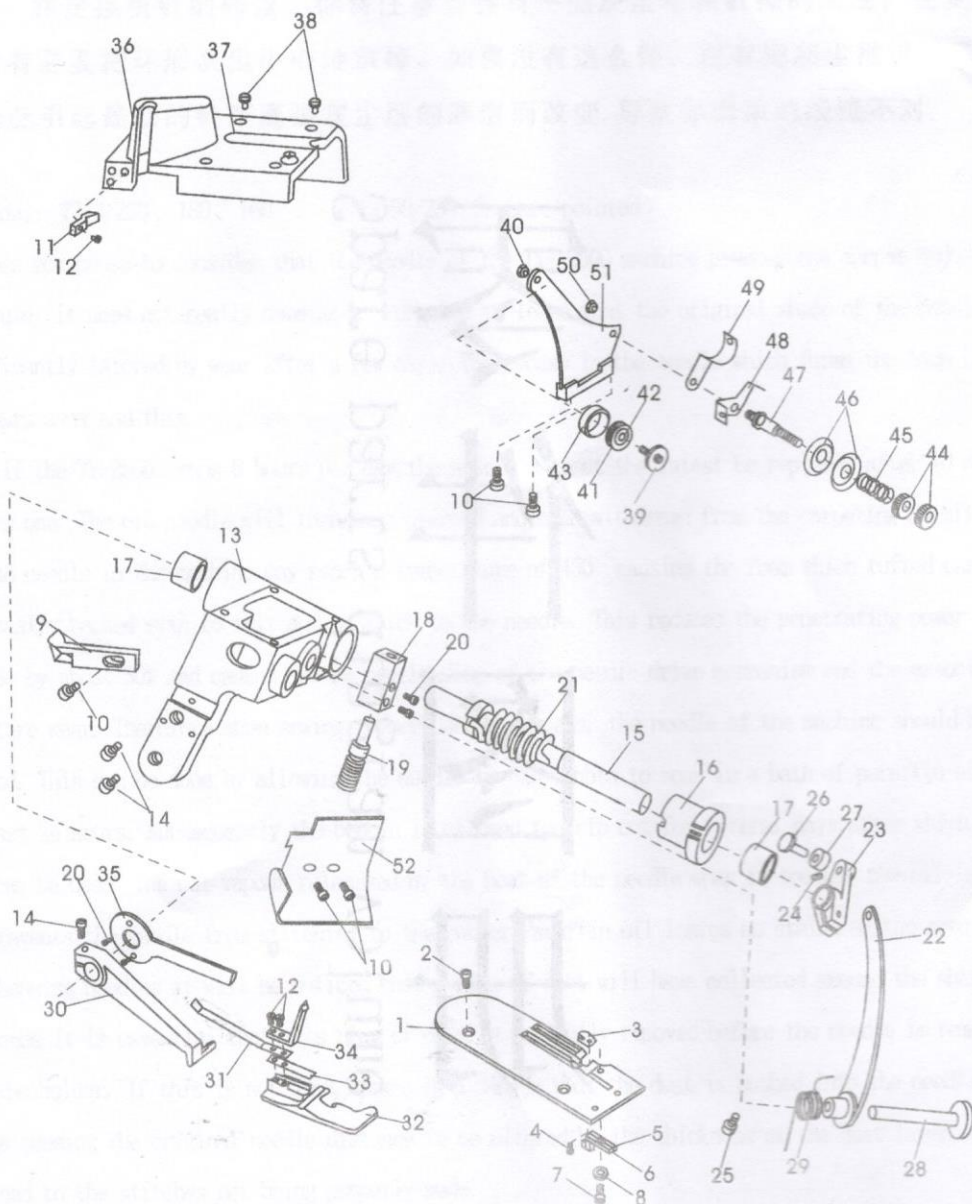


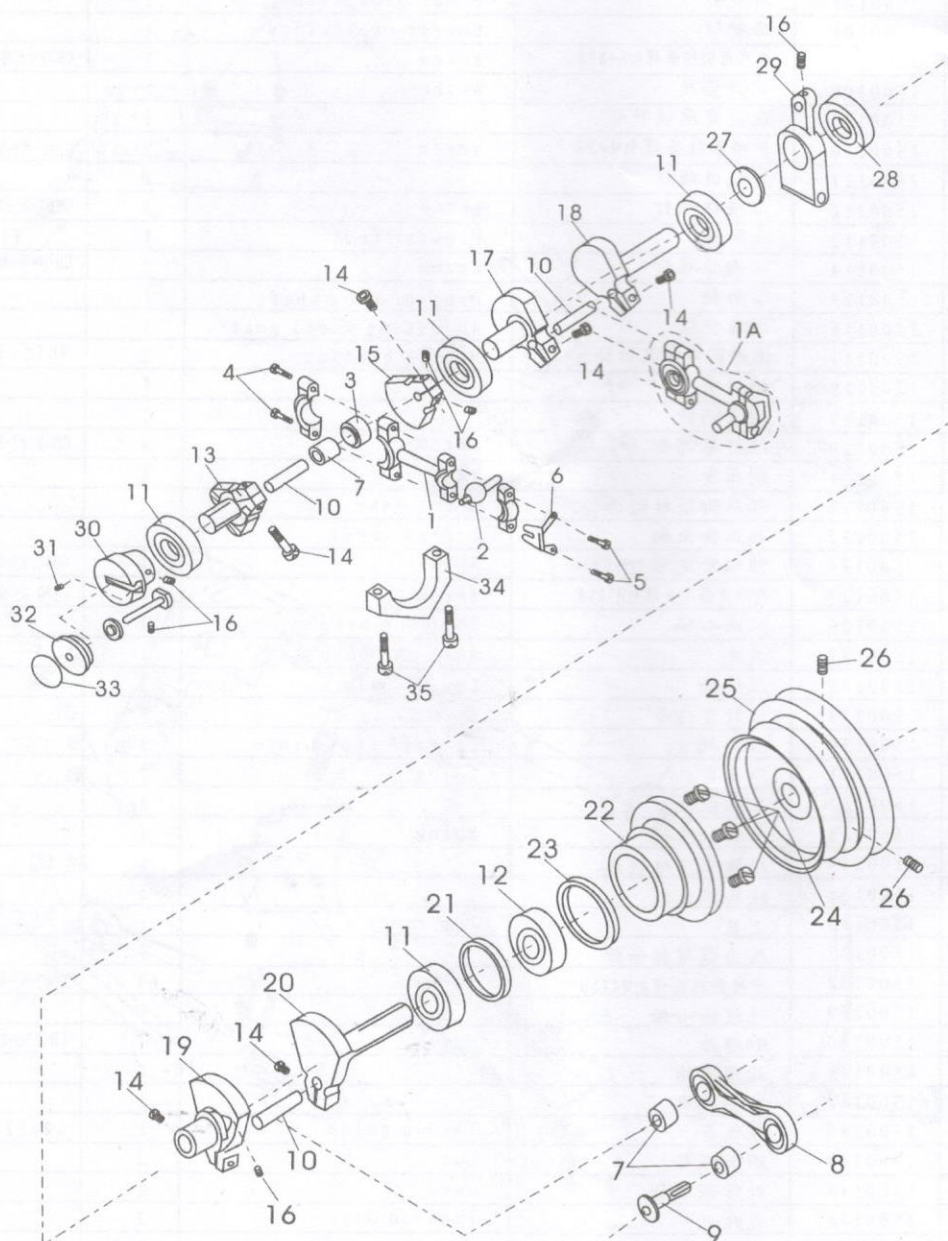
抬压脚部件

PRESSER FOOT ASSEMBLY



抬压脚部件 PRESSER FOOT ASSEMBLY					
序号No	图号Rer. no	名称	Name	件数Qt	备注Rm
1	1500101	针板	needle plate	1	
2	1500102	针板螺钉	screw	2	GB69-85-M5X11
3	1500103	小针板	small needle plate	1	
4	1500104	小针板螺钉	screw	1	GB68-85-M3X3.5
5	1500105	前护针	Fromt prolection	1	
6	1500106	后护针	Emprss prolection	1	
7	1500107	内六角圆柱头螺钉M4X10	screw	1	GB70-85-M4X10
8	1500108	护针垫片	washer	1	
9	1500109	包边宽度调节板		1	
10	1500110	开槽圆柱头螺钉M4X8	screw	5	GB65-85-M4X8
11	1500111	针线过线柱		1	
12	1500112	过线柱螺钉	screw	3	GB67-85-M3X8
13	1500113	压脚座	Presser foot	1	
14	1500114	压脚座螺钉	screw	2	GB70-85-M6X16
15	1500115	压脚轴	Presser foot shaft	1	
16	1500116	调压齿轮	Adajsting wheel gear	1	
17	1500117	无内圈实体滚针轴承	Needle beating	2	NK15/16R
18	1500118	蜗杆架		1	
19	1500119	调压蜗杆		1	
20	1500120	蜗杆架螺钉	screw	4	GB68-85-M4X8
21	1500121	调压簧	Washer	1	
