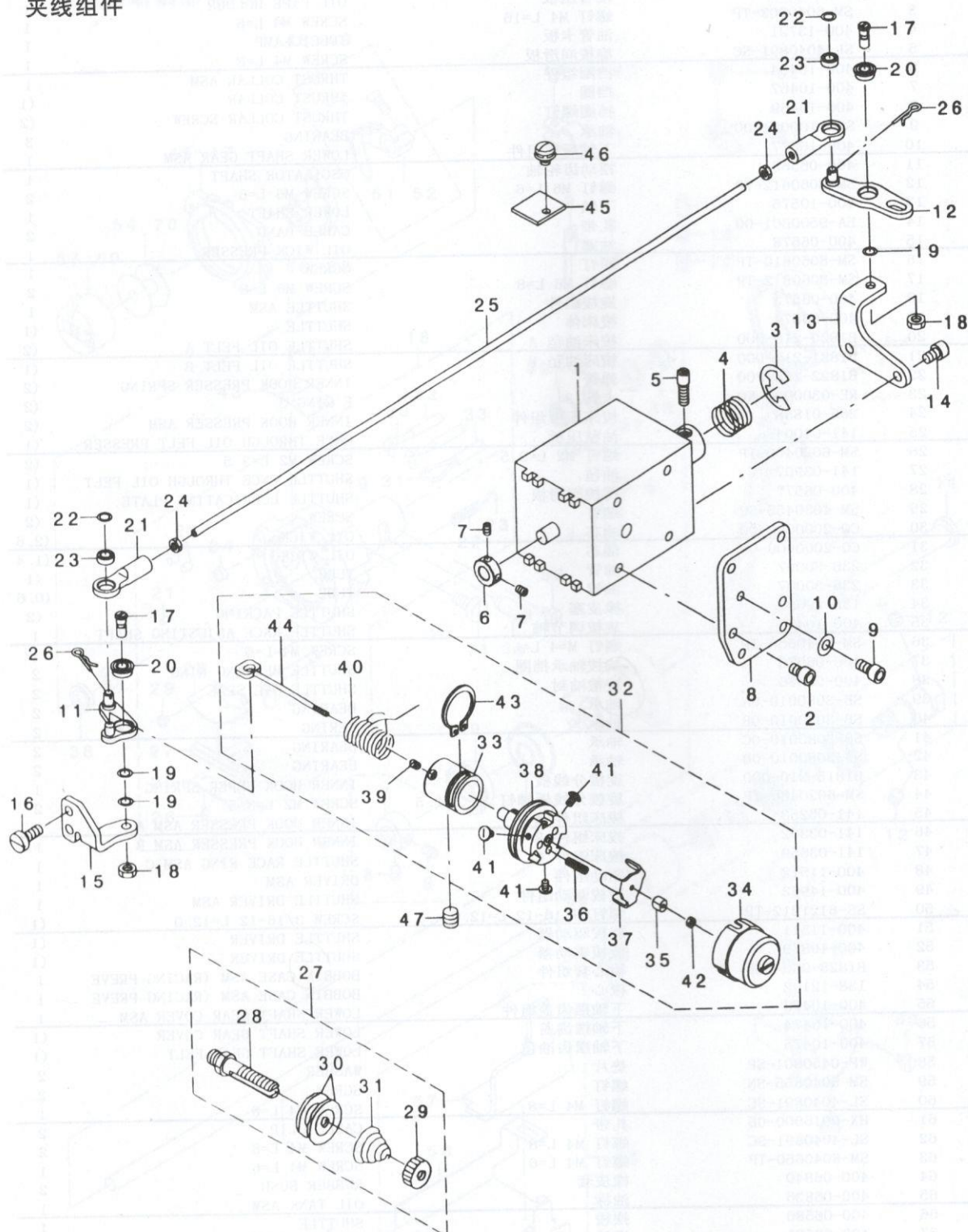
旋梭传动轴部件



序号	图号	名称	DESCRIPTION	数量
1	HX-0015000-0D	管卡	CABLE CLIP	1
2	400-12127	油管压板	OIL PIPE HOLDER	1
3	SM-6040602-TP	螺钉 M4 L=16	SCREW M4 L=6	1
4	400-13721	油管卡板	TUBE CLAMP	1
5	SL-4040891-SC	旋梭润滑油板	SCREW M4 L=8	1
6	400-10464	挡圈组件	THRUST COLLAR ASM	1
7	400-10467	挡圈	THRUST COLLAR	(1)
8	400-10469	挡圈螺钉	THRUST COLLAR SCREW	(2)
9	SB-1100024-00	轴承	BEARING	3
10	400-16077	下轴后部组件	LOWER SHAFT GEAR ASM	1
11	400-06563	摆动齿轮轴	OSCILATOR SHAFT	1
12	SM-8060612-TP	螺钉 M6 L=6	SCREW M6 L=6	2
13	400-10575	下轴	LOWER SHAFT	1
14	EA-9500B01-00	扎带	CABLE BAND	2
15	400-06578	油塞	OIL WICK PRESSER	1
16	SM-8060610-TP	螺钉	SCREW	1
17	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	2
18	400-06573	旋梭组件	SHUTTLE ASM	1
19	400-06574	梭床体	SHUTTLE	(1)
20	B1820-210-D00	梭床油毡 A	SHUTTLE OIL FELT A	(2)
21	B1821-210-D00	梭床油毡 B	SHUTTLE OIL FELT B	(1)
22	B1822-215-P00	弹簧	INNER HOOK PRESSER SPRING	(2)
23	RE-0300000-K0	卡簧 3	E RING 3	(2)
24	265-01858	梭床压板组件	INNER HOOK PRESSER ASM	(2)
25	141-04004	油毡压板	ONCE THROUGH OIL FELT PRESSER	(1)
26	SM-6020460-TP	螺钉 M2 L=3.5	SCREW M2 L=3.5	(2)
27	141-03907	油毡	SHUTTLE ONCE THROUGH OIL FELT	(1)
28	400-06577	摆梭润滑油板	SHUTTLE LUBRICATING PLATE	(1)
29	SM-4030455-SP	螺钉	SCREW	(2)
30	CQ-2000000-00	油芯	OIL WICK	(2.6)
31	CQ-2000000-00	油芯	OIL WICK	(1.4)
32	236-30007	油管	TUBE	(1)
33	236-30007	油管	TUBE	(0.6)
34	135-29607	橡皮塞	SHUTTLE PACKING	(2)
35	400-10471	旋梭调节轴	SHUTTLE RACE ADJUSTING SHAFT	1
36	SM-6040650-TP	螺钉 M=4 L=6	SCREW M4 L=6	1
37	400-06575	旋梭轴承挡圈	SHUTTLE BEARING RING	2
38	400-06576	旋梭油封	SHUTTLE OIL SEAL	2
39	SB-3080010-0A	轴承	BEARING	2
40	SB-3080010-0B	轴承	BEARING	2
41	SB-3080010-0C	轴承	BEARING	2
42	SB-3080010-0D	轴承	BEARING	2
43	B1815-210-000	旋梭分线板	INNER HOOK UPPER SPRING	1
44	SM-6020460-TP	旋梭分线板螺钉 M2 L=3.5	SCREW M2 L=3.5	2
45	141-03253	梭床组件 A	INNER HOOK PRESSER ASM A	1
46	141-03352	梭床组件 B	INNER HOOK PRESSER ASM B	1
47	141-03659	梭床组件 C	SHUTTLE RACE RING ASM C	1
48	400-11512	驱动组件	DRIVER ASM	1
49	400-14963	旋梭驱动组件	SHUTTLE DRIVER ASM	1
50	SS-6121212-TP	螺钉 3/16-12 L=12.0	SCREW 3/16-12 L=12.0	(1)
51	400-11511	旋梭驱动器	SHUTTLE DRIVER	(1)
52	400-10879	旋梭驱动器	SHUTTLE DRIVER	(1)
53	B1828-980-0BB	梭心套组件	BOBBIN CASE ASM (RACING PREVE	1
54	138-12102	梭心	BOBBIN CASE ASM (RACING PREVE	1
55	400-10473	下轴摆齿盖组件	LOWER SHAFT GEAR COVER ASM	1
56	400-10474	下轴摆齿盖	LOWER SHAFT GEAR COVER	(1)
57	400-10475	下轴摆齿油毡	LOWER SHAFT GEAR FELT	(1)
58	WP-0450801-SP	垫片	WASHER	2
59	SM-5040855-SN	螺钉	SCREW	2
60	SL-4040891-SC	螺钉 M4 L=8	SCREW M4 L=8	1
61	HX-0015000-0B	扎带	CABLE CLIP	2
62	SL-4040891-SC	螺钉 M4 L=8	SCREW M4 L=8	2
63	SM-6040650-TP	螺钉 M4 L=6	SCREW M4 L=6	1
64	400-06840	橡皮套	RUBBER BUSH	2
65	400-06836	油标	OIL TANK ASM	1
66	400-06580	摆梭	SHUTTLE	1
67	400-06581	摆梭	SHUTTLE (H)	1
68	400-14965	摆梭	SHUTTLE (H)	1
69	B1828-210-DAA	梭心套组件	BOBBIN CASE ASM (RACING PREVE	1
70	B1806-210-D00	梭心	BOBBIN	1
71	400-10470	旋床体螺钉	SHUTTLE ASM SCREW	1
72	SM-8061050-TP	螺钉	SCREW	1

5.THREAD TENSION COMPONENTS

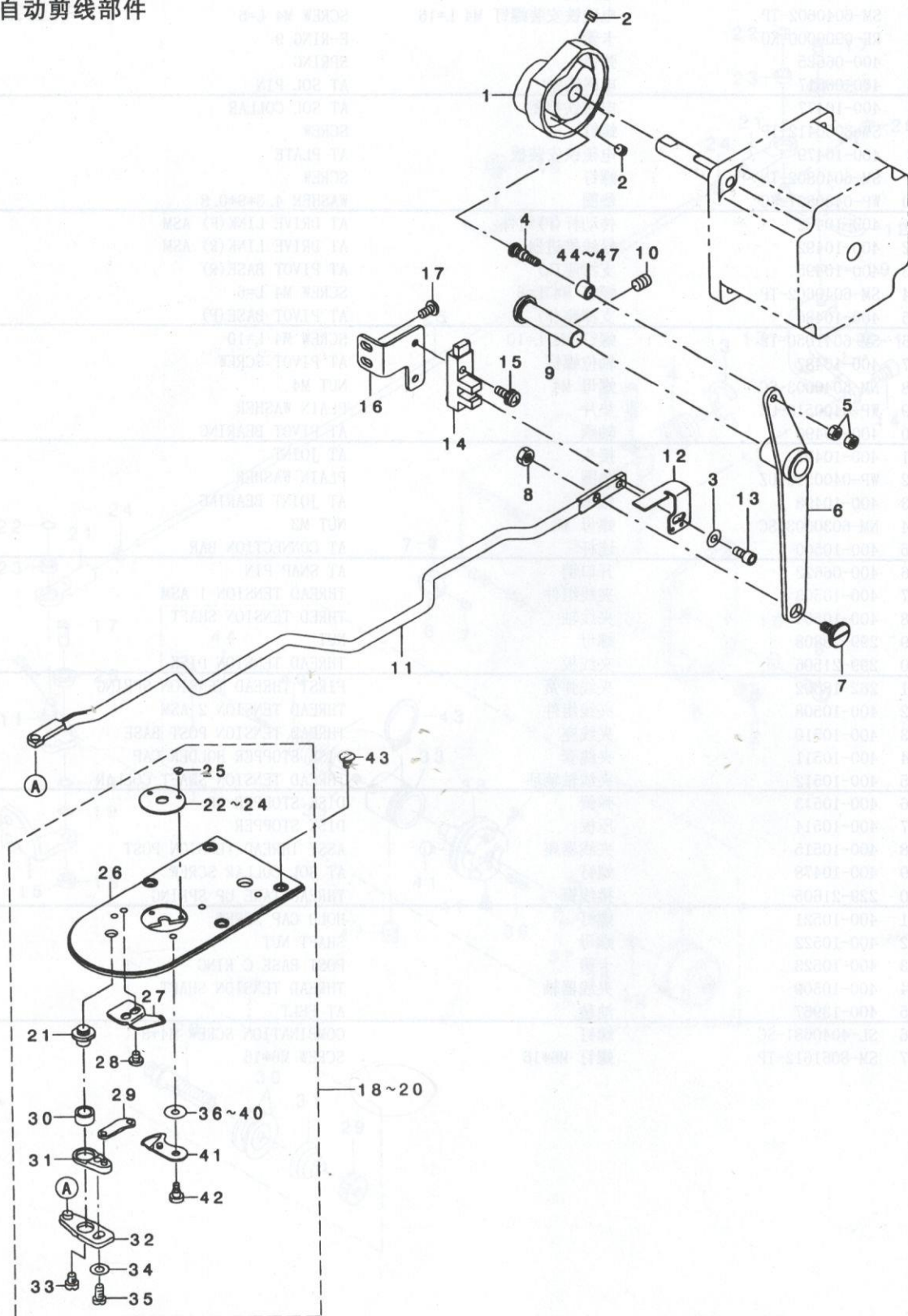
夹线组件



序号	图号	名称	DESCRIPTION	数量
1	400-06628	电磁铁	AT SOLENOID	1
2	SM-6040602-TP	电磁铁安装螺钉 M4 L=16	SCREW M4 L=16	4
3	RE-0900000-K0	卡簧	E-RING 9	1
4	400-06625	弹簧	SPRING	1
5	400-06617	电磁铁销	AT SOL PIN	1
6	400-10477	电磁铁挡圈	AT SOL COLLAR	1
7	SM-8030412-TP	螺钉	SCREW	2
8	400-10479	电磁铁安装板	AT PLATE	1
9	SM-6040802-TN	螺钉	SCREW	2
10	WP-0430801-SC	垫圈	WASHER 4.3*9*0.8	2
11	400-10482	传动杆(F)组件	AT DRIVE LINK(F) ASM	1
12	400-10492	松线推进器	AT DRIVE LINK(R) ASM	1
13	400-10495	支撑座(R)	AT PIVOT BASE(R)	1
14	SM-6040602-TP	螺钉 M4 L=6	SCREW M4 L=6	2
15	400-10486	支撑座(F)	AT PIVOT BASE(F)	1
16	SM-6041050-TP	螺钉 M4 L=10	SCREW M4 L=10	2
17	400-10487	轴位螺钉	AT PIVOT SCREW	2
18	NM-6040003-SC	螺母 M4	NUT M4	2
19	WP-0400516-UZ	垫片	PLAIN WASHER	3
20	400-10490	轴承	AT PIVOT BEARING	2
21	400-10497	接头	AT JOINT	2
22	WP-0400516-UZ	垫圈	PLAIN WASHER	2
23	400-10498	轴承	AT JOINT BEARING	2
24	NM-6030003-SC	螺母 M3	NUT M3	2
25	400-10500	连杆	AT CONNECTION BAR	1
26	400-06622	开口销	AT SNAP PIN	2
27	400-10503	夹线组件	THREAD TENSION 1 ASM	1
28	400-10504	夹线轴	THRED TENSION SHAFT	(1
29	299-28808	螺母	NUT	(1
30	299-21506	夹线板	THREAD TENSION DISK	(2
31	262-18602	夹线弹簧	FIRST THREAD TENSION SPRING	(1
32	400-10508	夹线组件	THREAD TENSION 2 ASM	1
33	400-10510	夹线座	THREAD TENSION POST BASE	(1
34	400-10511	夹线套	DISK STOPPER HOLDER CAP	(1
35	400-10512	夹线轴辆环	THREAD TENSION SHAFT COLLAR	(1
36	400-10513	弹簧	DISK STOPPER SP	(3
37	400-10514	压板	DISK STOPPER	(1
38	400-10515	夹线器座	ASSY THREAD TENSION POST	(1
39	400-10478	螺钉	AT SOL COLLAR SCREW	(1
40	229-21605	挑线簧	THREAD TAKE UP SPRING	(1
41	400-10521	螺钉	HOLD CAP SCREW	(3
42	400-10522	螺母	SHAFT NUT	(1
43	400-10523	卡簧	POST BASE C RING	(1
44	400-10509	夹线器轴	THREAD TENSION SHAFT	(1
45	400-13967	油毡	AT FELT	1
46	SL-4040681-SC	螺钉	COMBINATION SCREW M4*8	1
47	SM-8061612-TP	螺钉 M6*16	SCREW M6*16	1

