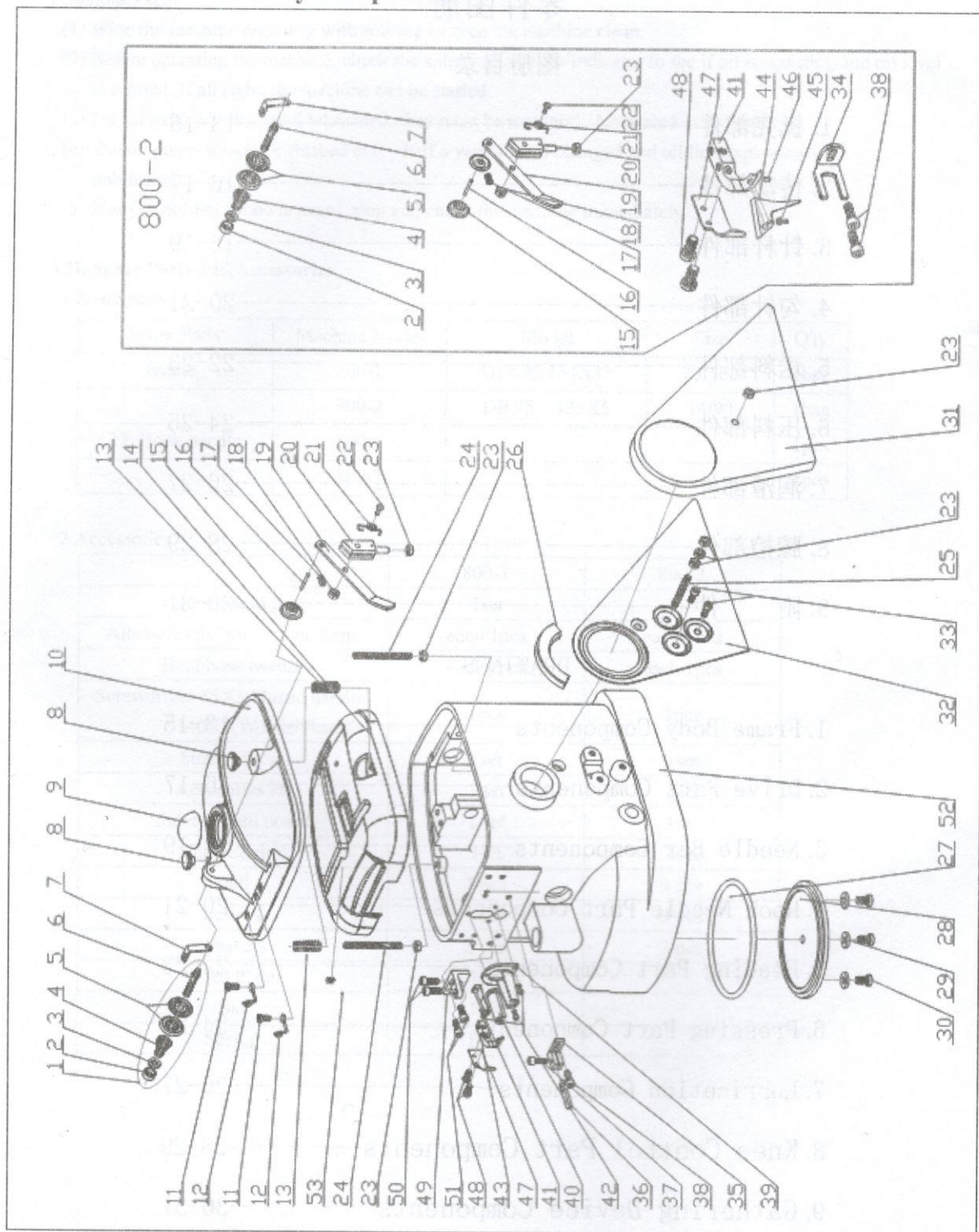


1. 机壳部件 Frame Body Components



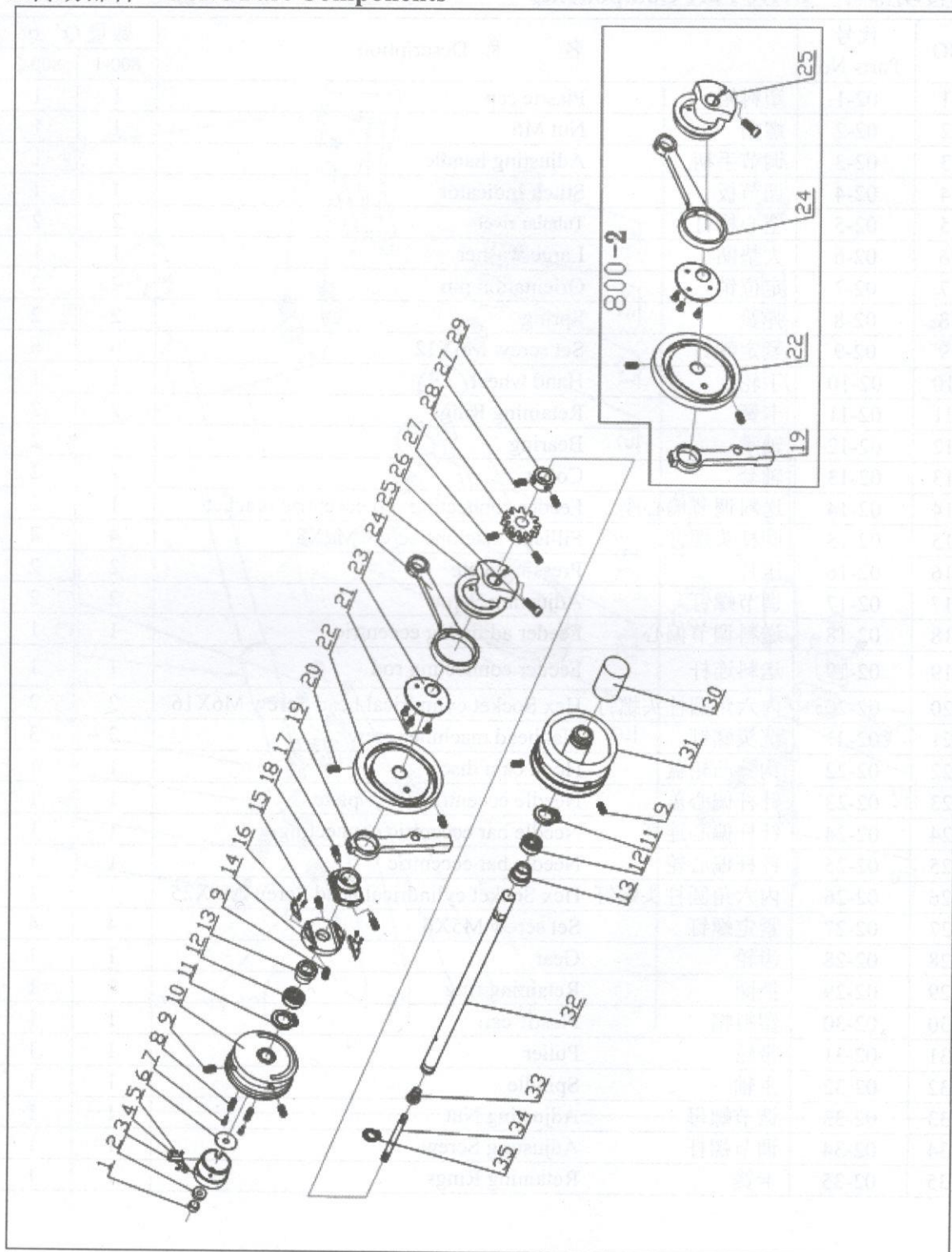
1.机壳部件 Frame Body Components

No	代号 Parts No.	名 称 Description	数量 Q'ty	
			800-1	800-2
1	01-1	压线器总成 Thread holder assembly	1	1
2	01-2	压线器螺母 Thread holder nut	1	1
3	01-3	挡圈 Ring	1	1
4	01-4	压线器弹簧 Thread holder spring	1	1
5	01-5	压线板 Thread holder	2	2
6	01-6	压线器螺钉 Thread holder screw	1	1
7	01-7	双孔过线板 Double-thread guiding plate	1	1
8	01-8	调整螺帽 Adjusting nut	2	2
9	01-9	油窗 oil window	1	1
10	01-10	上盖 Upper cover	1	1
11	01-11	圆柱头螺钉 Fillister head machine screw M5X10	2	2
12	01-12	单过线架 Single thread support	2	2
13	01-13	弹簧 Spring	2	2
14	01-14	塑料盖 Plastic cover	1	1
15	01-15	挡圈 Ring	1	2
16	01-16	销 Pin	1	1
17	01-17	平端紧定螺钉 Flat point set screw M4X5	1	1
18	01-18	螺帽 Nut	1	1
19	01-19	曲柄 crank	1	1
20	01-20	曲柄座 crank seat	1	1
21	01-21	曲柄弹簧 crank spring	1	1
22	01-22	曲柄销 crank pin	1	1
23	01-23	螺帽 Nut M5	8	8
24	01-24	螺杆 Screw column M6	2	2
25	01-25	螺杆 Screw column M6X56	1	1
26	01-26	罩板垫 Housing Plate Pad	1	1

1.机壳部件 Frame Body Components

No	代号 Parts No.	名 称 Description	数量 Q'ty	
			800-1	800-2
27	01-27	O 型环 O-type Ring	1	1
28	01-28	油盖 Oil cap	1	1
29	01-29	垫圈 Washer	3	3
30	01-30	盘头螺钉 Fillister head machine screw M6X10特制	3	3
31	01-31	外罩板 Outside housing plate	1	1
32	01-32	内罩板 Inside housing plate	1	1
33	01-33	圆柱头螺钉 Fillister hand	2	2
34	01-34	护线定位座 Thread-guard set base	0	1
35	01-35	固定座 Set base	1	1
36	01-36	自由滑块 Slipper	1	1
37	01-37	内六角圆柱头螺钉 Hex Socket cylindrical head machine screw M4X10	1	1
38	01-38	内六角圆柱头螺钉 Hex Socket cylindrical head machine screw M4X12	1	3
39	01-39	勾针杆护套 Blade sheath	1	1
40	01-40	勾针杆上套 Hook needle bar upper bush	1	1
41	01-41	支座压板 Plate	1	1
42	01-42	圆柱头螺钉 Fillister screw M3X8	3	3
43	01-43	拦料棒 Material guide bar bracket	1	1
44	01-44	护针板 Needle-guarding plate	0	1
45	01-45	盘头螺钉 Filter screw M2.5X3	0	1
46	01-46	销 Pin	0	1
47	01-47	送料板护罩 Material-feeding cover	1	1
48	01-48	沉头螺钉 Countersunk screw M2.5X5	2	2
49	01-49	拦料棒座 Material guide bar bracket	1	1
50	01-50	内六角圆柱头螺钉 Hex Socket Cylindrical head machine Screw M4X12	2	2
51	01-51	内六角圆柱头螺钉 Hex Socket Cylindrical head machine Screw M5X15	2	2
52	01-52	机壳 Machine frame body	1	1
53	01-53	油管固定簧 Oil Tube Fixing Spring	1	1