22	1500122	抬压脚拉杆组件	Lever assy	1	
23	1500123	抬压脚曲柄	Lifter lever	1	
24	1500124	凹端紧定螺钉M5X6	screw	1	GB80-85-M5X6
25	1500125	内六角圆柱头螺钉M5X14	screw	1	GB70-85-M5X14
26	1500126	滚珠心轴	Roll the bead	1	
27	1500127	滚珠	Roll the bead	1	
28	1500128	拉杆轴	Lever shaft	1	
29	1500129	拉杆复位簧	Sping	1	
30	1500130	压脚柄	Presser foot hinge	1	
31	1500131	弹簧片	Sping	1	
32	1500132	压脚体		1	
33	1500133	压脚柄压簧	Sping	1	
34	1500134	压脚高度限位块		1	
35	1500135	压脚限位板		1	
36	1500136	上盖	Top cover	1	
37	1500137	压力调节指示牌		1	
38	1500138	开槽圆柱头螺钉M4X10	screw	4	GB65-85-M4X10
39	1500139	过线轮心轴		1	
40	1500140	M4螺母	nut	1	GB6170-86-M4
41	1500141	过线滚轮		1	
42	1500142	滚轮轴承		1	
43	1500143	导线器	Thread guide	1	624ZZ
44	1500144	调节螺母	nut	2	
45	1500145	针线调压簧	nut	1	
46	1500146	夹线板	Tension disc	2	
47	1500147	夹线螺钉	screw	1	
48	1500148	过线板	Thread plate	1	
49	1500149	导线板	Thread guide	1	
50	1500150	M5螺母	nut	3	GB6170-86-M5
51	1500151	针线过线支架组件		1	
52	1500152	挡布板	Impede place	1	