6.THREAD TRIMMER MECHANISM COMPONENTS

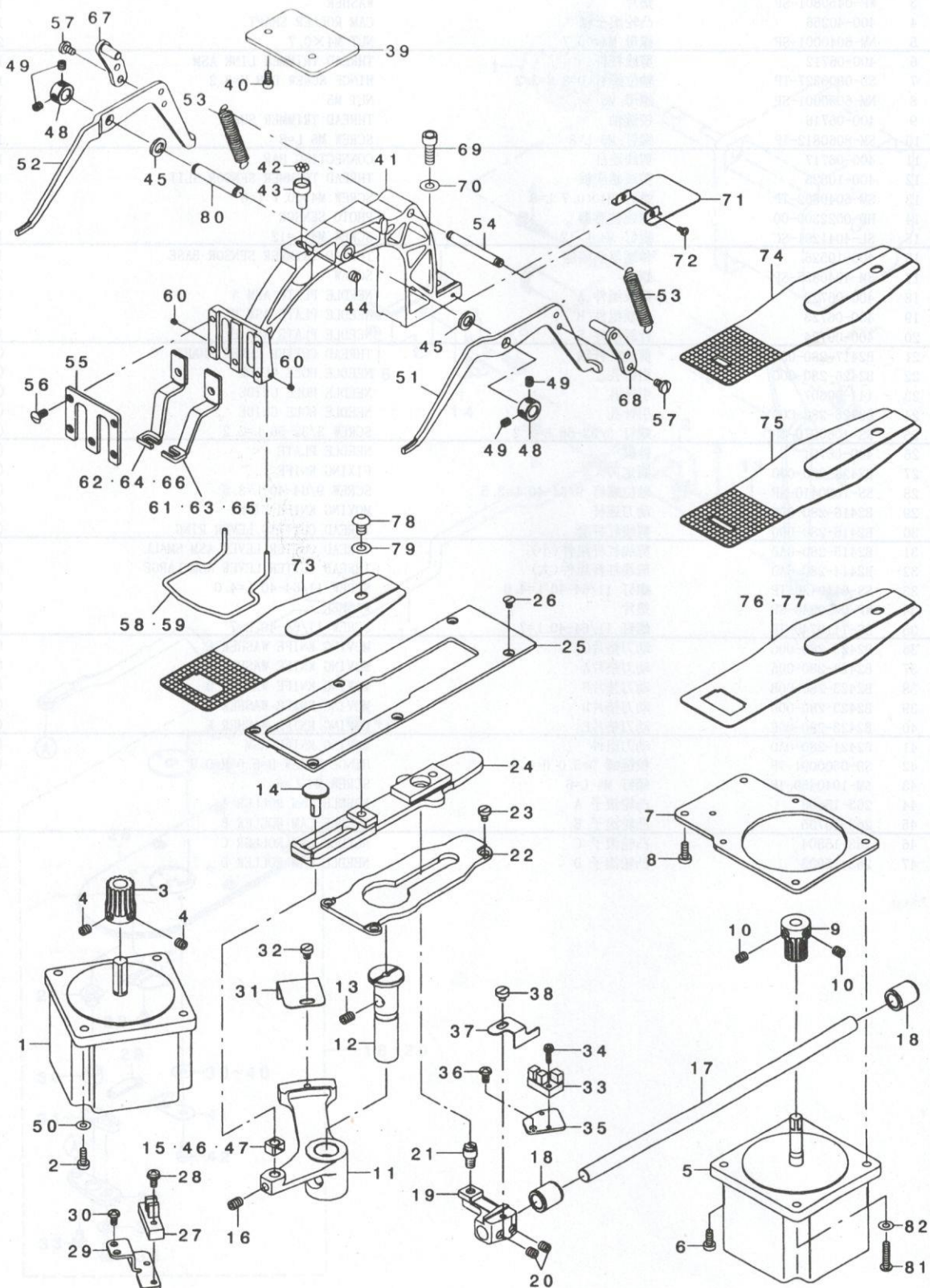
自动剪线部件



序号	图号	名称	DESCRIPTION	数量
1	400-06711	剪线凸轮	THREAD TRIMMER CAM	1
2	SM-8050592-TP	螺钉	SCREW WASHER	2
3	WP-0450801-SP	垫片	WASHER	1
4	400-40256	凸轮滚子轴	CAM ROLLER SHAFT	1
5	NM-6040001-SP	螺母 M4×0.7	NUT M4×0.7	2
6	400-06712	剪线连杆	THREAD TRIMMER LINK ASM	1
7	SD-0800327-TP	轴位螺钉 D=8 H=3.2	HINGE SCREW D=8 H=3.2	1
8	NM-6050001-SP	螺母 M5	NUT M5	1
9	400-06716	铰链轴	THREAD TRIMMER SHAFT	1
10	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	1
11	400-06717	剪线连杆	CONNECTING BAR	1
12	400-10525	剪线感应板	THREAD TRIMMER SENSOR SLIT	1
13	SM-6040802-TP	螺钉 M4×0.7 L=8	SCREW M4×0.7 L=8	1
14	HD-0022300-00	剪线传感器	PHOTO SENSOR	1
15	SL-4041291-SC	螺钉 M4 L=12	SCREW M4 L=12	1
16	400-10526	传感器安装座	THREAD TRIMMER SENSOR BASE	1
17	SM-4040855-SP	螺钉	SCREW	2
18	400-06722	针板组件 A	NEEDLE PLATE ASM A	1
19	400-06723	针板组件 H	NEEDLE PLATE ASM H	1
20	400-06724	针板组件 E	NEEDLE PLATE ASM E	1
21	B2417-280-000	剪线杠杆轴	THREAD CUTTER LEVER SHAFT	(1
22	B2426-280-000	引针孔	NEEDLE HOLE GUIDE	(1
23	141-09607	引针孔	NEEDLE HOLE GUIDE	(1
24	D2426-282-C00	引针孔	NEEDLE HOLE GUIDE	(1
25	SS-1060210-TP	螺钉 3/32-56 L=2.2	SCREW 3/32-56 L=2.2	(2
26	400-06721	针板	NEEDLE PLATE	(1
27	B2424-280-000	固定刀	FIXING KNIFE	(1
28	SS-7090410-SP	轴位螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(2
29	B2418-280-000	动刀连杆	MOVING KNIFE LINK	(1
30	B2416-280-000	剪线杠杆套	THREAD CUTTING LEVER RING	(1
31	B2415-280-0A0	剪线杠杆组件(小)	THREAD CUTTER LEVER ASM SMALL	(1
32	B2414-280-0A0	剪线杠杆组件(大)	THREAD CUTTER LEVER ASM LARGE	(1
33	SS-6110430-TP	螺钉 11/64-40 L=4.0	SCREW 11/64-40 L=4.0	(1
34	WP-0450846-SP	垫片	WASHER	(1
35	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	(1
36	B2423-280-00C	动刀垫片C	MOVING KNIFE WASHER C	(1
37	B2423-280-00A	动刀垫片A	MOVING KNIFE WASHER A	(1
38	B2423-280-00B	动刀垫片B	MOVING KNIFE WASHER B	(1
39	B2423-280-00D	动刀垫片D	MOVING KNIFE WASHER D	(1
40	B2423-280-00E	动刀垫片E	MOVING KNIFE WASHER E	(1
41	B2421-280-0A0	动刀组件	MOVING KNIFE ASM	(1
42	SD-0500091-TP	铰链螺 D=5.0 H=0.9	HINGE SCREW D=5.0 H=0.9	(1
43	SM-1040650-TP	螺钉 M4 L=6	SCREW M4 L=6	4
44	263-15606	凸轮滚子 A	NEEDLE CAM ROLLER A	1
45	263-15705	凸轮滚子 B	NEEDLE CAM ROLLER B	1
46	263-15804	凸轮滚子 C	NEEDLE CAM ROLLER C	1
47	263-15903	凸轮滚子 D	NEEDLE CAM ROLLER D	1

7. FEED MECHANISM COMPONENTS

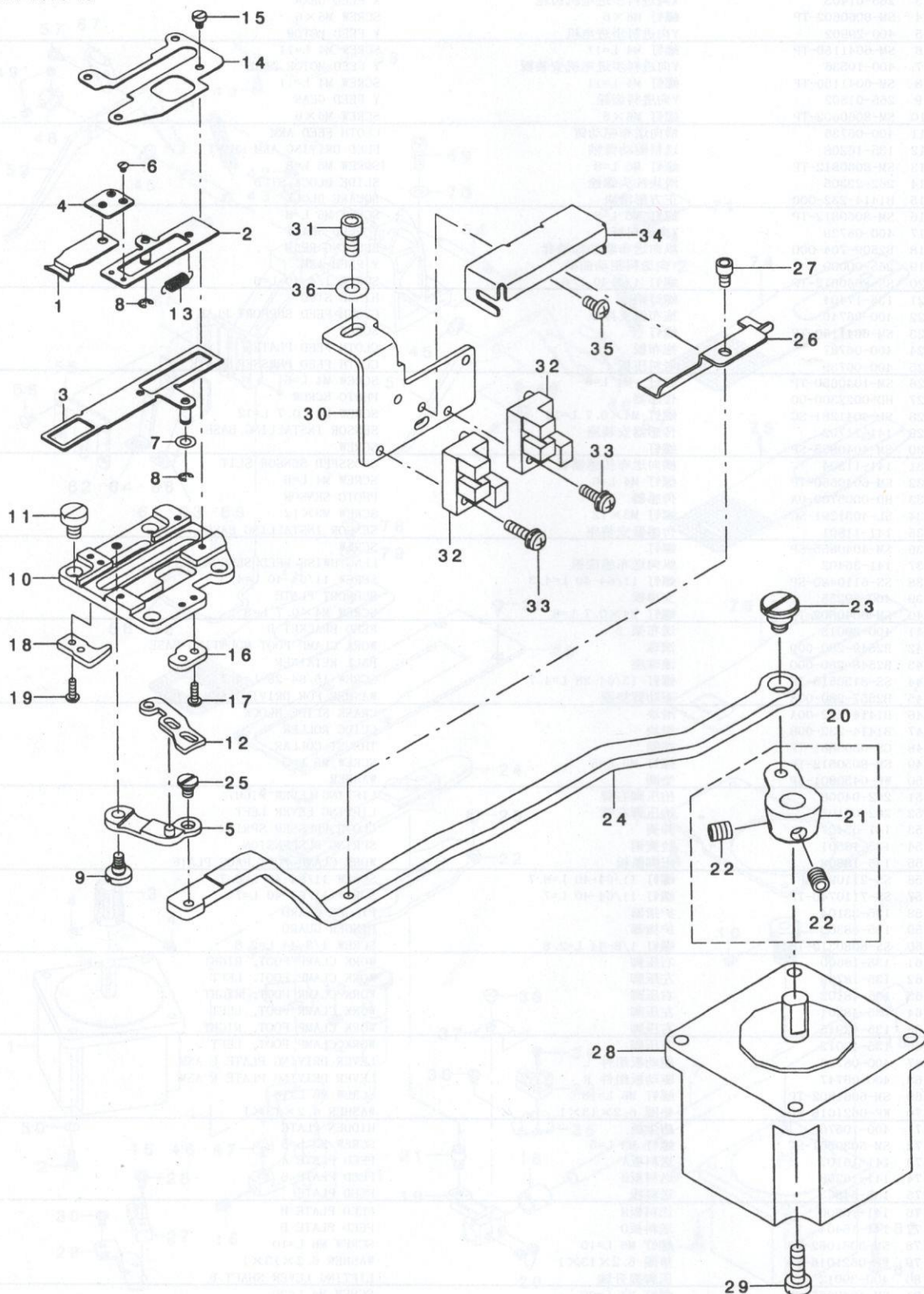
送料部件



序号	图号	名称	DESCRIPTION	数量
1	400-29901	X向进料步进电机	X FEED MOTOR	1
2	SM-4041655-SP	螺钉 M4 L=16	SCREW M4 L=16	4
3	265-01403	X向进料步进电机齿轮	X FEED GEAR	1
4	SM-8060602-TP	螺钉 M6×6	SCREW M6×6	2
5	400-29902	Y向进料步进电机	Y FEED MOTOR	1
6	SM-6041150-TP	螺钉 M4 L=11	SCREW M4 L=11	2
7	400-10536	Y向进料步进电机安装板	Y FEED MOTOR BASE	1
8	SM-6041150-TP	螺钉 M4 L=11	SCREW M4 L=11	2
9	265-01502	Y向进料齿轮	Y FEED GEAR	1
10	SM-8060602-TP	螺钉 M6×6	SCREW M6×6	2
11	400-06736	横向送布驱动臂	CLOTH FEED ARM	1
12	135-16208	送料驱动臂轴	FEED DRIVING ARM SHAFT	1
13	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	1
14	262-23305	滑块柱头螺栓	SLIDE BLOCK STUD	1
15	B1414-232-000	正方形滑块	SQUARE BLOCK	1
16	SM-8060812-TP	螺钉 M6 L=8	SCREW M6 L=8	1
17	400-06738	Y向送料杆	Y FEED SHAFT	1
18	B2509-704-000	纵向送布驱动轴轴套	BUSHING REAR	2
19	265-00009	Y向送料驱动曲柄	Y FEED ARM	1
20	SS-8660612-TP	螺钉 1/4-40 L=6	SCREW 1/4-40 L=6	2
21	135-17404	螺钉销	HINGE STUD	1
22	400-06740	拖布板支撑板	CLOTH FEED SUPPORT PLAE	1
23	SM-6041150-TP	螺钉	SCREW	3
24	400-06737	拖布板	CLOTH FEED PLATE	1
25	400-06739	送料压板	CLOTH FEED PRESSER PLATE	1
26	SM-1040650-TP	螺钉 M4 L=6	SCREW M4 L=6	4
27	HD-0022300-00	传感器	PHOTO SCREW	1
28	SL-4041281-SC	螺钉 M4×0.7 L=12	SCREW M4×0.7 L=12	1
29	141-11702	传感器安装座	SENSOR INSTALLING BASE	1
30	SM-4040855-SP	螺钉	SCREW	2
31	141-11504	横向送布传感器板	CROSSFEED SENSOR SLIT	1
32	SM-6040650-TP	螺钉 M4 L=6	SCREW M4 L=6	1
33	HD-0005700-0A	传感器	PHOTO SENSOR	1
34	SL-4031291-SC	螺钉 M3×12	SCREW M3×12	1
35	141-11801	传感器安装座	SENSOR INSTALLING BASE	1
36	SM-4040855-SP	螺钉	SCREW	1
37	141-36402	纵向送布感应板	LENGTHWISE FEED SENSOR SLIT	1
38	SS-6110480-SP	螺钉 11/64-40 L=4.3	SCREW 11/64-40 L=4.3	1
39	400-39255	支撑板	SUPPORT PLATE	1
40	SM-6040802-TP	螺钉 M4×0.7 L=8	SCREW M4×0.7 L=8	2
41	400-39013	送布架 B	FEED BRACKET B	1
42	B2549-280-000	滚珠	WORK CLAMP FOOT MOUNTING BASE	7
43	B2548-280-000	滚珠座	BALL RETAINER	1
44	SS-8150510-TP	螺钉 15/64-28 L=4.7	SCREW 15/64-28 L=4.7	1
45	B2557-280-00A	驱动臂垫圈	WASHER FOR DRIVING ARM	2
46	B1414-232-00A	滑块	CRANK SLIDE BLOCK	1
47	B1414-232-00B	滑块	GUIDE ROLLER	1
48	CS-0800881-TP	挡圈	THRUST COLLAR	2
49	SM-8050512-TP	螺钉 M5 L=5	SCREW M5 L=5	4
50	WP-0450801-SP	垫圈	WASHER	4
51	262-04008	抬压脚右臂	LIFTING LEVER RIGHT	1
52	262-04107	抬压脚左臂	LIFTING LEVER LEFT	1
53	141-05407	弹簧	CLOTH PRESSER SPRING	1
54	135-18501	拉簧销	SPRING SUSPENSION	2
55	135-18808	压脚盖板	WORK CLAMP FOOT FACE PLATE	1
56	SS-211093-SP	螺钉 11/64-40 L=8.7	SCREW 11/64-40 L=8.7	5
57	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	4
58	135-33104	护指器	FINGER GUARD	1
59	135-48300	护指器	FINGER GUARD	1
60	SS-8080310-TP	螺钉 1/8-44 L=2.8	SCREW 1/8-44 L=2.8	2
61	135-18600	右压脚	WORK CLAMP FOOT, RIGHT	1
62	135-18709	左压脚	WORK CLAMP FOOT, LEFT	1
63	135-48102	右压脚	WORK CLAMP FOOT, RIGHT	1
64	135-48201	左压脚	WORK CLAMP FOOT, LEFT	1
65	135-42915	右压脚	WORK CLAMP FOOT, RIGHT	1
66	135-43012	左压脚	WORK CLAMP FOOT, LEFT	1
67	400-06745	驱动板组件 L	LEVER DRIVING PLATE L ASM	1
68	400-06747	驱动板组件 R	LEVER DRIVING PLATE R ASM	1
69	SM-6061802-TP	螺钉 M6 L=18	SCREW M6 L=18	1
70	WP-0621016-SD	垫圈 6.2×13×1	WASHER 6.2×13×1	1
71	400-10570	防尘板	HIDDEN PLATE	1
72	SM-5030501-SC	螺钉 M3 L=5	SCREW M3 L=5	2
73	141-16107	送料板A	FEED PLATE A	1
74	141-16206	送料板B	FEED PLATE B	1
75	135-54803	送料板	FEED PLATE	1
76	141-16800	送料板H	FEED PLATE H	1
77	141-16404	送料板D	FEED PLATE D	1
78	SM-3061052-TP	螺钉 M6 L=10	SCREW M6 L=10	1
79	WP-0621016-SD	垫圈 6.2×13×1	WASHER 6.2×13×1	1
80	400-39012	压脚提升轴	LIFTING LEVER SHAFT B	1
81	SM-4042055-SP	螺钉 M4 L=20	SCREW M4 L=20	2
82	WP-0450801-SP	垫圈	WASHER	2

8.TC CLAMP COMPONENTS

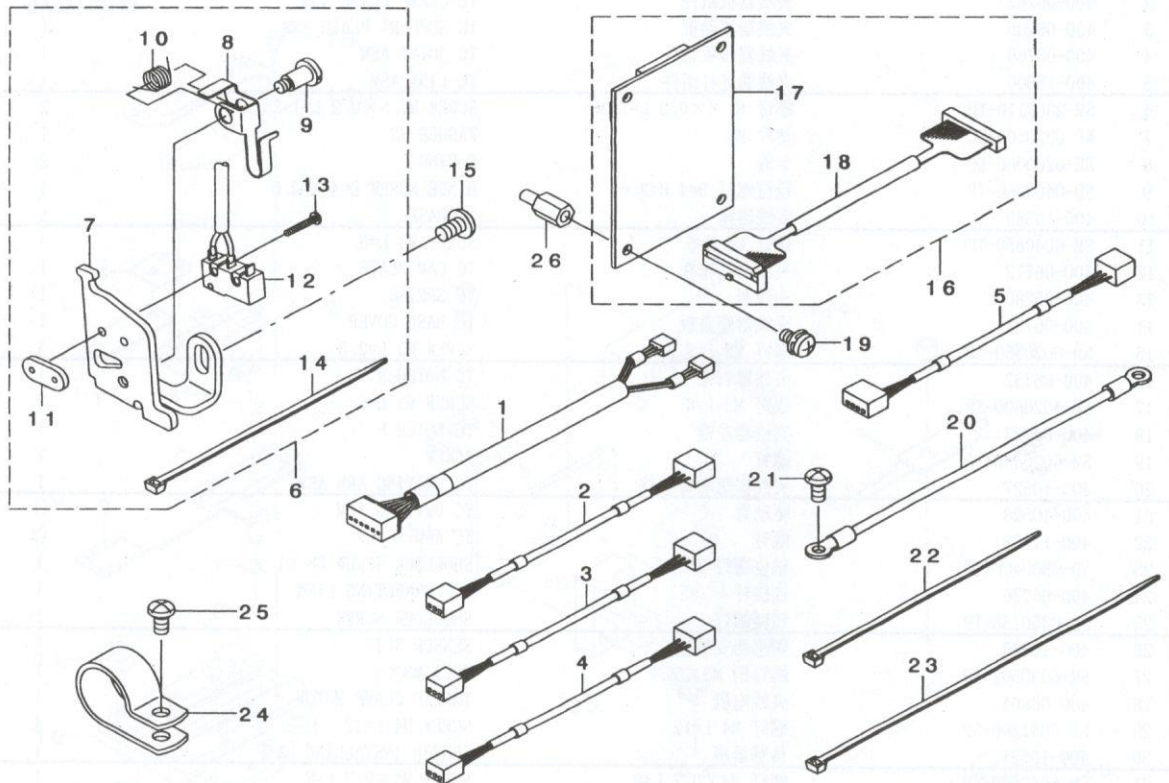
抓线部件



序号	图号	名称	DESCRIPTION	数量
1	400-06761	夹线器	TC CLAMP	1
2	400-06762	夹线器板组件	TC CLAMP PLATE ASM	1
3	400-06765	夹线器移动板	TC SUPPERT PLATE ASM	1
4	400-06768	夹线器压板组件	TC JOINT ASM	1
5	400-15800	夹线器连杆组件	TC-LINK ASM	1
6	SM-2360110-TP	螺钉 M1.6×0.2 L=1.35	SCREW M1.6×0.2 L=1.35	2
7	WP-0320500-SC	垫片 M3	WASHER M3	1
8	RE-0200000-K0	卡簧	E-RING	2
9	SD-0400266-TP	铰链螺钉 D=4 H=2.6	HINGE SCREW D=4 H=2.6	1
10	400-10589	夹线器座	TC BASE	1
11	SM-6040650-TP	螺钉 M4 L=6	SCREW M4 L=6	4
12	400-06772	夹线器凸轮板	TC CAM PLATE	1
13	400-06780	夹线簧	TC SPRING	1
14	400-06781	夹线器座盖板	TC BASE COVER	1
15	SM-6020350-SP	螺钉 M2 L=2.5	SCREW M2 L=2.5	4
16	400-06782	夹线器右槽	TC NOTCH R	1
17	SM-4020600-SP	螺钉 M2 L=6	SCREW M2 L=6	2
18	400-06777	夹线器左槽	TC NOTCH F	1
19	SM-6020450-TP	螺钉	SCREW	2
20	400-10527	夹线器驱动臂组件	TC DRIVING ARM ASM	1
21	400-10528	驱动臂	TC DRIVING ARM	(1
22	400-11152	螺钉	TC ARM SCREW	(2
23	SD-0800406-TP	轴位螺钉 D8 H4	SHOULDER SCREW D8 H4	1
24	400-06776	连接杆	TC CONNECTING LINK	1
25	SD-0350156-TP	铰链螺钉	SHOULDER SCREW	1
26	400-10530	传感器安装座	SENSOR SLIT	1
27	SM-6030502-TP	螺钉销 M3×5	BOLT M3×5	1
28	400-06864	夹线电机	THREAD CLAMP MOTOR	1
29	SM-6041200-SP	螺钉 M4 L=12	SCREW M4 L=12	4
30	400-10531	传感器座	SENSOR INSTALLING BASE	1
31	SM-6040802-TP	螺钉 M4×0.7 L=8	SCREW M4×0.7 L=8	1
32	HD-0005700-OA	传感器	PHOTO SENSOR	2
33	SL-4031091-SC	螺钉 M3×10	SCREW M3×10	2
34	400-10532	防止罩	DUST GUARD	1
35	SM-4030601-SN	螺钉 M3×6	SCREW M3×6	1
36	WP-0450801-SP	垫片	WASHER	1

