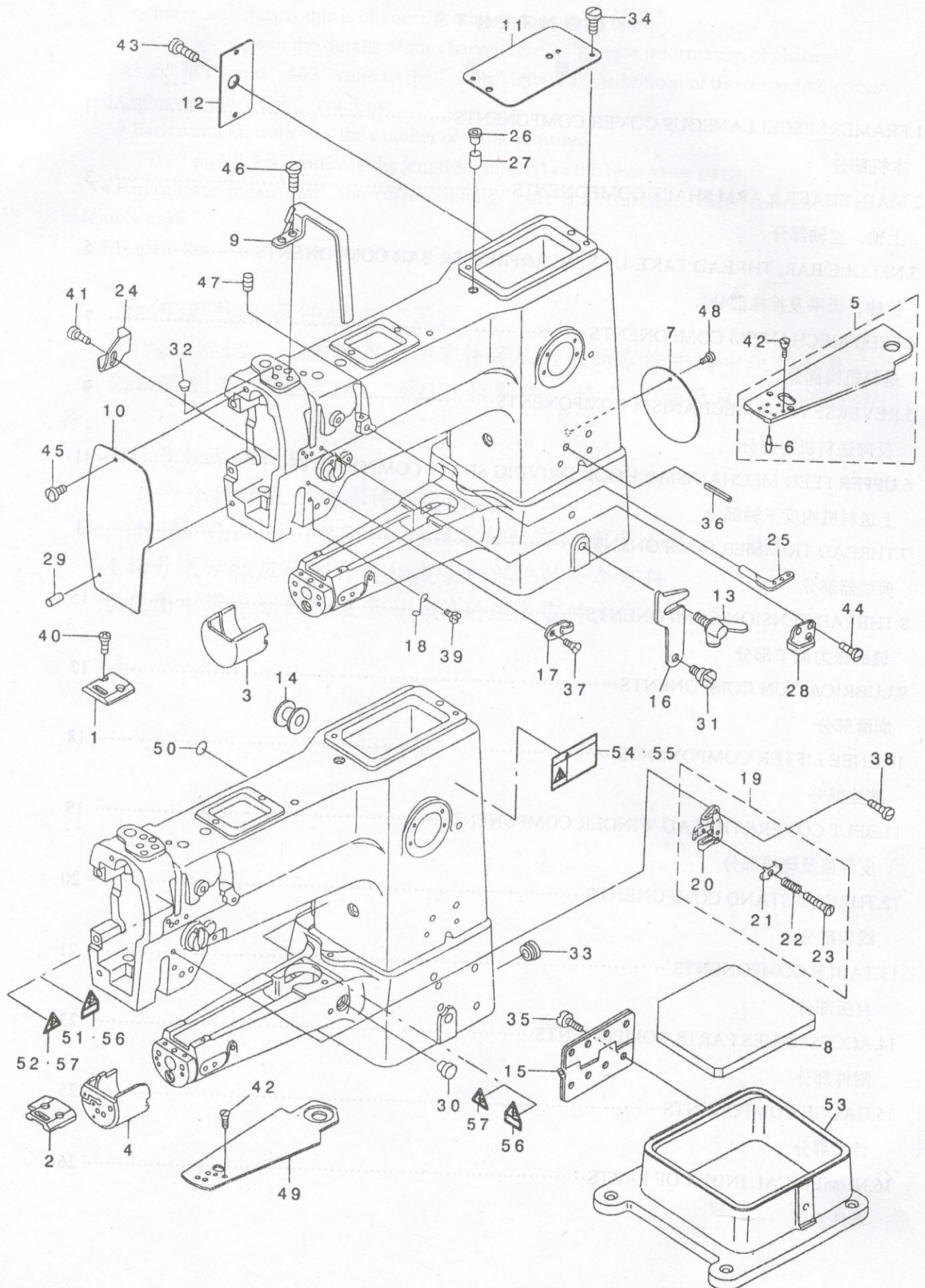


1.FRAME& MISCELLANEOUS COVER COMPONENTS

本机部分



REF.NO	NOTE	PARTNO.	DESCRIPTION	名称	Qty
1	01	211-31206	THROAT PLATE	针板	1
2	02	211-32006	THROAT PLATE	针板	1
3	01	B1171-145-000	HOOK COVER	旋梭盖	1
4	02	211-37302	HOOK COVER	旋梭盖	1
5	01	B1173-245-OAO	TOP COVER ASM.	上盖组件	1
6		B1174-245-000	SET PIN	定位销	(1)
7	*01	211-48507	SIDE COVER	边盖板	1
8		211-33103	OIL FELT	油封	1
9	*	D1158-241-EOA	THREAD TAKE-UP LEVER COVER	天秤盖	1
10	*	211-48150	FRAME PLATE ASM.	盖板	1
11	*	B1150-241-HOA	TOP COVER	上盖板	1
12	*	B1118-241-HOA	SIDE PLATE	边盖板	1
13		B1116-246-000	WING BOLT	碟形螺栓	1
14	02	D2414-141-EOO	LORD BUSHING	衬套	1
15		B1128-246-000	HINGE	铰链	1
16		B1117-246-000	HOOK	旋梭	1
17	01	B1130-051-000	FRAME THREAD GUIDE, MIDDLE	过线 (中)	1
18	01	B1131-562-000	FRAME THREAD GUIDE, LOWER	过线 (下)	1
19	02	B1130-521-OAO	THREAD GUIDE ASM., LOWER	过线组 (下)	1
20		B1130-521-000	THREAD GUIDE	过线	(1)
21		B1131-521-000	THREAD PRESSER PLATE	压线板	(1)
22		B1132-521-000	THREAD PRESSER PLATE SPRING	压线板弹簧	(1)
23		SD-0380551-SL	HINGE SCREW D=3.80 H=5.5	铰链螺钉 D=3.80 H=5.5	(1)
24		B1140-051-000	TAKE-UP OIL SPLASHER	天秤滑油器	1
25	01	B1128-522-000	THREE HOLE THREAD EYELET	三孔过线器	1
26		B1156-115-000	RUBBER PLUG	橡胶塞	1
27		B3517-009-000	OIL FELT REAR	油毡	1
28		B1129-563-000	FRAME THREAD GUIDE, UPPER	过线 (上)	1
29		B1103-051-000	FACE PLATE PIN	面板销	1
30	02	TA-1250406-RO	RUBBER PLUG D=12.5 L=4	橡胶塞 D=12.5 L=4	1
31		SD-0800352-SP	HINGE SCREW D=8 H=3.5	螺轴 D=8 H=3.5	1
32		TA-1050504-RO	RUBBER PLUG	橡胶塞	1
33	02	TA-2100904-RO	RUBBER PLUG	橡胶塞	1
34		SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	2
35		SM-6082002-SP	SCREW M8 L=20	螺钉 M8 L=20	8
36		PS-0600602-KP	SPRING PIN	弹簧销	1
37	01	SS-2090710-SP	SCREW 9/64-40 L=7	螺钉 9/64-40 L=7	1
38	02	SS-2090710-SP	SCREW 9/64-40 L=7	螺钉 9/64-40 L=7	2
39	01	SS-3090610-SP	SCREW 9/64-40 L=6	螺钉 9/64-40 L=6	1
40		SS-2110915-SP	SCREW 11/64-40 L=8.5	螺钉 11/64-40 L=8.5	2
41		SS-3090520-SP	SCREW 9/64-40 L=4.5	螺钉 9/64-40 L=4.5	1
42		SS-2090710-SP	SCREW 9/64-40 L=7	螺钉 9/64-40 L=7	1
43		SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	2
44		SS-2090710-SP	SCREW 9/64-40 L=7	螺钉 9/64-40 L=7	2
45		SS-7090610-SP	SCREW 9/64-40 L=6	螺钉 9/64-40 L=6	1
46		SS-7150940-SP	SCREW 15/64-28 L=9	螺钉 15/64-28 L=9	2
47	01	SS-8110510-SP	SCREW 11/64-40 L=5	螺钉 11/64-40 L=5	1
48	01	SS-7090610-SP	SCREW 9/64-40 L=6	螺钉 9/64-40 L=6	1
49	02	D1173-245-EOO	TOP COVER	上盖	1
50		100-04109	GROUND MARK	接地标志	1
51	03	CM-3002000-B2	LABEL(25).	标签	1
52	07	CM-3002000-O2	CAUTION LABEL(25)	警告标签	1
53		211-30505	RUBBER PACKING A	橡胶袋A	1
54	05	CM-3002001-O1	SAFETY LABEL, 1(SMALL).	安全标志1(小)	1
55	06	CM3002001-A1	SAFETY LABEL, 3(SMALL).	安全标志3(小)	1
56	05	CM-3002001-B2	LABEL(25).	标签	2
57	04	CM-3002000-O2	CAUTION LABEL(25)	警告标签	2

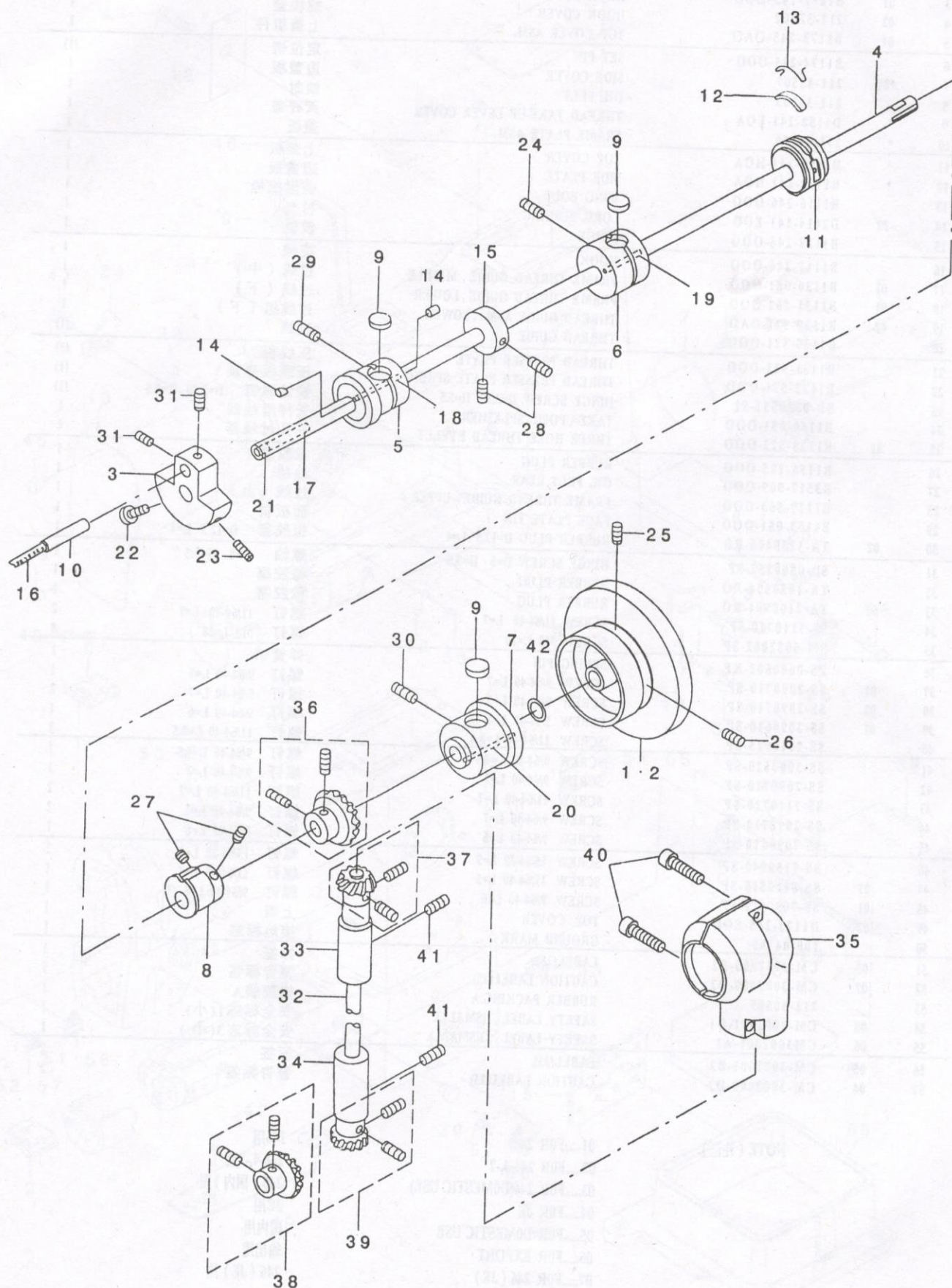
NOTE (注记)

01.....FOR 246
02.....FOR 246-4,-7
03.....FOR 246(DOMESTIC USE)
04.....FOR JE
05.....FOR DOMESTIC USE
06.....FOR EXPORT
07.....FOR 246 (JE)

246用
246-4,-7用
246 (国内)用
JE用
国内用
输出用
246 (JE) 用

2.MAIN SHAFT & ARM SHAFT COMPONENTS

上轴, 立轴部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名 称	Qty
1	※01	228-60704	HAND WHEEL	手轮	1
2	※02	213-08200	HAND WHEEL	手轮	1
3		D1206-241-EOO	COUNTERWEIGHT	平衡块 (凸轮)	1
4		D1201-241-EOO	MAIN SHAFT	主轴 (上轴)	1
5		B1202-241-HOO	MAIN SHAFT BUSHING,FRONT	主轴前套衬	1
6		B1203-241-HOO	BUSHING, INTERMEDIATE	衬套 (中)	1
7		B1204-241-HOO	BUSHING, REAR	衬套 (后)	1
8		B1211-141-HOO	FEED ECCENTRIC CAM	送料偏心凸轮	1
9		B1203-051-OOO	OIL FELT	油毡	3
10		B1210-051-OOO	NEEDLE BAR CRANK PIN	针杆曲柄销	1
11		B1211-226-OOO	ECCENTRIC RETAINER HOUSING	偏心止动器	1
12		B1212-012-OOO	OIL FELT	油毡	1
13		B1213-012-OOO	FELT RETAINER	油毡固定器	1
14		TA-0500000-RO	PLUG	堵头	2
15		CS-1271012-SH	THRUST COLLAR D=12.7 W=10	止动环 (紧圈) D=12.7W=10	1
16		CQ-5050000-OO	OIL WICK	油线	0.1
17		CQ-3030000-OO	OIL WICK	油线	0.1
18		CQ-2520000-OO	OIL WICK	油线	0.1
19		CQ-2520000-OO	OIL WICK	油线	0.1
20		CQ-2520000-OO	OIL WICK	油线	0.1
21		TA-0500601-MO	PLUG D=5X5.4 L=6	堵头 D=5X5.4 L=6	1
22		SS-7681750-TP	SCREW 9/32-28 L=16.5	螺钉 9/32-28 L=16.5	1
23		SS-8681650-TP	SCREW 9/32-28 L=16	螺钉 9/32-28 L=16	1
24		SS-8151550-SP	SCREW 15/64-28 L=15	螺钉 15/64-28 L=15	1
25		SS-8151780-SP	SCREW 15/64-28 L=17.0	螺钉 15/64-28 L=17.0	1
26		SS-8151550-SP	SCREW 15/64-28 L=15	螺钉 15/64-28 L=15	1
27		SS-8150710-SP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	2
28		SS-8660610-TP	SCREW 1/4-40 L=6	螺钉 1/4-40 L=6	2
29		SS-8151550-SP	SCREW 15/64-28 L=15	螺钉 15/64-28 L=15	1
30		SS-8150710-SP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	1
31		SS-8150710-SP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	2
32		211-33400	UPRIGHT SHAFT	竖轴	1
33		B1302-241-HOO	BUSHING, UPPER	衬套 (上)	1
34		B1303-271-OOO	BUSHING, LOWER	衬套 (下)	1
35		B1305-271-OBO	GEAR CASE ASM.	齿轮	1
36		B1305-012-OAO	GEAR ASM.	齿轮	1
37		B1306-155-OCO	GEAR & PINION ASM.	齿轮 (小)	1
38		B1307-155-OAO	GEAR ASM. LARGE	齿轮 (大)	1
39		B1308-155-OAO	PINION ASM.	齿轮 (小)	1
40		SM-6031202-TP	SCREW M3X0.5 L=12	螺钉 M3X0.5 L=12	2
41		SS-8151550-SP	SCREW 15/64-28 L=15	螺钉 15/64-28 L=15	2
42		B1605-201-OOO	METAL WASHER	垫片	1