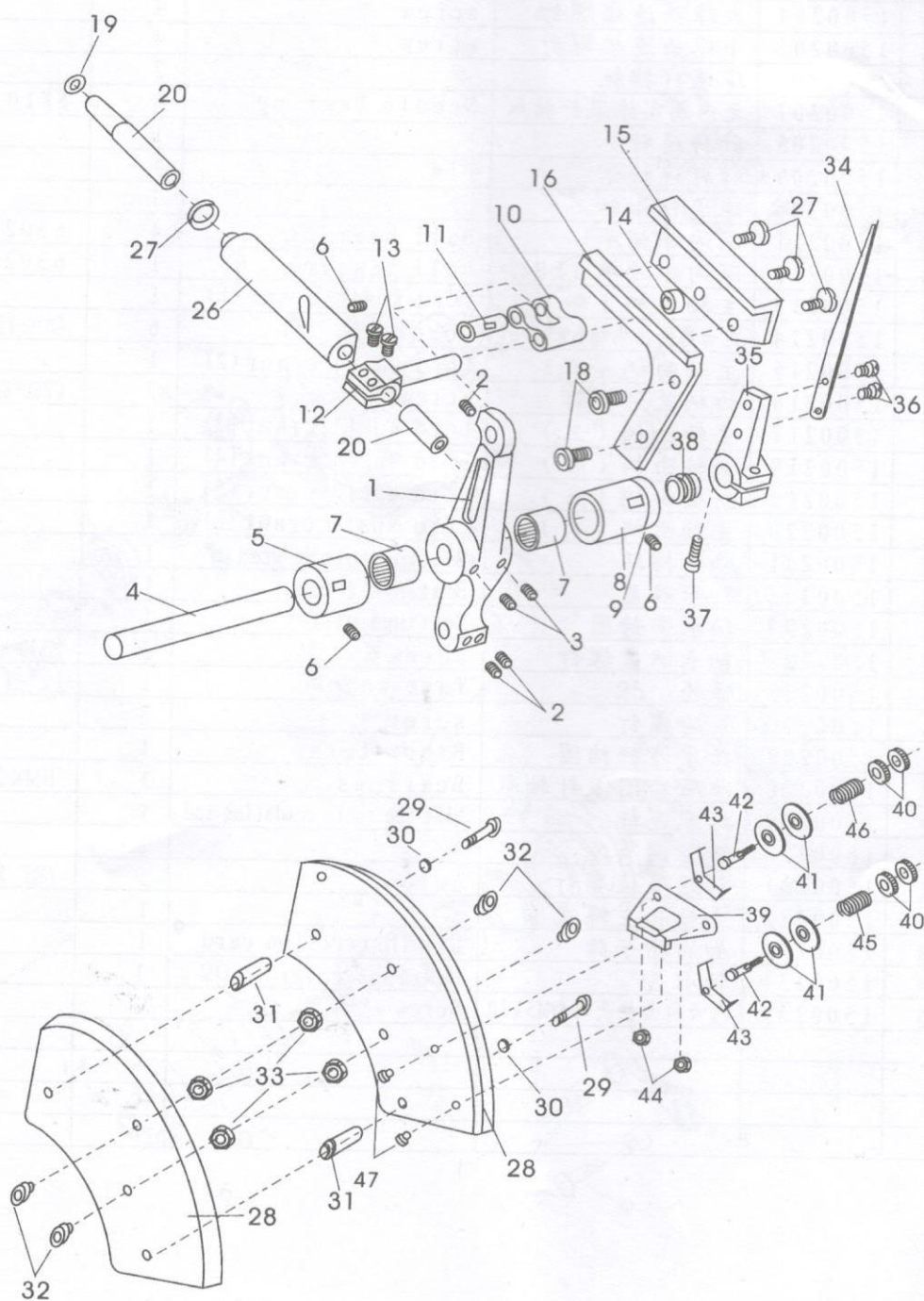
曲轴部件 CRANK SHAFT



曲轴部件 CRANK XNAFT					
序号No	图号Rer. no	名称	Name	件数Qt	备注Rm
1	1500201	弯针连杆		2	
2	1500202	弯针球接头		2	
3	1500203	大球头	Big globosity	2	
4	1500204	大球头连接螺钉	screw	4	
5	1500205	小球头连接螺钉	screw	4	
6	1500206	球连杆挡板		2	
7	1500207	无内圈实体滚针轴承	Needle bearing	4	NK10/16
8	1500208	针杆连杆		1	
9	1500209	针杆连杆销	Pin	1	
10	1500210	球连杆心轴		3	
11	1500211	深沟球轴承	ball bearing	4	6302
12	1500212	深沟球轴承 (LB)	ball bearing (LB)	1	6302LB
13	1500213	主轴曲柄 (一)	Lord shaft cranr (1)	1	
14	1500214	内六角圆柱头螺钉M5X16	screw	6	GB70-85-M5X16
15	1500215	主轴曲柄 (二)	Lord shaft cranr (2)	1	
16	1500216	曲柄紧定螺钉	Screw	7	GB80-85-M6X6
17	1500217	主轴曲柄 (三)	Lord shaft cranr (3)	1	
18	1500218	主轴曲柄 (四)	Lord shaft cranr (4)	1	
19	1500219	主轴曲柄 (五)	Lord shaft cranr (5)	1	
20	1500220	主轴曲柄 (六)	Lord shaft cranr (6)	1	
21	1500221	轴承挡环	Beatings block wreath	1	
22	1500222	轴承端盖	Beatings cover	1	
23	1500223	轴承密封圈	Beatings gasret	1	41.2X3.55GB3452.1-82
24	1500224	轴承端盖螺钉	screw	3	GB70-85-M6X20
25	1500225	带轮	Take round	1	
26	1500226	带轮螺钉	screw	3	
27	1500227	抬牙连杆挡圈	Block turn	1	
28	1500228	冲压外圈滚针轴承	Bearings	1	HMK2116
29	1500229	抬牙连杆	Lift the tooth comddting rod	1	
30	1500230	针距调节座		1	
31	1500231	针距限位螺钉	screw	1	GB67-85-M3X6
32	1500232	主轴孔左螺塞		1	
33	1500233	加油指示牌	Oil instruction card	1	
34	1500234	轴承盖	Bearings cover	3	
35	1500235	内六角圆柱头螺钉M5X30	Screw	9	