9.SENSOR COMPONENTS

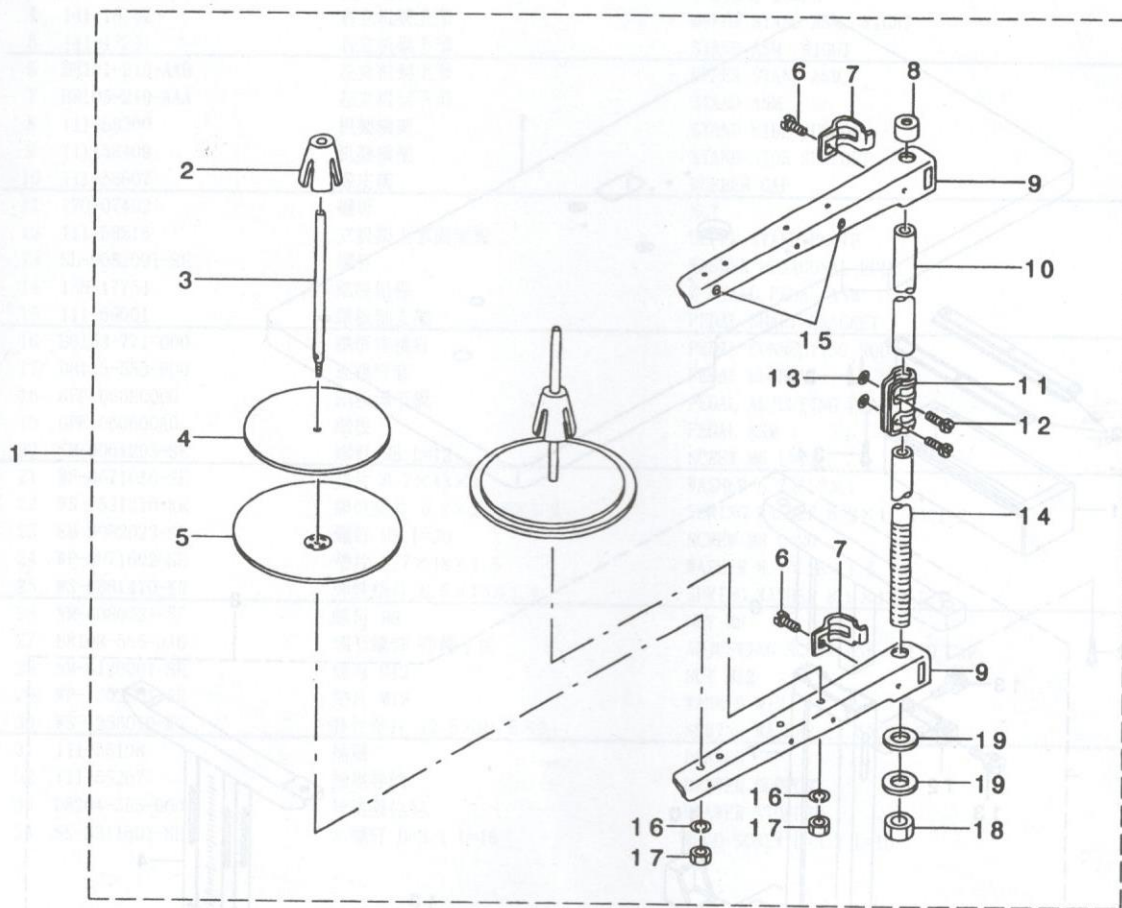
传感器组件



序号	图号	名称	DESCRIPTION	数量
1	400-05729	传感器电缆组件	TH SENSOR CABLE ASM	1
2	400-05731	Y向传感器电缆组件	Y SENSOR CABLE ASM	1
3	400-05732	传感器电缆组件	PF SENSOR CABLE ASM	1
4	400-05730	X向传感器电缆组件	X SENSOR CABLE ASM	1
5	400-05733	传感器电缆组件	TT SENSOR CABLE ASM	1
6	400-06495	安全设备组件	SAFETY SW ASM	1
7	400-06496	安全开关座	SAFETY SW BASE	(1
8	236-38109	安全开关	SAFETY SWITCH ARM	(1
9	400-06497	安全开关铰链螺钉	SAFETY SW ARM SHAFT	(1
10	236-38208	扭簧	SAFETY SWITCH SPRING	(1
11	236-38406	铰链螺母	SAFETY SWITCH NUT	(1
12	400-05734	微动开关	SAFETY SW CABLE ASM	(1
13	SM-4021201-SC	螺钉 M4 L=12	SCREW M2 L=12	(2
14	EA-9500B01-00	扎带	CABLE BAND	(1
15	SM-4050855-SP	螺钉	SCREW	1
16	400-05664	PCB板组件	INT PCB ASM	1
17	400-05660	PCB板	INT PCB	(1
18	400-05725	电缆	INT CABLE ASM	(1
19	SL-4040881-SF	螺钉 M4 L=8	SCREW M4 L=8	4
20	141-15554	地线A组件	HEAD GROUND CABLE A ASM	1
21	SM-4040855-SP	螺钉	SCREW	1
22	EA-9500B01-00	扎带	CABLE BAND	6
23	EA-9500B02-00	扎带 150	CABLE BAND 150	3
24	HX-0015000-OK	线卡	CABLE CLIP	1
25	SM-4040855-SP	螺钉	SCREW	1
26	HX-0033900-00	螺钉	STUD	4

10.THREAD STAND COMPONENTS

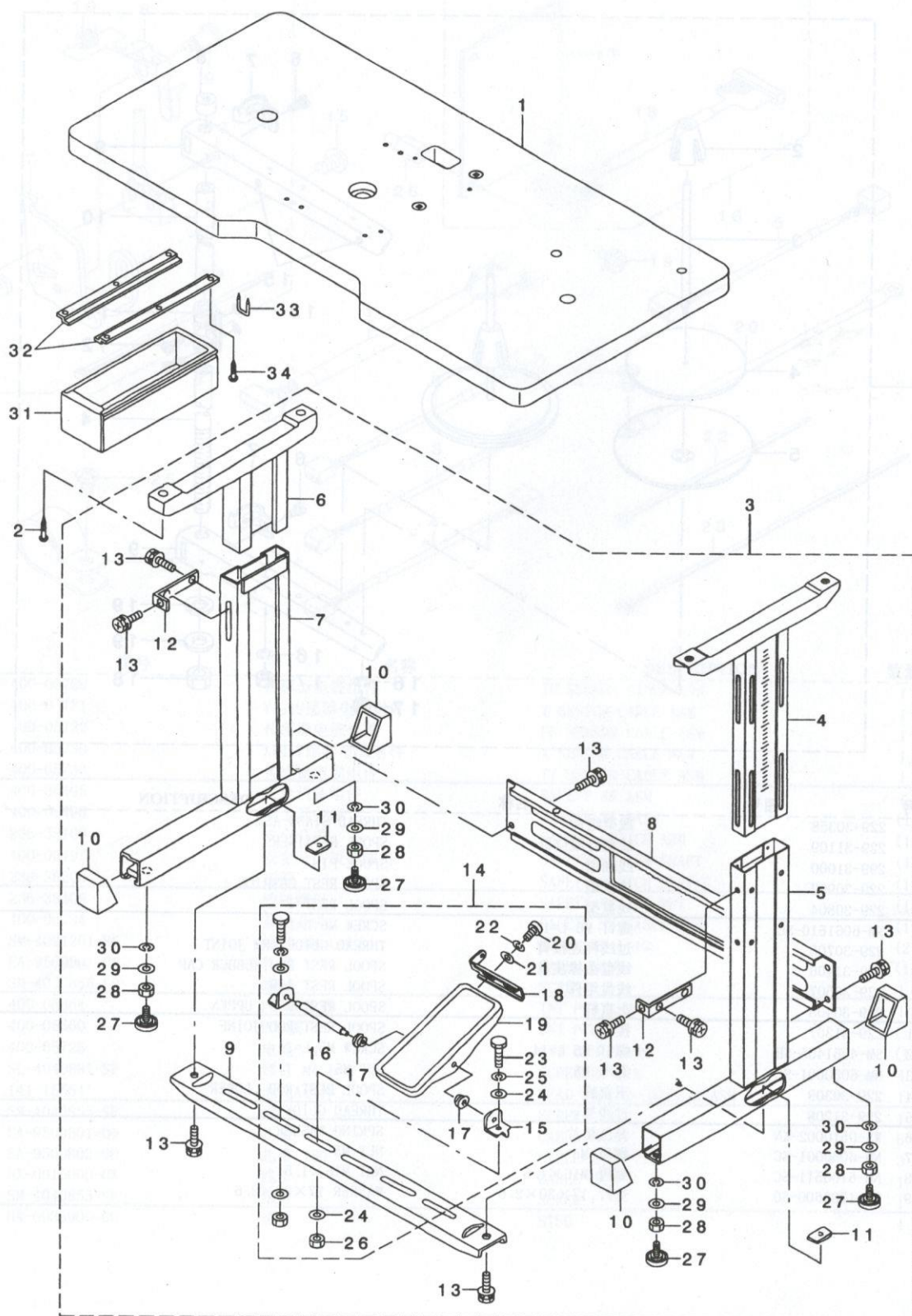
线架组件



序号	图号	名称	DESCRIPTION	数量
1	229-30358	线架组件	THREAD STAND ASM	1
2	229-31109	线盘钉限位器	SPOOL RETAINER	(2)
3	299-31000	线轴销	SPOOL PIN	(2)
4	229-30903	线盘垫	SPOOL REST CUSHION	(2)
5	229-30804	线盘架	SPOOL REST	(2)
6	SM-6061610-SC	螺钉 M6 L=16	SCREW M6 L=16	(2)
7	229-30705	过线杆连接臂	THREAD GUIDE ARM JOINT	(2)
8	229-31406	线盘盖橡皮盖	SPOOL REST ROD RUBBER CAP	(1)
9	229-30507	线盘组件	SPOOL REST ARM	(2)
10	229-30408	上直杆	SPOOL REST ROD ,UPPEN	(1)
11	229-31307	接头	SPOOL REST ROD JOINF	(1)
12	SM-4051405-SE	螺钉 M5 L=14	SCREW M5, L=14	(2)
13	NM-6050001-SC	螺母 M5	NUT M5	(2)
14	229-30309	下直杆	SPOOL REST ROD ,LOWER	(1)
15	229-31208	过线架	THREAD GUIDE	(2)
16	WS-0510002-KN	弹性垫片	SPRING WASHER	(2)
17	NM-6050001-SC	螺母 M5	NUT M5	(2)
18	NM-6160511-SC	螺母 M16×1.5	NUT M16×1.5	(1)
19	WP-1702600-SO	垫片 17×30×2.6	WASHER 17×30×2.6	(2)

11.TABLE STAND COMPONENTS

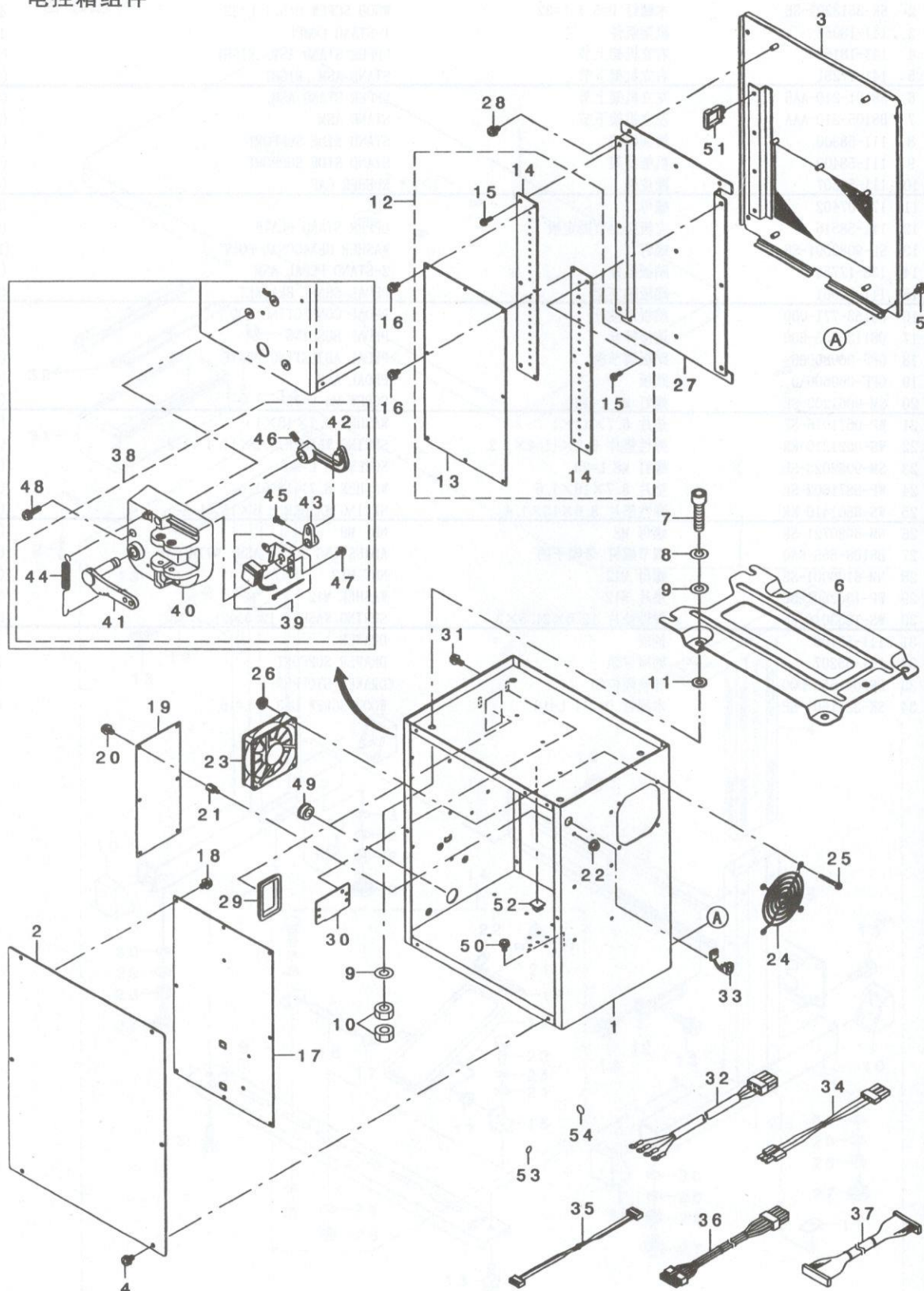
台板组件



序号	图号	名称	DESCRIPTION	数量
1	400-06886	台板	TABLE	1
2	SK-3513201-SE	木螺钉 D=5.1 L=32	WOOD SCREW D=5.1 L=32	4
3	141-18053	机架组件	T-STAND COMPL	1
4	141-18152	右立机架 upper 节	UPPER STAND ASM, RIGHT	(1)
5	141-17251	右立机架 lower 节	STAND ASM, RIGHT	(1)
6	B8101-210-AAB	左立机架 upper 节	UPPER STAND ASM,	(1)
7	B8105-210-AAA	左立机架 lower 节	STAND ASM	(1)
8	111-58300	机架横架	STAND SIDE SUPPORT	(1)
9	111-58409	机架横架	STAND SIDE SUPPORT	(1)
10	111-58607	橡皮碗	RUBBER CAP	(4)
11	170-07402	螺母	NUT	(2)
12	111-58516	立机架 upper 节固定板	UPPER STAND PLATE	(2)
13	SL-9082091-SE	螺钉	WASHER HEXAGONAL BOLT	(12)
14	138-17754	踏板组件	Z-STAND PEDAL ASM	(1)
15	111-59001	踏板轴支架	PEDAL SHAFT BRACKET	(2)
16	B8153-771-000	踏板连接杆	PEDAL CONNECTING ROD	(1)
17	D8113-555-B00	连接杆套	PEDAL BUSHING	(2)
18	GPF-06080000	踏板调节板	PEDAL ADJUSTING PLATE	(1)
19	GPF-060600A0	踏板	PEDAL ASM	(1)
20	SM-9061203-SE	螺钉 M6 L=12	SCREW M6 L=12	(2)
21	WP-0671016-SE	垫片 6.7×13×1	WASHER 6.7×13×1	(2)
22	WS-0621210-KR	弹性垫片 6.2×11.4×1.2	SPRING WASHER 6.2×11.4×1.2	(2)
23	SM-9082023-SE	螺钉 M8 L=20	SCREW M8 L=20	(2)
24	WP-0871602-SE	垫片 8.7×18×1.6	WASHER 8.7×18×1.6	(4)
25	WS-0861410-KR	弹性垫片 8.6×15×1.4	SPRING WASHER 8.6×15×1.4	(2)
26	NM-6080721-SE	螺母 M8	NUT M8	(2)
27	B8108-555-OA0	调节螺钉 带帽子的	ADJUSTING SCREW ASM. WITH CAP	(4)
28	NM-6120001-SE	螺母 M12	NUT M12	(4)
29	WP-1302501-SE	垫片 M12	WASHER M12	(4)
30	WS-1253010-KN	弹性垫片 12.5×21.5×3	SPRING WASHER 12.5×21.5×3	(4)
31	111-55108	抽屉	DRAWER	1
32	111-55207	抽屉导轨	DRAWER SUPPORT	2
33	D8204-555-D00	导轨限位勾	DRAWER STOPPER	1
34	SK-3311601-SE	木螺钉 D=3.1 L=16	WOOD SCREW D=3.1 L=16	6