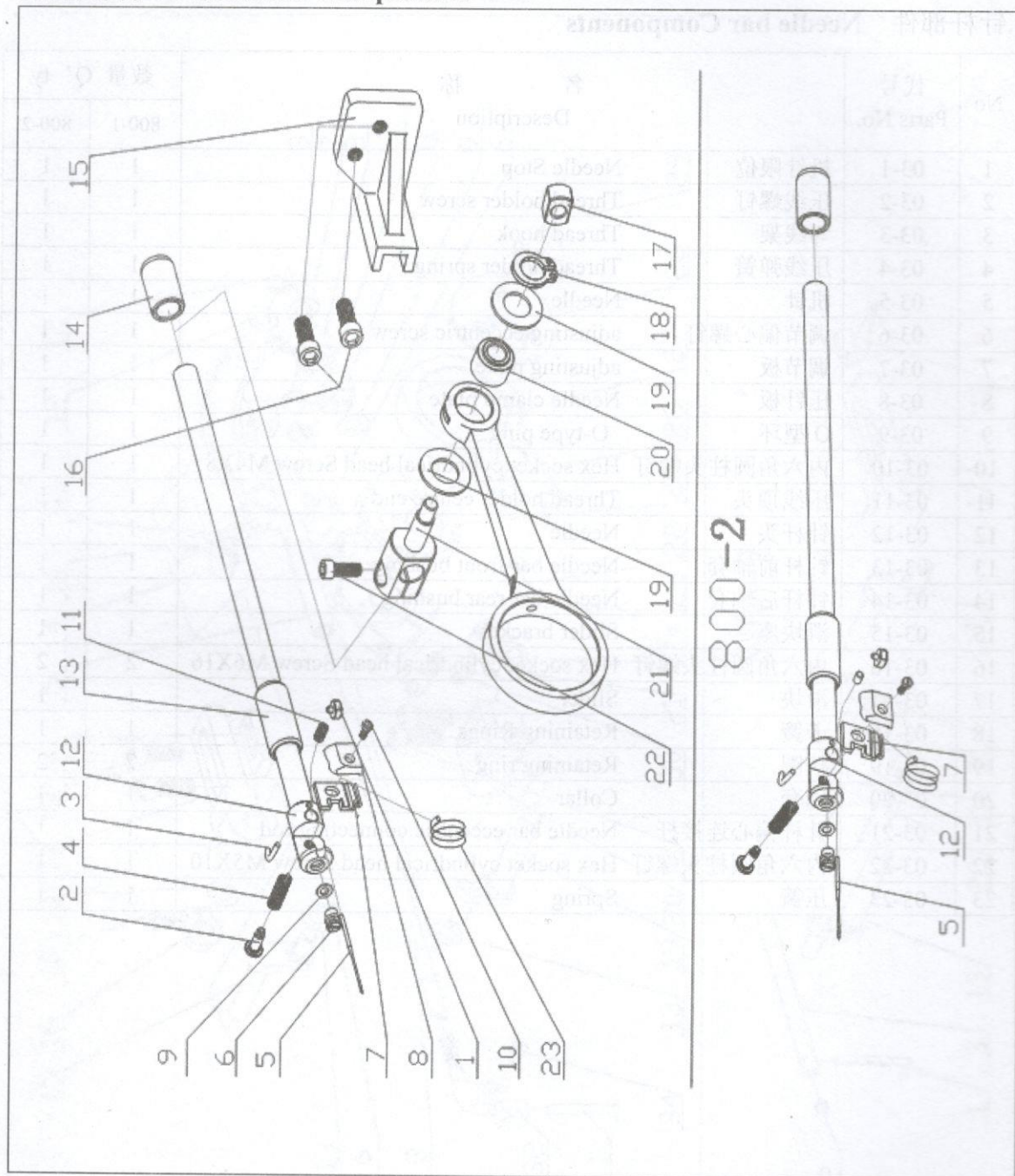
2.传动部件 Drive Part Components



2.传动部件 Drive Part Components

NO	代号 Parts No.	名 称 Description	数量 Q' ty	
			800-1	800-2
1	02-1	塑料帽 Plastic cap	1	1
2	02-2	螺帽 Nut M6	1	1
3	02-3	调节手柄 Adjusting handle	1	1
4	02-4	调节板 Stitch Indicator	1	1
5	02-5	空心柳钉 Tubular rivet	2	2
6	02-6	大垫圈 Large washer	1	1
7	02-7	定位销 Orientation pin	2	2
8	02-8	弹簧 Spring	2	2
9	02-9	紧定螺钉 Set screw M6X12	6	6
10	02-10	手轮 Hand wheel	1	1
11	02-11	卡簧 Retaining Rings	2	2
12	02-12	轴承 Bearing	2	2
13	02-13	轴套 Collar	2	2
14	02-14	送料调节偏心座 Feeder connecting rod eccentric bracket	1	1
15	02-15	圆柱头螺钉 Fillister machine screw M4X8	4	4
16	02-16	压片 Pressing plate	2	2
17	02-17	调节螺钉 Adjusting Screw	2	2
18	02-18	送料调节偏心 Feeder adjusting eccentric	1	1
19	02-19	送料连杆 Feeder connecting rod	1	1
20	02-20	内六角圆柱头螺钉 Hex Socket cylindrical head Screw M6X16	2	2
21	02-21	沉头螺钉 Flat head machine screw	3	3
22	02-22	钩针凸轮盘 Hook cam disc	1	1
23	02-23	针杆偏心盖 Needle eccentric cover plate	1	1
24	02-24	针杆偏心连杆 Needle bar eccentric connecting	1	1
25	02-25	针杆偏心轮 Needle bar eccentric	1	1
26	02-26	内六角圆柱头螺钉 Hex Socket cylindrical head Screw M6X25	1	1
27	02-27	紧定螺钉 Set screw M5X6	4	4
28	02-28	齿轮 Gear	1	1
29	02-29	挡圈 Retaining ring	1	1
30	02-30	塑料帽 Plastic cap	1	1
31	02-31	带轮 Puller	1	1
32	02-32	主轴 Spindle	1	1
33	02-33	调节螺母 Adjusting Nut	1	1
34	02-34	调节螺杆 Adjusting Screw	1	1
35	02-35	卡簧 Retaining Rings	1	1