针杆部件

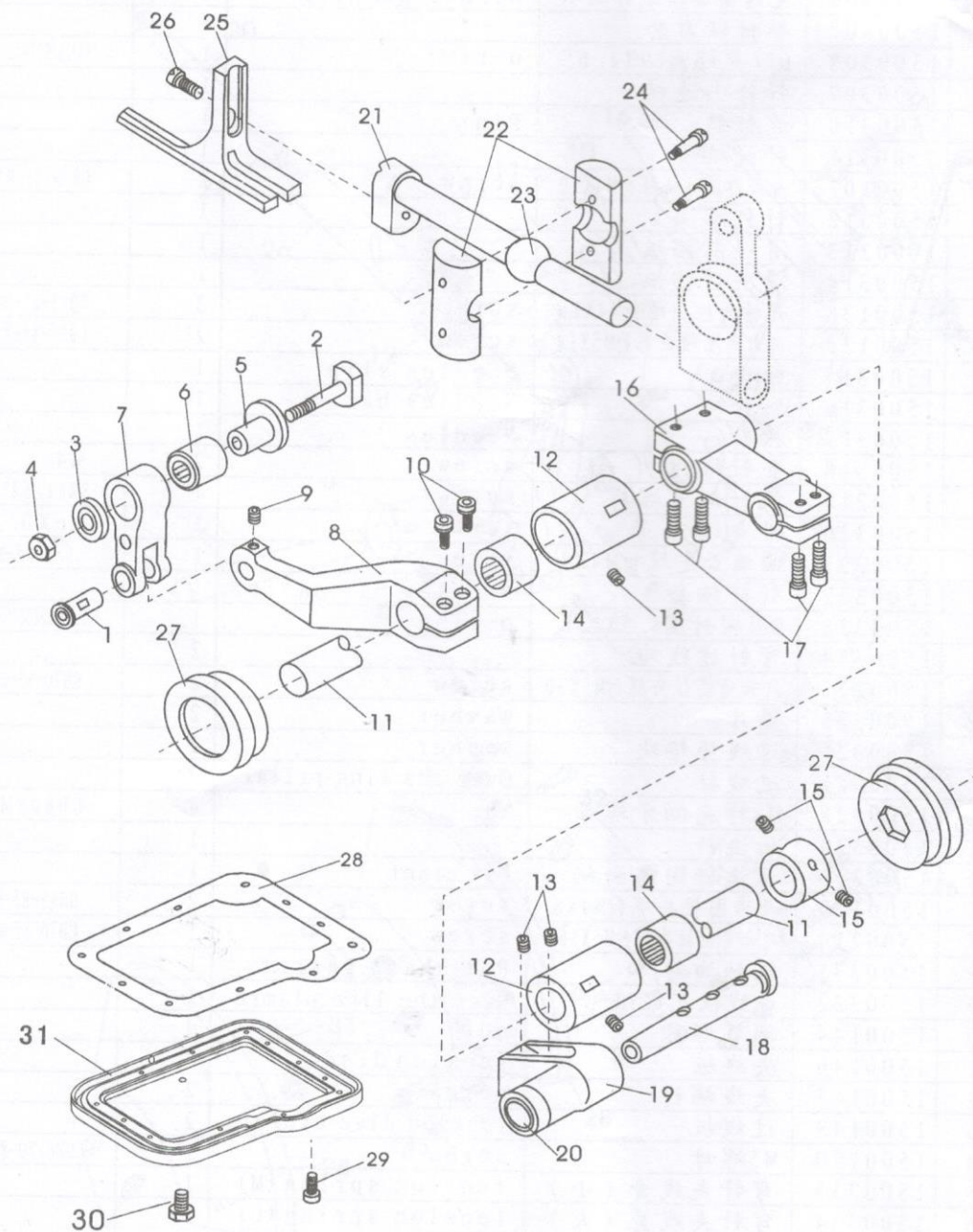
NEEDLE BAR MECHANISM



针杆部件 NEEDLE BAR MECHANISM					
序号No	图号Rev. no	名称	Name	件数Qt	备注Rm
1	1500301	针杆摇杆		1	
2	1500124	凹端紧定螺钉M5X6	screw	3	GB80-85-M5X6
3	1500302	摇杆螺钉	screw	2	GB80-85-M5X10
4	1500303	摇杆轴		1	
5	1500304	摇杆轴左套		1	
6	1500305	凹端紧定螺钉M6X8	screw	2	GB80-85-M6X8
7	1500306	无内圈实体滚针轴承	Needle bearing	2	NK12/16
8	1500307	摇杆轴右套		1	
9	1500308	O形密封圈19X2.65	o-ring	1	19X2.65GB3452.1-82
10	1500309	针杆小连杆		1	
11	1500310	连杆销	Pin	1	
12	1500311	针杆提杆		1	
13	1500107	内六角圆柱头螺钉M4X10	screw	2	GB70-85-M4X10
14	1500312	针杆滑块		1	
15	1500313	滑块前挡板		1	
16	1500314	滑块后挡板		1	
17	1500138	开槽圆柱头螺钉M4X10	screw	2	GB65-85-M4X10
18	1500125	内六角圆柱头螺钉M5X14	screw	2	GB70-85-M5X14
19	1500315	针夹	Needles slip	1	
20	1500316	针杆	Needles bar	1	
21	1500317	机针	Needles	1	
22	1500318	支针螺钉	screw	2	M4
23	1500319	机针调节螺钉	screw	1	SM11/64"X40
24	1500320	针夹螺钉	screw	1	M6X0.75
25	1500321	凹端紧定螺钉M4X4	screw	1	GB80-85-M4X4
26	1500322	针杆轴套	Needles bar caller	1	
27	1500323	O形密封圈8.5X1.8	o-ring	1	8.5X1.8GB3452.1-82
28	1500324	弯针过线座		2	
29	1500235	内六角圆柱头螺钉M5X30	screw	2	GB70-85-M5X30
30	1500325	垫片	washer	2	
31	1500326	过线座垫块	washer	2	
32	1500327	过线柱	Over the ling prllar	4	
33	1500328	M8特扁细牙螺母	Nut	4	Gb808M8X1
34	1500329	压线杆		1	
35	1500330	压线杆固定曲柄	Fix cranr	1	
36	1500110	开槽圆柱头螺钉M4X8	screw	2	GB65-85-M4X8
37	1500214	内六角圆柱头螺钉M5X16	screw	1	GB70-85-M5X16
38	1500331	摆轴油封	Put shaft gasret	1	
39	1500332	过线板支架组件	Over the line plamre	1	
40	1500144	调节螺母	nut	4	
41	1500146	夹线板	tension disc	4	
42	1500147	夹线螺钉	screw	2	
43	1500148	过线板	tension disc eyelet	2	
44	1500150	M5螺母	screw	2	GB6170-86-M5
45	1500333	弯针夹线簧(小)	tention spring (M)	1	
46	1500334	弯针夹线簧(大)	tension spring (L)	1	
47	1500335	开槽盘头螺钉M4X6	screw	2	GB67-85-M4X6