NOTE (注记)

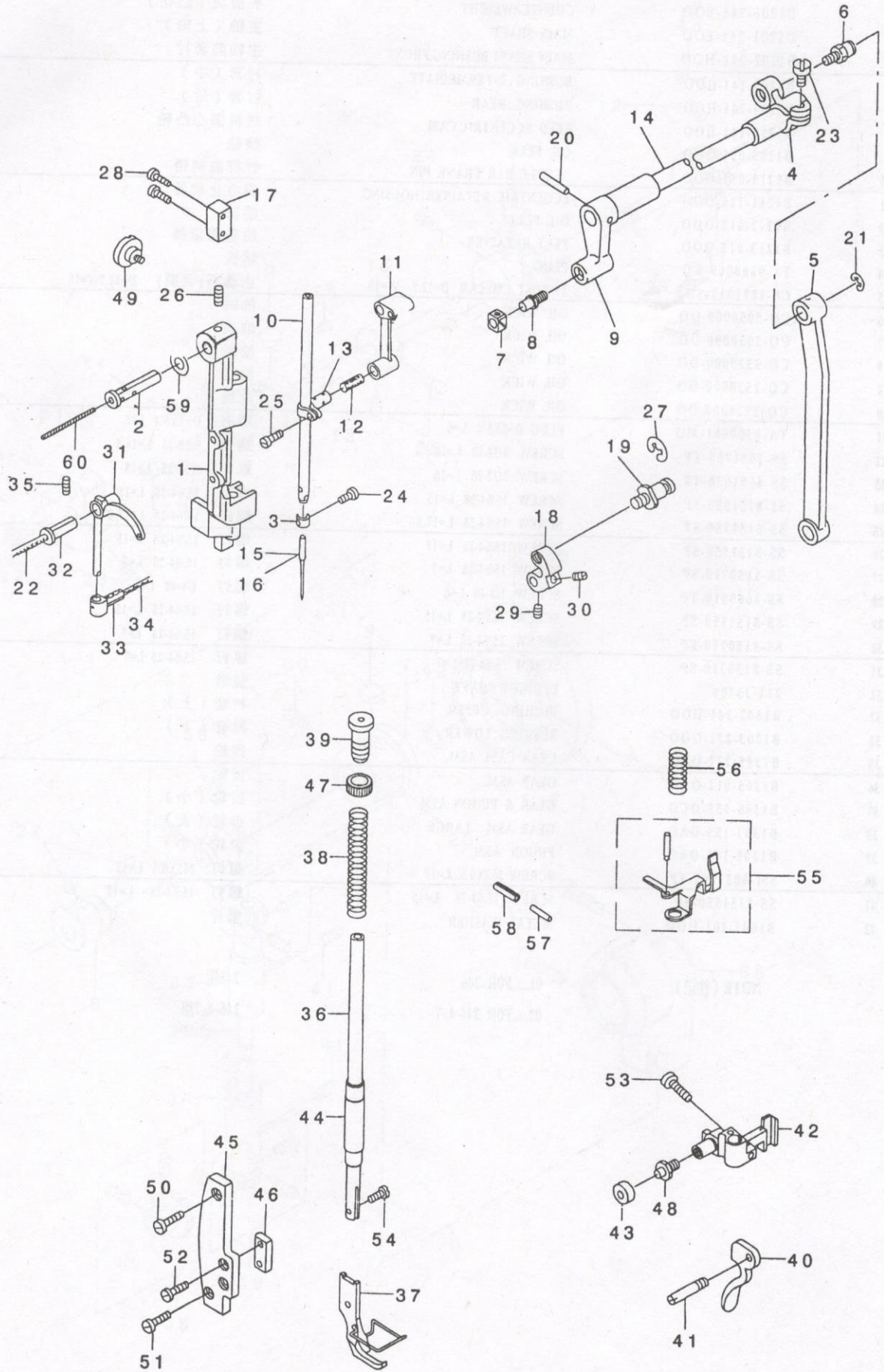
01.....FOR 246

246用

02.....FOR 246-4,7

246-4,7用

3.NEEDLE BAR, THREAD TAKE-UP LEVER&PRESSER BAR COMPONENTS 针棒, 天平及押棒部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名 称	Qty
1		B1420-563-000	NEEDLE BAR FRAME	针杆架	1
2		B1906-051-000	TAKE-UP LEVER PIN	天秤销	1
3		B1419-245-000	NEEDLE BAR THREAD GUIDE	针杆过线	1
4		B1431-241-H00	ROCK SHAT REAR CRANK	摆轴后曲柄	1
5		B1434-245-000	DRIVING ROD	驱动连杆	1
6		B1424-158-000	HINGE SCREW	螺轴	1
7		B1414-232-000	SQUARE BLOCK	方滑块	1
8		B1410-771-000	STUD	螺栓	1
9		B1428-563-000	ROCK SHAFT FRONT CRANK	摆轴前曲柄	1
10		D1401-245-E00	NEEDLE BAR	针棒	1
11		D1408-241-E00	NEEDLE BAR CRANK ROD	针杆连杆	1
12		D1412-241-E00	FELT	油线	1
13		D1411-241-E00	NEEDLE BAR CONNECTION	针杆接头	1
14		D1429-241-H00	NEEDLE BAR FRAME LOCK SHAFT	针杆架轴	1
15	01	MDP-170B2100	NEEDLE DPX17 #21	机针	1
16	02	MC-3720013-00	NEEDLE	机针	1
17		D1423-241-E00	NEEDLE BAR FRAME GUIDE	针杆架导块	1
18		211-33509	NEEDLE FEED ROCK CRANK	针送曲柄	1
19		B1424-158-000	HINGE SCREW	螺轴	1
20		PT-0301600-SO	TAPERED PIN 3.0X16	锥销 3.0X16	1
21		RE-0700000-KO	E-RING 7	E型卡环 7	1
22		D3505-241-E00	OIL WICK	油线	1
23		SS-7151210-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	1
24		SS-7080510-TP	SCREW 1/8-44 L=4.5	螺钉 1/8-44 L=4.5	1
25		SS-7090910-SP	SCREW 9/64-40 L=8.5	螺钉 9/64-40 L=8.5	1
26		SS-8151150-SP	SCREW 15/64-28 L=10.5	螺钉 15/64-28 L=10.5	1
27		RE-0700000-KO	E-RING 7	E型卡环 7	1
28		SS-7111810-SP	SCREW 11/64-40 L=18	螺钉 11/64-40 L=18	2
29		SS-8150710-TP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	1
30		SS-8150830-SP	SCREW	螺钉	1
31		D1905-241-E00	THREAD TAKE-UP LEVER	天秤 (挑线杆)	1
32		B1906-051-000	TAKE-UP LEVER PIN	天秤销 (固定)	1
33		D1907-241-E00	TAKE-UP LEVER THRUST PIN	拉紧杠杆销	1
34		CQ-2020000-00	OIL WICK	油线	0.1
35		SS-8151150-SP	SCREW 15/64-28 L=10.5	螺钉 15/64-28 L=10.5	1
36		B1501-241-H00	PRESSER BAR	压杆	1
37		B1524-245-OAO	PRESSER FOOT ASM.	压脚组	1
38		B1510-141-H00	PRESSER SPRING	压脚弹簧	1
39		B1509-141-H00	PRESSER SPRING REGULATOR	调压螺钉	1
40		81512-141-H00	HAND LIFTER	压杆板手	1
41		B1515-051-000	HAND LIFTER PIN	压杆板手销	1
42		B1460-245-000	PRESSER LIFTING LEVER BASE	起落杠杆基础	1
43		D1462-241-E00	CONNECTING PIN ROLLER	连接滚栓	1
44	*	229-07109	PRESSER BAR BUSHING, LOWER	压杆衬套 (下)	1
45		D1464-241-E0A	GUIDE PLATE BASE	导向板座	1
46		D1463-241-E00	PRESSER BAR BRACKET GUIDE	压杆座导块	1
47	*	110-71701	NUT	螺母	1
48		B1461-245-000	GUIDE SHAFT HINGE SCREW	导向轴螺钉	1
49		SD-0800481-SP	HINGE SCREW D=8 H=4.9	螺轴 D=8 H=4.9	1
50		SS-7150740-SP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	1
51		SS-7621040-SP	SCREW 3/16-32 L=9.5	螺钉 3/16-32 L=9.5	1
52		SS-7621040-SP	SCREW 3/16-32 L=9.5	螺钉 3/16-32 L=9.5	2
53	*	SS-7111310-SP	SCREW 11/64-40 L=12.8	螺钉 11/64-40 L=12.8	1
54		SS-6090910-TP	SCREW 9/64-40 L=9	螺钉 9/64-40 L=9	1
55		B1460-246-OAO	THREAD RELEASE GUIDE ASM.	松线器	1
56		B1462-053-000	THREAD RELEASE SPRING	松线簧	1
57	03	103-21107	TENSION RELEASE BAR	挑线杆	1
58	03	PS-0600502-KP	SPRING PIN	弹簧销	1
59		B1208-019-000	WASHER	垫圈	1
60		CQ-2520000-00	OIL WICK	油线	0.1

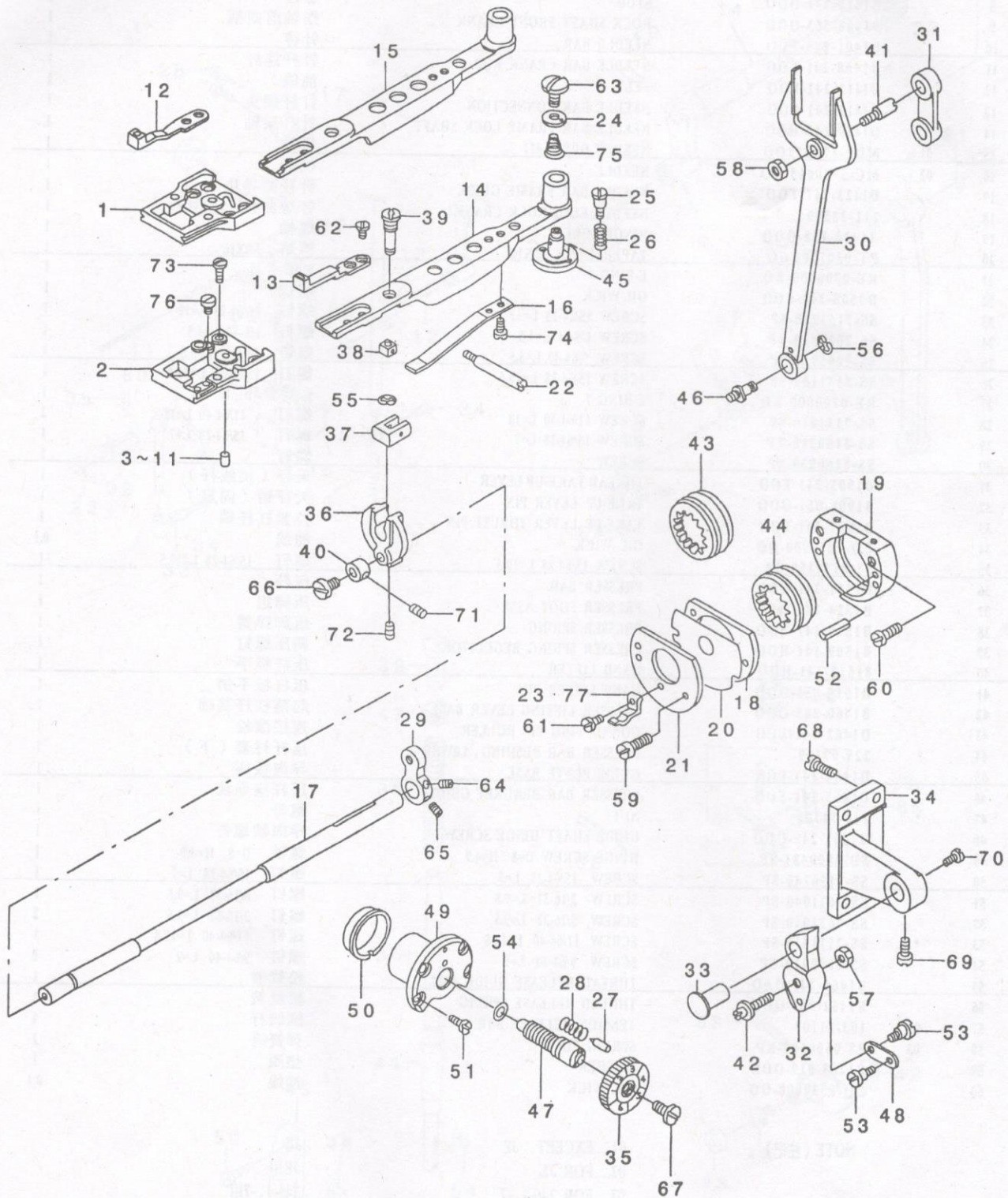
NOTE (注记)