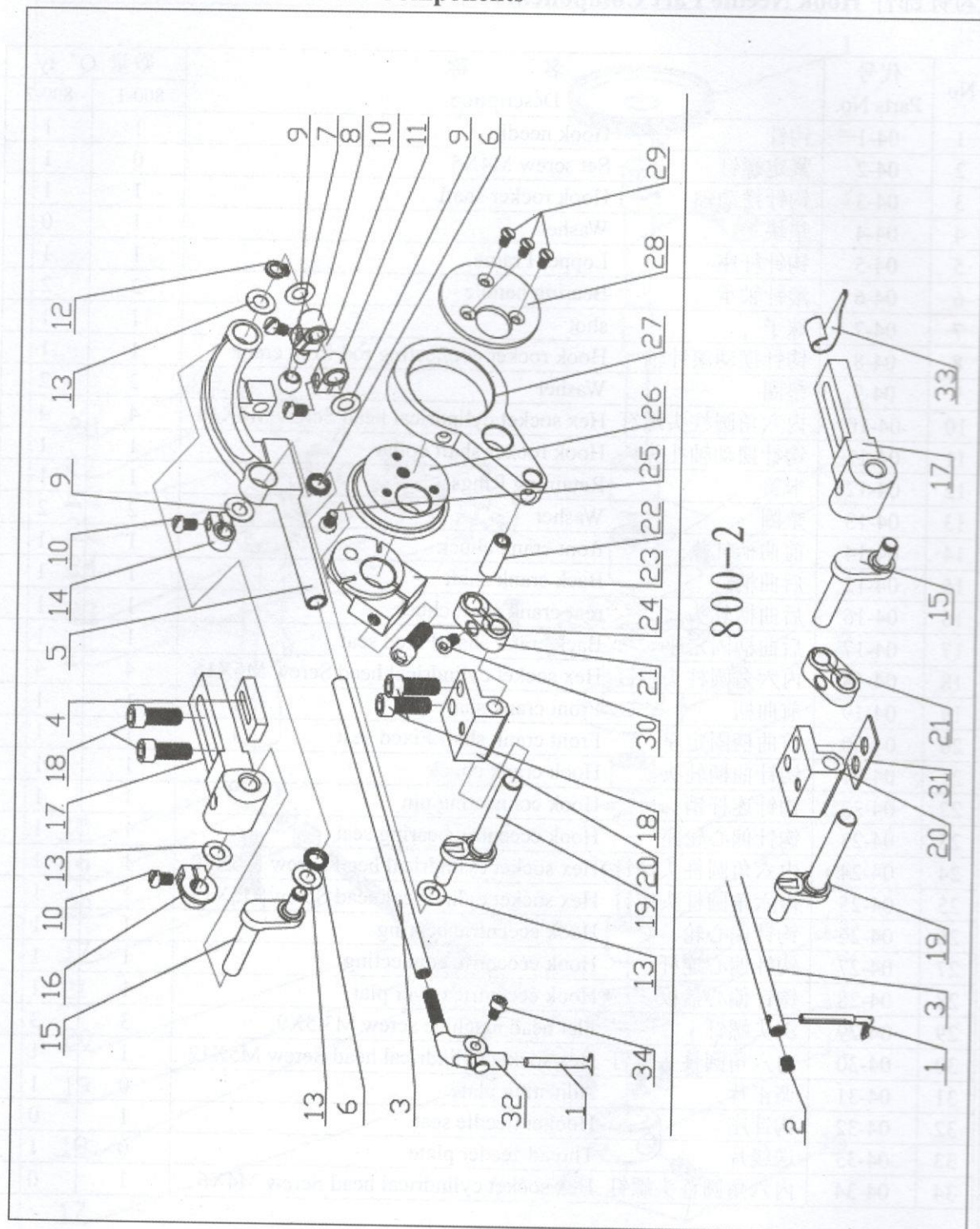
3.针杆部件 Needle bar Components



3.针杆部件 Needle bar Components

No	代号 Parts No.	名 称 Description		数量 Q' ty	
				800-1	800-2
1	03-1	机针限位	Needle Stop	1	1
2	03-2	压线螺钉	Thread holder screw	1	1
3	03-3	勾线架	Thread hook	1	1
4	03-4	压线弹簧	Thread holder spring	1	1
5	03-5	机针	Needle	1	1
6	03-6	调节偏心螺钉	adjusting eccentric screw	1	1
7	03-7	调节板	adjusting plate	1	1
8	03-8	压针板	Needle clamp plate	1	1
9	03-9	O 型环	O-type ring	1	1
10	03-10	内六角圆柱头螺钉	Hex socket cylindrical head Screw M4X8	1	1
11	03-11	压线顶头	Thread holder centre end	1	1
12	03-12	针杆头	Needle	1	1
13	03-13	针杆前轴套	Needle bar front bushing	1	1
14	03-14	针杆后轴套	Needle bar rear bushing	1	1
15	03-15	滑块座	Slider bracket	1	1
16	03-16	内六角圆柱头螺钉	Hex socket cylindrical head Screw M6X16	2	2
17	03-17	滑块	Slider	1	1
18	03-18	卡簧	Retaining Rings	1	1
19	03-19	挡圈	Retaining ring	2	2
20	03-20	轴套	Collar	1	1
21	03-21	针杆偏心连接杆	Needle bar eccentric connecting rod	1	1
22	03-22	内六角圆柱头螺钉	Hex socket cylindrical head Screw M5X10	1	1
23	03-23	压簧	Spring	1	1