送布部件

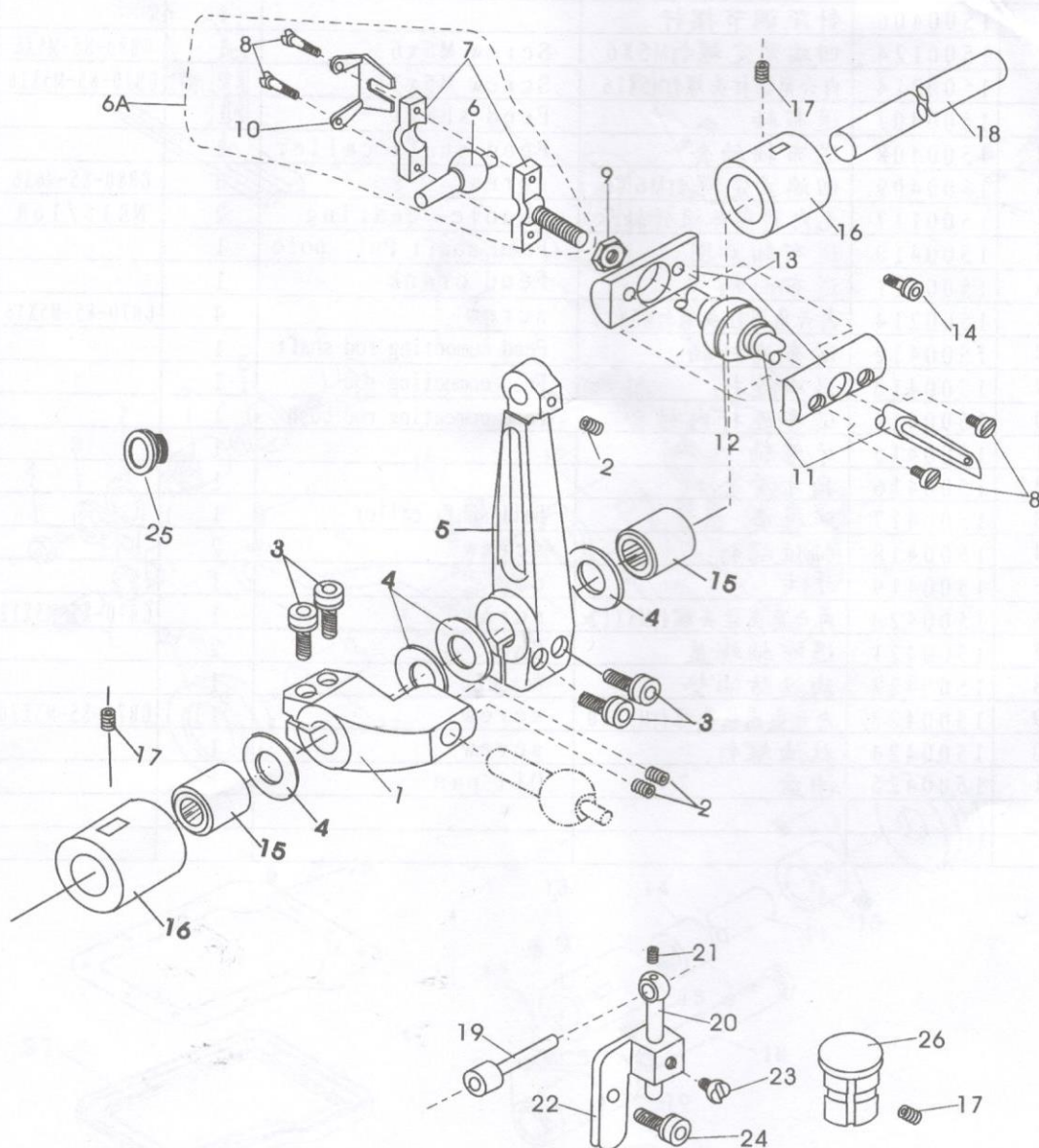
FEEKKOG MOVEMENT



送布部件 FEEKKOG MOVEMENT					
序号No	图号Rer.no	名称	Name	件数Qt	备注Rm
1	1500310	连杆销	Pin	1	
2	1500401	针距调节滑块		1	
3	1500402	垫片	washer	1	
4	1500403	针距调节螺母	nut	1	
5	1500404	针距调节心轴	Adjust sorew	1	
6	1500207	无内圈实体滚针轴承		1	NK10/16
7	1500405	针距调节连杆		1	
8	1500406	针距调节摆杆		1	
9	1500124	凹端紧定螺钉M5X6	Screw M5x6	1	GB80-85-M5X6
10	1500214	内六角圆柱头螺钉M5X16	Screw M5x16	2	GB70-85-M5X16
11	1500407	送布轴	Feed shaft	1	
12	1500408	送布轴轴套	Feed shaft caller	2	
13	1500409	凹端紧定螺钉M6X6	screw	6	GB80-85-M6X6
14	1500117	无内圈实体滚针轴承	Needle bearing	2	NK15/16R
15	1500410	送布轴紧圈	Feed shaft Put pole	1	
16	1500411	送布曲柄	Feed crank	1	
17	1500214	内六角圆柱头螺钉M5X16	screw	4	GB70-85-M5X16
18	1500412	送布连杆轴	Feed comecting rod shaft	1	
19	1500413	送布连杆	Feed comecting rod	1	
20	1500414	送布连杆内衬套	Feed comecting rod bush	1	
21	1500415	牙架轴		1	
22	1500416	抬牙滑套		1	
23	1500417	球轴套	Ball shaft caller	1	
24	1500418	轴位螺钉	screw	2	
25	1500419	牙齿	dog	1	
26	1500420	内六角圆柱头螺钉M5X12	screw	1	GB70-85-M5X12
27	1500421	送布轴螺盖	Cover	2	
28	1500422	油盘防油垫	Washer	1	
29	1500423	内六角圆柱头螺钉M5X20	screw	11	GB70-85-M5X20
30	1500424	放油螺钉	screw	1	
31	1500425	油盘	Oil pan	1	