12.CONTROL BOX COMPONENTS

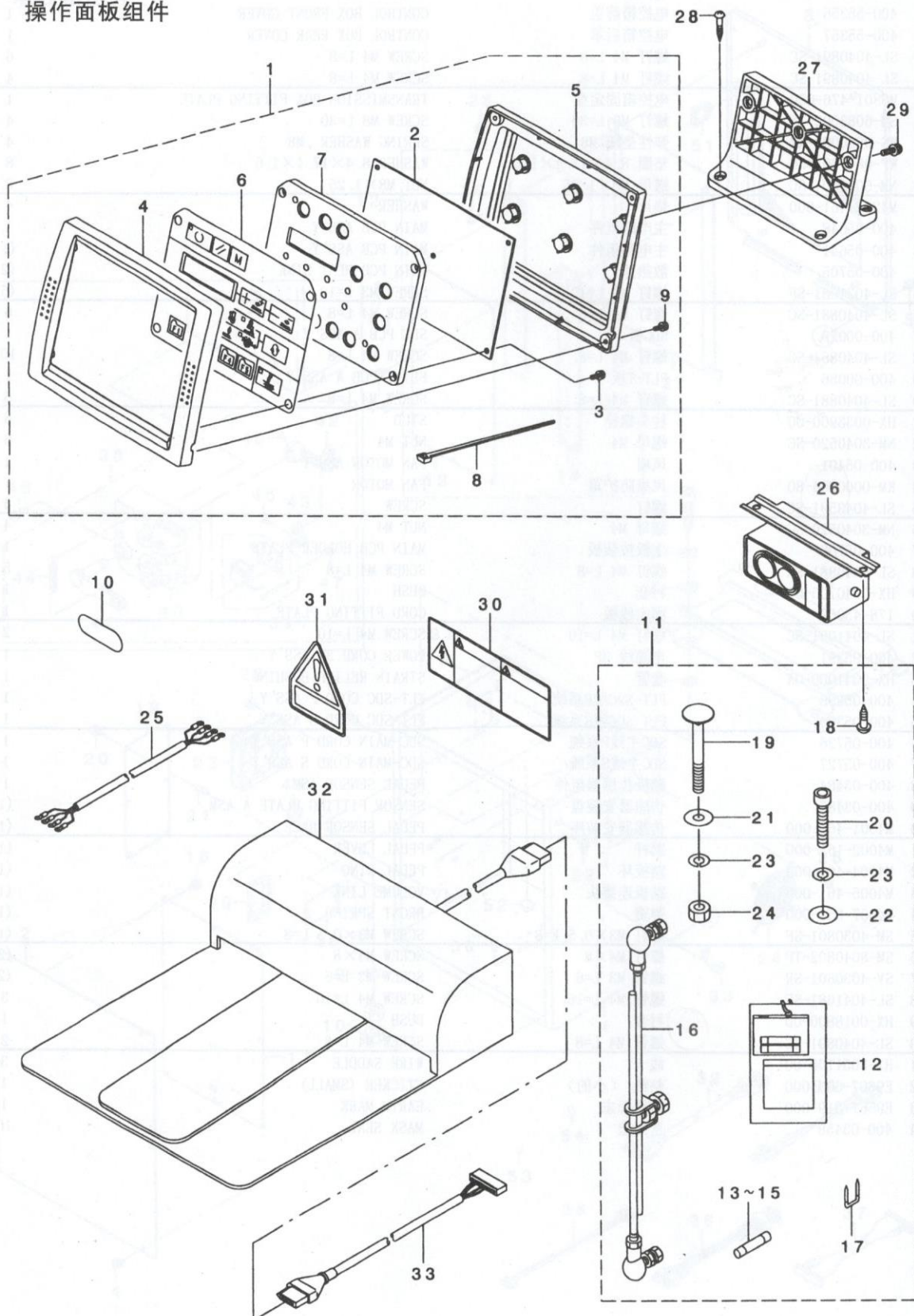
电控箱组件



序号	图号	名称	DESCRIPTION	数量
1	400-55355	电控箱	CONTROL BOX	1
2	400-55356	电控箱前盖	CONTROL BOX FRONT COVER	1
3	400-55357	电控箱后罩	CONTROL BOX REAR COVER	1
4	SL-4040891-SC	螺钉 M4 L=8	SCREW M4 L=8	6
5	SL-4040891-SC	螺钉 M4 L=8	SCREW M4 L=8	4
6	M3801-476-000	电控箱固定盘	TRANSMISSION BOX FITTING PLATE	1
7	SM-6083002-TN	螺钉 M8 L=30	SCREW M8 L=30	4
8	WS-0820002-KR	弹性垫圈 M8	SPRING WASHER ,M8	4
9	WP-0841601-SC	垫圈 8.4×17.4×1.6	WASHER 8.4×17.4×1.6	8
10	NM-6080001-SC	螺母 M8×1.25	NUT M8×1.25	8
11	M4206-461-000	垫片	WASHER	4
12	400-05648	主电路组件	MAIN PCB ASS'Y	1
13	400-05641	主电路组件	MAIN PCB ASS'Y	(1
14	400-05705	散热片	MAIN PCB HEAT SINK	(2
15	SL-4031081-SF	螺钉 M3 L=10	SCREW M3 L=10	(6
16	SL-4040881-SC	螺钉 M4 L=8	SCREW M4 L=8	6
17	400-00029	SDC板	SDC PCB A ASS'Y	1
18	SL-4040881-SC	螺钉 M4 L=8	SCREW M4 L=8	10
19	400-00056	FLT-T板	FLT-T PCB A ASS'Y	1
20	SL-4040881-SC	螺钉 M4 L=8	SCREW M4 L=8	6
21	HX-0033900-00	柱头螺栓	STUD	6
22	NM-3040520-SC	螺母 M4	NUT M4	6
23	400-05401	风扇	FAN MOTOR ASS'Y	1
24	KM-0000004-80	风扇防护罩	FAN MOTOR	1
25	SL-4043591-SC	螺钉	SCREW	4
26	NM-3040520-SC	螺母 M4	NUT M4	4
27	400-05706	主板按装板	MAIN PCB HOLDER PLATE	1
28	SL-4040881-SC	螺钉 M4 L=8	SCREW M4 L=8	5
29	HX-0040700-00	衬套	BUSH	1
30	178-45009	固定线板	CORD FITTING PLATE	1
31	SL-4041091-SC	螺钉 M4 L=10	SCREW M4 L=10	2
32	400-05391	电源线 3P	POWER CORD 3P ASS'Y	1
33	HX-0041000-0A	套管	STRAIN RELIEF BUSHING	1
34	400-05393	FLT-SDC线P系统	FLT-SDC CORD P ASS'Y	1
35	400-05394	FLT-SDC线S系统	FLT-SDC CORD S ASS'Y	1
36	400-05726	SDC主线P系统	SDC-MAIN CORD P ASS'Y	1
37	400-05727	SDC主线S系统	SDC-MAIN CORD S ASS'Y	1
38	400-03484	踏板传感器组件	PEDAL SENSOR ASM	1
39	400-03485	传感器安装盘	SENSOR FITTING PLATE A ASM	(1
40	M4001-461-000	传感器安装座	PEDAL SENSOR BASE	(1
41	M4002-161-000	踏杆	PEDAL LEVER	(1
42	M4004-461-000	踏板环	PEDAL RING	(1
43	M4005-461-000	踏板连接头	VOLUME LINK	(1
44	M4007-351-000	弹簧	FRONT SPRING	(1
45	SM-4030801-SF	螺钉 M3×0.5 L=8	SCREW M3×0.5 L=8	(1
46	SM-8040802-TP	螺钉 M4×8	SCREW M4×8	(2
47	SV-4030601-SR	螺钉 M3 L=6	SCREW M3 L=6	(2
48	SL-4041681-SF	螺钉 M4 L=16	SCREW M4 L=16	3
49	HX-0018800-0D	衬套	BUSH	1
50	SL-4040891-SC	螺钉 M4 L=8	SCREW M4 L=8	2
51	HX-0051100-00	线卡	WIRE SADDLE	3
52	E9607-603-000	粘纸 (小的)	STICKER (SMALL)	1
53	E9567-319-000	接地标志	EARTH MARK	1
54	400-03458	密封垫	MASK SEAL	10

13. OPERATION PANEL COMPONENTS

操作面板组件



序号	图号	名称	DESCRIPTION	数量
1	400-05695	控制箱组件	OPERATION BOX A ASM	1
2	400-05677	PCB板系统	PANEL PCB ASS'Y	(1)
3	SL-4031081-SC	螺钉 M3×10	SCRERW M3×10	(4)
4	400-05692	控制箱前盖	OPERATION BOX FRONT CASE	(1)
5	400-05693	控制箱后盖	OPERATION BOX REAR CASE	(1)
6	400-05691	操纵板说明	OPERATION PANEL SHEET	(1)
7	400-05694	面板固定板	PANEL PCB HOLDER PLATE	(1)
8	EA-9500B01-00	线卡	CABLE BAND	(1)
9	SL-4031081-SC	螺钉 M3×10	SCREW M3×10	(4)
10	BME-03200000	电压标签	VOLTAGE INDICATION SEAL	1
11	400-05385	脚踏连杆A组件	ACCESSORIE PARTS A ASM	1
12	M3004-511-00A	保险丝包	VOLTAGE INDICATION CARD, A	(1)
13	HF-0013031-5S	保险丝 3.15A 250V	FUSE 3.15A 250V REF. NO. 112	(1)
14	HF-0030002-00	保险丝 2A (220/240V)	FUSE 2A (220/240V)	(1)
15	HF-0013050-P0	保险丝 5A	FUSE 5A	(1)
16	229-58458	连杆组件	CONNECTING ROD ASM. B	(1)
17	MA0-11532000	线卡	CORD STAPLE	(3)
18	SK-3512001-SE	木螺钉 D=5.1 L=20	WOOD SCREW D=5.1 L=20	(2)
19	MTS-HJ100003	螺钉	BOLT	(2)
20	SM-6084002-TN	螺钉 M8 L=40	SCREW M8 L=40	(1)
21	WP-0852086-SC	垫片 M8	WASHER M8	(2)
22	WP-0841601-SC	垫片 8.4×17.4×1.6	WASHER 8.4×17.4×1.6	(1)
23	WS-0810001-KR	弹簧垫片 M8	SPRING WASHER , M8	(3)
24	NM-6080002-SC	螺母 M8	NUT M8	(2)
25	M9017-580-OA0	电源电缆线	POWER CABLE ASM	1
26	HA-0042500-00	开关	SWITCH	1
27	400-05697	操作板固定板	OPERATION BOX FITTING PLATE	1
28	SK-3382001-SE	螺钉 D=3.8 L=20	SCREW D=3.8 L=20	4
29	SL-4041691-SC	螺钉 M4 L=16	SCREW M4 L=16	3
30	CM-3001004-01	标签 3 (大的)	LABEL 3 (LARGE)	1
31	CM-3004006-01	电压标签	VOLTAGE CAUTION LABEL	1
32	GPK-570010B0	踏板开关组件	PEDAL SWITCH ASM	1
33	M9013-590-OA0	踏板开关电缆线组件	PK57 TRANSFER CABLE ASM	1

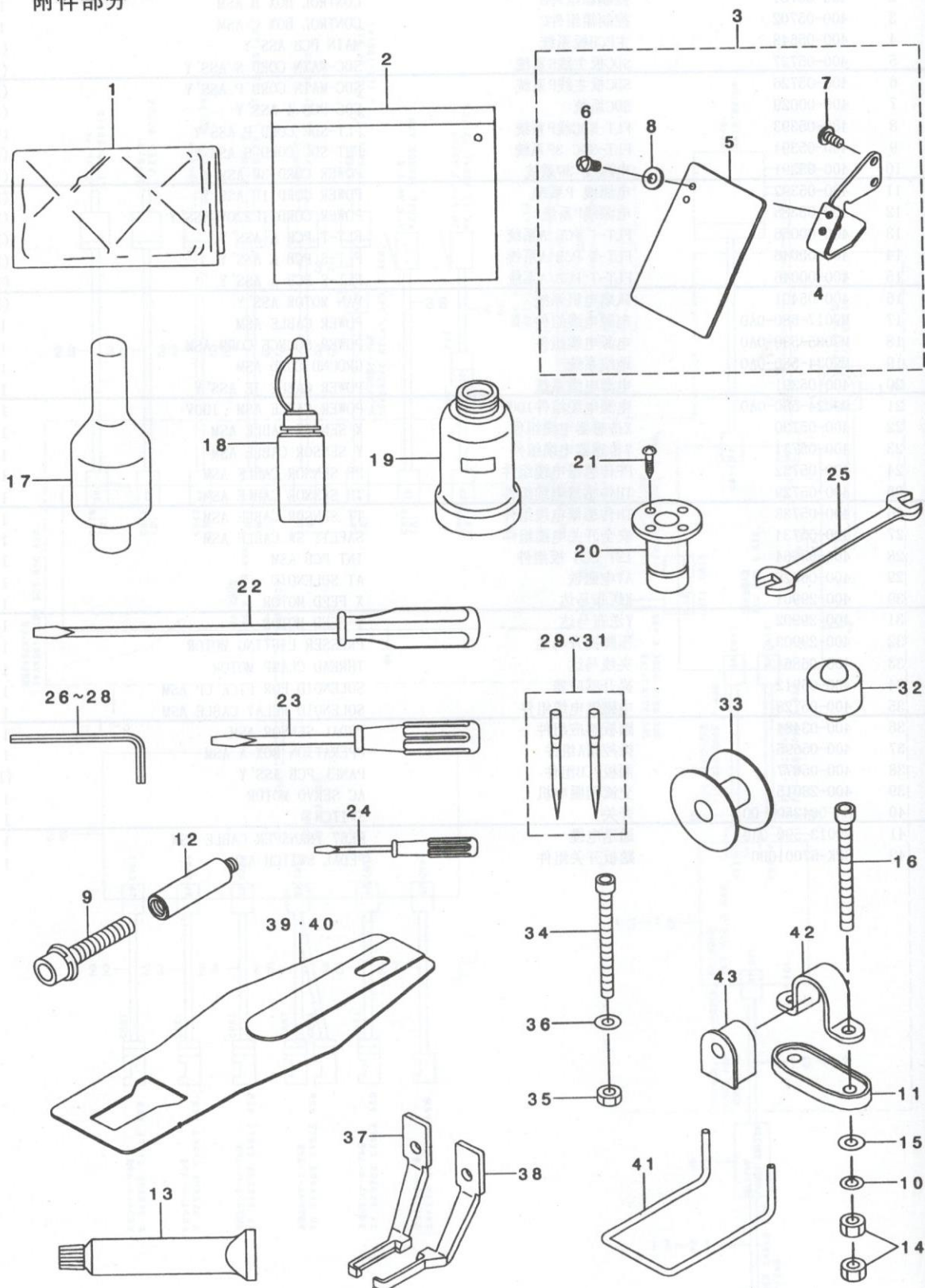
电线图表



序号	图号	名称	DESCRIPTION	数量
1	400-05700	控制箱组件A	CONTROL BOX A ASM	1
2	400-05701	控制箱组件B	CONTROL BOX B ASM	1
3	400-05702	控制箱组件C	CONTROL BOX C ASM	1
4	400-05648	主PCB板系统	MAIN PCB ASS'Y	(1
5	400-05727	SDC板主线S系统	SDC-MAIN CORD S ASS'Y	(1
6	400-05726	SDC板主线P系统	SDC-MAIN CORD P ASS'Y	(1
7	400-00029	SDC系统	SDC PCB A ASS'Y	(1
8	400-05393	FLT-SDC线P系统	FLT-SDC CORD P ASS'Y	(1
9	400-05394	FLT-SDC 3P系统	FLT-SDC CORD S ASS'Y	(1
10	400-05391	电源线 3P系统	POWER CORD 3P ASS'Y	(1
11	400-05392	电源线 P系统	POWER CORD 1P ASS'Y	(1
12	400-05388	电源线P系统	POWER CORD 1P220V ASS'Y	(1
13	400-00056	FLT-T PCB A系统	FLT-T PCB A ASS'Y	(1
14	400-00046	FLT-T PCB A系统	FLT-S PCB A ASS'Y	(1
15	400-00046	FLT-T PCB A系统	FLT-S PCB A ASS'Y	(1
16	400-05401	风扇电机系统	FAN MOTOR ASS'Y	(1
17	M9017-580-0A0	电源电缆组件	POWER CABLE ASM	1
18	M9035-580-0A0	电源电缆组件	POWER SOURCE CORD ASM	1
19	M9034-580-0A0	地线系统	GROUND CORD ASM	1
20	400-05391	电源电缆系统	POWER CABLE JE ASS'Y	1
21	M9024-580-0A0	电源电缆组件100V	POWER CABLE ASM , 100V	1
22	400-05730	X传感器电缆组件	X SENSOR CABLE ASM	1
23	400-05731	Y传感器电缆组件	Y SENSOR CABLE ASM	1
24	400-05732	PF传感器电缆组件	PF SENSOR CABLE ASM	1
25	400-05729	TH传感器电缆组件	TH SENSOR CABLE ASM	1
26	400-05733	TH传感器电缆组件	TT SENSOR CABLE ASM	1
27	400-05734	安全开关电缆组件	SAFETY SW CABLE ASM	1
28	400-05664	INT PCB 板组件	INT PCB ASM	1
29	400-06628	AT电磁铁	AT SOLENOID	1
30	400-29901	X送布马达	X FEED MOTOR	1
31	400-29902	Y送布马达	Y FEED MOTOR	1
32	400-29903	压脚提升马达	PRESSER LIFTING MOTOR	1
33	400-06864	夹线马达	THREAD CLAMP MOTOR	1
34	400-06912	提升感应器	SOLENOID FOR PICK UP ASM	1
35	400-05728	电磁铁电缆组件	SOLENOID RELAY CABLE ASM	1
36	400-03484	踏板感应组件	PEDAL SENSOR ASM	1
37	400-05695	操控箱A组件	OPERATION BOX A ASM	1
38	400-05677	面板PCB组件	PANEL PCB ASS'Y	(1
39	400-28015	交流伺服电机	AC SERVO MOTOR	1
40	HA-0042500-00	开关	SWITCH	1
41	M9013-590-0A0	通讯电缆	PK57 TRANSFER CABLE ASM	1
42	GPK-570010B0	踏板开关组件	PEDAL SWITCH ASM	1

15.ACCESSORIE PART COMPONENTS

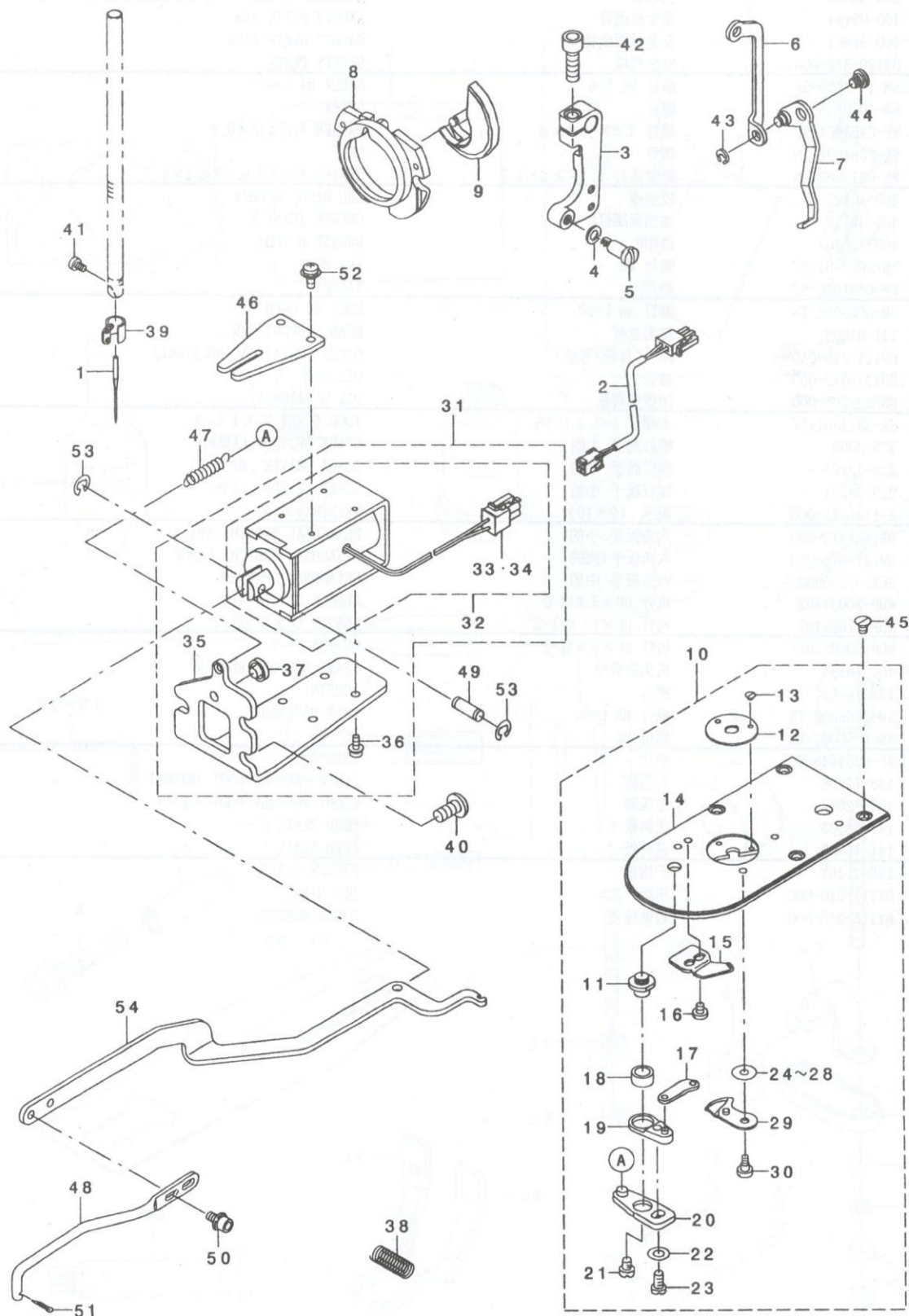
附件部分



序号	图号	名称	DESCRIPTION	数量
1	400-48536	机头盖	HEAD COVER	1
2	229-32800	包装袋	ACCESSORIE BAG	1
3	400-06484	安全板组件	SAFETY PLATE ASM	1
4	400-51987	安全板固定板	SAFETY PLATE BASE	(1
5	B3120-372-000	安全挡板	SAFETY PLATE	(1
6	SM-4040655-SP	螺钉 M4 L=6	SCREW M4 L=6	(2
7	SM-4040855-SP	螺钉	SCREW	(1
8	WP-0450801-SD	垫片 4.5×10×0.8	WASHER 4.5×10×0.8	(2
9	SL-6084092-TN	螺钉	BOLT	1
10	WS-0610002-KN	弹簧垫片 6.1×2.2×1.5	SPRING WASHER 6.1×2.2×1.5	4
11	400-16195	铰链座	BED HINGE RUBBER	2
12	400-36110	加油脂螺钉B	GREASE JOINT B	1
13	400-13640	油脂B	GREASE B TUBE	1
14	NM-6060001-SC	螺母 M6	NUT M6	8
15	WP-0651646-SC	垫片	WASHER	4
16	SM-6066002-TN	螺钉 M6 L=60	BOLT M6 L=60	4
17	141-01208	机头支杆	HEAD SUPPORT BAR	1
18	B9121-220-OA0	油 (自带2号油)	OILER (CONTAINING NO. 2 OIL)	1
19	B9121-012-000	油壶	OIL CAN	1
20	B8202-205-000	油壶安装板	OIL MANAGEMENT	1
21	SK-3311601-SE	木螺钉 D=3.1 L=16	WOOD SCREW D=3.1 L=16	4
22	229-3306	螺钉起子 大的	SCREW DRIVER , LARGE	1
23	229-33105	螺钉起子 中的	SCREW DRIVER , MIDDLE	1
24	229-33204	螺钉起子 小的	SCREW DRIVER , SMALL	1
25	B9113-012-000	扳手 (9×10)	WRENCH (9×10)	1
26	B9140-372-000	六角扳手 小的	HEXAGONAL WRENCH, SMALL	1
27	B9141-372-000	六角扳手 大的	HEXAGONAL WRENCH, LARGE	1
28	GCT-02906000	六角扳手 中的	HEXAGONAL SPANNER	1
29	MDP-500B1402	机针 DP×5 #14-2	NEEDLE DP×5#14-2	1
30	MDP-170B2102	机针 DP×17 #21-2	NEEDLE DP×17#21-2	1
31	MDP-500B1102	机针 DP×5 #11-2	DP×5# 11-2	1
32	400-16194	机头防震垫	FRAME SUPPORT RUBBER	2
33	138-12102	梭心	BOBBIN	1
34	SM-6066002-TN	螺钉 M6 L=60	BOLT M6 L=60	1
35	NM-6060001-SC	螺母 M6	NUT M6	1
36	WP-0651646-SC	垫片	WASHER	1
37	135-71906	右压脚	CLOTH PRESSER FOOT (RIGHT)	1
38	135-72003	左压脚	CLOTH PRESSER FOOT (LEFT)	1
39	141-16503	送料板 E	FEED PLATE E	1
40	141-16909	送料板 I	FEED PLATE I	1
41	135-73407	护指器	FINGER GUARD	1
42	B1111-210-D00	压板	BED HINGE	2
43	B1115-210-D00	铰链橡皮	HINGE RUBBER	2