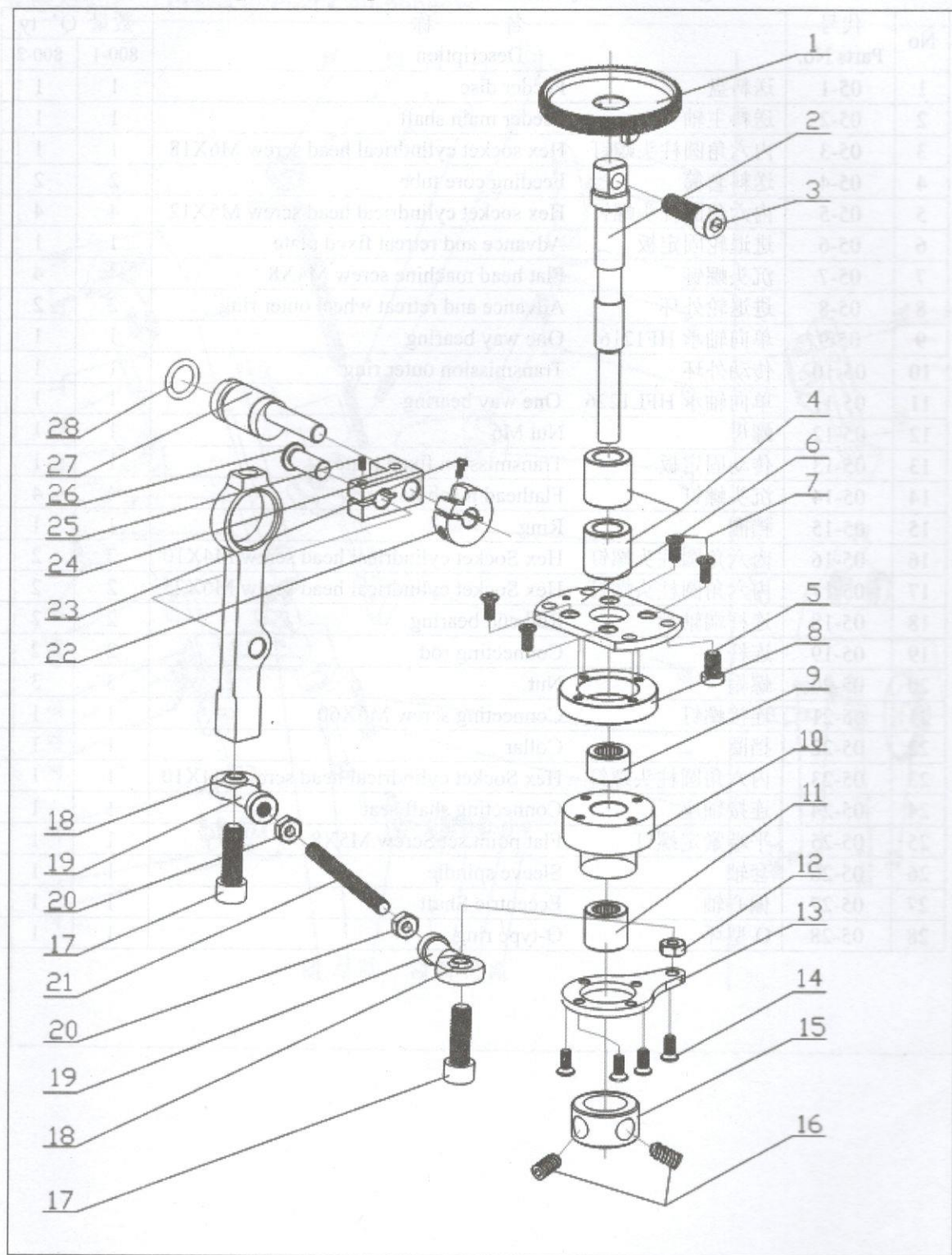
4. 勾针部件 Hook Needle Part Components



4.钩针部件 Hook Needle Part Components

No	代号 Parts No.	名 称 Description		数量 Q' ty	
				800-1	800-2
1	04-1	钩针	Hook needle	1	1
2	04-2	紧定螺钉	Set screw M4X5	0	1
3	04-3	钩针摆动轴	Hook rocker shaft	1	1
4	04-4	垫块	Washer	1	0
5	04-5	钩针杆座	Lopper Frame	1	1
6	04-6	滚针轴承	Bearing handle	2	2
7	04-7	珠子	shot	1	1
8	04-8	钩针摆动滚针轴	Hook rocker connecting rod front crank	1	1
9	04-9	垫圈	Washer	2	2
10	04-10	内六角圆柱头螺钉	Hex socket cylindrical head Screw M4X10	4	4
11	04-11	钩针摆动轴扎头	Hook rocker shaft collar	1	1
12	04-12	卡簧	Retaining Rings	1	1
13	04-13	垫圈	Washer	2	2
14	04-14	前曲柄轧头	front crank chuck	1	1
15	04-15	后曲柄	Back crank shaft	1	1
16	04-16	后曲柄轧头	rear crank shaft chuck	1	1
17	04-17	后曲柄固定座	Back crank shaft Fixed seat	1	1
18	04-18	内六角圆柱头螺钉	Hex socket cylindrical head Screw M6X16	4	4
19	04-19	前曲柄	Front crank shaft	1	1
20	04-20	前曲柄固定座	Front crank shaft Fixed seat	1	1
21	04-21	钩针曲柄轧头	Hook crank chuck	1	1
22	04-22	钩针连杆销	Hook connecting pin	1	1
23	04-23	钩针偏心轮座	Hook eccentric bearing seat	1	1
24	04-24	内六角圆柱头螺钉	Hex socket cylindrical head Screw M5X20	1	1
25	04-25	内六角圆柱头螺钉	Hex socket cylindrical head Screw M5X15	1	1
26	04-26	钩针偏心轮	Hook eccentric bearing	1	1
27	04-27	钩针偏心连杆	Hook eccentric connecting	1	1
28	04-28	钩针偏心盖板	Hook eccentric cover plat	1	1
29	04-29	沉头螺钉	Flat head machine screw M3.5X9	3	3
30	04-30	内六角圆柱头螺钉	Hex socket cylindrical head Screw M5X12	1	1
31	04-31	调正片	Adjusting plate	0	1
32	04-32	钩针座	Hooker needle seat	1	0
33	04-33	送线片	Thread-feeder plate	0	1
34	04-34	内六角圆柱头螺钉	Hex socket cylindrical head Screw M4X6	1	0