01.....EXCEPT JE
02.....FOR JE
03.....FOR 246-4, -7

JE
JE用
246-4, -7用

4.FEED MECHANISM COMPONENTS

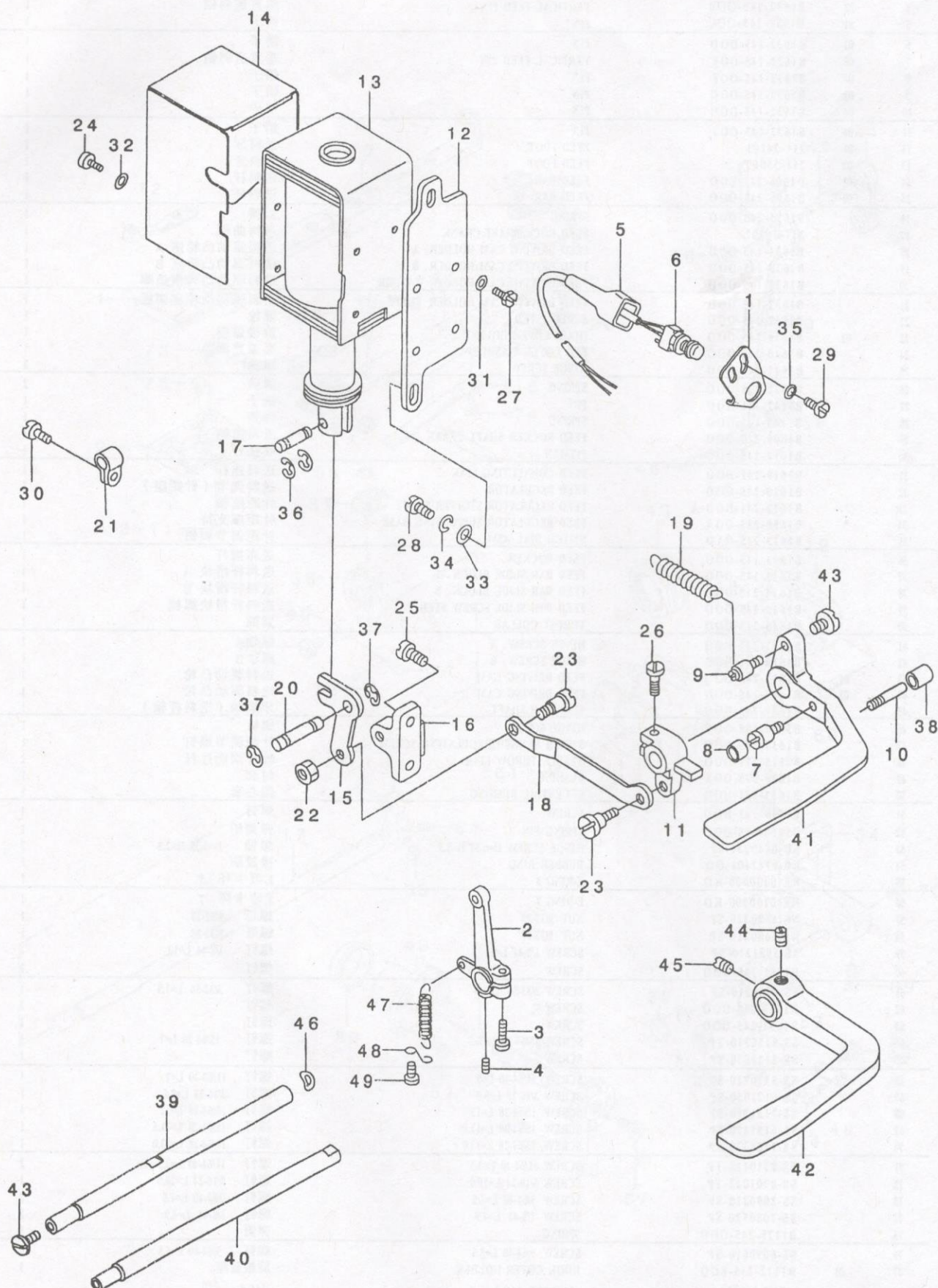
送料机构部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1	02	211-33665	THROAT PLATE BASE ASM.	针板座组件	1
2	01	D1630-145-EAO-A	THROAT PLATE BASE ASM.	针板座组件	1
3	03	B1632-145-OOA	PIN	销子	1
4	03	B1632-145-OOB	VERTICAL FEED PIN	垂直送料销	1
5	01	B1632-145-OOC	PIN	销子	1
6	03	B1632-145-00D	PIN	销子	1
7	05	B1632-145-00E	VERTICAL FEED PIN	垂直送料销	1
8	04	B1632-145-00F	PIN	销子	1
9	02	B1632-145-00G	PIN	销子	1
10	04	B1632-145-00H	PIN	销子	1
11	04	B1632-145-00J	PIN	销子	1
12	01	211-34101	FEED FOOT	送料牙	1
13	02	211-35009	FEED FOOT	送料牙	1
14	01	D1606-245-E00	FEED BAR	送料杆	1
15	02	B1606-245-000	FEED BAR	送料杆	1
16		B1633-245-000	SPRING	弹簧	1
17		211-36007	FEED ROCK SHAFT CRANK	送料曲柄	1
18		B1634-145-000	FEED DRIVING CAM HOLDER, A	送料驱动凸轮座 A	1
19		B1635-145-000	FEED DRIVING CAM HOLDER, B	送料驱动凸轮座 B	1
20		B1636-145-000	FEED DRIVING CAM HOLDER WASHER	送料驱动凸轮座垫圈	1
21		B1637-145-000	FEED DRIVING CAM HOLDER PLATE	送料驱动凸轮座面板	1
22		B1638-245-000	SCREW STUD	螺栓	1
23	02	B1172-245-000	HOOK COVER HOLDER	旋梭盖座	1
24		B1640-245-000	BED COVER WASHER	底盖垫圈	1
25		B1641-245-000	HINGE SCREW	螺轴	2
26		B1642-245-000	SPRING	弹簧	2
27		B1147-141-H00	PIN	销子	1
28		B1148-141-H00	SPRING	弹簧	1
29		B1605-245-000	FEED ROCKER SHAFT CRANK	送料曲柄	1
30		B1614-245-000	PITMAN	联接杆	1
31		B1619-241-H00	FEED CONNECTING LINK	送料连杆	1
32		B1620-245-000	FEED REGULATOR	送料调节 (针距座)	1
33	*	B1622-241-H00-A	FEED REGULATOR STOPPER SHAFT	针距座轴	1
34	*	B1650-245-00A	FEED REGULATOR SUPPORTING BASE	针距座支持	1
35		B1623-245-0A0	STITCH DIAL ASM.	针距调节旋钮	1
36		B1603-145-000	FEED ROCKER	送布摆杆	1
37		B1643-145-000	FEED BAR SLIDE BLOCK, A	送料杆滑块 A	1
38		B1644-245-000	FEED BAR SLIDE BLOCK, B	送料杆滑块 B	1
39		B1645-245-000	FEED BAR SLIDE SCREW STUD	送料杆滑块螺栓	1
40		B1646-245-000	THRUST COLLAR	紧圈	1
41		B1617-241-H00	HINGE SCREW, A	螺轴A	1
42		B1618-241-H00	HINGE SCREW, B	螺轴B	1
43	01	B1647-245-000	FEED DRIVING CAM	送料驱动凸轮	1
44	02	B1647-145-000	FEED DRIVING CAM	送料驱动凸轮	1
45		B1639-245-000	FEED BAR SHAFT	牙架轴 (送料杆轴)	1
46		B1424-158-000	HINGE SCREW	螺钉	1
47		B1634-245-000	STITCH LENGTH REGULATING SCREW	针距调节螺钉	1
48		B2115-271-000	NEEDLE THROW LINK	针杆摆动连杆	1
49	*	B1636-245-00A	BUSHING	衬套	1
50		B1637-141-H00	ECCENTRIC BUSHING	偏心套	1
51		B1638-141-H00	SCREW	螺钉	4
52		B1660-145-000	SPRING PIN	弹簧销	2
53		SD-0640231-SP	HINGE SCREW D=6.35 H=2.3	螺轴 D=6.35 H=2.3	2
54		RO-0742401-00	RUBBER RING	橡胶圈	1
55		RE-0300000-KO	E-RING 3	E型卡环 3	1
56		RE-0700000-KO	E-RING 7	E型卡环 7	1
57		NS-6680320-SP	NUT 9/32-28	螺母 9/32-28	1
58		NS-6680410-SP	NUT 9/32-28	螺母 9/32-28	1
59		SS-6081210-SP	SCREW 1/8-44 L=12	螺钉 1/8-44 L=12	2
60		B1651-245-000	SCREW	螺钉	2
61		SS-6060210-SP	SCREW 3/32-56 L=1.9	螺钉 3/32-56 L=1.9	1
62		B1652-245-000	SCREW	螺钉	2
63		B1653-245-000	SCREW	螺钉	1
64		SS-8150710-TP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	1
65		SS-8150830-SP	SCREW	螺钉	1
66		SS-5110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	1
67		SS-6121050-SP	SCREW 3/16-28 L=9.5	螺钉 3/16-28 L=9.5	1
68		SS-7151210-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	4
69		SS-6151220-SP	SCREW 15/64-28 L=11.5	螺钉 15/64-28 L=11.5	1
70		SS-7151330-SP	SCREW 15/64-28 L=13.0	螺钉 15/64-28 L=13.0	1
71		SS-8110410-TP	SCREW 11/64-40 L=3.5	螺钉 11/64-40 L=3.5	2
72		SS-8701042-TP	SCREW 5/16-24 L=10.0	螺钉 5/16-24 L=10.0	1
73		SS-2090810-SP	SCREW 9/64-40 L=7.5	螺钉 9/64-40 L=7.5	2
74		SS-7080520-SP	SCREW 1/8-44 L=4.9	螺钉 1/8-44 L=4.9	2
75		B1175-245-000	SPRING	弹簧	1
76		SS-6090610-SP	SCREW 9/64-40 L=5.5	螺钉 9/64-40 L=5.5	2
77	01	D1172-245-E00	HOOK COVER HOLDER	旋梭盖座	1
NOTE (注记)			01.....FOR 246-4, -7	246-4, -7用	
			02.....FOR 246	246用	
			03.....SELECTIVE PRPT FOR 246-4, -7	246-4, -7用选择部件	
			04.....SELECTIVE PRPT FOR 246	246用选择部件	
			05.....SELECTIVE PRPT	选择部件	

5. REVERSE FEED MECHANISM COMPONENTS

反向送料机构部分



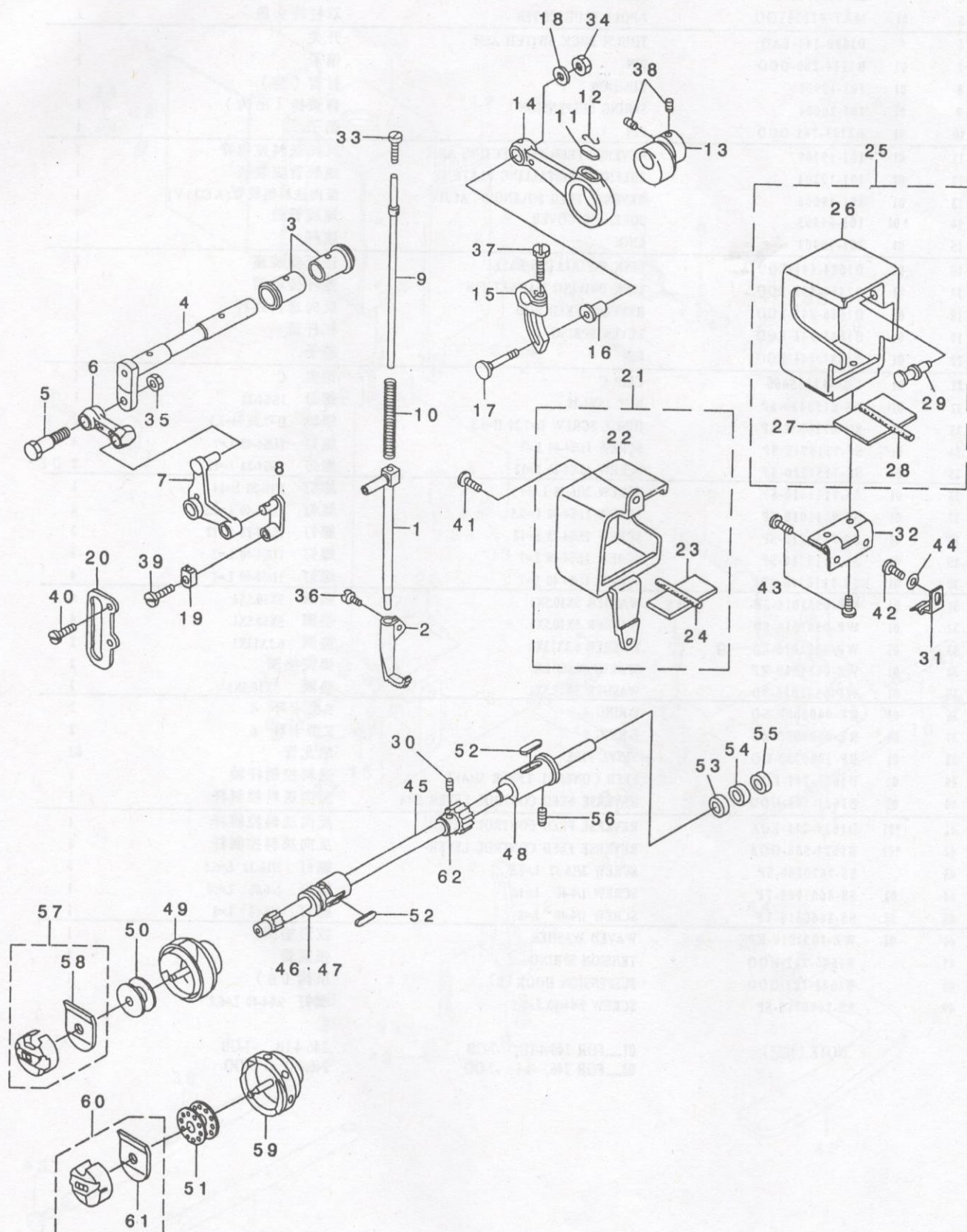
REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1	*01	D1681-241-EOA	SWITCH INSTALLING BASE	开关座	1
2		B1627-241-HOO	CONTROL LEVER CRANK	控制杆曲板	1
3		SS-6121210-SP	SCREW 3/16-28 L=12	螺钉 3/16-28 L=12	1
4		SS-8150710-SP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	1
5	01	MAT-81126TOO	2-POLE PLUG COVER	双柱杆头盖	1
6	*	D1680-141-EAO	TOUCH BUCK SWITCH ASM	开关	1
7	01	B1114-280-000	PIN	销子	1
8	01	101-19907	CUSHION	衬套(垫)	1
9	01	101-20004	SPRING SUSPENSION	弹簧栓(吊钩)	1
10	01	B2733-761-000	PIN	销子	1
11	01	101-19709	REVERSE FEED CONNECTING ARM	反向送料连接臂	1
12	01	101-19204	SOLENOID INSTALLING PLATE	螺线管安装板	1
13	01	101-19006	REVERSE FEED SOLENOID, AC31V	反向送料粗线管(AC31V)	1
14	*01	101-61305	SOLENOID COVER	螺线管盖	1
15	01	101-19402	LINK	连杆	1
16	01	D1684-141-EOO-A	LINK INSTALLING BASE	连杆安装座	1
17	01	D2464-555-BOO	LINK DRIVING MAGNET PIN	连杆传动销	1
18	01	D1686-241-EOO	REVERSE FEED ROD	反向送料连杆	1
19	01	D1685-141-EOO	LEVER SPRING	杠杆簧	1
20	01	D1687-141-EOO	PIN	销子	1
21	01	GES-12155000	CLIP C	钳夹 C	1
22	01	NS-6150430-SP	NUT 15/64-28	螺母 15/64-28	1
23	01	SD-0720331-SP	HINGE SCREW D=7.24 H=3.3	螺轴 D=7.24 H=3.3	2
24	01	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	4
25	01	SS-7151210-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	2
26	01	SS-7121410-SP	SCREW 3/16-28 L=14	螺钉 3/16-28 L=14	1
27	01	SS-9111010-SP	SCREW 11/64-40 L=9.5	螺钉 11/64-40 L=9.5	4
28	01	SS-7151210-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	2
29	01	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	2
30	01	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	4
31	01	WP-0501016-SD	WASHER 5X10.5X1	垫圈 5X10.5X1	4
32	01	WP-0501016-SD	WASHER 5X10.5X1	垫圈 5X10.5X1	4
33	01	WP-0621016-SD	WASHER 6.2X13X1	垫圈 6.2X13X1	2
34	01	WS-0631510-KP	SPRING WASHER	弹簧垫圈	2
35	01	WP-0501016-SD	WASHER 5X10.5X1	垫圈 5X10.5X1	2
36	01	RE-0400000-KO	E-RING 4	E型卡环 4	2
37	01	RE-0600000-KO	E-RING 6	E型卡环 6	2
38	01	BP-3000000-OO	VINYL PIPE	尼龙管	0.1
39	01	D1621-241-EOO	FEED CONTROL LEVER SHAFT	送料控制杆轴	1
40	02	B1621-241-HOO	REVERSE FEED CONTROL LEVER SHA	反向送料控制杆	1
41	*01	D1624-241-EOA	REVERSE FEED CONTROL LEVER	反向送料控制杆	1
42	*02	B1624-586-OOA	REVERSE FEED CONTROL LEVER	反向送料控制杆	1
43		SS-7620750-SP	SCREW 3/16-32 L=6.5	螺钉 3/16-32 L=6.5	2
44	02	SS-8661040-TP	SCREW 1/4-40 L=10	螺钉 1/4-40 L=10	1
45	02	SS-8660810-TP	SCREW 1/4-40 L=8	螺钉 1/4-40 L=8	1
46	02	WZ-1052010-KP	WAVED WASHER	波形垫圈	1
47		B1646-241-HOO	TENSION SPRING	张紧簧	1
48		B1648-122-000	SUSPENSION HOOK (B)	吊钩 (B)	1
49		SS-7090710-SP	SCREW 9/64-40 L=6.8	螺钉 9/64-40 L=6.8	1

NOTE (注记)