16.EXCLUSIVE PARTS FOR 1900AS (1)

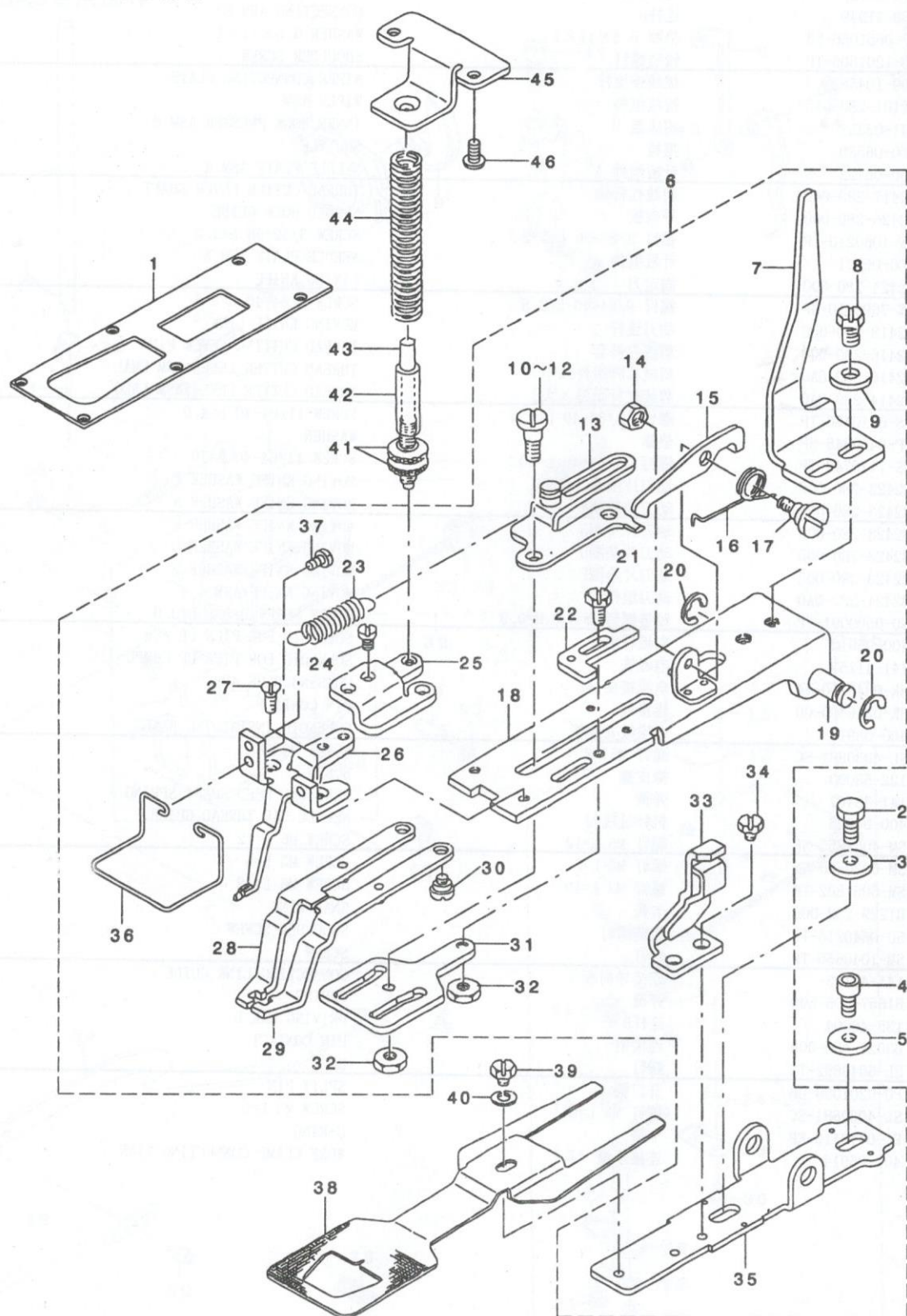
1900AS专用部件



序号	图号	名称	DESCRIPTION	数量
1	MDP-500B1400	机针 DP×5 #14	NEEDLE DP×5 #14	1
2	400-05728	电磁铁连接线	SOLENOID RELAY CABLE ASM	1
3	400-11949	连杆B	CONNECTING ARM B	1
4	WP-0651056-SH	垫圈 6.5×11×1	WASHER 6.5×11×1	1
5	SD-1201506-TP	铰链螺钉	SHOULDER SCREW	1
6	400-10458	拔线连接杆	WIPER CONNECTING PLATE	1
7	B2101-280-0A0	拔线组件	WIPER ASM	1
8	141-03352	梭床盖 B	INNER HOOK PRESSER ASM B	1
9	400-06580	摆梭	SHUTTLE	1
10	400-06722	针板组件 A	NEEDLE PLATE ASM A	1
11	B2417-280-000	剪线杠杆轴	THREAD CUTTER LEVER SHAFT	(1
12	B2426-280-000	导向板	NEEDLE HOLE GUIDE	(1
13	SS-1060210-TP	螺钉 3/32-56 L=2.2	SCREW 3/32-56 L=2.2	(2
14	400-06721	针板组件 A	NEEDLE PLATE ASM A	(1
15	B2424-280-000	固定刀	FIXING KNIFE	(1
16	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
17	B2418-280-000	动刀连杆	MOVING KNIFE LINK	(1
18	B2416-280-000	剪线杠杆套	THREAD CUTTING LEVER RING	(1
19	B2415-280-0A0	剪线杠杆组件 (小)	THREAD CUTTER LEVER ASM SMAL	(1
20	B2414-280-0A0	剪线杠杆组件 (大)	THREAD CUTTER LEVER ASM LARG	(1
21	SS-6110430-TP	螺钉 11/64-40 L=4.0	SCREW 11/64-40 L=4.0	(1
22	WP-0450846-SP	垫圈	WASHER	(1
23	SS-7110740-TP	螺钉 11/64-40 L=70	SCREW 11/64-40 L=70	(1
24	B2423-280-00C	动刀片垫圈C	MOVING KNIFE WASHER C	(1
25	B2423-280-00A	动刀片垫圈A	MOVING KNIFE WASHER A	(1
26	B2423-280-00B	动刀片垫圈B	MOVING KNIFE WASHER B	(1
27	B2423-280-00D	动刀片垫圈D	MOVING KNIFE WASHER D	(1
28	B2423-280-00E	动刀片垫圈E	MOVING KNIFE WASHER E	(1
29	B2421-280-0A0	动刀组件	MOVING KNIFE ASM	(1
30	SD-0500091-TP	铰链螺钉 D=5.0 H=0.9	HINGE SCREW D=5.0 H=0.9	(1
31	400-06912	电磁铁组件	SOLENOID FOR PICK UP ASM	1
32	141-41758	电磁铁	SOLENOID FOR PICK-UP COMPL	(1
33	HK-0346100-4A	电线接头 4P	HOUSING BLUE 4P	(1
34	HK-0346400-00	连接线	PIN CONTACT	(2
35	400-06913	电磁铁安装板	SOLENOID INSTALLING BASE	(1
36	SL-4030881-SC	螺钉 M3×8	SCREW M3×8	(4
37	122-58000	橡皮塞	BUSH	(1
38	141-48407	弹簧	VERTICAL FEED SHAFT SPRING	2
39	400-06525	机针过线勾	NEEDLE BAR THREAD GUIDE	1
40	SM-4061255-SP	螺钉 M6 L=12	SCREW M6 L=12	3
41	SM-6030500-SN	螺钉 M3 L=5	SCREW M3 L=5	1
42	SM-6061802-TP	螺钉 M3 L=18	SCREW M6 L=18	1
43	B1229-232-000	卡簧	SNAP RING	1
44	SD-0640216-TP	铰链螺钉	SHOULDER SCREW	1
45	SM-1040650-TP	螺钉	SCREW	4
46	141-42103	连接导向板	CONNECTING LINK GUIDE	1
47	B1657-506-E00	弹簧	SPRING	1
48	135-40604	连杆B	DRIVING BAR B	1
49	B3027-450-00B	连接销	PIN CONTACT	1
50	SL-6040892-TN	螺钉	BOLT	2
51	PD-0201000-0B	开口销	SPLIT PIN	1
52	SL-4030681-SC	螺钉 M3 L=6	SCREW M3 L=6	2
53	RC-0410415-KP	卡簧	C-RING	2
54	400-06914	连接压板	WORK CLAMP CONNECTING LINK	1

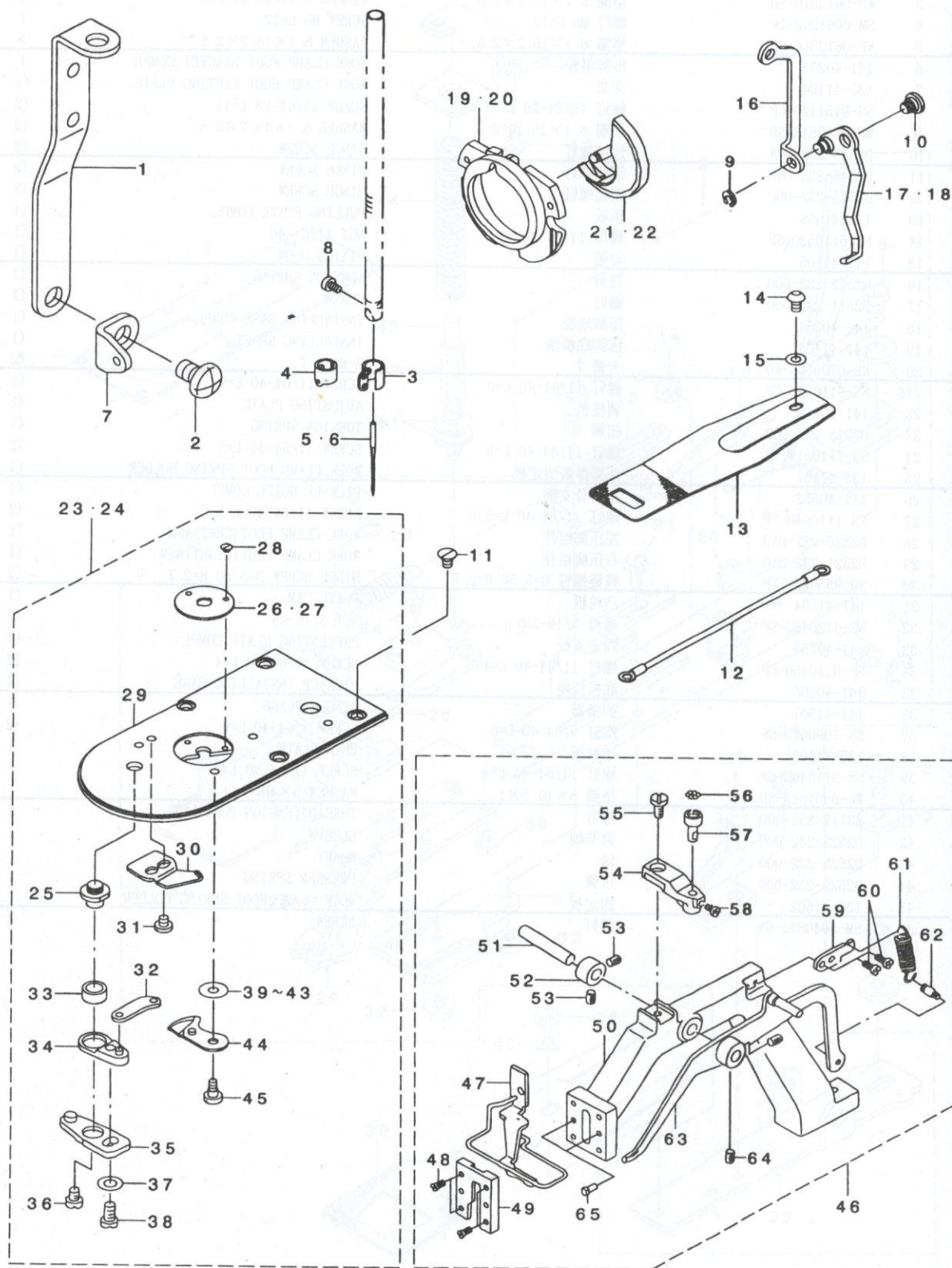
17.EXCLUSIVE PARTS FOR 1900AS (2)

1900AS专用部件



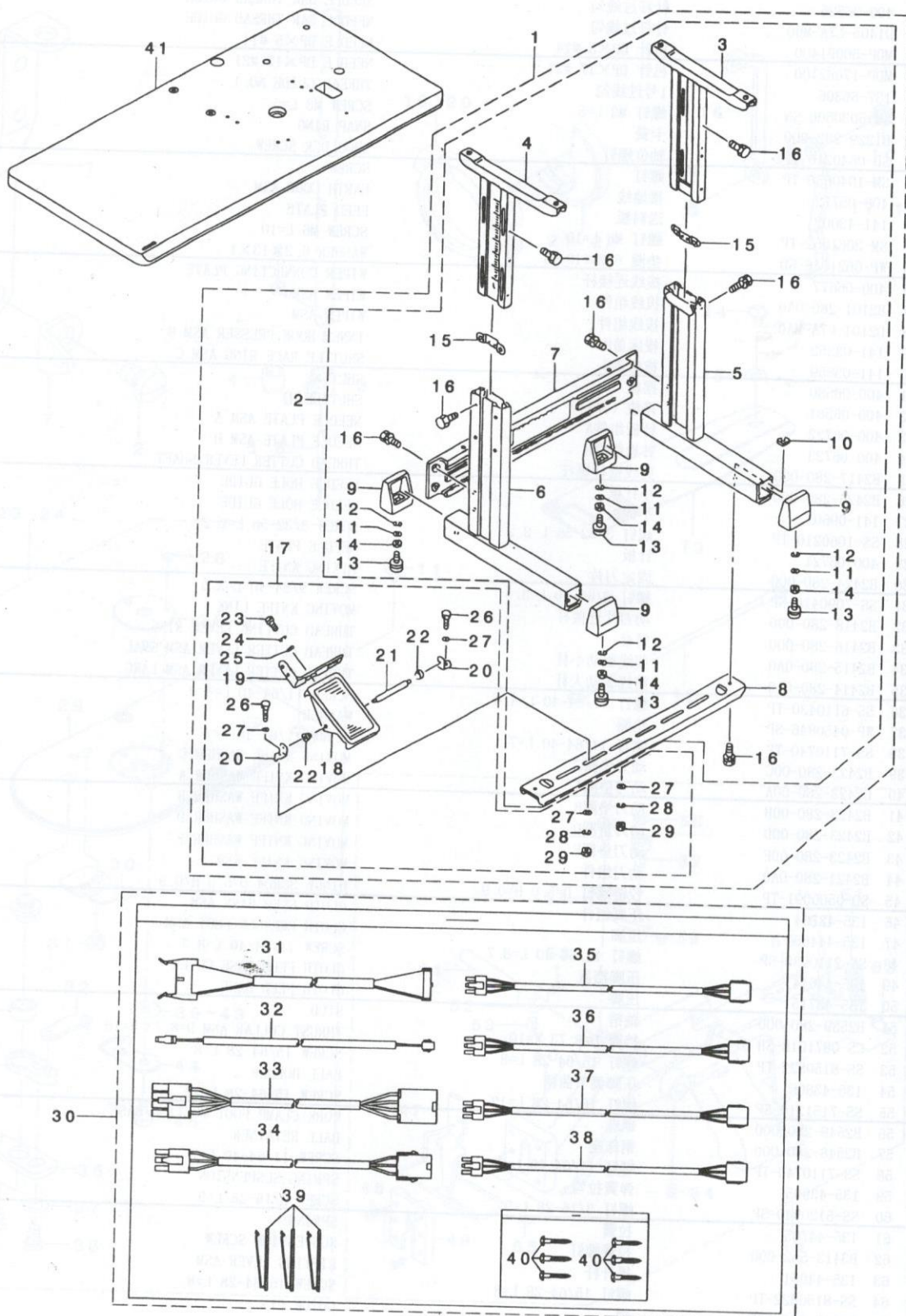
序号	图号	名称	DESCRIPTION	数量
1	400-06935	送料盖板B	CROTH FEED PRESSER PLATE B	1
2	SM-9061403-CP	螺钉 M6 L=14	SCREW M6 L=14	1
3	WP-0612516-SD	垫圈 6.1×15.2×2.5	WASHER 6.1×15.2×2.5	1
4	SM-6061202-TP	螺钉 M6 L=12	SCREW M6 L=12	1
5	WP-0612516-SD	垫圈 6.1×15.2×2.5	WASHER 6.1×15.2×2.5	1
6	141-40255	压脚组件	WORK CLAMP FOOT BRACKET COMPL	1
7	135-41404	支架	WORK CLAMP FOOT LIFTING PLATE	(1)
8	SS-9151120-CP	螺钉 15/64-28 L=11	SCREW 15/64-28 L=11	(2)
9	WP-0612516-SD	垫圈 6.1×15.2×2.5	WASHER 6.1×15.2×2.5	(2)
10	D2545-232-D0A	铰链螺钉	HINGE SCREW	(2)
11	D2545-232-D0B	铰链螺钉	HINGE SCREW	(2)
12	D2545-232-D0C	铰链螺钉	HINGE SCREW	(2)
13	141-41055	压板	PULLING PLATE COMPL	(1)
14	NS-6110530-SP	螺母 11/64-40	NUT 11/64-40	(1)
15	141-41105	勾板	FIXING HOOK	(1)
16	D2512-232-D00	扭簧	TORSION SPRING	(1)
17	D2511-232-D00	螺钉	SCREW	(1)
18	141-40354	压脚底板	INSTALLING BASE COMPL	(1)
19	141-41402	压脚底板轴	INSTALLING SHAFT	(1)
20	RE-0700000-KO	卡簧 7	E-RING 7	(2)
21	SS-9110920-CP	螺钉 11/64-40 L=9	SCREW 11/64-40 L=9	(1)
22	141-40909	调整板	ADJUSTING PLATE	(1)
23	D2515-232-D00	扭簧	TORSION SPRING	(1)
24	SS-7110510-SP	螺钉 11/64-40 L=5	SCREW 11/64-40 L=5	(2)
25	135-41107	压脚弹簧固定板	WORK CLAMP FOOT SPRING HOLDER	(1)
26	141-40552	压脚支架	PICK-UP GUIDE COMPL	(1)
27	SS-1110640-TP	螺钉 11/64-40 L=5.5	SCREW 11/64-40 L=5.5	(2)
28	D2520-232-DA0	左压脚组件	WORK CLAMP FOOT (LEFT) ASM	(1)
29	D2521-232-DA0	右压脚组件	WORK CLAMP FOOT (RIGHT) ASM	(1)
30	SD-0550271-TP	铰链螺钉 D=5.50 H=2.7	HINGE SCREW D=5.50 H=2.7	(2)
31	141-41204	凸轮板	PLATE CAM	(1)
32	NS-6120480-SP	螺母 3/16-28	NUT 3/16-28	(2)
33	141-40750	固定支板	PREVENTING PLATE COMPL	(1)
34	SS-9110460-CP	螺钉 11/64-40 L=4	SCREW 11/64-40 L=4	(2)
35	141-40206	底板压座	PICK-UP INSTALLING BASE	(1)
36	141-41501	护指器	FINGER GUARD	(1)
37	SS-7090610-SP	螺钉 9/64-40 L=6	SCREW 9/64-40 L=6	(2)
38	135-41503	送料板	FEED PLATE	1
39	SS-9110460-CP	螺钉 11/64-40 L=4	SCREW 11/64-40 L=4	1
40	WP-0501016-SD	垫圈 5×10.5×1	WASHER 5×10.5×1	1
41	B3117-352-000	螺母	THREAD TENSION POST NUT	2
42	D2527-232-D00	调节轴	SLEEVE	1
43	D2528-232-D00	轴	SHAFT	1
44	D2529-232-D00	压簧	PRESSER SPRING	1
45	135-41602	固定板	WORK CLAMP FOOT SPRING HOLDER	1
46	SM-5040855-SN	螺钉	SCREW	2