下弯针部件

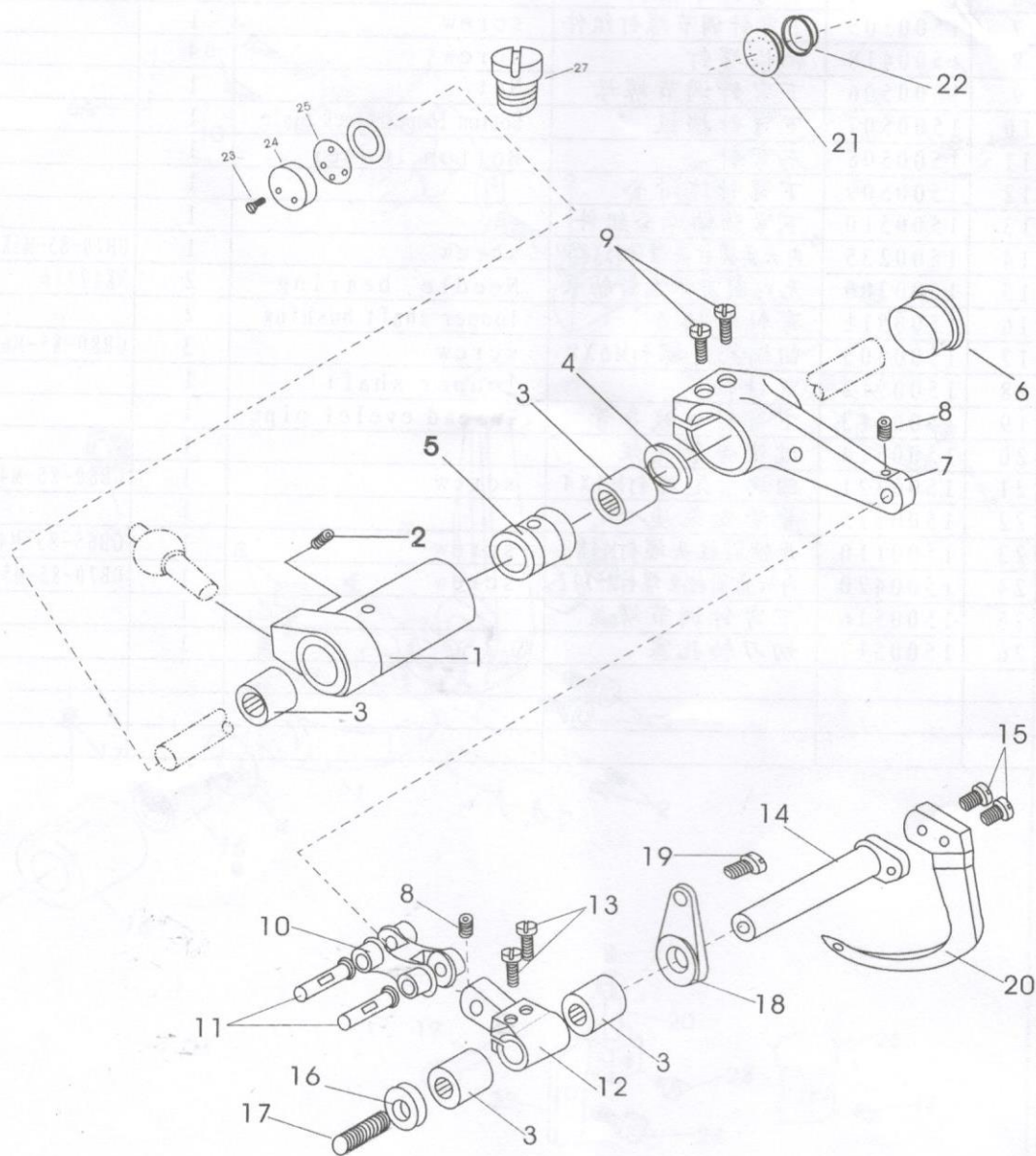
LOWER LOOPER MECHANISM



下弯针部件 LOWER LOOPER MECHANISM					
序号No	图号Rer. no	名称	Name	件数Qt	备注Rm
1	1500501	下弯针驱动曲柄	Drive crank	1	
2	1500124	凹端紧定螺钉M5X6	screw	3	GB80-85-M5X6
3	1500214	内六角圆柱头螺钉M5X16	screw	4	GB70-85-M5X16
4	1500502	弯针轴摩擦片		4	
5	1500503	下弯针摆杆	Botton looper put the rod	1	
6	1500504	下弯针球接头		1	
7	1500505	下弯针调节螺钉组件	screw	1	
8	1500418	轴位螺钉	screw	4	
9	1500506	下弯针调节螺母	Nut	1	
10	1500507	下弯针挡板	Botton looper block plate	1	
11	1500508	下弯针	Botton looper	1	
12	1500509	下弯针球滑套		1	
13	1500510	下弯针轴球套组件		1	
14	1500235	内六角圆柱头螺钉M5X30	screw	1	GB70-85-M5X30
15	1500306	无内圈实体滚针轴承	Needle bearing	2	NK12/16
16	1500511	弯针轴轴套	looper shaft bushing	2	
17	1500305	凹端紧定螺钉M6X8	screw	3	GB80-85-M6X8
18	1500512	弯针轴	looper shaft	1	
19	1500513	下弯针过线导管	thread eyelet pipe	1	
20	1500514	过线导管支架		1	
21	1500321	凹端紧定螺钉M4X4	screw	1	GB80-85-M4X4
22	1500515	导管支架座		1	
23	1500110	开槽圆柱头螺钉M4X8	screw	1	GB65-85-M4X8
24	1500420	内六角圆柱头螺钉M5X12	screw	1	GB70-85-M5X12
25	1500516	下弯针调节螺盖		1	
26	1500517	切刀轴孔塞		1	