01.....FOR 246-4-1B, -7-OB
02.....FOR 246, -4-1, -7-00

246-4-1B, -7-OB
246,-4-1, -7-00

6. UPPER FEED MECHANISM& HOOK DRIVING SHAFT COMPONENTS 上送料机构反下轴部分



REF. NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1		B1466-563-000	WALKING BAR	走步杆	1
2		B1470-245-000	WALKING FOOT	走步压脚	1
3		B1455-053-000	BUSHING	衬套	2
4		103-14003	UPPER FEED DRIVING SHAFT	上送料传动轴	1
5		B3008-141-HOO	HINGE SCREW	螺轴	1
6		D1458-241-EOO	CONNECTING LINK	连杆	1
7		D1459-241-EOO	L SHAPED LINK	L型连杆	1
8		103-14508	WALKING BAR DRIVING LINK	走步杆传动连杆	1
9		B1467-053-OAO	WALKING BAR ASM.	走步组件	1
10		B1468-053-000	WALKING BAR SPRING	走步杆弹簧	1
11		B1702-012-000	OIL FELT	油毡	1
12		B1213-012-000	FELT RETAINER	油毡止动架	1
13		D1450-055-BOO	UPPER FEED DRIVING CAM	上送料传动凸轮	1
14		D1453-241-EOO	UPPER FEED DRIVING ROD	上送料传动连杆	1
15		B1454-245-000	UPPER FEED SPRING ROD	上送料弹簧杆	1
16		B1455-055-BOO	CONNECTING STUD	连接螺栓	1
17		B1456-055-BOO	HINGE SCREW	螺轴	1
18		WP-0482086-SD	WASHER 4.8X11.5X2	垫片 4.8X11.5X2	1
19		B1414-555-000	SLIDE BLOCK	滑块	1
20		B1467-563-000	UPPER FEED BAR GUIDE	上送料杆导架	1
21		211-47855	UPPER FEED FRONT COVER ASM.	上送料前盖组件	1
22		211-47806	UPPER FEED COVER, FRONT	上送料盖(前)	(1)
23		D1481-241-EOO	FELT	油毡	(1)
24		CQ-3030000-00	OIL WICK	油线	(0.2)
25		211-47954	UPPER FEED REAR COVER ASM.	上送料后盖组件	1
26		211-47905	UPPER FEED COVER, REAR	上送料后盖	(1)
27		D1483-241-EOO	FELT	油毡	(1)
28		CQ-3030000-00	OIL WICK	油线	(0.2)
29		D1484-241-EOO	PIN	销子	(1)
30		SS-8660530-TP	SCREW 1/4-40 L=4.5	螺钉 1/4-40 L=4.5	2
31		D1485-241-EOO	UPPER FEED COVER SPRING	上送料盖弹簧	1
32		D1486-241-EOO	UPPER FEED COVER HINGE	上送料盖铰链	1
33		SS-6151220-SP	SCREW 15/64-28 L=11.5	螺钉 15/64-28 L=11.5	1
34		NS-6110530-SP	NUT 11/64-40	螺母 11/64-40	1
35		NS-6660430-SP	NUT 1/4-40	螺母 1/4-40	1
36		SS-6110710-TP	SCREW 11/64-40 L=6.5	螺钉 11/64-40 L=6.5	1
37		SS-9161610-SP	SCREW 1/4-24 L=16	螺钉 1/4-24 L=16	1
38		SS-8660610-TP	SCREW 1/4-40 L=6	螺钉 1/4-40 L=6	2
39		SS-7110510-SP	SCREW 11/64-40 L=5	螺钉 11/64-40 L=5	1
40		SS-7110910-TP	SCREW 11/64-40 L=8.5	螺钉 11/64-40 L=8.5	2
41		SS-7111120-SP	SCREW 11/64-40 L=10.5	螺钉 11/64-40 L=10.5	2
42		SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	1
43		SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	4
44		WP-0450000-SD	WASHER 4.5X8X0.5	垫片 4.5X8X0.5	1
45		211-36106	ROTATING HOOK SHAFT	旋梭轴	1
46	01	211-36205	BUSHING, FRONT	衬套(前)	1
47	01	211-36304	BUSHING, FRONT	衬套(前)	1
48		211-36403	BUSHING, REAR	衬套(后)	1
49	02	D1830-141-EAO	HOOK ASM.(KHS20-RMPN)	旋梭组件	1
50	02	D9117-141-EOO	BOBBIN	梭芯	1
51	03	B9117-201-000	BOBBIN	梭芯	1
52		B1806-038-000	OIL FELT	油毡	2
53	01	B1839-245-OOA	THRUST PLATE	止推板	1
54	01	B1839-245-OOB	THRUST PLATE	止推板	1
55	01	B1839-245-OOC	THRUST PLATE	止推板	1
56		SS-8151550-SP	SCREW 15/64-28 L=15	螺钉 15/64-28 L=15	1
57	02	D1837-141-EAO	BOBBIN CASE ASM.	梭芯组件	1
58	02	D1838-141-EOO	BOBBIN CASE SPRING	梭芯组件	(1)
59	03	B1830-241-HAO	HOOK ASM.	旋梭组件	1
60	03	B1837-241-HOO	BOBBIN CASE	梭芯	1
61	03	B1837-241-HOC	BOBBIN CASE SPRING	梭芯弹簧	(1)
62		D2405-245-EOO	CAM SHAFT GEAR	(凸轮轴) 齿轮	1

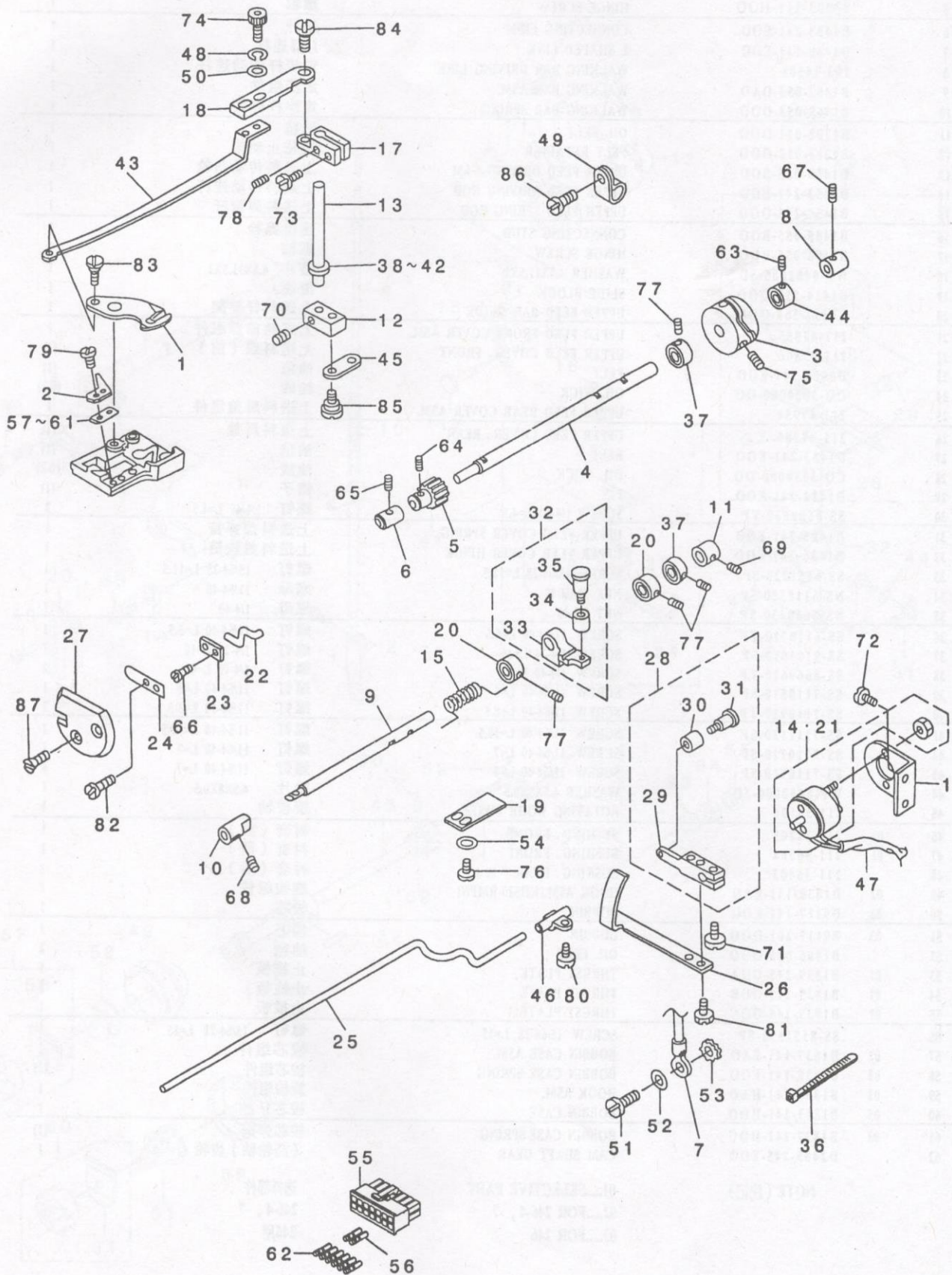
NOTE (注记)

01.....SELECTIVE PART
02.....FOR 246-4, -7
03.....FOR 246

选择部件
246-4, -7
246用

7.THREAD TRIMMER COMPONENTS

剪线器部分



REF.NO	NOTE	PART NO.	D E S C R I P T I O N	名 称	Qty
1	01	D2401-245-EOO	MOVING KNIFE	移动刀片	1
2	01	D2402-245-EOO	COUNTER KNIFE	计数刀片	1
3	01	D2403-245-EOO	THREAD TRIMMER CAM	剪线器凸轮	1
4	01	211-36502	CAM SHAFT	凸轮轴	1
5	01	D2405-245-EOO	CAM SHAFT GEAR	凸轮轴齿轮	1
6	01	D2406-245-EOA	HOOK SHAFT BUSHING, FRONT	旋梭轴衬套 (前)	1
7	06	D6037-245-GAO	GROUND WIRE ASM.	接地线	1
8	01	211-36700	CAM SHAFT BUSHING, REAR	凸轮衬套 (后)	1
9	01	D2409-245-EOO	DRIVING SHAFT, A	动轴A	1
10	01	D2410-245-EOO	BUSHING, FRONT	前衬套	1
11	01	D2411-245-EOO	BUSHING, REAR	后衬套	1
12	01	D2412-245-EOO	KNIFE DRIVING SHAFT ARM, A	附传动轴支架A	1
13	01	D2413-245-EOO	DRIVING SHAFT, B	传动轴B	1
14	03	D2414-245-EOO	SOLENOID	接线管	1
15	01	D2416-245-EOO	SPRING	弹簧	1
16	01	D2418-245-EOO	OLENOID BASE	接线管座	1
17	01	D2419-245-EOO	KNIFE DRIVING LINK, B	刀片驱动连杆B	1
18	01	211-36700	DRIVING SHAFT, B	驱动板B	1
19	01	D2421-245-EOO	CAM ROLLER ARM HOLDER	凸轮滚柱支架	1
20	01	D2432-245-EOA	THRUST COLLAR A	紧边	2
21	05	D2401-245-EOA	SOLENOID	接线管	1
22	01	211-37203	PICKER	拾料器	1
23	01	D2425-245-EOO	PICKER HOLDER PLATE	拾料器支板	1
24	01	D2426-245-EOO	SPRING	弹簧	1
25	01	211-36809	DRIVING SHAFT	传动轴	1
26	01	D2428-245-EOO	PICKER DRIVING PLATE	拾料器驱动板	1
27	01	211-35900	PICKER LEVER	拾料器杠杆	1
28	01	D2415-245-EAO	SOLENOID ARM ASM.	螺线管臂组件	1
29		D2415-245-EOO	SOLENOID ARM	螺线管臂	(1)
30		B3031-141-HOO	CONNECTING STUD	连接销轴	(1)
31		D2423-245-EOO	CAM ROLLER ARM	凸轮滚柱轴	(1)
32	01	D2417-245-EAO	CAM ROLLER ARM ASM.	凸轮滚柱组件	1
33		D2417-245-EOO	CAM ROLLER ARM	凸轮滚柱支臂	(1)
34		B3031-141-HOO	CONNECTING STUD	连接销轴	(1)
35		D2423-245-EOO	CAM ROLLER ARM	凸轮滚柱轴	(1)
36	01	GES-1215300	OIL WICK HOLDER	油线支架	2
37	01	D2432-245-EOO	THRUST COLLER	紧圈	2
38	02	B1853-512-OOA-A	HOOK SHAFT WASHER, A	旋梭轴垫片 A	1
39	02	B1853-512-OOB-A	HOOK SHAFT WASHER, B	旋梭轴垫片 B	1
40	01	B1853-512-OOA-A	HOOK SHAFT WASHER, C	旋梭轴垫片 C	1
41	02	B1853-512-OOO	HOOK SHAFT WASHER	旋梭轴垫片	1
42	02	B1853-512-OOE	HOOK SHAFT WASHER	旋梭轴垫片	1
43	01	D2431-245-EOO	KNIFE DRIVING PLATE, A	刀片驱动板 A	1
44	01	D1841-141-EOO	THRUST COLLAR	紧片	1
45	01	D2436-141-EOO	CONNECTING LINK	连杆	1
46	01	D2430-245-EAO	PICKER DRIVING BAR HOLDER ASM.	拾料驱动杆支架	1
47	01	D2428-141-EOO	CORD TUBE 5X0.4	线管 5X0.4	1
48	01	WS-0410002-KN	SPRING WASHER	弹簧垫片	2
49	01	D2120-555-COO	CORD PRESSER(120V)	压线架	1
50	01	WP-0371026-SD	WASHER 3.7X7X1	垫片 3.7X7X1	2
51	01	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	1
52	01	WP-0501016-SD	WASHER 5X10.5X1	垫片 5X10.5X1	1
53	01	WT-0530002-KS	TOOTHED WASHER D=5.3	齿形垫片 D=5.3	1
54	01	WP-0371016-SD	WASHER 3.7X8X1	垫片 3.7X8X1	2
55	07	HK-0346101-40	HOUSING 14P	接线盒	1
56	08	HK-0346400-OB	PIN CONTACT	接线柱	2
57	02	212-12600	SUPPORT PLAT	支持板	1
58	02	212-12709	SUPPORT PLAT	支持板	1
59	01	212-12808	SUPPORT PLAT	支持板	1
60	02	212-12907	SUPPORT PLAT	支持板	1
61	02	212-13004	SUPPORT PLAT	支持板	1
62	04	HK-0346400-OB	PIN CONTACT	接线柱	6
63	01	SS-8660410-SP	SCREW 1/4-40 L=4.2	螺钉 1/4-40 L=4.2	2
64	01	SS-8600530-TP	SCREW 1/4-40 L=4.5	螺钉 1/4-40 L=4.5	2
65	01	SS-8151230-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	1
66	01	D2435-245-EOO	SCREW	螺钉	2
67	01	SS-8151230-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	1
68	01	SS-8151230-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	1
69	01	SS-8151230-SP	SCREW 15/64-28 L=12	螺钉 15/64-28 L=12	1
70	01	SS-7110540-SP	SCREW 11/64-40 L=5	螺钉 11/64-40 L=5	2
71	01	SS-7110910-SP	SCREW 11/64-40 L=8.5	螺钉 11/64-40 L=8.5	1
72	01	SS-7111120-SP	SCREW 11/64-40 L=10.5	螺钉 11/64-40 L=10.5	2
73	01	SS-7111410-TP	SCREW 11/64-40 L=14	螺钉 11/64-40 L=14	1
74	01	SS-7091410-SP	SCREW 9/64-40 L=13.5	螺钉 9/64-40 L=13.5	2
75	01	SS-8660612-TP	SCREW 1/4-40 L=6	螺钉 1/4-40 L=6	2
76	01	SS-6090810-SP	SCREW 9/64-40 L=7.5	螺钉 9/64-40 L=7.5	2
77	01	D2434-245-EOO	SCREW	螺钉	8
78	01	SS-8090410-SP	SCREW 9/64-40 L=3.5	螺钉 9/64-40 L=3.5	1
79	01	SS-7060310-SP	SCREW 3/32-56 L=3	螺钉 3/32-56 L=3	2
80	01	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	1
81	01	SS-6090510-SP	SCREW 9/64-40 L=5	螺钉 3/32-56 L=5	2
82	01	SS-5060310-SP	SCREW 3/32-56 L=2.8	螺钉 3/32-56 L=2.8	2
83	01	D2433-245-EOO	HINGE SCREW	螺钉	1
84	01	SD-0640321-SP	HINGE SCREW D=6.35 H=3.2	螺钉 D=6.35 H=3.2	1
85	01	D2441-141-EOO	HINGE SCREW	螺钉	2
86	01	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	1
87	01	D2436-245-EOO	SCREW	螺钉	2