18. EXCLUSIVE PARTS FOR 1902AS, 1902AH(1)
1902AS, 1902AH 专用部件



序号	图号	名称	DESCRIPTION	数量
1	B1114-581-000	调节长杆	THREAD GUIDE PLATE	1
2	SM-4061255-SP	螺钉 M6 L=12	SCREW M6 L=12	1
3	400-06525	针杆过线勾	NEEDLE BAR THREAD GUIDE	1
4	D1405-L7A-M00	针杆过线勾	NEEDLE BAR THREAD GUIDE	1
5	MDP-500B1400	机针 DP×5 #14	NEEDLE DP×5 #14	1
6	MDP-170B2100	机针 DP×17 #21	NEEDLE DP×17 #21	1
7	137-86306	1号过线勾	THREAD GUIDE NO. 1	1
8	SM-6030500-SN	螺钉 M3 L=5	SCREW M3 L=5	1
9	BI229-232-000	卡簧	SNAP RING	1
10	SD-0640216-TP	轴位螺钉	SHOULDER SCREW	1
11	SM-1040650-TP	螺钉	SCREW	1
12	400-05712	接地线	EARTH CODE ASM	1
13	141-43002	送料板	FEED PLATE	1
14	SM-3061052-TP	螺钉 M6 L=10	SCREW M6 L=10	1
15	WP-0621016-SD	垫圈 6.2×13×1	WASHER 6.2×13×1	1
16	400-06677	拔线连接杆	WIPER CONNECTING PLATE	1
17	B2101-280-0A0	拔线组件	WIPER ASM	1
18	D2101-L7A-MA0	拔线组件	WIPER ASM	1
19	141-03352	梭床盖B	INNER HOOK PRESSER ASM B	1
20	141-03659	梭床盖C	SHUTTLE RACE RING ASM C	1
21	400-06580	摆梭	SHUTTLE	1
22	400-06581	摆梭 (厚料)	SHUTTLE(H)	1
23	400-06722	针板组件A	NEEDLE PLATE ASM A	1
24	400-06723	针板组件H	NEEDLE PLATE ASM H	1
25	B2417-280-000	剪线摇杆螺柱	THREAD CUTTER LEVER SHAFT	(1)
26	B2426-280-000	小针板	NEEDLE HOLE GUIDE	(1)
27	141-09607	小针板	NEEDLE HOLE GUIDE	(1)
28	SS-1060210-TP	螺钉 3/32-56 L=2.2	SCREW 3/32-56 L=2.2	(2)
29	400-06721	针板	NEEDLE PLATE	(1)
30	B2424-280-000	固定刀片	FIXING KNIFE	(1)
31	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(2)
32	B2418-280-000	动刀片连接杆	MOVING KNIFE LINK	(1)
33	B2416-280-000	衬套	THREAD CUTTING LEVER RING	(1)
34	B2415-280-0A0	剪线驱动小杆	THREAD CUTTER LEVER ASM SMAL	(1)
35	B2414-280-0A0	剪线驱动大杆	THREAD CUTTER LEVER ASM LARG	(1)
36	SS-6110430-TP	螺钉 11/64-40 L=4.0	SCREW 11/64-40 L=4.0	(1)
37	WP-0450846-SP	垫圈	WASHER	(1)
38	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	(1)
39	B2423-280-00C	动刀垫圈A	MOVING KNIFE WASHER C	(1)
40	B2423-280-00A	动刀垫圈A	MOVING KNIFE WASHER A	(1)
41	B2423-280-00B	动刀垫圈B	MOVING KNIFE WASHER B	(1)
42	B2423-280-00D	动刀垫圈D	MOVING KNIFE WASHER D	(1)
43	B2423-280-00E	动刀垫圈E	MOVING KNIFE WASHER E	(1)
44	B2421-280-0A0	动刀组件	MOVING KNIFE ASM	(1)
45	SD-0500091-TP	铰链螺钉 D=5.0 H=0.9	HINGE SCREW D=5.0 H=0.9	(1)
46	135-43764	压脚组件	CLOTH FEED BASE ASM	1
47	135-44465	压脚	CLOTH PRESSER FOOT ASM	(1)
48	SS-2110930-SP	螺钉 11/64-40 L=8.7	SCREW 11/64-40 L=8.7	(4)
49	135-44614	压脚挡盖	CLOTH FEED BASE COVER	(1)
50	135-43715	压脚	CLOTH FEED BASE	(1)
51	B2539-280-000	轴销	STUD	(1)
52	CS-087101B-SH	挡圈 D=8.73 W=10	THRUST COLLAR ASM. D=8.73 W=10	(1)
53	SS-8150822-TP	螺钉 15/64-28 L=8	SCREW 15/64-28 L=8	(2)
54	135-43806	压脚调节曲柄	BALL HOLDER	(1)
55	SS-7151210-SP	螺钉 15/64-28 L=12	SCREW 15/64-28 L=12	(1)
56	B2549-280-000	钢珠	WORK CLAMP FOOT MOUTING BASE	(7)
57	B2548-280-000	钢珠座	BALL RETAINER	(1)
58	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	(1)
59	135-43905	弹簧拉勾	SPRING SUSPENSION	(1)
60	SS-6120940-SP	螺钉 3/16-28 L=9	SCREW 3/16-28 L=9	(2)
61	135-44705	拉簧	SPRING	(1)
62	B3413-552-000	拉簧螺钉	SUSPENSION SCREW	(1)
63	135-44051	提升杆	LIFTING LEVER ASM	(1)
64	SS-8150822-TP	螺钉 15/64-28 L=8	SCREW 15/64-28 L=8	(2)
65	B1816-280-000	销	GUIDE PIN	(2)

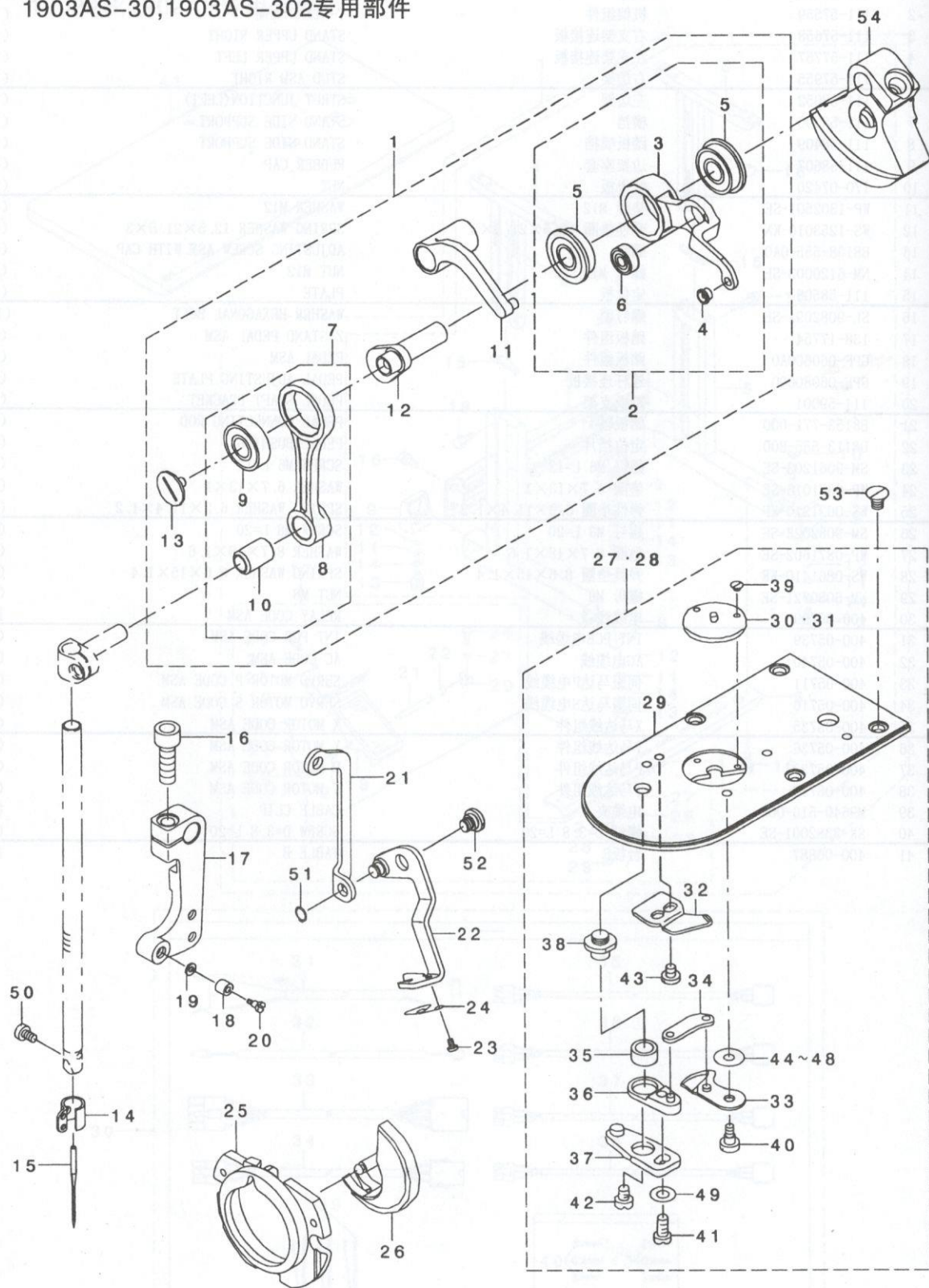
19. EXCLUSIVE PARTS FOR 1902AS, 1902AH(2) TABLE STAND COMPONENTS 1902AS, 1902AH专用部件



序号	图号	名称	DESCRIPTION	数量
1	135-08056	机架	T-STAND COMPL	1
2	111-57559	机架组件	T-STAND ASM	(1
3	111-57658	右支架连接板	STAND UPPER RIGHT	(1
4	111-57757	左支架连接板	STAND UPPER LEFT	(1
5	111-57955	右边架	STUD ASM RIGHT	(1
6	111-58052	左边架	STRUT JUNCTION(LEFT)	(1
7	111-58300	横挡	STAND SIDE SUPPORT	(1
8	111-58409	踏板横挡	STAND SIDE SUPPORT	(1
9	111-58607	边架座套	RUBBER CAP	(4
10	170-07420	螺母板	NUT	(2
11	WP-1302501-SE	垫圈 M12	WASHER M12	(4
12	WS-1253010-KN	弹性垫圈 12.5×21.5×3	SPRING WASHER 12.5×21.5×3	(4
13	B8108-555-0A0	螺钉	ADJUSTING SCREW ASM. WITH CAP	(4
14	NM-6120003-SE	螺母 M12	NUT M12	(4
15	111-58508	定位板	PLATE	(2
16	SL-9082091-SE	螺钉销	WASHER HEXAGONAL BOLT	(12
17	138-17754	踏板组件	Z-STAND PEDAL ASM	(1
18	GPF-060600A0	踏板组件	PEDAL ASM	(1
19	GPF-06080000	连杆连接板	PEDAL ADJUSTING PLATE	(1
20	111-59001	踏板支架	PEDAL SHAFT BRACKET	(2
21	B8153-771-000	踏板轴	PEDAL CONNECTING ROD	(1
22	D8113-555-B00	定位挡片	PEDAL BUSHING	(2
23	SM-9061203-SE	螺钉 M6 L=12	SCREW M6 L=12	(2
24	WP-0671016-SE	垫圈 6.7×13×1	WASHER 6.7×13×1	(2
25	WS-0621210-KP	弹性垫圈 6.2×11.4×1.2	SPRING WASHER 6.2×11.4×1.2	(2
26	SM-9082023-SE	螺钉 M8 L=20	SCREW M8 L=20	(2
27	WP-0871602-SE	垫圈 8.7×18×1.6	WASHER 8.7×18×1.6	(4
28	WS-0861410-KR	弹簧垫圈 8.6×15×1.4	SPRING WASHER 8.6×15×1.4	(2
29	NM-6080721-SE	螺母 M8	NUT M8	(2
30	400-05709	电缆线	RELAY CODE ASM	1
31	400-05739	INT PCB电缆线	INT PCB CODE ASM	(1
32	400-05740	AC电缆线	AC CODE ASM	(1
33	400-05711	伺服马达P电缆线	SERVO MOTOR P CODE ASM	(1
34	400-05710	伺服马达S电缆线	SERVO MOTOR S CODE ASM	(1
35	400-05735	X马达线组件	X MOTOR CODE ASM	(1
36	400-05736	Y马达线组件	Y MOTOR CODE ASM	(1
37	400-05737	P马达线组件	P MOTOR CODE ASM	(1
38	400-05738	T马达线组件	T MOTOR CODE ASM	(1
39	M9640-510-00A	电缆夹	CABLE CLIP	(3
40	SK-3382001-SE	螺钉 D=3.8 L=20	SCREW D=3.8 L=20	(6
41	400-06887	台板B	TABLE B	1

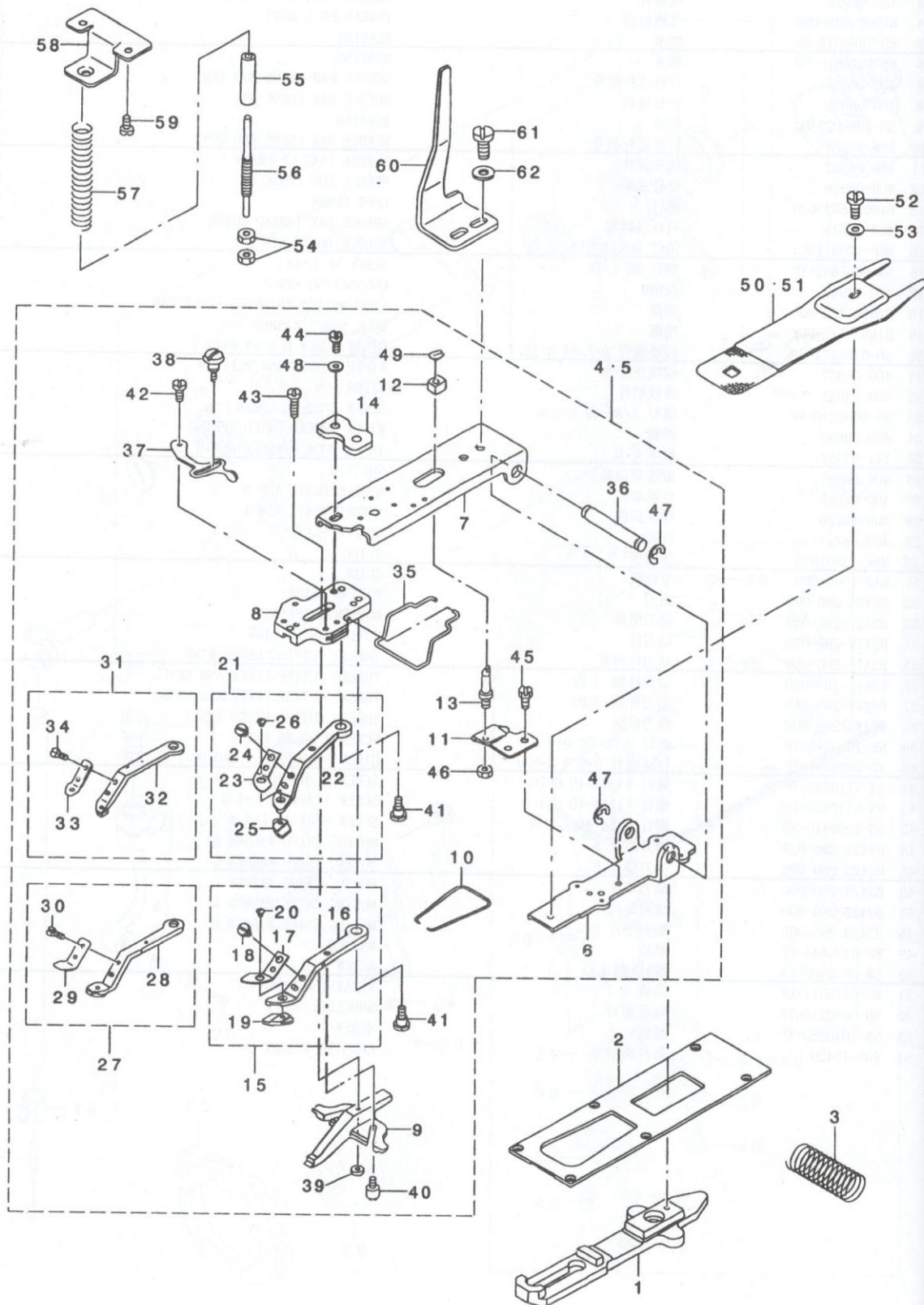
20.EXCLUSIVE PARTS FOR 1903AS-301,1903AS-302 (1)