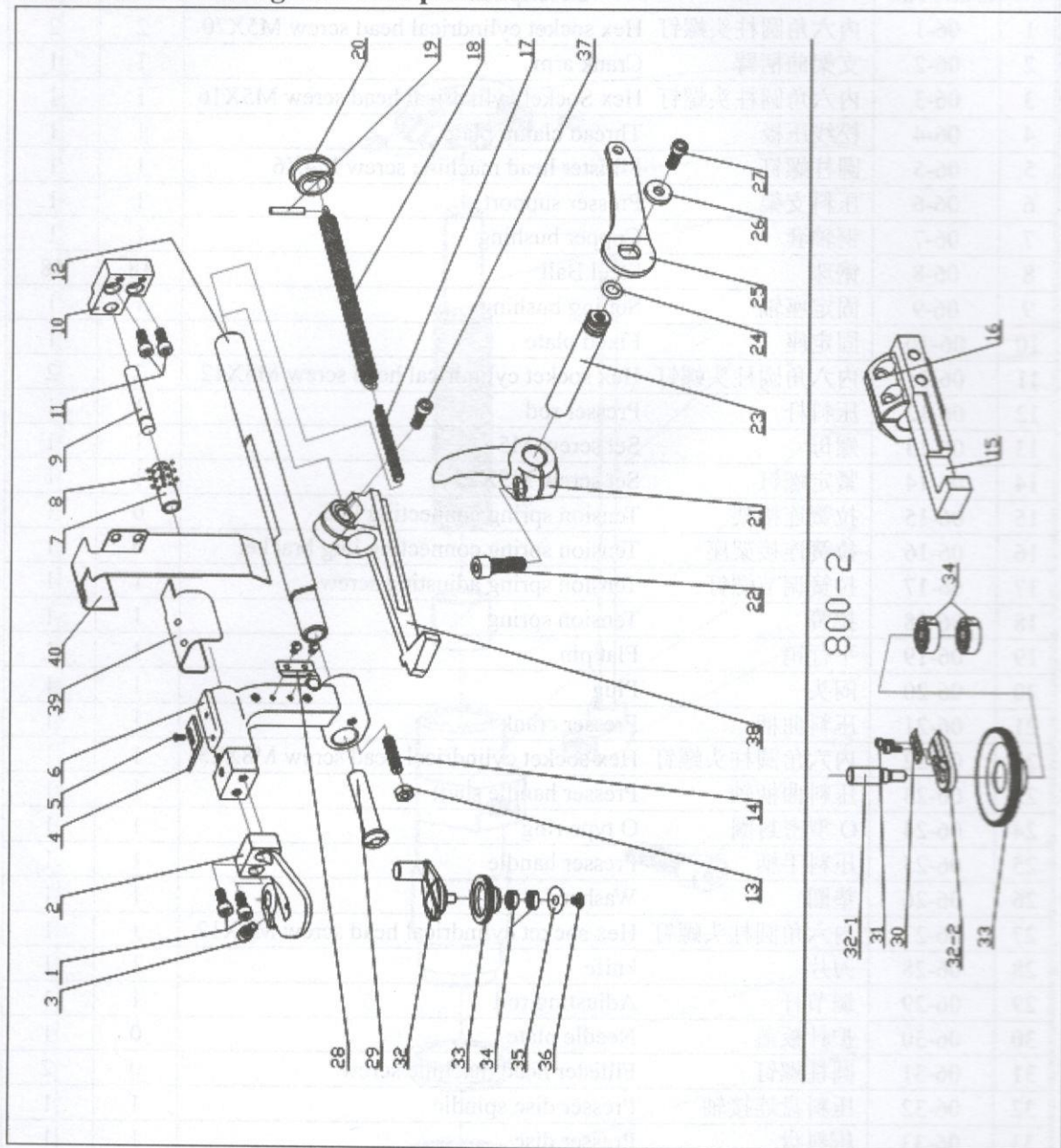
5.送料部件 Feeding Part Components



5. 送料部件 Feeding Part Components

No	代号 Parts No.	名 称 Description	数量 Q' ty	
			800-1	800-2
1	05-1	送料盘 Feeder disc	1	1
2	05-2	送料主轴 Feeder main shaft	1	1
3	05-3	内六角圆柱头螺钉 Hex socket cylindrical head screw M6X18	1	1
4	05-4	送料套筒 Feeding core tube	2	2
5	05-5	内六角圆柱头螺钉 Hex socket cylindrical head screw M5X12	4	4
6	05-6	进退轮固定板 Advance and retreat fixed plate	1	1
7	05-7	沉头螺钉 Flat head machine screw M4X8	4	4
8	05-8	进退轮外环 Advance and retreat wheel outer ring	2	2
9	05-9	单向轴承 HF1216 One way bearing	1	1
10	05-10	传动外环 Transmission outer ring	1	1
11	05-11	单向轴承 HFL1226 One way bearing	1	1
12	05-12	螺母 Nut M6	1	1
13	05-13	传动固定板 Transmission fixed plate	1	1
14	05-14	沉头螺钉 Flathead machine screw	4	4
15	05-15	挡圈 Ring	1	1
16	05-16	内六角圆柱头螺钉 Hex Socket cylindrical head screw M4X10	2	2
17	05-17	内六角圆柱头螺钉 Hex Socket cylindrical head screw M6X25	2	2
18	05-18	连杆端轴承 Rod end bearing	2	2
19	05-19	连杆 Connecting rod	2	2
20	05-20	螺帽 Nut	3	3
21	05-21	连接螺钉 Connecting screw M6X60	1	1
22	05-22	挡圈 Collar	1	1
23	05-23	内六角圆柱头螺钉 Hex Socket cylindrical head screw M4X10	1	1
24	05-24	连接轴座 Connecting shaft seat	1	1
25	05-25	平端紧定螺钉 Flat point set Screw M5X8	1	1
26	05-26	套轴 Sleeve spindle	1	1
27	05-27	偏心轴 Eccentric Shaft	1	1
28	05-28	O 型环 O-type ring	1	1