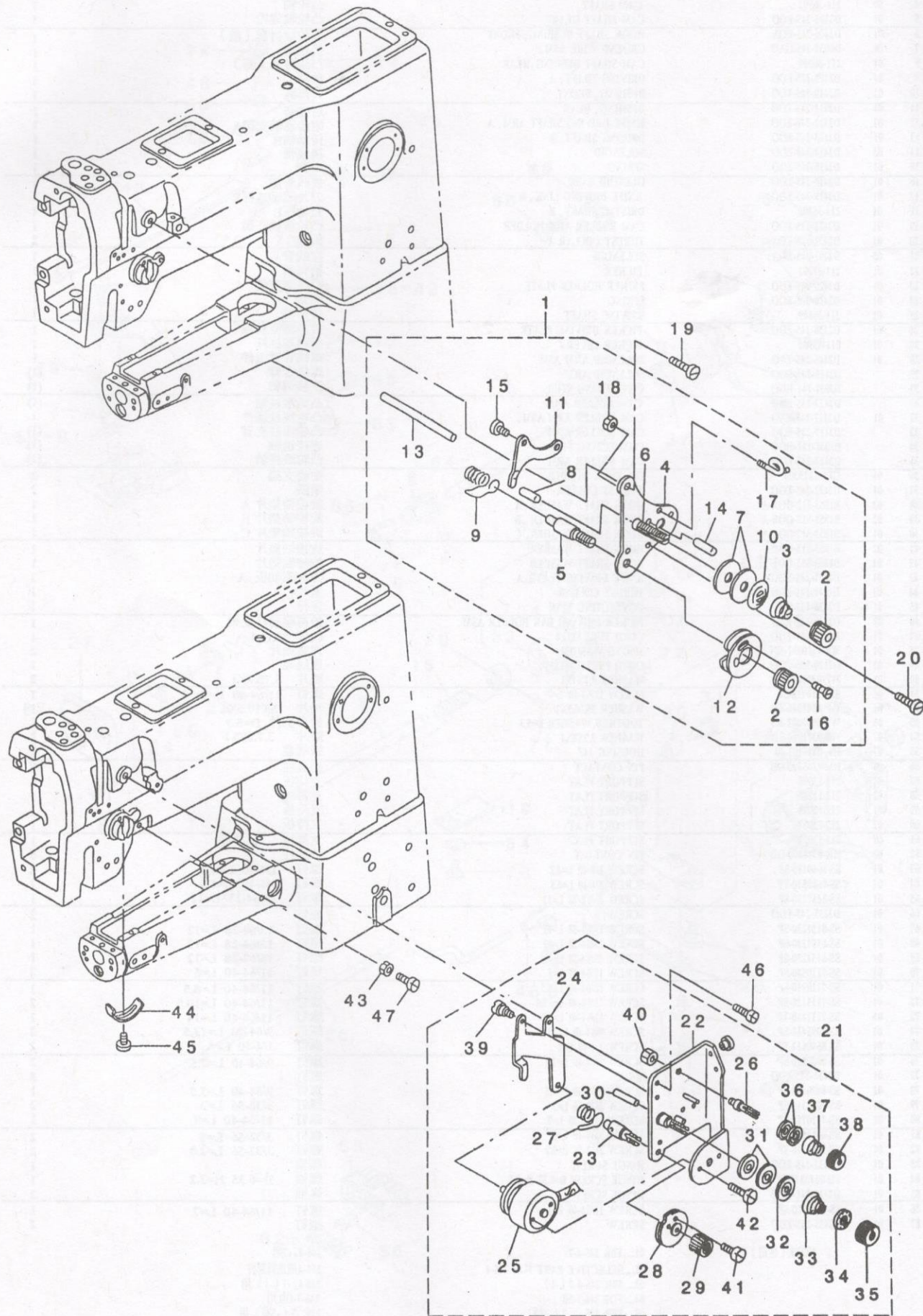
NOTE (注记)

01...FOR 246-47
02...SELECTIVE PART FOR 246-4
03...FOR 246-4-7 (-1)
04...FOR 246-7-0B
05...FOR 246, -7 (-380)
06...FOR 246-7 (-1)
07...FOR 246-7
08...FOR 246-7-00

246-4, -7用
246-4用选择部件
246-4, -7 (-1) 用
246-7-0B用
246, -7 (-380) 用
246-7 (-1) 用
246-7用
246-7-00用

8.THREAD TENSION COMPONENTS

缝线张力调节部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1	01	B3121-245-OAO	TENSION CONTROLLER ASM.	夹线器组件	1
2		B3125-012-000	THREAD TENSION NUT	夹线螺母	(2)
3		B3129-053-000	TENSION SPRING	夹线簧	(1)
4		B3121-245-000	TENSION POST BASE	夹线螺钉座	(1)
5		B3123-051-000	TAKE-UP SPRING STUD	挑线簧螺栓	(1)
6		B3124-051-000	TENSION STUD	夹线螺钉	(1)
7		B3126-051-000	TENSION DISC	夹线板	(2)
8		B3127-051-000	TENSION RELEASE PIN, SHORT	松线销 (短)	(1)
9		B3128-051-000	THREAD TAKE-UP SPRING, A	挑线杆簧 A	(1)
10		B3132-051-000	TENSION DISC HOLDER	夹线板支架	(1)
11		B3134-051-000	TENSION RELEASE LEVER	松线杠杆	(1)
12		B3137-051-OAO	TAKE-UP SPRING GUIDE DISC ASM.	过线盘组件	(1)
13		B3122-053-000	TENSION RELEASE BAR	松线杆	(1)
14		PS-0200122-KO	SPRING PIN 2.0X12	弹簧销 2.0X12	(1)
15		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	螺钉 D=4.7 H=2.8	(2)
16		SS-4080610-SP	SCREW 1/8-44 L=6.4	螺钉 1/8-44 L=6.4	(1)
17		B3114-761-000	FRAME THREAD GUIDE B	导线架B	(1)
18		NS-6060350-SP	NUT 3/32-56	螺母 3/32-56	(1)
19	01	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	1
20	01	SS-2090710-SP	SCREW 9/64-40 L=7	螺钉 9/64-40 L=7	1
21	02	103-20067	TENSION POST ASM.	夹线螺钉组件	1
22		103-20059	TENSION POST BASE ASM.	夹线螺钉座	(1)
23		103-20109	SCREW STUD	螺栓	(1)
24		103-20505	TENSION RELEASE LEVER	松线杆	(1)
25		103-20703	TENSION RELEASE SOLENOID	松线螺杆	(1)
26		101-24204	THREAD TENSION POST, A	夹线螺钉 A	(1)
27		B3128-051-000	THREAD TAKE-UP SPRING, A	挑线簧 A	(1)
28		B3137-527-OAO	TAKE-UP SPRING GUIDE ASM.	挑线簧过线盘组件	(1)
29		103-20208	THRED TENSION STUD NUT	夹线螺钉螺母	(1)
30		B3127-051-000	TENSION RELEASE PIN, SHORT	松线销 (短)	(1)
31		B3126-051-000	TENSION DISC	夹线板	(2)
32		B3132-051-000	TENSION DISC HOLDER	夹线板支架	(1)
33		B3129-053-000	TENSION SPRING	夹线簧	(1)
34		B3120-125-000	ROTATING STOPPER	旋转止动器	(1)
35		110-72204	TENSION NUT	夹线螺母	(1)
36		B3214-047-000	BOBBIN WINDER TENSION DISC	绕线器过线夹板	(2)
37		B3168-555-HOB	TENSION SPRING NO.1	夹线簧 1	(1)
38		110-72402	THREAD TENSION NUT	夹线螺母	(1)
39		SD-0470281-SP	HINGE SCREW D=4.7 H=2.8	螺钉 D=4.7 H=2.8	(2)
40		NS-6110310-SP	NUT 11/64-40	螺母 11/64-40	(1)
41		SS-3090710-TP	SCREW 9/64-40 L=7	螺钉 9/64-40 L=7	(1)
42		SS-7110570-SP	SCREW 11/64-40 L=4.8	螺钉 11/64-40 L=4.8	(2)
43	02	NS-6110350-SP	NUT 11/64-40	螺母 11/64-40	1
44		B3138-512-000	TAKE-UP SPRING ADJUSTING PLATE	挑线簧调节板	1
45		SS-7090520-SP	SCREW 9/64-40 L=4.5	螺钉 9/64-40 L=4.5	1
46	02	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	2
47	02	SS-6111140-SP	SCREW 11/64-40 L=11	螺钉 11/64-40 L=11	1

NOTE (注记)

01.....FOR 246

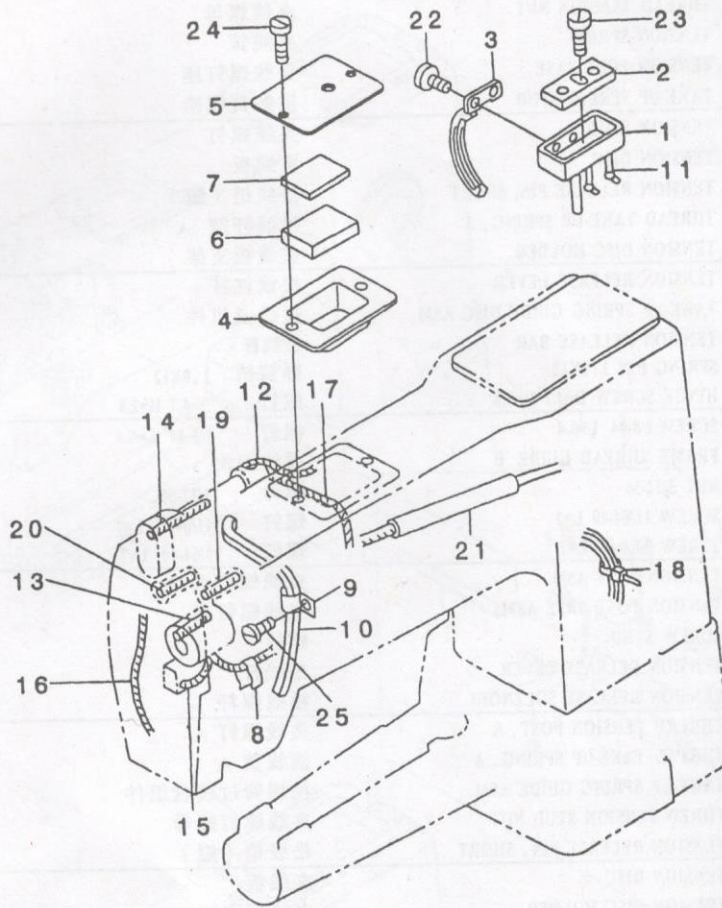
02.....FOR 246-4, -7

246用

246-4, -7用

9.LUBRICATION COMPONENTS

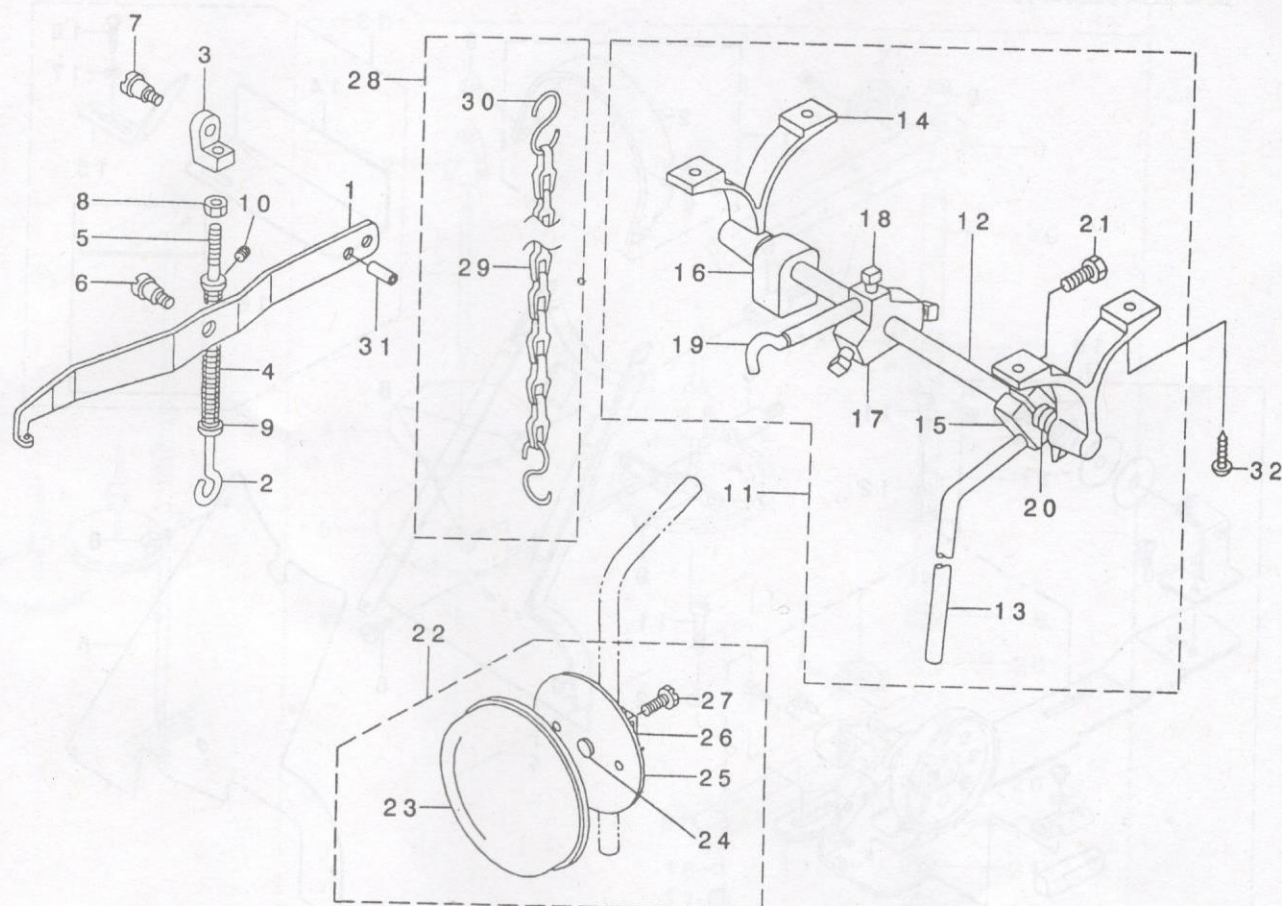
润滑部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1		B8217-241-HOO	OIL RESERVOIR	储油器	1
2		B8218-241-HOO	OIL PAD	油垫盖	(2)
3		B3502-115-OOO	OIL WICK RETAINER	油线卡 (止动器)	(1)
4		D3501-241-EOO	OIL TANK	油箱	(1)
5	*	D3502-241-EOA	OIL TANK COVER	油箱盖	(1)
6		D3503-241-EOO	FELT	油毡	(1)
7		D3502-241-EOO	OIL TANK COVER	油箱盖	(2)
8		B1437-051-OOO	OIL WICK RETAINER	油线夹	(1)
9		B3508-512-OOO	OIL FELT HOLDER	油线支架	(1)
10		211-36908	FELT	油线	(1)
11		CQ-2020000-00	OIL WICK	油线	(1)
12		CQ-2020000-00	OIL WICK	油线	(1)
13		CQ-2020000-00	OIL WICK	油线	(1)
14		CQ-2020000-00	OIL WICK	油线	(2)
15		CQ-2020000-00	OIL WICK	油线	(1)
16		CQ-2020000-00	OIL WICK	油线	(1)
17		CQ-2020000-00	OIL WICK	油线	(1)
18		EA-9500B01-00	CABLE BAND	线卡	(1)
19		D3505-241-EOO	OIL WICK	油线	1
20		CQ-2520000-00	OIL WICK	油线	1
21		BP-8000000-00	VINYL TUBE, WHITE D=8	白尼龙管 D=8	1
22		SS-7080510-TP	SCREW 1/8-44 L=4.5	螺钉 1/8-44 L=4.5	(1)
23		SS-7111810-SP	SCREW 11/64-40 L=18	螺钉 11/64-40 L=18	(1)
24		SS-7111120-SP	SCREW 11/64-40 L=10.5	螺钉 11/64-40 L=10.5	(1)
25		SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	(1)