上弯针部件

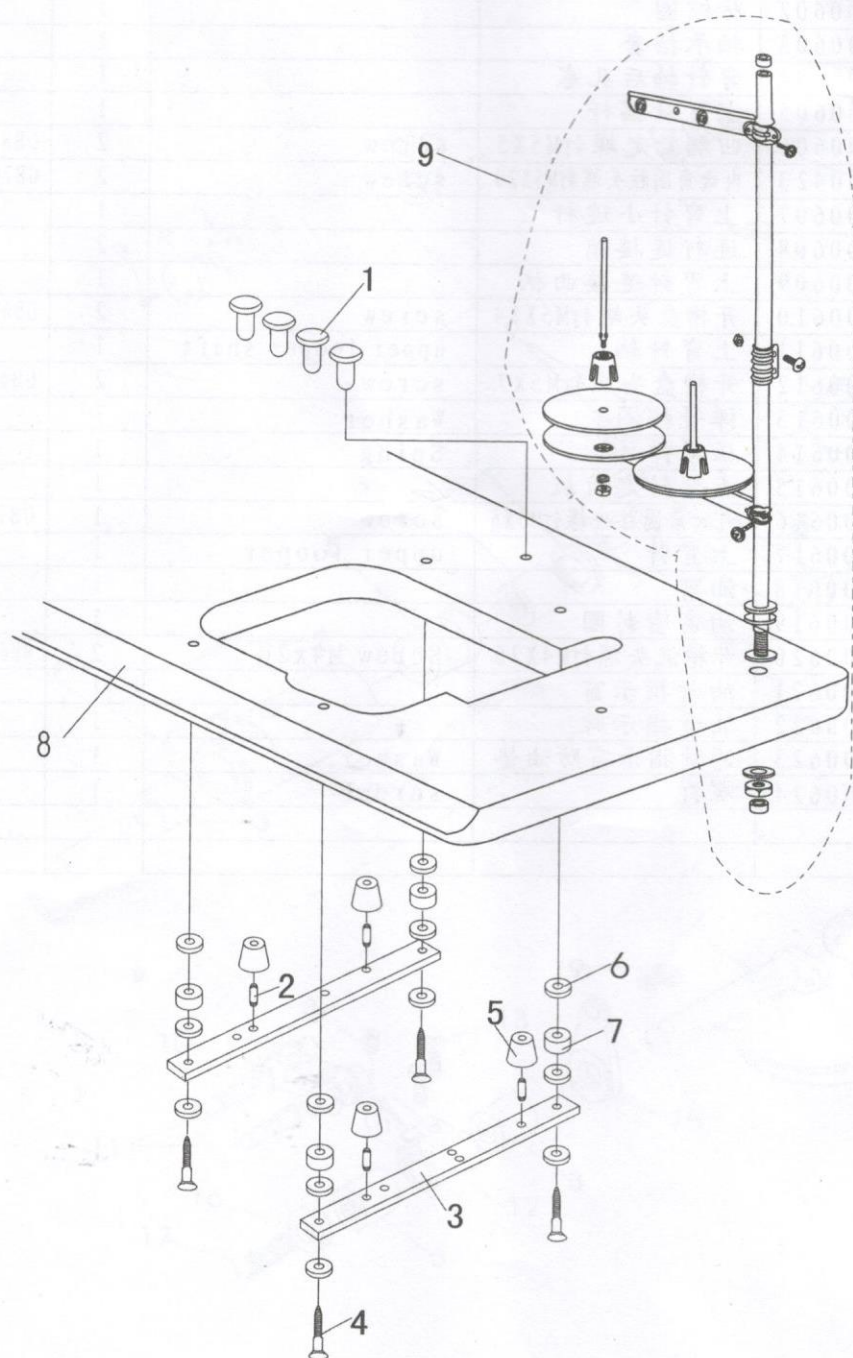
UPPER LOOPER MECHANISM



上弯针部件 UPPER LOOPER MECHANISM					
序号No	图号Rer.no	名称	Name	件数Qt	备注Rm
1	1500601	上弯针驱动曲柄	Looper holder	1	
2	1500305	凹端紧定螺钉M6X8	screw	1	GB80-85-M6X8
3	1500306	无内圈实体滚针轴承		4	NK12/16
4	1500602	防缩圈		1	
5	1500603	轴承挡套		1	
6	1500604	弯针轴后孔塞		1	
7	1500605	上弯针摆杆		1	
8	1500606	凹端紧定螺钉M5X5	screw	2	GB80-85-M5X5
9	1500423	内六角圆柱头螺钉M5X20	screw	2	GB70-85-M5X20
10	1500607	上弯针小连杆		1	
11	1500608	连杆连接销		2	
12	1500609	上弯针连接曲柄		1	
13	1500610	开槽盘头螺钉M5X14	screw	2	GB67-85-M5X14
14	1500611	上弯针轴	upper looper shaft	1	
15	1500612	开槽盘头螺钉M5X7	screw	2	GB67-85-M5X7
16	1500613	弹簧挡圈	Washer	1	
17	1500614	压紧弹簧	Sping	1	
18	1500615	上弯针定位板		1	
19	1500616	内六角圆柱头螺钉M5X6	screw	1	GB70-85-M5X6
20	1500617	上弯针	upper looper	1	
21	1500618	油窗		1	
22	1500619	油窗密封圈		1	
23	1500620	开槽沉头螺钉M4X20	Screw M4x20	2	GB68-85-M4X20
24	1500621	油量指示窗		1	
25	1500622	油量指示牌		1	
26	1500623	油量指示窗防油垫	Washer	1	
27	1500624	螺钉	screw	1	