1903AS-30,1903AS-302专用部件



序号	图号	名称	DESCRIPTION	数量
1	400-06923	挑线组件	THREAD TAKE UP B COMPL	1
2	400-06924	挑线杆组件	THREAD TAKE UP LEVER B ASM	(1)
3	400-06925	挑线杆	THREAD TAKE UP LEVER B	(1)
4	B1908-505-000	过线衬套	THREAD PASS BUSH	(1)
5	SB-1080022-00	轴承	BEARING	(2)
6	SB-1040016-00	轴承	BEARING	(1)
7	400-06534	针杆连杆组件	NEEDLE BAR CRANK ROD ASM	(1)
8	400-06535	针杆连杆	NEEDLE BAR CRANK ROD	(1)
9	SB-1080023-00	轴承	BEARING	(1)
10	228-91006	针杆连杆衬套	NEEDLE BAR CRANK ROD BUSH	(1)
11	400-06532	挑线连杆	THREAD TAKE UP CRANK	(1)
12	400-06926	针杆曲柄B	NEEDLE ROD CRANK B	(1)
13	B1903-552-000	螺钉	LEFT SCREW	(1)
14	400-06525	针杆过线器	NEEDLE BAR THREAD GUIDE	1
15	MDP-170B1400	机针 DOX17 #14	NEEDLE DOX17 #14	1
16	SM-6061802-TP	螺钉 M6 L=18	SCREW M6 L=18	1
17	400-11949	曲柄B	CONNECTING ARM B	1
18	B2619-372-000	滚筒	STOP MOTION TRIPPING LEVER CAM	1
19	B1853-512-00E	垫圈	HOOK SHAFT WASHER	1
20	SD-0791271-SP	铰链螺钉 D=7.94 H=12.7	HINGE SCREW D=7.94 H=12.7	1
21	400-06937	拔线连杆 B	WIPER CONNECTING PLATE B	1
22	400-33047	拔线组件	WIPER ASM	1
23	SS-5060310-SP	螺钉 3/32-56 L=2.8	SCREW 3/32-56 L=2.8	2
24	400-09860	弹簧	WIPER THREAD CATCH SPRING	1
25	141-03352	梭床盖 B	INNER HOOK PRESSER ASM B	1
26	400-06580	旋梭驱动器	SHUTTLE	1
27	400-06525	针板组件	NEEDLE PLATE ASM M	1
28	400-06726	针板组件	NEEDLE PLATE ASM K	1
29	400-06721	针板	NEEDLE PLATE	(1)
30	MAZ-15801000	导向板	GUIDE	(1)
31	MAZ-15601000	导向板	GUIDE	(1)
32	B2424-280-000	定刀	FIXING KUIFE	(1)
33	B2421-280-0A0	动刀组件	MOVING KNIFE ASM	(1)
34	B2418-280-000	动刀杆	MOVING KNIFE LINK	(1)
35	B2416-280-000	动刀杆衬套	THREAD CUTTING LEVER RING	(1)
36	B2415-280-0A0	动刀杆轴 小的	THREAD CUTTER LEVER ASM SMALL	(1)
37	B2414-280-0A0	动刀杆轴 大的	THREAD CUTTER LEVER ASM LARG	(1)
38	B2417-280-000	动刀杆轴	THREAD CUTTER LEVER SHAFT	(1)
39	SS-1060210-TP	螺钉 3/32-56 L=2.2	SCREW 3/32-56 L=2.2	(2)
40	SD-0500091-TP	铰链螺钉 D=5.0 H=0.9	HINGE SCREW D=5.0 H=0.9	(1)
41	SS-7110740-TP	螺钉 11/64-40 L=70	SCREW 11/64-40 L=70	(1)
42	SS-6110430-TP	螺钉 11/64-40 L=4.0	SCREW 11/64-40 L=4.0	(1)
43	SS-7090410-SR	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(2)
44	B2423-280-00A	动刀垫片 A	MOVING KNIFE WASHER A	(1)
45	B2423-280-00B	动刀垫片 B	MOVING KNIFE WASHER B	(1)
46	B2423-280-00C	动刀垫片 C	MOVING KNIFE WASHER C	(1)
47	B2423-280-00D	动刀垫片 D	MOVING KNIFE WASHER D	(1)
48	B2423-280-00E	动刀垫片 E	MOVING KNIFE WASHER E	(1)
49	WP-0450846-SP	垫片	WASHER	(1)
50	SM-6030500-SN	螺钉 M3 L=5	SCREW M3 L=5	1
51	RC-0470611-KP	卡簧 4.7	RETAINING RING 4.7	1
52	SD-0640216-TP	轴位螺钉	SHOULDER SCREW	1
53	SM-1040650-TP	螺钉	SCREW	4
54	400-10429	针杆曲柄 B	COUNTER WEIGHT B	1

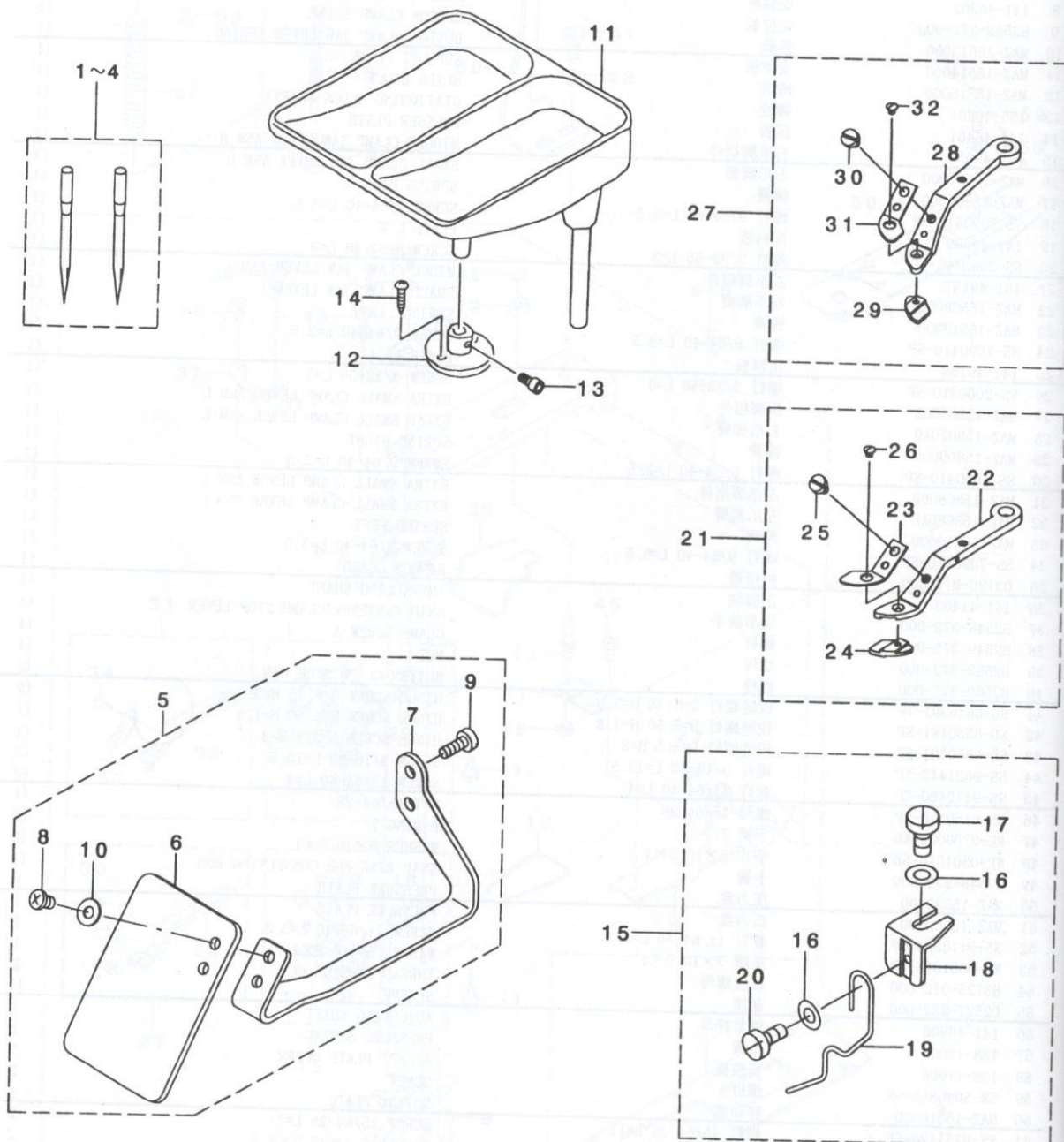
21. EXCLUSIVE PARTS FOR 1903AS-301, 1903AS-302(1)
1903AS-301, 1903AS-302 专用部件



序号	图号	名称	DESCRIPTION	数量
1	141-45106	送料板	CLOTH FEED PLATE	1
2	400-06935	送料压板	CLOTH FEED PRESSER PLATE B	1
3	141-48407	弹簧	VERTICAL FEED SHAFT SPRING	1
4	141-45858	压脚组件	VERY SMALL CLAMP MECHANISM ASM	1
5	141-45650	压脚组件	MEDIUM CLAMP MECHANISM ASM	1
6	141-46104	爪脚提升板	PICK-UP INSTALLING BASE	(1
7	141-46203	爪脚提升板	PICK-UP FOOT INSTALLING BASE	(1
8	141-46302	安装板	PICK-UP FOOT INSTALLING BASE	(1
9	B2552-372-000	定位板	BUTTON CLAMP SLIDE	(1
10	MAZ-15513000	弹簧	BUTTON CLAMP JAW LEVER SPRING	(1
11	MAZ-15514000	支撑板	SUPPORT PLATE	(1
12	MAZ-15515000	滑块	SLIDE BLOCK	(1
13	135-40901	螺栓	STATIONING BLOCK SHAFT\	(1
14	141-46401	压板	PRESSER PLATE	(1
15	141-49058	右爪脚组件	MIDDLE CLAMP JAW LEVER ASM R	(1
16	MAZ-15507000	右爪脚臂	SMALL CLAMP JAW LEVER ASM L	(1
17	MAZ-15509000	弹簧	SPRING RIGHT	(1
18	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
19	141-49009	压料板	PLATE L R	(1
20	SS-2060310-SP	螺钉 3/32-56 L=3	SCREW 3/32-56 L=3	(1
21	141-49157	左爪脚组件	MIDDL CLAMP JAW LEVER ASM L	(1
22	MAZ-15508000	左爪脚臂	SMALL CLAMP JAW LEVER L	(1
23	MAZ-15510000	弹簧	SPRING , LEFT	(1
24	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
25	141-49108	压料板	PLATE L, L	(1
26	SS-2060310-SP	螺钉 3/32-56 L=3	SCREW 3/32-56 L=3	(1
27	MAZ-158070BB	压脚组件	EXTRA SMALL CLAMP LEVER ASM L	(1
28	MAZ-158070AB	右爪脚臂	EXTAR SMALL CLAMP LEVER ASM L	(1
29	MAZ-15809000	弹簧	SPRING RIGHT	(1
30	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
31	MAZ-158080BB	左爪脚组件	EXTRA SMALL CLAMP LEVER ASM L	(1
32	MAZ-158080AB	左爪脚臂	EXTRA SMALL CLAMP LEVER ASM L	(1
33	MAZ-15810000	弹簧	SPRING LEFT	(1
34	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
35	D3130-M1Y-C00	护指器	FINGER GUARD	(1
36	141-41402	压脚轴	INSTALLING SHAFT	(1
37	B2548-372-000	调节板手	SNAP FASTENER CLAMP STOP LEVER	(1
38	B2549-372-000	螺钉	CLAMP SCREW A	(1
39	B2553-372-000	螺母	NUT	(1
40	B2560-372-000	螺栓	BUTTON CLAMP STOP PIN	(2
41	SD-0640391-TP	铰链螺钉 D=6.35 H=3.9	HINGE SCREW D=6.35 H=3.9	(2
42	SD-0550181-SP	铰链螺钉 D=5.50 H=1.8	HINGE SCREW D=5.50 H=1.8	(1
43	SD-0550301-SP	铰链螺钉 D=5.5 H=3	HINGE SCREW D=5.5 H=3	(1
44	SS-9621413-SP	螺钉 3/16-32 L=13.5	SCREW 3/16-32 L=13.5	(2
45	SS-9110460-CP	螺钉 11/64-40 L=4	SCREW 11/64-40 L=4	(2
46	NS-6150310-SP	螺母 15/64-28	NUT 15/64-28	(1
47	RE-0700000-K0	卡簧 7	E-RING 7	(2
48	WP-0501016-SD	垫片 5×10.5×1	WASHER 5×10.5×1	(2
49	D2548-232-D00	卡簧	SNAP RING FOR CONNECTING ROD	(1
50	MAZ-15502000	压力盘	PRESSURE PLATE	1
51	MAZ-15602000	压力盘	PRESSURE PLATE	1
52	SS-9110543-CP	螺钉 11/64-40 L=5.3	SCREW 11/64-40 L=5.3	1
53	WP-0501016-SD	垫圈 5×10.5×1	WASHER 5×10.5×1	1
54	B3125-012-000	压线螺母	THREAD TENSION NUT	2
55	D2527-232-D00	套筒	SLEEVE	11
56	141-46906	调节杆	ADJUSTING SHAFT	1
57	138-12003	压簧	PRESSURE SPRING	1
58	138-11906	安装板	ACCEPT PLATE UPPER	1
59	SM-5040855-SN	螺钉	SCREW	2
60	MAZ-15516000	移动盘	MOVING PLATE	1
61	SS-9151120-CP	螺钉 15/64-28 L=11	SCREW 15/64-28 L=11	2
62	WP-0612516-SD	垫片 6.1×15.2×2.5	WASHER 6.1×15.2×2.5	2

22.ACCESSORIES PARTS FOR 1900A SUBCLASSES

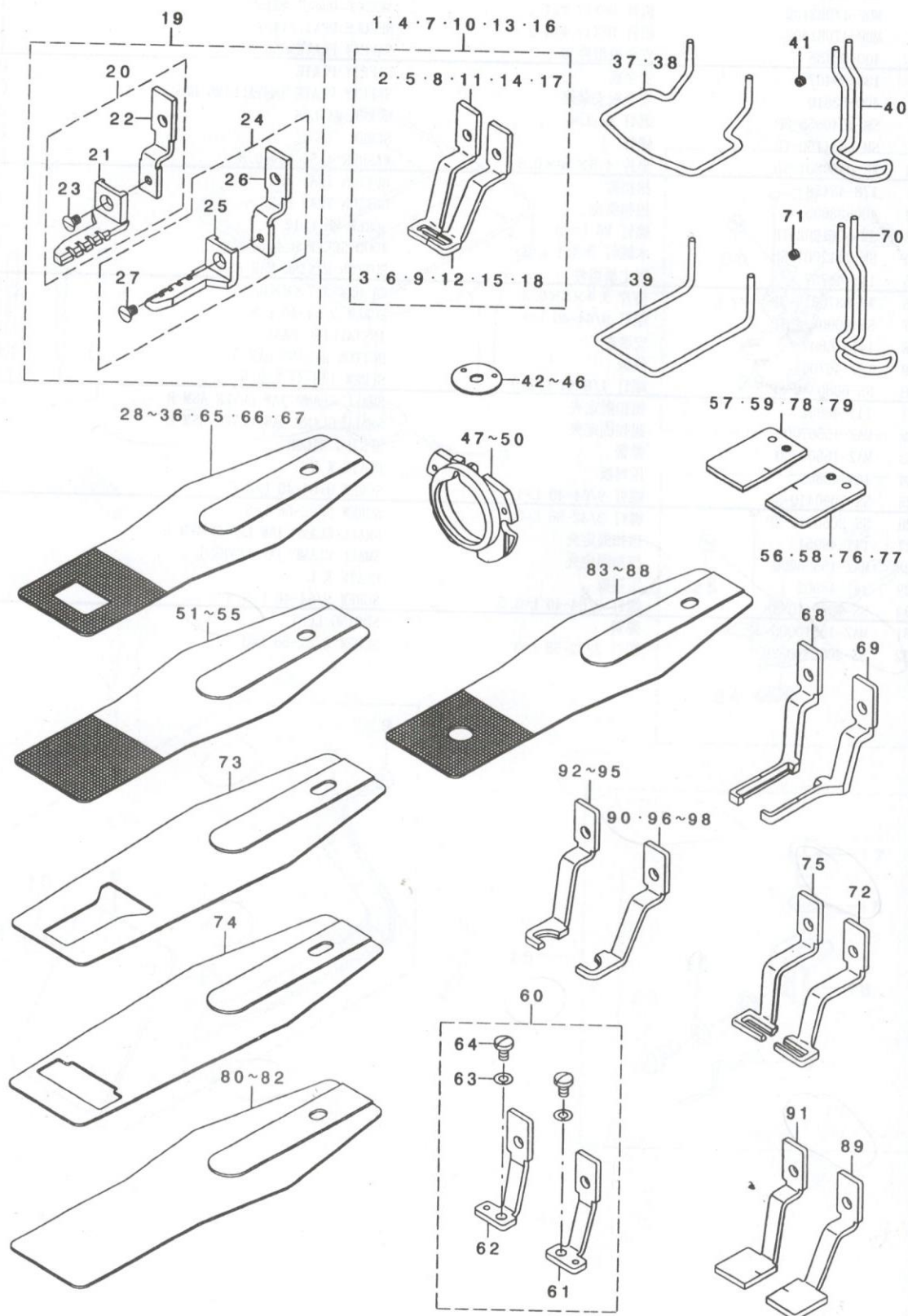
1900A附件部分



序号	图号	名称	DESCRIPTION	数量
1	MDP-500B1402	机针 DPX5 #14-2	NEEDLE DPX5 #14-2	1
2	MDP-500B1602	机针 DPX5 #16-2	NEEDLE DPX5 #16-2	1
3	MDP-170B2102	机针 DPX17 #21-2	NEEDLE DPX17 #21-2	1
4	MDP-170B1402	机针 DPX17 #14-2	NEEDLE DPX17#14-2	1
5	400-06485	安全板组件 B	SAFETY PLATE ASM B	1
6	138-89407	安全板	SAFETY PLATE	(1
7	400-52810	安全板安装座	SAFETY PLATE INSTALLING BASE	(1
8	SM-4040655-SP	螺钉 M4 L=6	SCREW M4 L=6	(2
9	SM-6041150-TP	螺钉	SCREW	(2
10	WP-0450801-SD	垫片 4.5×10×0.8	WASHER 4.5×10×0.8	(2
11	178-48458	扭扣盘	BUTTON TRAY ASM	1
12	400-33635	扭扣盘座	BUTTON TRAY BASE	1
13	SM-6061202-TP	螺钉 M6 L=12	SCREW M6 L=12	1
14	SK-3412001-SE	木螺钉 D=4.1 L=20	WOOD SCREW D=4.1 L=20	2
15	141-46757	固定板组件	BUTTON RISING BAR ASM	1
16	WP-0370316-SD	垫片 3.7×8×0.3	WASHER 3.7×8×0.3	(2
17	SS-9090813-TP	螺钉 9/64-40 L=8	SCREW 9/64-40 L=8	(1
18	141-46807	安装座	INSTALLING BASE	(1
19	141-46708	弹簧	BUTTON RISING BAR	(1
20	SS-6080340-SP	螺钉 1/8-44 L=2.9	SCREW 1/8-44 L=2.9	(1
21	141-48852	扭扣固定夹	SMALL CLAMP JAW LEVER ASM R	1
22	MAZ-15507000	扭扣固定夹	SMALL CLAMP JAW LEVER ASM L	(1
23	MAZ-15509000	弹簧	SPRING RIGSH	(1
24	141-48803	压料板	PLATE K R	(1
25	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
26	SS-2060310-SP	螺钉 3/32-56 L=3	SCREW 3/32-56 L=3	(1
27	141-48951	扭扣固定夹	SMALL CLAMP JAW LEVER ASM L	1
28	MAZ-15508000	扭扣固定夹	SMALL CLAMP JAW LEVER L	(1
29	141-48902	压料板	PLATE K L	(1
30	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
31	MAZ-15510000	弹簧	SPRING LEFT	(1
32	SS-2060310-SP	螺钉 3/32-56 L=3	SCREW 3/32-56 L=3	(1