10.KNEE LIFTER COMPONENTS

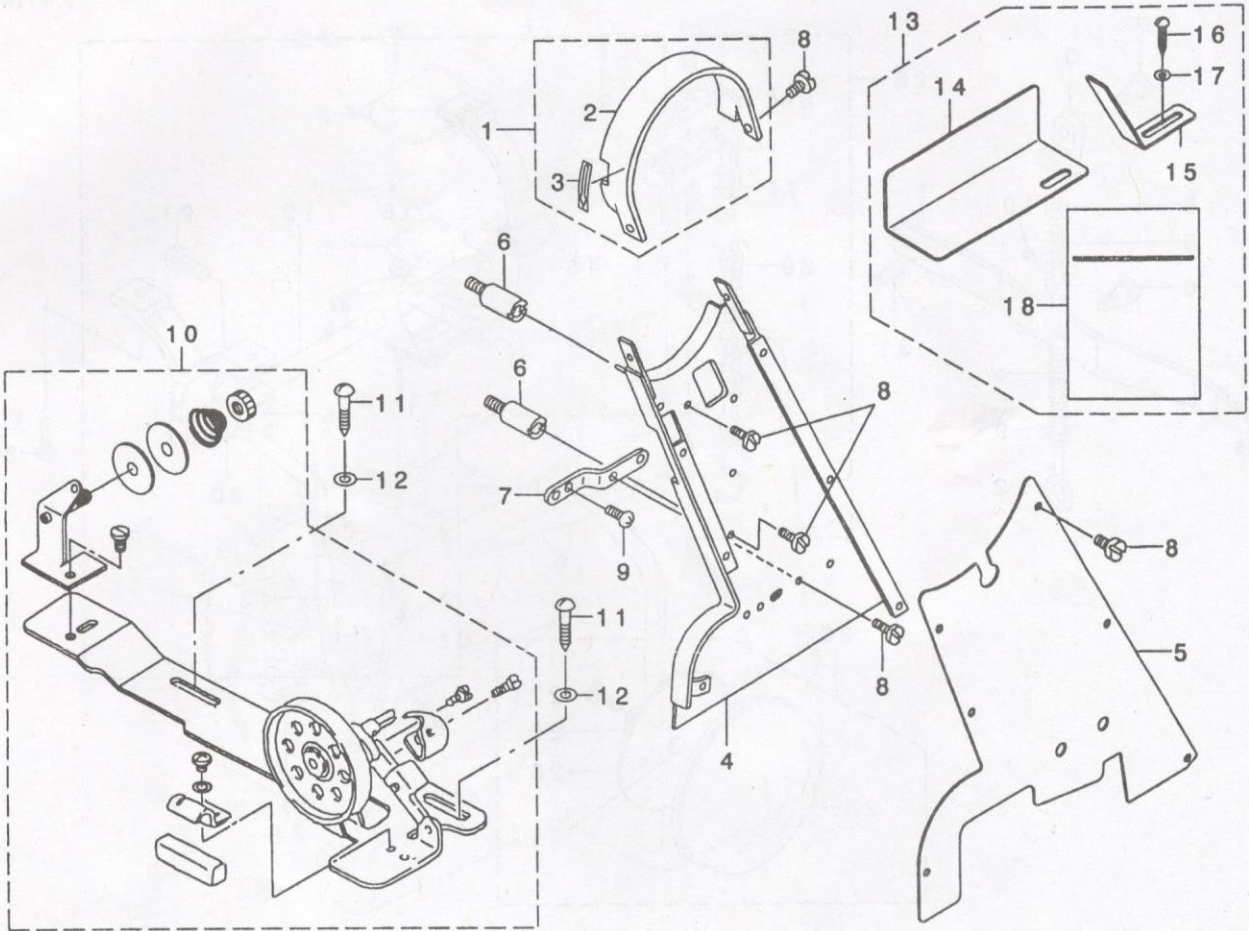
膝控部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1		D3410-241-EOO	PRESSER BAR LIFTING LEVER	压杆提升杠杆	1
2		B3415-245-000	LIFTING LEVER CONNECTING ROD	提升杠杆连接杆	1
3		B3416-141-HOO-A	SWIVEL	旋转支架	1
4		B3414-245-000	SPRING	弹簧	1
5		B3418-245-000	SPRING HOLDER	弹簧架	1
6		SD-0790361-SP	HINGE SCREW D=7.94 H=3.6	螺轴 D=7.94 H=3.6	1
7		SD-0790351-SP	HINGE SCREW D=7.9 H=3.5	螺轴 D=7.9 H=3.5	1
8		NS-6620310-SP	NUT 3/16-32	螺母 3/16-32	1
9		WP-0621016-SD	WASHER 6.2X13X1	垫片 6.2X13X1	1
10		SS-7110730-SP	SCREW 11/64-40 L=6.5	螺钉 11/64-40 L=6.5	1
11		B3420-245-OAO	KNEE LIFTER ASM.	膝提架组件	1
12		B3420-245-000	MAIN SHAFT	主轴	(1)
13		B3422-245-000	KNEE LIFTER PLATE ROD	膝提弯杆	(1)
14		B3423-245-000	KNEE PRESS ROD HOLDER	膝提压脚杆支架	(2)
15		B3433-141-HOA	BRACKET	座	(1)
16		B3434-141-HOO	BRACKET	座	(1)
17		B3424-141-HOO	MOUNTING BRACKET	安装座	(1)
18		B3425-141-HOO	MOUNTING BRACKET SCREW	安装座螺钉	(3)
19		B3424-245-000	KNEE LIFTER PLATE ARM	膝提器板杠杆	(1)
20		B3425-245-000-A	SPRING	弹簧	(1)
21		SS-9182010-SN	SCREW 9/32-20 L=20	螺钉 9/32-20 L=20	(2)
22	*	167-75850	KNEE PRESS PLATE ASM.	膝提压脚板组	1
23		B3431-552-000-A	KNEE PRESS PLATE COVER	膝提压脚板盖	(1)
24		110-24403	RUBBER	橡胶	(1)
25		110-23702	KNEE PRESS PLATE	膝提压脚板	(1)
26		110-23801	KNEE PRESS PLATE HOLDER	膝提压脚板支架	(1)
27		SS-9151540-SR	SCREW 15/64-28 L=15	螺钉 15/64-28 L=15	(1)
28		B3421-245-OAO	CHAIN ASM.	链条组件	1
29		B3421-245-000	CHAIN	链条	(1)
30		B8133-019-000	S SHAPED HOOK	S 形钩	(2)
31		PS-0600241-00	SPRING PIN 6X24	弹簧销 6X24	1
32		SK-1483200-SE	WOOD SCREW D=4.8 L=32	木螺钉 D=4.8 L=32	4

11.BELT COVER&THREAD WINDER COMPONENTS

皮带盖及绕线部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1		B9101-245-OAA	BELT COVER(WITH LABEL)	皮带罩	1
2		B9101-245-OAA	TOP COVER	上盖	(1)
3		CM-5003000-01	DIRECTION LABEL	指示牌	(1)
4		B9102-245-OAA	BELT COVER ASM.	皮带盖组件	1
5	*	B9104-246-OAA	BELT COVER	皮带盖	1
6		B9106-245-000	BELT COVER SUPPORT BAR	皮带盖支持杆	2
7		B9108-245-000	BELT COVER SUPPORT	皮带盖支架	1
8		SS-6110480-SP	SCREW 11/64-40 L=4.3	螺钉 11/64-40 L=4.3	12
9		SS-6111140-SP	SCREW 11/64-40 L=11	螺钉 11/64-40 L=11	2
10	*	114-15866	BOBBIN WINDER COMPL	绕线器组件	1
11		SK-3482500-SC	WOOD SCREW D=4.8 L=25	木螺钉 D=4.8 L=25	2
12		WP-0501016-SC	WASHER 5X10.5X1	垫片 5X10.5X1	2
13	01	B9112-245-OAA	BELT COVER ASM.	皮带盖组件	1
14		B9112-245-OAA	SIDE COVER	边盖板	(1)
15		B9113-245-OAA	REAR COVER	后盖板	(1)
16		SK-3482500-SC	WOOD SCREW D=4.8 L=25	木螺钉 D=4.8 L=25	(1)
17		WP-0501016-SC	WASHER 5X10.5X1	垫片 5X10.5X1	(1)
18		291-83803	BELT COVER INSTRUCTION MANUAL	皮带盖介绍手册	(1)

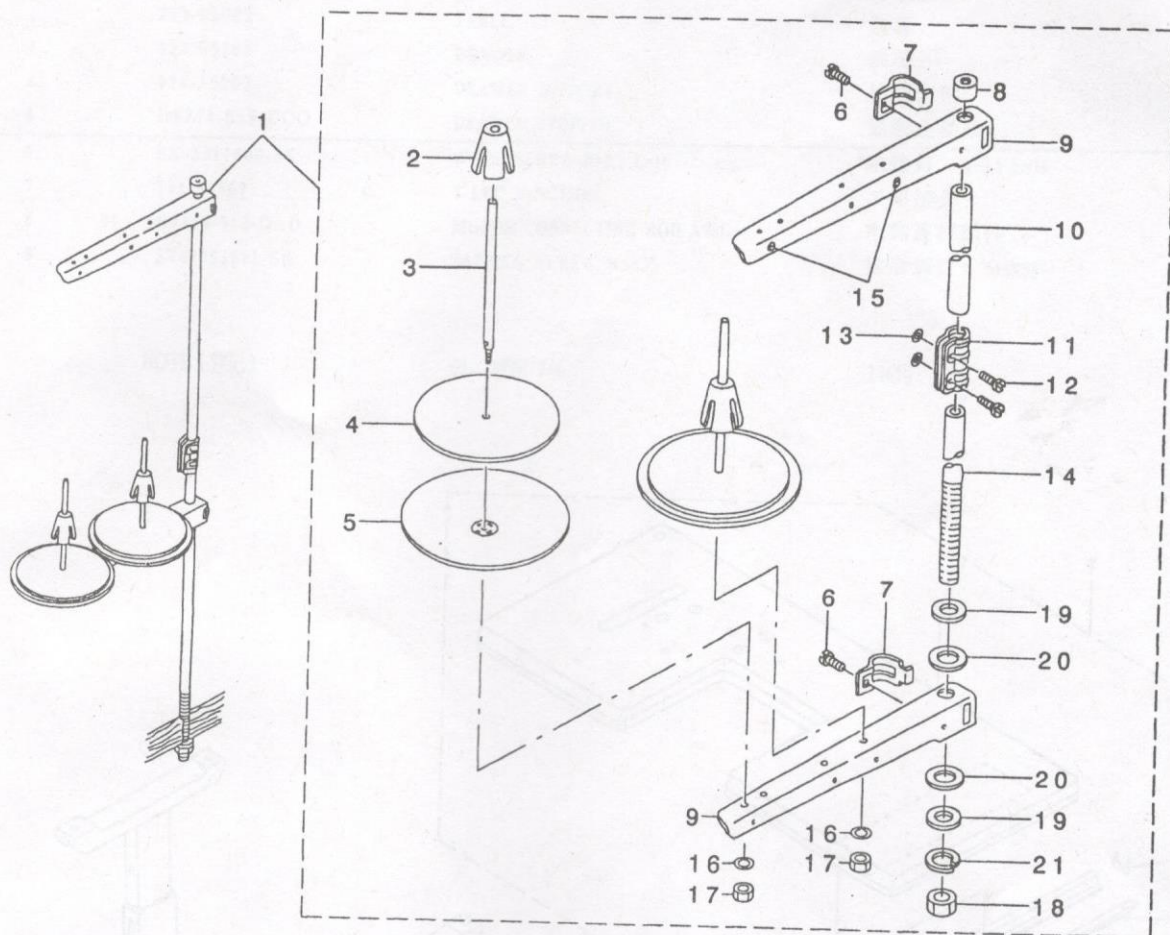
NOTE (注记)

01.....FOR JE

JE用

12.THREAD STAND COMPONENTS

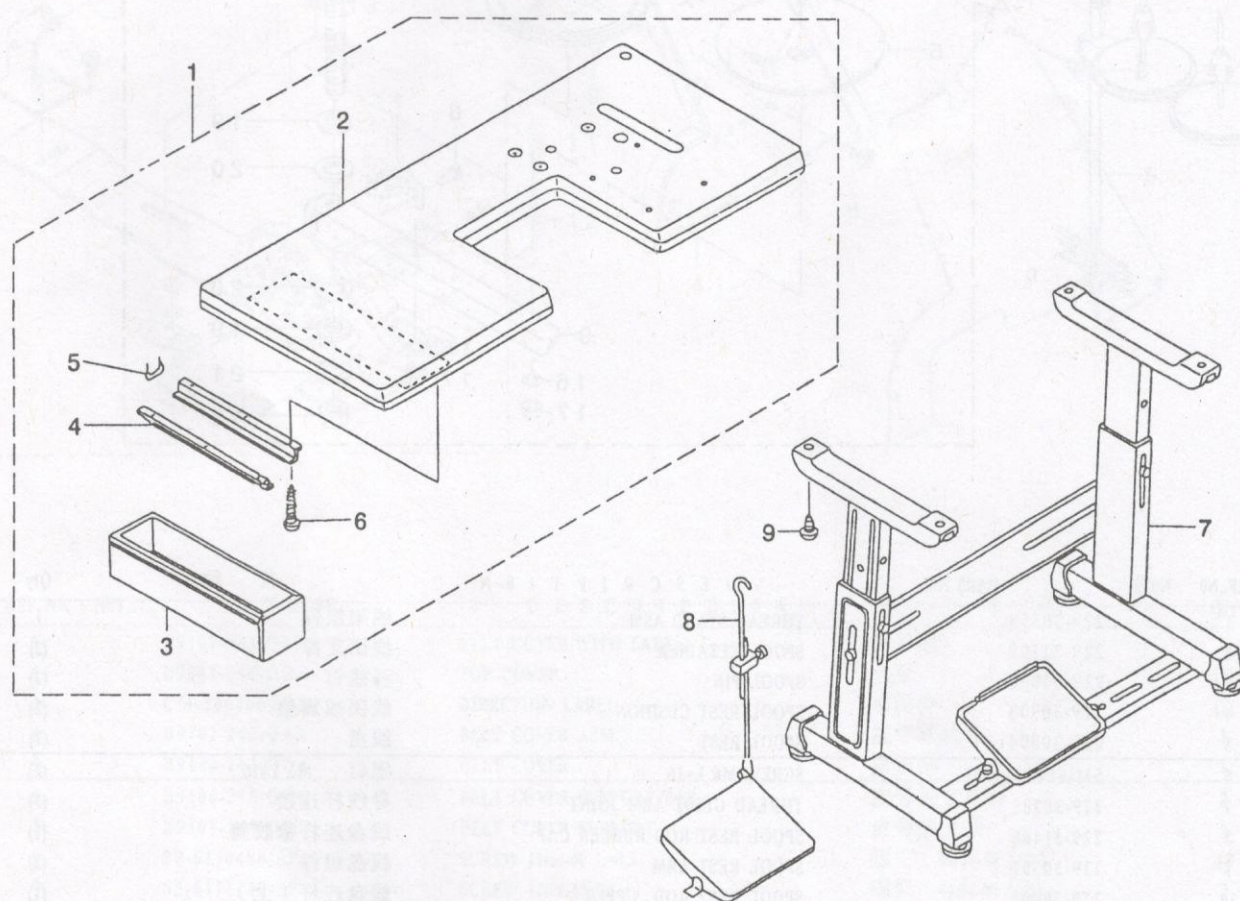
线架部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1	*	229-30358	THREAD STAND ASM.	线架组件	1
2		229-31109	SPOOL RETAINER	线团支撑	(2)
3		229-31000	SPOOL PIN	汗线钉	(2)
4		229-30903	SPOOL REST CUSHION	线团减震垫	(2)
5		229-30804	SPOOL REST	线盘	(2)
6		SM-6061610-SC	SCREW M6 L=16	螺钉 M6 L=16	(2)
7		229-30705	THREAD GUIDE ARM JOINT	导线杆连接	(2)
8		229-31406	SPOOL REST ROD RUBBER CAP	线盘连杆橡胶盖	(1)
9		229-30507	SPOOL REST ARM	线盘组件	(2)
10		229-30408	SPOOL REST ROD, UPPER	线盘连杆(上)	(1)
11		229-31307	SPOOL REST ROD JOINT	线盘连杆连接	(1)
12		SM-4051405-SE	SCREW M5 L=14	螺钉 M5 L=14	(2)
13		NM-6050001-SE	NUT M5	螺母 M5	(2)
14		229-30309	SPOOL REST ROD, LOWER	线盘连杆(下)	(1)
15		229-31208	THREAD GUIDE	导线孔	(2)
16		WS-051002-KN	SPRING WASHER	弹簧垫片	(2)
17		NM-605001-SE	NUT M5	螺母 M5	(2)
18		NM-6160511-SE	NUT M16X1.5	螺母 M16X1.5	(1)
19		WP-1702600-SO	WASHER 17X30X2.6	垫片 17X30X2.6	(2)
20		229-31505	RUBBER WASHER	橡胶垫	(2)
21		WS-1643202-KP	SPRING WASHER	弹簧垫	(1)

13. TABLE COMPONENTS

台板部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1		211-48051	TABLE ASM.	台板组件	1
2		211-48002	TABLE	台板	(2)
3		111-55108	DRAWER	抽屉	(2)
4		111-55207	DRAWER SUPPORT	抽屉支架	(2)
5		D8204-555-DOO	DRAWER STOPPER	抽屉止动架	(2)
6		SK-3311600-SE	WOOD SCREW D=3.1 L=16	木螺钉 D=3.1 L=16	(2)
7		111-57567	T LEC JUNCTION	T形接头	(2)
8	01	B7114-012-OAO	MOTOR CONNECTING ROD ASM.	电钩连杆组件	(1)
9		ST-9053511-SR	TAPPING SCREW M5X35	锥形螺钉 M5X35	(2)