抬板部件

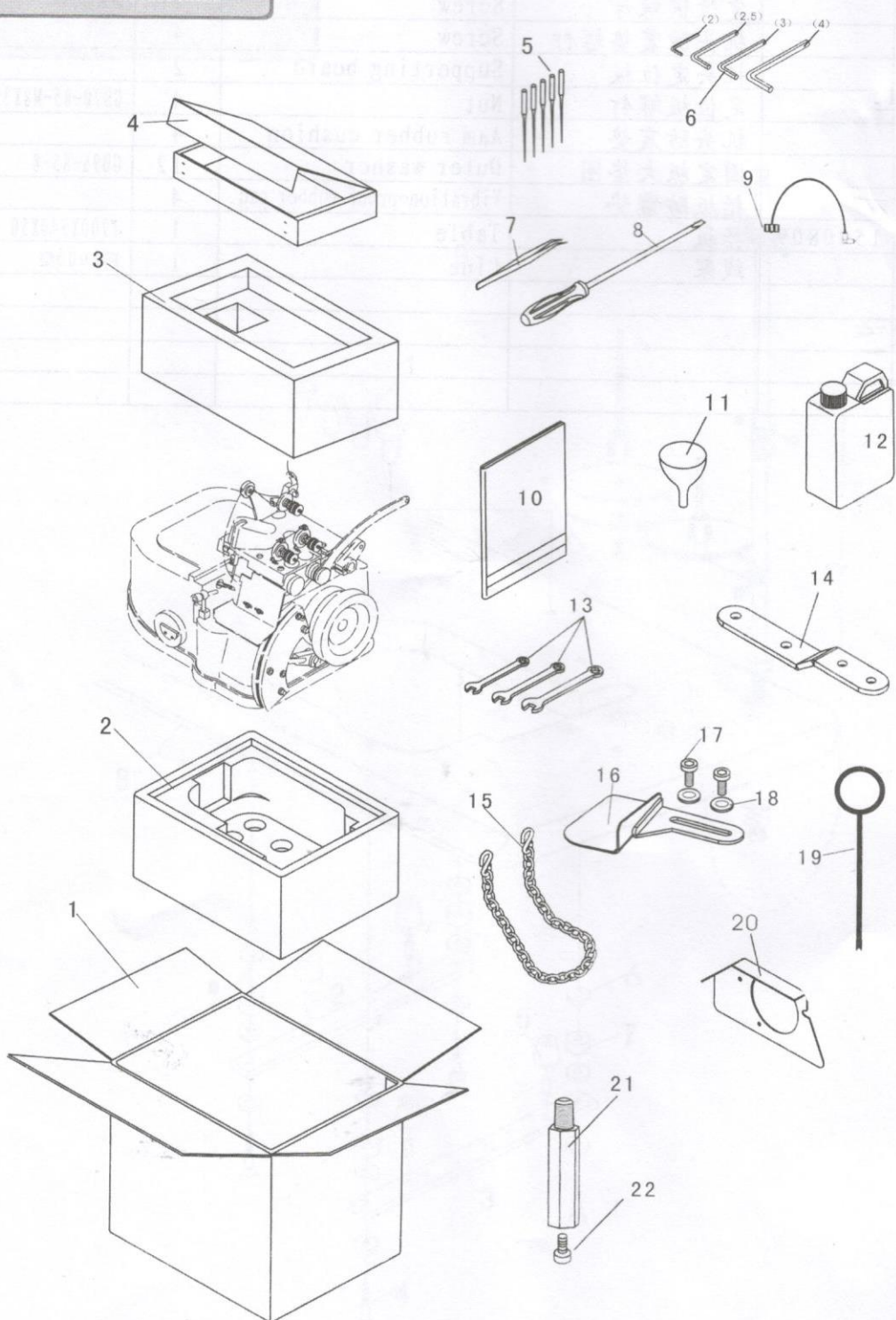
TABLE COMPONENTS



抬板部件 TABLE COMPONENTS					
序号No	图号Rer.no	名称	Name	件数Qt	备注Rm
1		定位板螺母	Screw	4	M8
2		机头防震垫螺钉	Screw	4	
3		机头定位板	Supporting board	2	
4		定位板螺钉	Nut	4	GB70-85-M8X35
5		机头防震垫	Aam rubber cushion	4	
6		固定板大垫圈	Duter washer	12	GB96-85-8
7		抬板防震垫	Vibration-proof rubber pad	4	
8	1500809	抬板	Table	1	1200X540X50
9		线架	Line	1	同2000型

附件

MACHINE HEAD ACCESSORIES



附件 MACHINE HEAD ACCESSORIES					
序号No		名 称	Name	件数Qt	备注Rm
1	1500807	纸箱	Box	1	
2	1500804	泡沫箱 (下)	Foam box(bottom)	1	
3	1500803	泡沫箱 (上)	Foam box(top)	1	
4	1500810	附件箱	Enclosute box	1	
5	1500317	机针	Needles	5	
6		内六角扳手	hexagonal wrench	1	2、2.5、3、4各一把
7		穿线镊子	thread tweexers	1	
8		平口开刀	Screw driver	1	塑柄 200mm
9		油管组件	Oil line assy	1	
10		说明书	Operation manual	1	
11		加油漏斗	Oil umel	1	
12		油壶	Oil reservior	2	1000ml
13		外六角扳手	Double-head wrench	1	
14	1500806	挡板支架	Block plamk a	1	
15		链条	Chain	1	
16	1500805	挡板组件	Block the plamk assy	1	
17	1500811	内六角圆柱头螺钉M5X8	Screw m5x8	2	
18	1500325	垫片	Washer	2	
19	1500808	穿线针	wear the line needle	1	
20	1500802	皮带罩	Lerther belt cover	1	
21	1500801	皮带罩螺柱	Cover Screw piller	3	
22	1500110	开槽圆柱头螺钉M4X8	Screw m4x8	3	GB65-85-M4X8