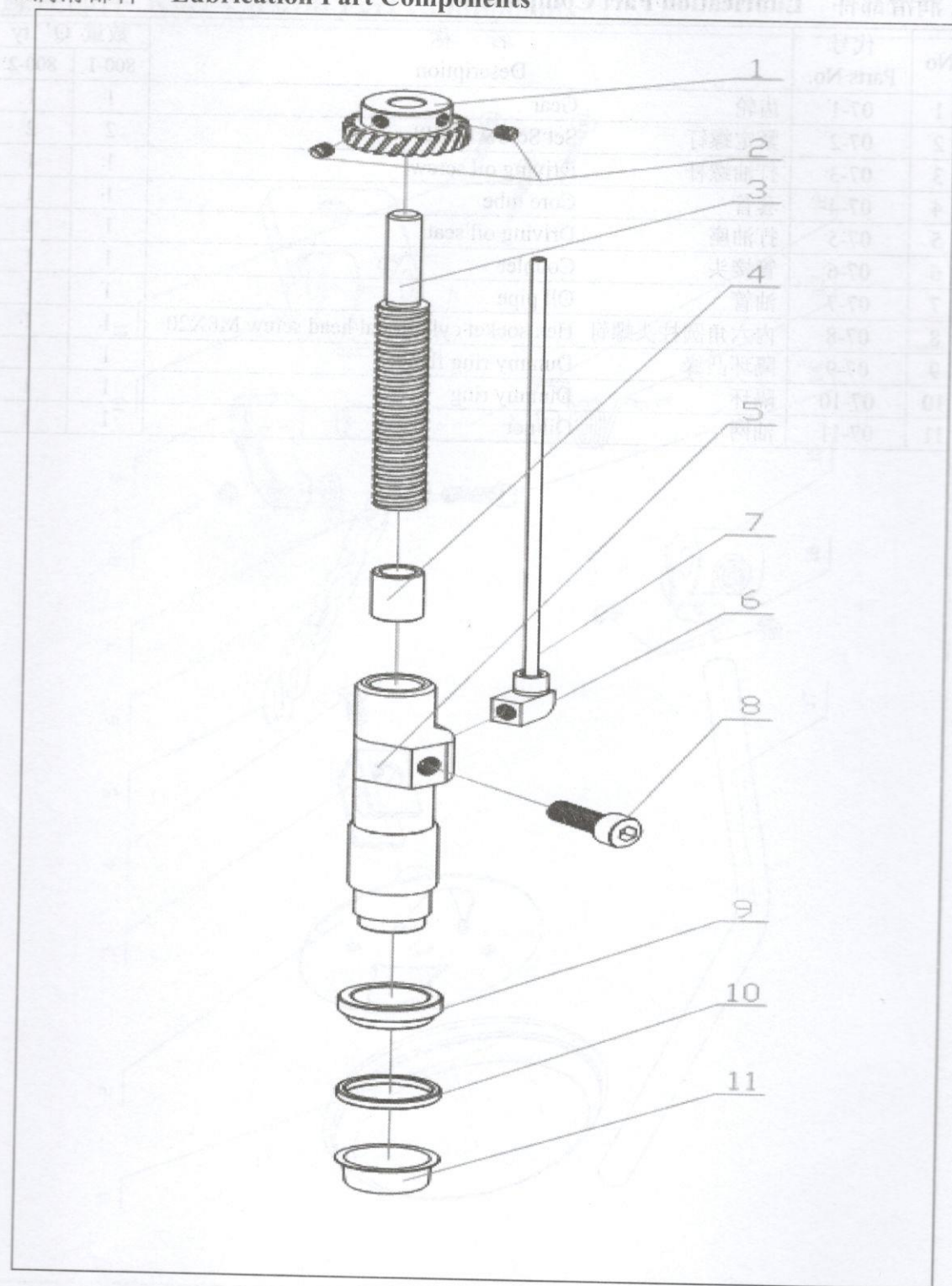
6. 压料部件 Pressing Part Components



6. 压料部件 Pressing Part Components

No	代号 Parts No.	名 称 Description	数量 Q' ty	
			800-1	800-2
1	06-1	内六角圆柱头螺钉 Hex socket cylindrical head screw M5X20	2	2
2	06-2	支架曲柄臂 Crank arm	1	1
3	06-3	内六角圆柱头螺钉 Hex Socket cylindrical head screw M5X16	1	1
4	06-4	松线压板 Thread clamp plate	1	1
5	06-5	圆柱螺钉 Fillister head machine screw M4X6	1	1
6	06-6	压料支架 Presser support	1	1
7	06-7	铜轴套 Copper bushing	1	1
8	06-8	钢珠 Steel Ball	18	18
9	06-9	固定座轴 Setting bushing	1	1
10	06-10	固定座 Fixed plate	1	1
11	06-11	内六角圆柱头螺钉 Hex socket cylindrical head screw M5X12	2	2
12	06-12	压料杆 Presser rod	1	1
13	06-13	螺母 Set screw M5	1	1
14	06-14	紧定螺钉 Set screw M5X25	1	1
15	06-15	拉簧连接架 Tension spring connecting line	0	1
16	06-16	拉簧连接架座 Tension spring connecting ling bracket	0	1
17	06-17	拉簧调节螺钉 Tension spring adjusting screw	1	1
18	06-18	拉簧 Tension spring	1	1
19	06-19	平行销 Flat pin	1	1
20	06-20	闷头 Plug	1	1
21	06-21	压料曲柄 Presser crank	1	1
22	06-22	内六角圆柱头螺钉 Hex socket cylindrical head screw M8X25	1	1
23	06-23	压料曲柄轴 Presser handle shaft	1	1
24	06-24	O 型密封圈 O type ring	1	1
25	06-25	压料手柄 Presser handle	1	1