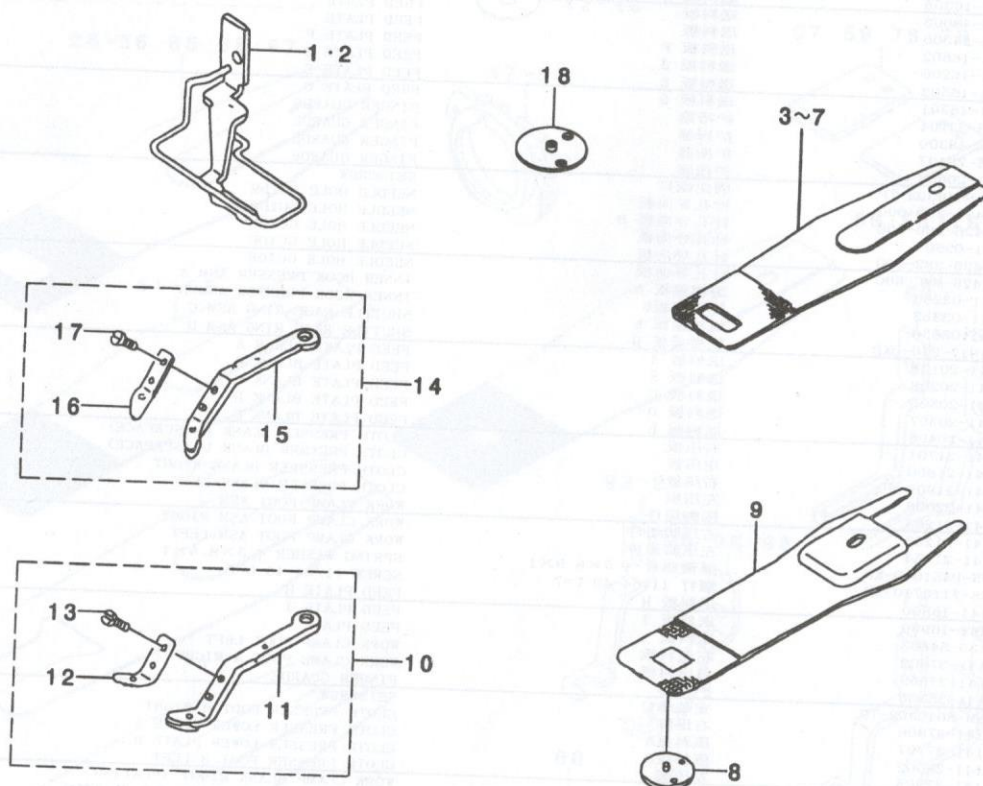
23.OPTION COMPONENTS(1)

选购部件



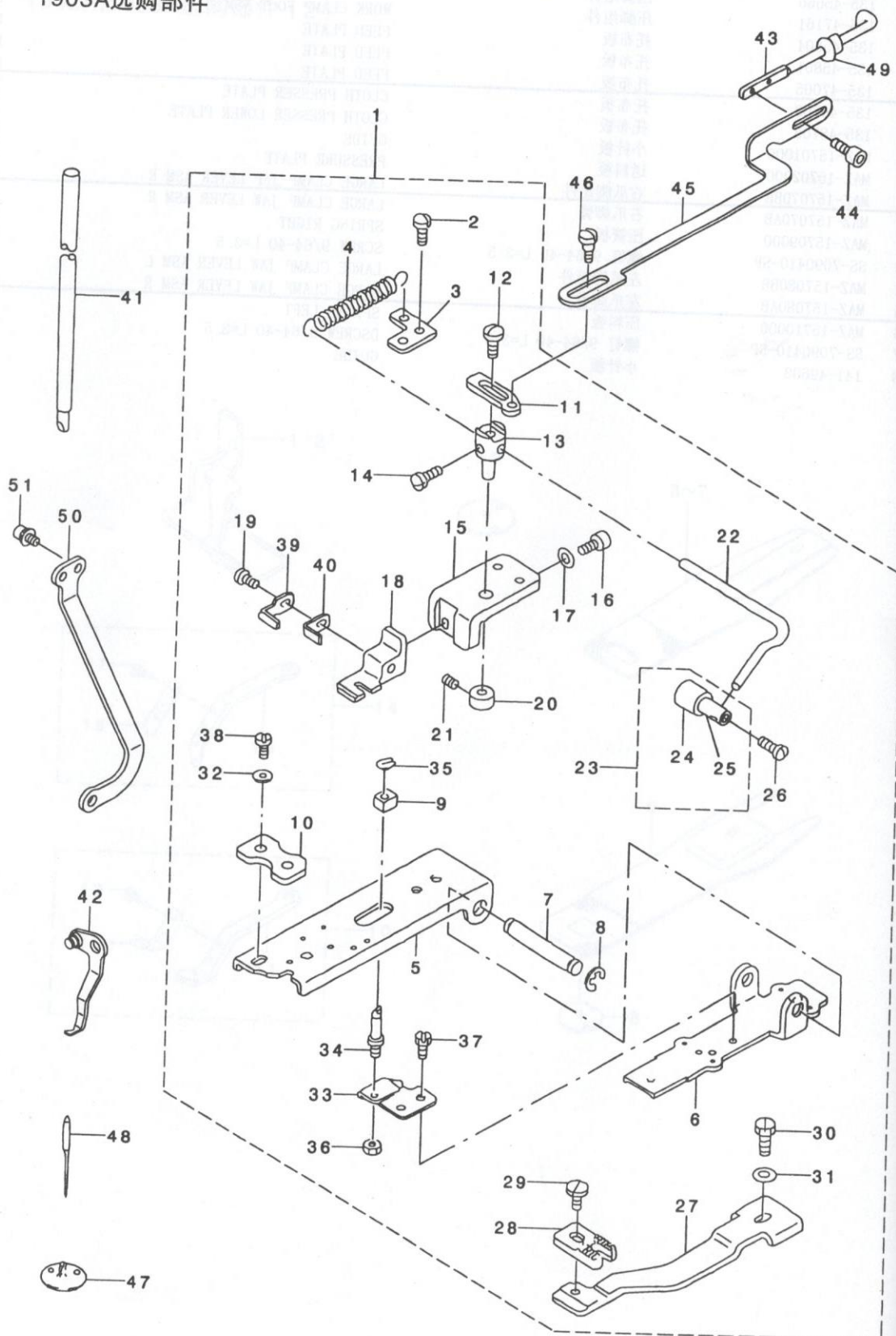
序号	图号	名称	DESCRIPTION	数量
1	135-18659	压脚组件	WORK CLAMP FOOT ASM	1
2	135-18600	右压脚组件	WORK CLAMP FOOT RIGHT	1
3	135-18709	左压脚组件	WORK CLAMP FOOT LEFT	1
4	135-48557	压脚组件	WORK CLAMP FOOT ASM	1
5	135-48508	右压脚	WORK CLAMP FOOT RIGHT	1
6	135-48607	左压脚	WORK CLAMP FOOT LEFT	1
7	135-48151	左压脚	CLOTH PRESSER FOOT LEFT	1
8	135-48102	左压脚	WORK CLAMP FOOT LEFT	1
9	135-48201	左压脚	WORK CLAMP FOOT LEFT	1
10	135-42451	压脚组件	WORK CLAMP FOOT ASM	1
11	135-42402	右压脚	WORK CLAMP FOOT RIGHT	1
12	135-42501	左压脚	WORK CLAMP FOOT LEFT	1
13	135-42964	压脚组件	PRESSER ASM	1
14	135-42915	右压脚	WORK CLAMP FOOT RIGHT	1
15	135-43012	左压脚	WORK CLAMP FOOT LEFT	1
16	135-71958	压脚组件	WORK CLAMP FOOT ASM	1
17	135-71906	右压脚	CLOTH PRESSER FOOT (RIGHT)	1
18	135-72003	左压脚	CLOTH PRESSER FOOT (LEFT)	1
19	135-61360	压脚组件	WORK CLAMP FOOT ASM	1
20	135-61352	右压脚组件	WORK CLAMP FOOT ASM RIGHT	1
21	135-61303	右压脚组件	CLOTH PRESSER FOOT (RIGHT)	1
22	135-62509	右压脚滑板	PRESSER FOOT SLIDING PLATE (R)	1
23	SS-1110640-TP	螺钉 11/64-40 L=5.5	SCREW 11/64-40 L=5.5	1
24	135-61451	左压脚组件	WORK CLAMP FOOT ASM LEFT	1
25	135-61402	左压脚	CLOTH PRESSER FOOT (LEFT)	1
26	135-62608	左压脚组件	PRESSER FOOT SLIDING PLATE (L)	1
27	SS-1110640-TP	螺钉 11/64 L=5.5	SCREW 11/64 L=5.5	1
28	141-16107	送料板 A	FEED PLATE A	1
29	141-16404	送料板 D	FEED PLATE D	1
30	141-16305	送料板 C	FEED PLATE C	1
31	135-48003	送料板	FEED PLATE	1
32	135-54506	送料板	FEED PLATE	1
33	141-16602	送料板 F	FEED PLATE F	1
34	141-16206	送料板 B	FEED PLATE B	1
35	141-16503	送料板 E	FEED PLATE E	1
36	141-16701	送料板 G	FEED PLATE G	1
37	135-33104	护指器	FINGER GUARDE	1
38	135-48300	护指器	FINGER GUARDE	1
39	135-73407	护指器	FINGER GUARDE	1
40	141-20000	护指器	FINGER GUARDE	1
41	SM-8040302-TP	固定螺钉	SETSCREW	1
42	B2426-280-000	针孔导向板	NEEDLE HOLE GUIDE	1
43	B2426-280-00B	针孔导向板 B	NEEDLE HOLE GUIDE B	1
44	141-09607	针孔导向板	NEEDLE HOLE GUIDE	1
45	D2426-282-C00	针孔导向板	NEEDLE HOLE GUIDE	1
46	D2426-MMC-K00	针孔导向板	NEEDLE HOLE GUIDE	1
47	141-03253	旋梭盖板 A	INNER HOOK PRESSER ASM A	1
48	141-03352	旋梭盖板B	INNER HOOK PRESSER ASM B	1
49	141-03659	旋梭盖板 C	SHUTTLE RACE RING ASM C	1
50	B1817-210-DAD	旋梭盖板 D	SHUTTLE RACE RING ASM D	1
51	141-20109	送料板 A	FEED PLATE BLANK A	1
52	141-20208	送料板 B	FEED PLATE BLANK B	1
53	141-20505	送料板 C	FEED PLATE BLANK C	1
54	141-20307	送料板 D	FEED PLATE BLANK D	1
55	141-20406	送料板 E	FEED PLATE BLANK E	1
56	141-21701	右压板	CLOTH PRESSER BLANK R (SURFACE)	1
57	141-21800	左压板	CLOTH PRESSER BLANK L (SURFACE)	1
58	141-21909	右压板	CLOTH PRESSEER BLANK RIGHT	1
59	141-22006	左压板	CLOTH PRESSER BLANK LEFT	1
60	141-21263	压脚组件	WORK CLAMP FOOT ASM	1
61	141-21255	右压脚组件	WORK CLAMP FOOT ASM RIGHT	1
62	141-21354	左压脚组件	WORK CLAMP FOOT ASM LEFT	1
63	WS-0451040-KP	弹簧垫片 4.5×8.5×1	SPRING WASHER 4.5×8.5×1	2
64	SS-7110710-SP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	2
65	141-16800	送料板 H	FEED PLATE H	1
66	141-16909	送料板 I	FEED PLATE I	1
67	135-54803	送料板	FEED PLATE	1
68	141-37608	左送料板	WORK CLAMP FOOT LEFT	1
69	141-37509	右送料板	WORK CLAMP FOOT A RIGHT	1
70	141-35305	护指器	FINGER GUARDE	1
71	SM-8040302-TP	安装螺钉	SETSCREW	1
72	141-37806	右压脚	CLOTH PRESSER FOOT B RIGHT	1
73	141-37707	压料盘A	CLOTH PRESSER LOWER PLATE A	1
74	141-38002	压料盘B	CLOTH PRESSER LOWER PLATE B	1
75	141-37905	左压脚	CLOTH PRESSER FOOT B LEFT	1
76	400-21851	右压板	WORK CLAMP BLANK RIGHT (PLATING	1
77	400-21853	右压板	WORK CLAMP BLANK RIGHT (NO PLATING	1
78	400-21852	左压板	WORK CLAMP BLANK LEFT (PLATING	1
79	400-21854	左压板	WORK CLAMP BLANK LEFT (NO PLATING	1
80	400-21855	送料板 A	FEED PLATE A (NO GIZA/PLATING	1
81	400-21856	送料板 B	FEED PLATE B (NO GIZA NO PLATING	1
82	400-21857	送料板 C	FEED PLATE C (NO GIZA/SUS	1
83	400-21858	送料板 D	FEED PLATE D (GIZA/PLATING	1
84	400-21859	送料板 E	FEED PLATE E (GIZA/NO PLATING)	1
85	400-21873	送料板 D9-14	FEED PLATE D9-14	1
86	400-21876	送料板 12	FEED PLATE 12	1
87	400-21879	送料板 10	FEED PLATE 10	1
88	400-21882	送料板 14	FEED PLATE 14	1
89	400-21870	左送料板压脚	WORK CLAMP FOOT BLANK LEFT	1
90	400-21872	左送料板压脚 D9-14	WORK CLAMP FOOT D9-14LEFT	1
91	400-21869	右送料板压脚	WORK CLAMP FOOT BLANK RIGHT	1
92	400-21871	右送料板压脚 D9-14	WORK CLAMP FOOT D9-14 RIGHT	1
93	400-21874	右送料板压脚	WORK CLAMP FOOT 12 RIGHT	1
94	400-21877	右送料板压脚	WORK CLAMP FOOT 10 RIGHT	1
95	400-21880	右送料板压脚	WORK CLAMP FOOT 14 RIGHT	1
96	400-21875	左送料板压脚	WORK CLAMP FOOT 12 LEFT	1
97	400-21878	左送料板压脚	WORK CLAMP FOOT 10 LEFT	1
98	400-21881	左送料板压脚	WORK CLAMP FOOT 14 LEFT	1

24.OPTION COMPONENTS(2) FOR 1902A,1903A 1902A,1903A选购部件 (2)



序号	图号	名称	DESCRIPTION	数量
1	135-45660	压脚组件	WORK CLAMP FOOT ASM	1
2	135-47161	压脚组件	WORK CLAMP FOOT ASM	1
3	135-45504	托布板	FEED PLATE	1
4	135-45801	托布板	FEED PLATE	1
5	135-47005	托布板	FEED PLATE	1
6	135-46700	托布板	CLOTH PRESSER PLATE	1
7	135-48706	托布板	CLOTH PRESSER LOWER PLATE	1
8	MAZ-15701000	小针板	GUIDE	1
9	MAZ-15702000	送料板	PRESSURE PLATE	1
10	MAZ-157070BB	右爪脚组件	LARGE CLAMP JAW LEVER ASM R	1
11	MAZ-157070AB	右爪脚臂	LARGE CLAMP JAW LEVER ASM R	(1
12	MAZ-15709000	压簧板	SPRING RIGHT	(1
13	SS-7090410-SP	螺钉 9/64-40 L=3.5	SCREW 9/64-40 L=3.5	(1
14	MAZ-157080BB	左爪脚组件	LARGE CLAMP JAW LEVER ASM L	1
15	MAZ-157080AB	左爪脚臂	LARGE CLAMP JAW LEVER ASM R	(1
16	MAZ-15710000	压料板	SPRING LEFT	(1
17	SS-7090410-SP	螺钉 9/64-40 L=3.5	DSCREW 9/64-40 L=3.5	(1
18	141-49603	小针板	GUIDE	1

25.1903A:OPTION COMPONENTS FOR SHANK BUTTON 1903A选购部件



序号	图号	名称	DESCRIPTION	数量
1	141-46054	压脚组件	PICK-UP DEVICE COMPL	1
2	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	(2)
3	MAZ-16012000	弹簧勾板	LEVER SPRING HOOK	(1)
4	MAZ-16013000	支撑板弹簧	BUTTON SUPPORT LEVER SPRING	(1)
5	141-46203	压脚提升板	PICK-UP FOOT INSTALLING BASE	(1)
6	141-46104	压脚提升板	PICK-UP INSTALLING BASE	(1)
7	141-41402	铰链轴	INSTALLING SHAFT	(1)
8	RE-0700000-KO	卡簧 7	E-RING 7	(2)
9	MAZ-15515000	滑块	SLIDE BLOCK	(1)
10	141-46401	压板	PRESSER PLATE	(1)
11	MAZ-16014000	钮扣连接块	BUTTON SUPPORT RELEASE LEVER	(1)
12	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	(1)
13	MAZ-16011000	固定销	BUTTON SUPPORT LEVER SHAFT	(1)
14	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	(1)
15	MAZ-16004000	安装板	BUTTON CLAMP BASE	(1)
16	SS-6111052-TP	螺钉	SCREW	(1)
17	WP-0482086-SD	垫片 4.8×11.5×2	WASHER 4.8×11.5×2	(1)
18	MAZ-16005000	连接块	BUTTON CLAMP BASE	(1)
19	SS-7090510-SP	螺钉 9/64-40 L=4.6	SCREW 9/64-40 L=4.6	(1)
20	CS-0640811-SP	挡圈 D=6.35 W=8	THRUST COLLAR D=6.35 W=8	(1)
21	SS-8110410-TP	螺钉 11/64-40 L=3.5	SCREW 11/64-40 L=3.5	(1)
22	MAZ-16010000	弹簧	BUTTON SUPPORT LEVER	(1)
23	MAZ-160090A0	调节组件	BUTTON SUPPORT RUBBER ASM	(1)
24	MAZ-16009000	轴套	BUTTON SUPPORT RUBBER	(1)
25	B2406-372-000	轴	SHANK BUTTON HOLDING CLAMP	(1)
26	SS-7110740-TP	螺钉 11/64-40 L=7	SCREW 11/64-40 L=7	(1)
27	MAZ-16002000	送料盘	FEED PLATE	(1)
28	MAZ-1600300A	送料盘 A	FEED PLATE A	(1)
29	SS-6110480-SP	螺钉 11/64-40 L=4.3	SCREW 11/64-40 L=4.3	(1)
30	SS-9111010-SP	螺钉 11/64-40 L=9.5	SCREW 11/64-40 L=9.5	(1)
31	WP-0482086-SD	垫片 4.8×11.5×2	WASHER 4.8×11.5×2	(1)
32	WP-0501016-SD	垫片 5×10.5×1	WASHER 5×10.5×1	(2)
33	MAZ-15514000	支撑板	SUPPORT PLATE	(1)
34	135-40901	螺钉	STATIONING BLOCK SHAFT	(1)
35	D2548-232-D00	连杆卡簧	SNAP RING FOR CONNECTING ROD	(1)
36	NS-6150310-SP	螺母 15/64-28	NUT 15/64-28	(1)
37	SS-9110460-CP	螺钉 11/64-40 L=4.3	SCREW 11/64-40 L=4.3	(2)
38	SS-9621413-SP	螺钉 3/16-32 L=13.5	SCREW 3/16-32 L=13.5	(2)
39	MAZ-16022000	连接块	BUTTON CLAMP SUPPORT FRONT	(1)
40	MAZ-16023000	调节小压板	BUTTON CLAMP SUPPORT REAR	(1)
41	D1401-M1Y-COA	针杆	NEEDLE BAR	1
42	MAZ-160170A0	拔线组件	WIPER ASM	1
43	138-10908	调节棒A	MOVING PLATE LINK A	1
44	SS-6090612-TP	螺钉 9/64-40 L=6	SCREW 9/64-40 L=6	2
45	MAZ-16015000	调节长连杆	BUTTON SUPPORT LINK	1
46	SD-0640321-TP	铰链螺钉 D=6.35 H=3.2	HINGE SCREW D=6.35 H=3.2	1
47	MAZ-16021000	导向板	NEEDLE HOLE GUIDE	1
48	MTQ-300B1400	机针 TQX3 #14	NEEDLE TQX3 #14	1
49	141-48209	衬套	BUSHING	1
50	400-10103	调节杆	CONNECTING LINK	1
51	SL-6040892-TN	铰链螺钉	BOLT	2