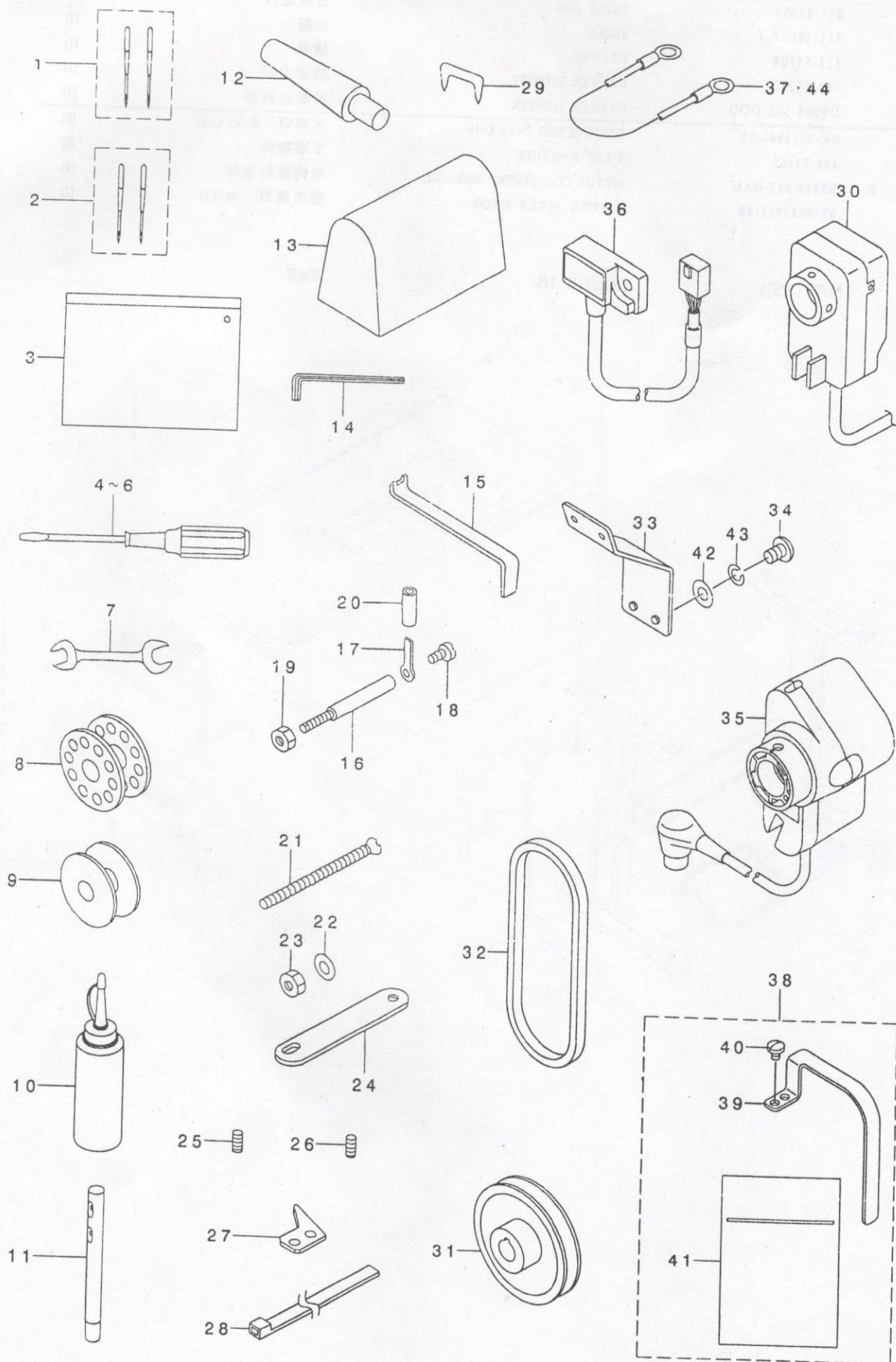
NOTE (注记)

01.....FOR 246

246用

14.ACCESSORIES PARTS COMPONENTS

附件部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1	*01	MDP-170B2102	DPX17#21-2	机针	1
2	02	MC-3720013-02	NEEDLE SY3355 #130-2	机针	1
3		B9101-552-000	ACCESSORY BOX	附件盒	1
4		B9109-555-000	SCREW DRIVER, LARGE	螺丝刀 (大)	1
5		B9110-012-000	SCREW DRIVER, MIDDLE	螺丝刀 (中)	1
6		B9111-012-000	SCREW DRIVER, SMALL	螺丝刀 (小)	1
7		B9113-012-000	WRENCH (9X10)	板手 (9X10)	1
8	03	B9117-201-000	BOBBIN	梭芯	1
9	04	B9117-141-E00	BOBBIN	梭芯	3
10		B9121-220-OA0	OILER (CONTAINING NO.2 OIL)	油壶	4
11		B1114-012-000	THREAD GUIDE PIN	导线栓	1
12	*	B8204-245-OA0	FRAME SUPPORT BAR	机头支撑杆	1
13		D9118-555-B00	PLASTIC COVER	塑料盖	1
14		J1066-000-00F	HEXAGONAL WRENCH KEY	内六角板手	1
15		B9111-245-000	WRENCH	板手	1
16	04	D7101-245-E00	SYNCHRONIZER HOLDER STUD	同步器支持螺栓	1
17	04	D7102-245-E00	SYNCHRONIZER HOLDER PLATE	同步器支持板	1
18	04	SS-7110710-SP	SCREW 11/64-40 L=7	螺钉 11/64-40 L=7	1
19	04	NS-6150430-SP	NUT 15/64-28	螺母 15/64-28	1
20		BT-0630520-Z0	HOLDER COVER	衬套	1
21		B9130-245-000	BOLT	螺栓	1
22		WP-0751576-SD	WASHER 7.5X19X1.5	垫圈 7.5X19X1.5	4
23		NM-6060001-SD	NUT M6	螺母 M6	4
24		211-37104	GASKET	垫板	4
25	03	B1632-145-00J	PIN	销子	2
26	04	B1632-145-O0E	VERTICAL FEED PIN	垂直送料销	1
27	04	D2402-245-E00	COUNTER KNIFE	计数刀片	1
28	04	GES-12153000	OIL WICK HOLDER	油线支架	1
29	06	MA0-11532000	CORD STAPLE	绳卡	1
30	*07	MSC-M80000A0	SYNCHRONIZER ASM.	同步器组件	2
31	*07	MTS-P00750B0	MOTOR PULLEY ASM. P. C. D 75	电机皮带轮	1
32	*07	MTJ-VM00530A	V-BELT 53 INCH	V形皮带	1
33	*08	D1114-245-FO0	PANEL THREAD GUIDE	导线板	1
34	*08	SM-4040601-SC	SCREW M4X0.7 L=6	螺钉 M4X0.7 L=6	1
35	05	GSY-01000AA0	SYNCHRONIZER SY-I-D2	同步器 SY-I-D2	1
36	05	M6069-350-DAA	RESISTANCE PACK DA ASM.	电阻箱	1
37	06	107-41759	GROUND WIRE ASM.	接地线	1
38	02	B1158-245-OAA	THREAD TAKE-UP LEVER COVER ASM	天秤盖组件	1
39		B1158-245-OOA	THREAD TAKE-UP LEVER COVER	天秤盖	1
40		SS-7150740-SP	SCREW 15/64-28 L=7	螺钉 15/64-28 L=7	(1)
41		291-83902	INSTRUCTION MANUAL	使用说明手册	(2)
42	*08	WP-0430880-SC	WASHER M4	垫圈	(1)
43	*08	WS-0410002-KN	SPRING WASHER	弹簧垫圈	1
44	*09	107-41759	GROUND WIRE ASM.	接地线	1

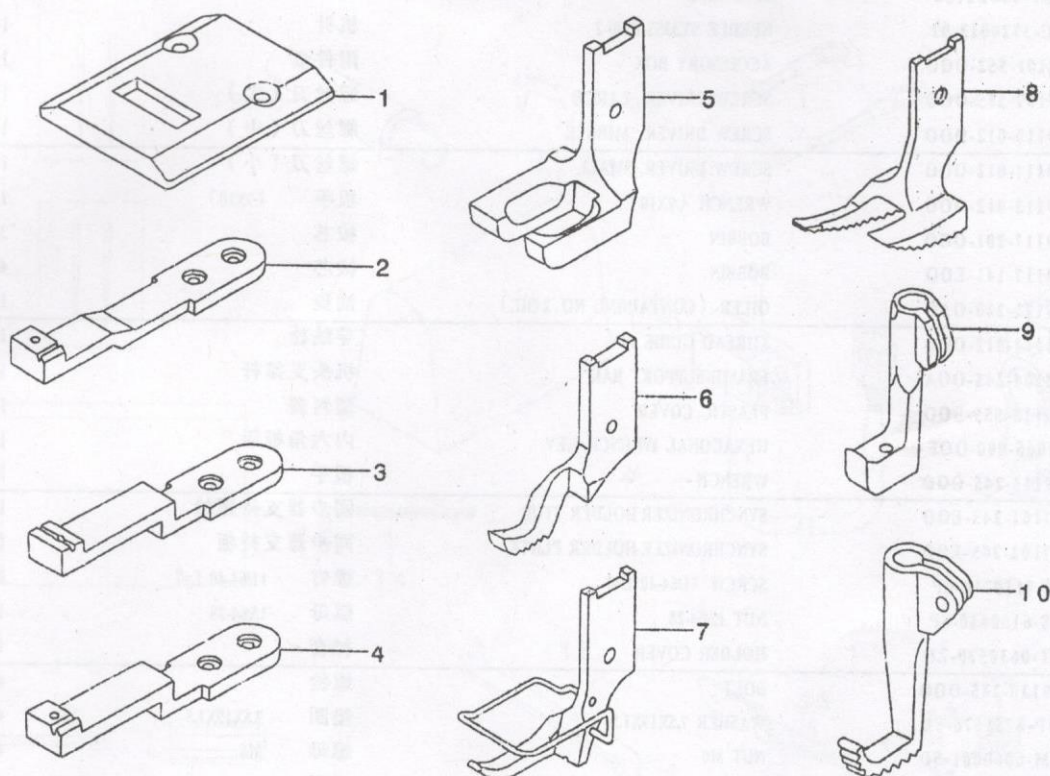
NOTE(注记)

01.....FOR 246, -4, -7
02.....FOR JE
03.....FOR 246
04.....FOR 246 -4, -7
05.....FOR 246-7(-1)
06.....FOR 246 -4
07.....FOR 246-7(-380)
08.....FOR 246-7
09.....FOR 246-7(MACHINE HEAD
DELIVERED TO JUS, JE)

246, -4, -7用
JE用
246用
246-4,-7用
246-7(-1)用
246-4用
246-7(-380)用
246-7用
246-7(JUS, JE头都出荷)用

15.GAUGE COMPONENTS

针距部分



REF.NO	NOTE	PART NO.	DESCRIPTION	名称	Qty
1	01	211-31305	THROAT PLATE	针板	1
2	01	211-35108	FEED DOG	送料牙	(2)
3	02	211-34002	FEED DOG	送料牙	(1)
4	02	211-34200	FEED DOG	送料牙	(1)
5	01	211-38003	PRESSER FOOT	压脚	(1)
6	01	211-38201	PRESSER FOOT	压脚	(1)
7	01	B1524-245-OAA	PRESSER FOOT ASM.	压脚组	(2)
8		B1524-245-OOB	PRESSER FOOT	压脚	(1)
9	01	211-39001	WALKING FOOT	走步压脚	(1)
10		B1470-245-OOB	WALKING FOOT	走步压脚	(1)

NOTE (注记)