26	06-26	垫圈 Washer	1	1
27	06-27	内六角圆柱头螺钉 Hex socket cylindrical head screw M5X12	1	1
28	06-28	刀片 knife	1	1
29	06-29	调节杆 Adjusting rod	1	1
30	06-30	护针板盖 Needle plate	0	1
31	06-31	圆柱螺钉 Fillister head machine screw	0	2
32	06-32	压料盘连接轴 Presser disc spindle	1	1
33	06-33	压料盘 Presser disc	1	1
34	06-34	轴承 Bearing	2	2
35	06-35	轴承压板 Bearing presser plate	1	1
36	06-36	盘头螺钉 Fillister head machine screw	1	1
37	06-37	内六角圆柱头螺钉 Hex Socket cylindrical head screw M6X16	1	4
38	06-38	拉簧连接架 Tension spring connecting line	1	0
39	06-39	压料支架内罩 Presser shaft outter cover	1	1
40	06-40	压料支架外罩 Presser shaft inner cover	1	1

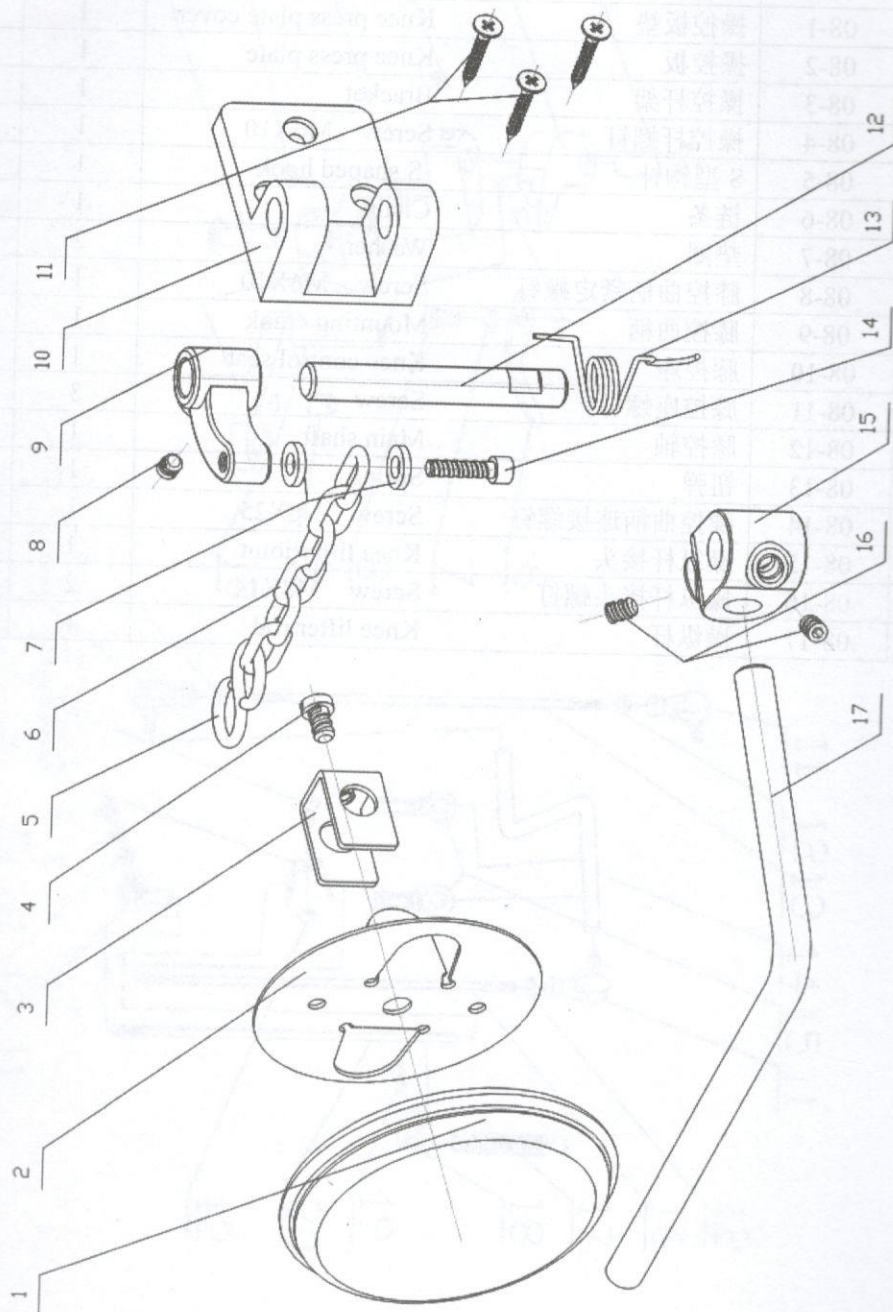
7. 润滑部件 Lubrication Part Components



7. 润滑部件 Lubrication Part Components

No	代号 Parts No.	名 称 Description		数量 Q' ty	
				800-1	800-2
1	07-1	齿轮	Gear	1	1
2	07-2	紧定螺钉	Set Screw M5X8	2	2
3	07-3	打油螺杆	Driving oil screw	1	1
4	07-4	套管	Core tube	1	1
5	07-5	打油座	Driving oil seat	1	1
6	07-6	管接头	Coupler	1	1
7	07-7	油管	Oil pipe	1	1
8	07-8	内六角圆柱头螺钉	Hex socket cylindrical head screw M8X20	1	1
9	07-9	隔环凸缘	Dummy ring flange	1	1
10	07-10	隔环	Dummy ring	1	1
11	07-11	油网	Oil net	1	1