01.....FOR 246
02.....FOR 246-4, -7

246用
246-4, -7用

NUMERICAL INDEX OF PARTS

索引

PART 零件编号	PAGE 页	REF NO	PART 零件编号	PAGE 页	REF NO	PART 零件编号	PAGE 页	REF NO	PART 零件编号	PAGE 页	REF NO
BP-3000000-00	10	38	B1512-141-H00	6	40	B3031-141-H00	14	34	CQ-2020000-00	6	34
BP-8000000-00	17	21	B1515-051-000	6	41	B3114-761-000	16	17	CQ-2020000-00	17	11
BT-0630520-Z0	24	20	B1524-245-0AA	25	7	B3120-125-000	16	34	CQ-2020000-00	17	12
B1103-051-000	2	29	B1524-245-0A0	6	37	B3121-245-0A0	16	1	CQ-2020000-00	17	13
B1114-012-000	24	11	B1524-245-00B	25	8	B3121-245-000	16	4	CQ-2020000-00	17	14
B1114-280-000	10	7	B1603-145-000	8	36	B3122-053-000	16	13	CQ-2020000-00	17	15
B1116-246-000	2	13	B1605-201-000	4	42	B3123-051-000	16	5	CQ-2020000-00	17	16
B1117-246-000	2	16	B1605-245-000	8	29	B3124-051-000	16	6	CQ-2020000-00	17	17
B1118-241-H0A	2	12	B1606-245-000	8	15	B3125-012-000	16	2	CQ-2520000-00	4	18
B1128-246-000	2	15	B1614-245-000	8	30	B3126-051-000	16	7	CQ-2520000-00	4	19
B1128-522-000	2	25	B1617-241-H00	8	41	B3126-051-000	16	31	CQ-2520000-00	4	20
B1129-563-000	2	28	B1618-241-H00	8	42	B3127-051-000	16	8	CQ-2520000-00	6	60
B1130-051-000	2	17	B1619-241-H00	8	31	B3127-051-000	16	30	CQ-2520000-00	17	20
B1130-521-0A0	2	19	B1620-245-000	8	32	B3128-051-000	16	9	CQ-3030000-00	4	17
B1130-521-000	2	20	B1621-241-H00	10	40	B3128-053-000	16	27	CQ-3030000-00	12	24
B1131-521-000	2	21	B1622-241-H00-A	8	33	B3129-053-000	16	3	CQ-3030000-00	12	28
B1131-562-000	2	18	B1623-245-0A0	8	35	B3129-053-000	16	33	CQ-5050000-00	4	16
B1132-521-000	2	22	B1624-586-00A	10	42	B3132-051-000	16	10	CS-1271012-SH	4	15
B1140-051-000	2	24	B1627-241-H00	10	2	B3132-051-000	16	32			
B1147-141-H00	8	27	B1632-145-00A	8	3	B3134-051-000	16	11	D1114-245-F00	24	33
B1148-141-H00	8	28	B1632-145-00B	8	4	B3137-051-0A0	16	12	D1158-241-EOA	2	9
B1150-241-H0A	2	11	B1632-145-00C	8	5	B3137-527-0A0	16	28	D1172-245-EO0	8	77
B1156-115-000	2	26	B1632-145-00D	8	6	B3138-512-000	16	44	D1173-245-EO0	2	49
B1158-245-0AA	24	38	B1632-145-00E	8	7	B3214-047-000	16	36	D1201-241-EO0	4	4
B1158-245-00A	24	39	B1632-145-00F	24	26	B3414-245-000	18	4	D1206-241-EO0	4	3
B1171-145-000	2	3	B1632-145-00G	8	8	B3415-245-000	18	2	D1401-245-EO0	6	10
B1172-245-000	8	23	B1632-145-00H	8	9	B3416-141-H00-A	18	3	D1408-241-EO0	6	11
B1173-245-0A0	2	5	B1632-145-00J	8	10	B3418-245-000	18	5	D1411-241-EO0	6	13
B1174-245-000	2	6	B1632-145-00K	8	11	B3420-245-0A0	18	11	D1412-241-EO0	6	12
B1175-245-000	8	75	B1632-145-00L	24	25	B3420-245-000	18	12	D1423-241-EO0	6	17
B1202-241-H00	4	5	B1633-245-000	8	16	B3421-245-0A0	18	28	D1450-055-BO0	12	13
B1203-051-000	4	9	B1634-145-000	8	18	B3421-245-000	18	29	D1453-241-EO0	12	14
B1203-241-H00	4	6	B1634-245-000	8	47	B3422-245-000	18	13	D1455-055-BO0	12	16
B1204-241-H00	4	7	B1635-145-000	8	19	B3423-245-000	18	14	D1456-055-BO0	12	17
B1208-019-000	6	59	B1636-145-000	8	20	B3424-141-H00	18	17	D1458-241-EO0	12	6
B1210-051-000	4	10	B1636-245-00A	8	49	B3424-245-000	18	19	D1459-241-EO0	12	7
B1211-141-H00	4	8	B1637-141-H00	8	50	B3425-141-H00	18	18	D1462-241-EO0	6	43
B1211-226-000	4	11	B1637-145-000	8	21	B3425-245-000-A	18	20	D1463-241-EO0	6	46
B1212-012-000	4	12	B1638-141-H00	8	51	B3431-552-000-A	18	23	D1464-241-EOA	6	45
B1213-012-000	4	13	B1638-245-000	8	22	B3433-141-H0A	18	15	D1481-241-EO0	12	23
B1213-012-000	12	12	B1639-245-000	8	45	B3434-141-H00	18	16	D1483-241-EO0	12	27
B1302-241-H00	4	33	B1640-245-000	8	24	B3502-115-000	17	3	D1484-241-EO0	12	29
B1303-271-000	4	34	B1641-245-000	8	25	B3508-512-000	17	9	D1485-241-EO0	12	31
B1305-012-0A0	4	36	B1642-245-000	8	26	B3517-009-000	2	27	D1486-241-EO0	12	32
B1305-271-0B0	4	35	B1643-145-000	8	37	B7114-012-0A0	22	8	D1606-245-EO0	8	14
B1306-155-0C0	4	37	B1644-245-000	8	38	B8133-019-000	18	30	D1621-241-EO0	10	39
B1307-155-0A0	4	38	B1645-245-000	8	39	B8204-245-00A	24	12	D1624-241-EOA	10	41
B1308-155-0A0	4	39	B1646-241-H00	10	47	B8217-241-H00	17	1	D1630-145-EOA-A	8	2
B1410-771-000	6	8	B1646-245-000	8	40	B8218-241-H00	17	2	D1680-141-EOA	10	6
B1414-232-000	6	7	B1647-145-000	8	44	B9101-245-0AA	19	1	D1681-241-EOA	10	1
B1414-555-000	12	19	B1647-245-000	8	43	B9101-245-00A	19	2	D1684-141-EOA	10	16
B1419-245-000	6	3	B1648-122-000	10	48	B9102-245-0AA	24	3	D1685-141-EO0	10	19
B1420-563-000	6	1	B1650-245-00A	8	34	B9104-246-00A	19	4	D1686-241-EO0	10	18
B1424-158-000	6	6	B1651-245-000	8	60	B9106-245-000	19	5	D1687-141-EO0	10	20
B1424-158-000	6	19	B1652-245-000	8	62	B9108-245-000	19	6	D1830-141-EOA	12	49
B1424-158-000	8	46	B1653-245-000	8	63	B9109-555-000	19	7	D1837-141-EOA	12	57
B1428-563-000	6	9	B1660-145-000	8	52	B9110-012-000	24	4	D1838-141-EO0	12	58
B1429-241-H00	6	14	B1702-012-000	12	11	B9111-012-000	24	5	D1841-141-EO0	14	44
B1431-241-H00	6	4	B1806-038-000	12	52	B9111-245-000	24	6	D1905-241-EO0	6	31
B1434-245-000	6	5	B1830-241-HA0	12	59	B9112-245-0AA	24	15	D1907-241-EO0	6	33
B1437-051-000	17	8	B1837-241-H0C	12	61	B9112-245-00A	19	13	D2120-555-C00	14	49
B1454-245-000	12	15	B1837-241-H00	12	60	B9113-012-000	24	7	D2401-245-EO0	14	1
B1455-053-000	12	3	B1839-245-00A	12	53	B9113-245-00A	19	15	D2402-245-EO0	24	27
B1460-245-000	6	42	B1839-245-00B	12	54	B9117-201-000	12	51	D2403-245-EO0	14	3
B1460-246-0A0	6	55	B1839-245-00C	12	55	B9117-201-000	24	8	D2405-245-EO0	12	62
B1461-245-000	6	48	B1853-512-00A-A	14	38	B9121-220-0A0	24	10	D2405-245-EO0	14	5
B1462-053-000	6	56	B1853-512-00B-A	14	39	B9130-245-000	24	21	D2406-245-EOA	14	6
B1466-563-000	12	1	B1853-512-00C-A	14	40				D2409-245-EO0	14	9
B1467-053-0A0	12	9	B1853-512-00D	14	41	CM-3002000-B2	2	51	D2410-245-EO0	14	10
B1467-563-000	12	20	B1853-512-00E	14	42	CM-3002000-B2	2	56	D2411-245-EO0	14	11
B1468-053-000	12	10	B1906-051-000	6	2	CM-3002000-02	2	52	D2412-245-EO0	14	12
B1470-245-00B	25	0	B1906-051-000	6	32	CM-3002000-02	2	57	D2413-245-EO0	14	13
B1470-245-000	12	2	B2115-271-000	8	48	CM-3002001-A1	2	55	D2414-141-EO0	2	14
B1501-241-H00	6	36	B2733-761-000	10	10	CM-3002001-01	2	54	D2414-245-EOA	14	21
B1509-141-H00	6	39	B3008-141-H00	12	5	CM-5003000-01	19	3	D2414-245-EO0	14	14
B1510-141-H00	6	38	B3031-141-H00	14	30						

NUMERICAL INDEX OF PARTS

索引

PART 零件编号	PAGE 页	REF NO	PART 零件编号	PAGE 页	REF NO	PART 零件编号	PAGE 页	REF NO	PART 零件编号	PAGE 页	REF NO
D2415 - 245 - EAO	14	28	NS - 6660430 - SP	12	35	SS - 7110570 - SP	16	42	TA - 0500000 - RO	4	14
D2415 - 245 - E00	14	29	NS - 6680320 - SP	8	57	SS - 7110710 - SP	2	34	TA - 0500601 - MO	4	21
D2416 - 245 - E00	14	15	NS - 6680410 - SP	8	58	SS - 7110710 - SP	2	43	TA - 1050504 - RO	2	32
D2417 - 245 - EAO	14	32				SS - 7110710 - SP	10	24	TA - 1250406 - RO	2	30
D2417 - 245 - E00	14	33	PS - 0200122 - KO	16	14	SS - 7110710 - SP	10	29	TA - 2100904 - RO	2	33
D2418 - 245 - E00	14	16	PS - 0600241 - OO	18	31	SS - 7110710 - SP	10	30			
D2419 - 245 - E00	14	17	PS - 0600502 - KP	6	58	SS - 7110710 - SP	12	42	WP - 0371016 - SD	14	54
D2421 - 245 - E00	14	19	PS - 0600602 - KP	2	36	SS - 7110710 - SP	12	43	WP - 0371026 - SD	14	50
D2423 - 245 - E00	14	31	PT - 0301600 - SO	6	20	SS - 7110710 - SP	14	51	WP - 0430800 - SC	24	42
D2423 - 245 - E00	14	35				SS - 7110710 - SP	14	80	WP - 0450000 - SD	12	44
D2425 - 245 - E00	14	23	RE - 0300000 - KO	8	55	SS - 7110710 - SP	14	86	WP - 0482086 - SD	12	18
D2426 - 245 - E00	14	24	RE - 0400000 - KO	10	36	SS - 7110710 - SP	16	19	WP - 0501016 - SC	19	12
D2428 - 141 - E00	14	47	RE - 0600000 - KO	10	37	SS - 7110710 - SP	16	46	WP - 0501016 - SC	19	17
D2428 - 245 - E00	14	26	RE - 0700000 - KO	6	21	SS - 7110710 - SP	17	25	WP - 0501016 - SD	10	31
D2430 - 245 - EAO	14	46	RE - 0700000 - KO	6	27	SS - 7110710 - SP	24	18	WP - 0501016 - SD	10	32
D2431 - 245 - E00	14	43	RE - 0700000 - KO	8	56	SS - 7110730 - SP	18	10	WP - 0501016 - SD	10	35
D2432 - 245 - EOA	14	20	RO - 0742401 - OO	8	54	SS - 7110910 - SP	14	71	WP - 0501016 - SD	14	52
D2432 - 245 - E00	14	37				SS - 7110910 - TP	12	40	WP - 0621016 - SD	10	33
D2433 - 245 - E00	14	83	SD - 0380551 - SL	2	23	SS - 7111120 - SP	12	41	WP - 0621016 - SD	18	9
D2434 - 245 - E00	14	77	SD - 0470281 - SP	16	15	SS - 7111120 - SP	14	72	WP - 07510576 - SD	24	22
D2435 - 245 - E00	14	66	SD - 0470281 - SP	16	39	SS - 7111120 - SP	17	24	WP - 1702600 - SO	20	19
D2436 - 141 - E00	14	45	SD - 0640231 - SP	8	53	SS - 7111310 - SP	6	53	WC - 0410002 - KN	14	48
D2436 - 245 - E00	14	87	SD - 0640321 - SP	14	84	SS - 7111410 - TP	14	73	WC - 0410002 - KN	24	43
D2441 - 141 - E00	14	85	SD - 0720331 - SP	10	23	SS - 7111810 - SP	6	28	WS - 0510002 - KN	20	16
D2464 - 555 - B00	10	17	SD - 0790351 - SP	18	7	SS - 7111810 - SP	17	23	WS - 0631510 - KP	10	34
D3168 - 555 - HOB	16	37	SD - 0790361 - SP	18	6	SS - 7121410 - SP	10	26	WS - 1643202 - KR	20	21
D3410 - 241 - E00	18	1	SD - 0800352 - SP	2	31	SS - 7150740 - SP	6	50	WT - 0530002 - KS	14	53
D3501 - 241 - E00	17	4	SD - 0800481 - SP	6	49	SS - 7150740 - SP	24	40	WZ - 1052010 - KP	10	46
D3502 - 241 - EDA	17	5	SK - 1483200 - SE	18	32	SS - 7150940 - SP	2	46			
D3502 - 241 - E00	17	7	SK - 3311600 - SE	22	6	SS - 7151210 - SP	6	23	100 - 04109	2	50
D3503 - 241 - E00	17	6	SK - 3482500 - SC	19	11	SS - 7151210 - SP	8	68	101 - 19006	10	13
D3505 - 241 - E00	6	22	SK - 3482500 - SC	19	16	SS - 7151210 - SP	10	25	101 - 19204	10	12
D3505 - 241 - E00	17	19	SM - 4040601 - SC	24	34	SS - 7151210 - SP	10	28	101 - 19402	10	15
D6037 - 245 - GAO	14	7	SM - 4051405 - SE	20	12	SS - 7151330 - SP	8	70	101 - 19709	10	11
D7101 - 245 - E00	24	16	SM - 6031202 - TP	4	40	SS - 7620750 - SP	10	43	101 - 19907	10	8
D7102 - 245 - E00	24	17	SM - 6061610 - SC	20	6	SS - 7621040 - SP	6	51	101 - 20004	10	9
D8204 - 555 - D00	22	5	SM - 6082002 - SP	2	35	SS - 7621040 - SP	6	52	101 - 24204	16	26
D9117 - 141 - E00	12	50	SS - 2090710 - SP	2	37	SS - 7681750 - TP	4	22	101 - 61305	10	14
D9117 - 141 - E00	24	9	SS - 2090710 - SP	2	38	SS - 8090410 - SP	14	78	103 - 14003	12	4
D9118 - 555 - B00	24	13	SS - 2090710 - SP	2	42	SS - 8110410 - TP	8	71	103 - 14508	12	8
			SS - 2090710 - SP	2	44	SS - 8110510 - SP	2	47	103 - 20059	16	22
EA - 9500B01 - 00	17	18	SS - 2090710 - SP	16	20	SS - 8150710 - SP	4	27	103 - 20067	16	21
			SS - 2090810 - SP	8	73	SS - 8150710 - SP	4	30	103 - 20109	16	23
GES - 12153000	14	36	SS - 2110915 - SP	2	40	SS - 8150710 - SP	4	31	103 - 20208	16	29
GES - 12153000	24	28	SS - 3090520 - SP	2	41	SS - 8150710 - SP	10	4	103 - 20505	16	24
GES - 12155000	10	21	SS - 3090610 - SP	2	39	SS - 8150710 - TP	6	29	103 - 20703	16	25
GSY - 01000AA0	24	35	SS - 3090710 - TP	16	41	SS - 8150710 - TP	8	64	103 - 21107	6	57
			SS - 4080610 - SP	16	16	SS - 8150830 - SP	6	30	107 - 41759	24	37
HK - 0346101 - 40	14	55	SS - 5060310 - SP	14	82	SS - 8150830 - SP	8	65	107 - 41759	24	44
HK - 0346400 - OB	14	56	SS - 5110710 - SP	8	66	SS - 8151150 - SP	6	26	110 - 23702	18	25
HK - 0346400 - OB	14	62	SS - 6060210 - SP	8	61	SS - 8151150 - SP	6	35	110 - 23801	18	26
			SS - 6081210 - SP	8	59	SS - 8151230 - SP	14	65	110 - 24403	18	24
J1066 - 000 - 00F	24	14	SS - 6090510 - SP	14	81	SS - 8151230 - SP	14	67	110 - 71701	6	47
			SS - 6090610 - SP	8	76	SS - 8151230 - SP	14	68	110 - 72204	16	35
MAO - 11532000	24	29	SS - 6090810 - SP	14	76	SS - 8151230 - SP	14	69	110 - 72402	16	38
MAT - 81126T00	10	5	SS - 6090910 - TP	6	54	SS - 8151550 - SP	4	24	111 - 55108	22	3
MC - 3720013 - 00	6	16	SS - 6110480 - SP	19	8	SS - 8151550 - SP	4	26	111 - 55207	22	4
MC - 3720013 - 02	24	2	SS - 6110710 - TP	12	36	SS - 8151550 - SP	4	29	111 - 57567	22	7
MDP - 170B2100	6	15	SS - 6111140 - SP	16	47	SS - 8151550 - SP	4	41	114 - 15866	19	10
MDP - 170B2102	24	1	SS - 6111140 - SP	19	9	SS - 8151550 - SP	12	56	167 - 75850	18	22
MSC - M80000A0	24	30	SS - 6121050 - SP	8	67	SS - 8151780 - SP	4	25			
MTJ - VM00530A	24	32	SS - 6121210 - SP	10	3	SS - 8660410 - SP	14	63	211 - 30505	2	53
MTS - P00750B0	24	31	SS - 6151220 - SP	8	69	SS - 8660530 - TP	12	30	211 - 31206	2	1
M6069 - 350 - DAA	24	36	SS - 6151220 - SP	12	33	SS - 8660530 - TP	14	64	211 - 31305	25	1
			SS - 7060310 - SP	14	79	SS - 8660610 - TP	4	28	211 - 32006	2	2
NM - 6050001 - SE	20	13	SS - 7080510 - TP	6	24	SS - 8660610 - TP	12	38	211 - 33103	2	8
NM - 6050001 - SE	20	17	SS - 7080510 - TP	17	22	SS - 8660612 - TP	14	75	211 - 33400	4	32
NM - 6060001 - SD	24	23	SS - 7080520 - SP	8	74	SS - 8660810 - TP	10	45	211 - 33509	6	18
NM - 6160511 - SE	20	18	SS - 7090520 - SP	16	45	SS - 8661040 - TP	10	44	211 - 33665	8	1
NS - 6060350 - SP	16	18	SS - 7090610 - SP	2	45	SS - 8681650 - TP	4	23	211 - 34002	25	3
NS - 6110310 - SP	16	40	SS - 7090610 - SP	2	48	SS - 8701042 - TP	8	72	211 - 34101	8	12
NS - 6110350 - SP	16	43	SS - 7090710 - SP	10	49	SS - 9111010 - SP	10	27	211 - 34200	25	4
NS - 6110530 - SP	12	34	SS - 7090910 - SP	6	25	SS - 9151540 - SR	18	27	211 - 35009	8	13
NS - 6150430 - SP	10	22	SS - 7091410 - SP	14	74	SS - 9161610 - SP	12	37	211 - 35108	25	2
NS - 6150430 - SP	24	19	SS - 7110510 - SP	12	39	SS - 9182010 - SN	18	21	211 - 35900	14	27
NS - 6620310 - SP	18	8	SS - 7110540 - SP	14	70	ST - 9053511 - SR	22	9	211 - 36007	8	17