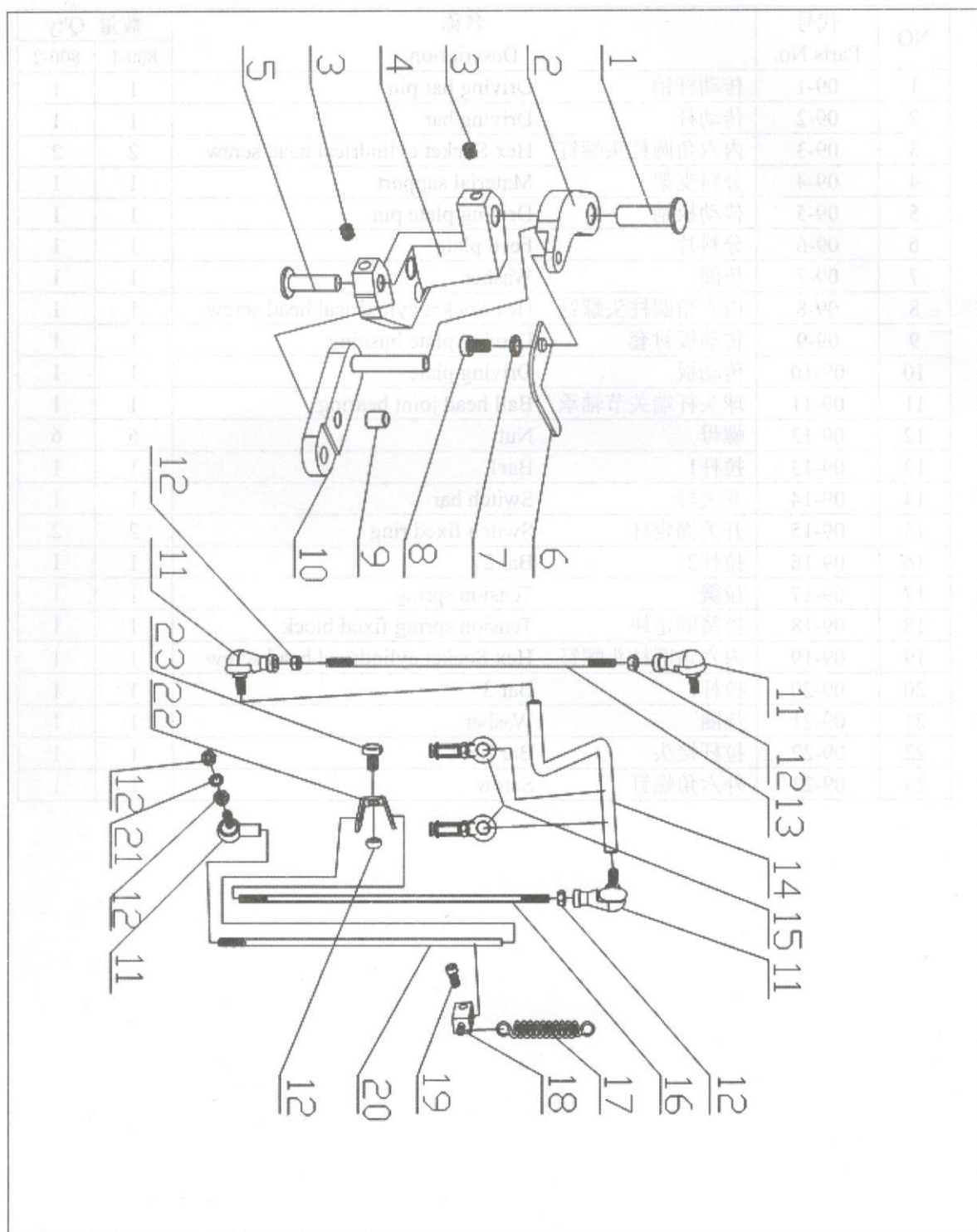
8. 膝控部件 Knee Control Part Components



8. 膝控部件 Knee Control Part Components

NO	代号 Parts No.	名称 Description	数量 Q' ty	
			800-1	800-2
1	08-1	操控板垫 Knee press plate cover	1	1
2	08-2	操控板 Knee press plate	1	1
3	08-3	操控杆架 Bracket	1	1
4	08-4	操控杆螺钉 Screw M6X10	1	1
5	08-5	S 型钩针 S shaped hook	1	1
6	08-6	链条 Chain	1	1
7	08-7	垫圈 Washer	2	2
8	08-8	膝控曲柄紧定螺钉 Screw M6X10	1	1
9	08-9	膝控曲柄 Mounting crank	1	1
10	08-10	膝控座 Knee control seat	1	1
11	08-11	膝控座螺钉 Screw	3	3
12	08-12	膝控轴 Main shaft	1	1
13	08-13	钮弹 Spring	1	1
14	08-14	膝控曲柄连接螺钉 Screw N6X25	1	1
15	08-15	操纵杆接头 Knee lifter joint	1	1
16	08-16	操纵杆接头螺钉 Screw M8X14	2	2
17	08-17	操纵杆 Knee lifter rod	1	1

9.附件 Gathering Device



9.附件 Gathering Device

NO	代号 Parts No.	名称 Description	数量 Q'ty	
			800-1	800-2
1	09-1	传动杆销 Driving bar pin	1	1
2	09-2	传动杆 Driving bar	1	1
3	09-3	内六角圆柱头螺钉 Hex Socket cylindrical head screw	2	2
4	09-4	分料支架 Material support	1	1
5	09-5	传动板销 Driving plate pin	1	1
6	09-6	分料片 Feed plate	1	1
7	09-7	垫圈 Washer	1	1
8	09-8	内六角圆柱头螺钉 Hex Socket cylindrical head screw	1	1
9	09-9	传动板衬套 Driving plate bushing	1	1
10	09-10	传动板 Driving plate	1	1
11	09-11	球头杆端关节轴承 Ball head joint bearing	1	1
12	09-12	螺母 Nut	6	6
13	09-13	拉杆1 Bar1	1	1
14	09-14	开关杆 Switch bar	1	1
15	09-15	开关固定环 Switch fixed ring	2	2
16	09-16	拉杆2 Bar 2	1	1
17	09-17	拉簧 Tension spring	1	1
18	09-18	拉簧固定块 Tension spring fixed block	1	1
19	09-19	内六角圆柱头螺钉 Hex Socket cylindrical head screw	1	1
20	09-20	拉杆3 Bar 3	1	1
21	09-21	垫圈 Washer	1	1
22	09-22	拉杆接头 Bar joint	1	1
23	09-23	外六角螺钉 Screw	1	1