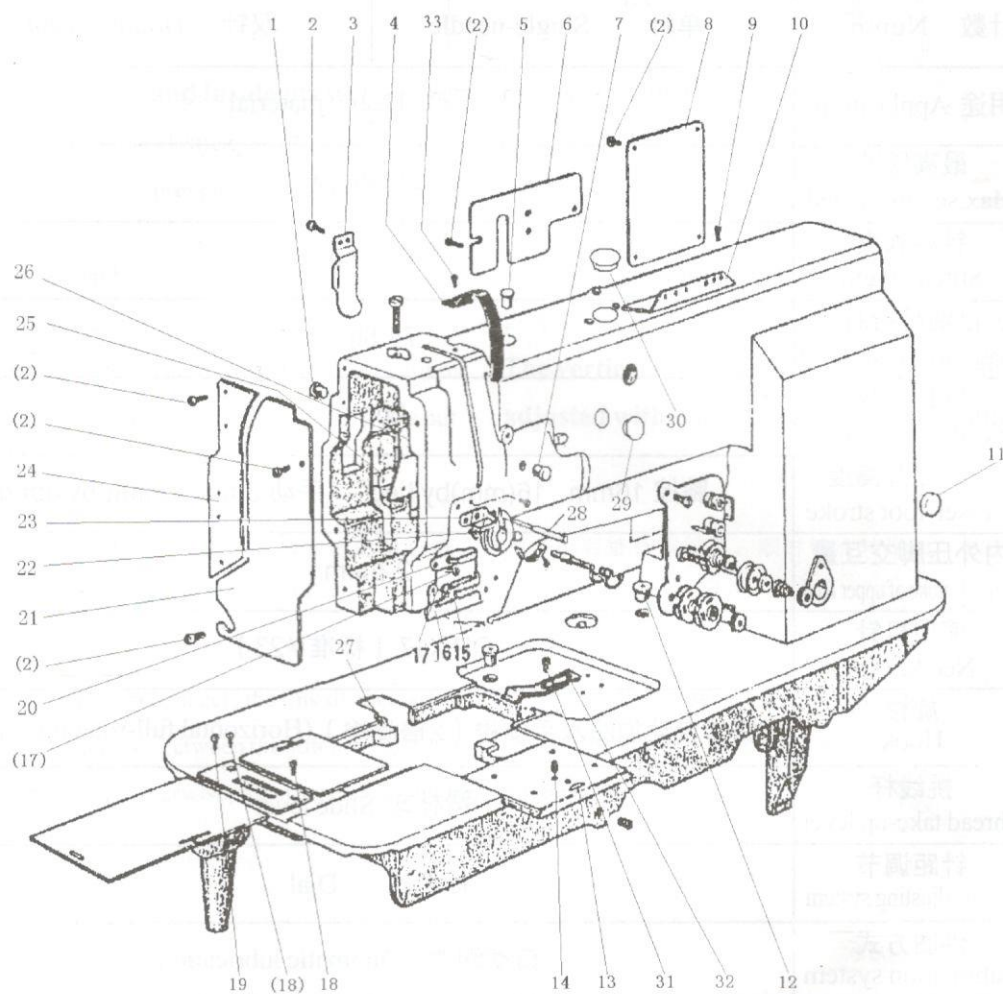


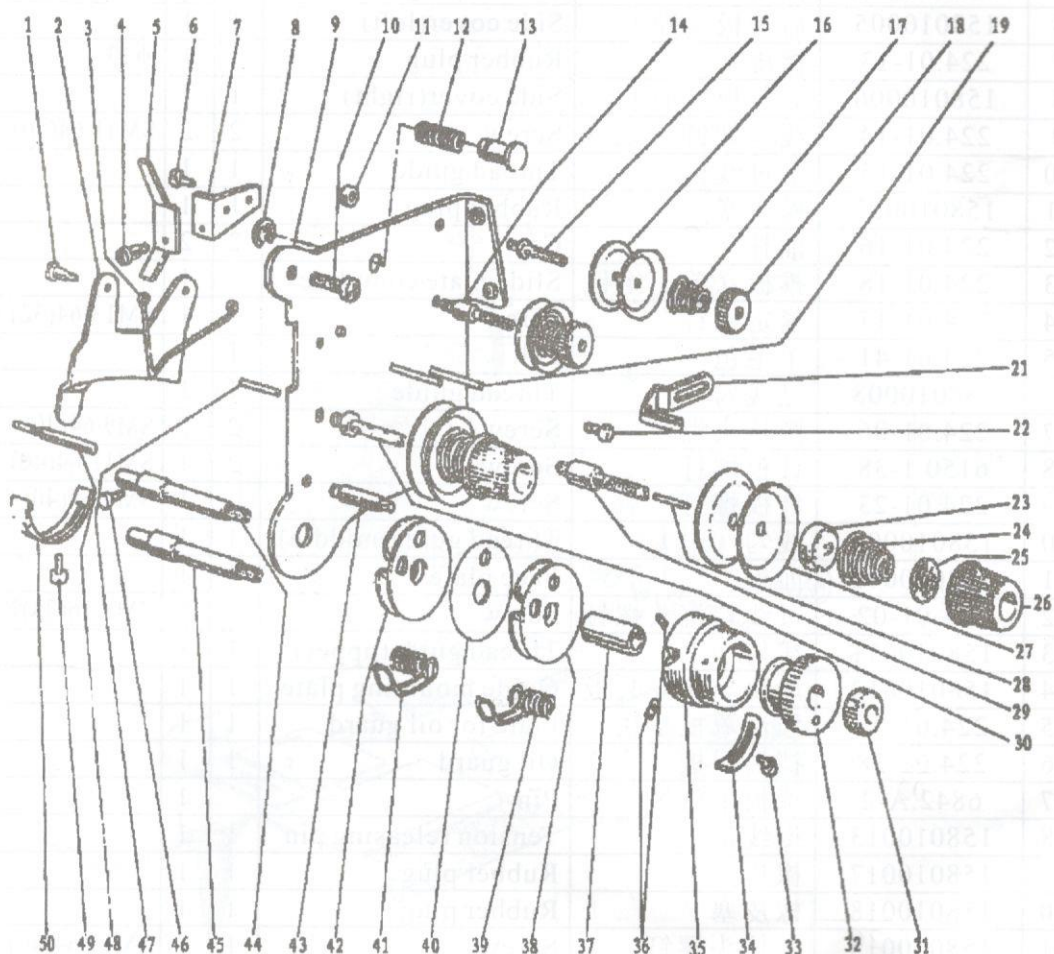
1. 机壳部件 / ARM BED AND ITS ACCESSORIES



1. 机壳部件 / ARM BED AND ITS ACCESSORIES

序号 No	件号/Part. No.	名 称	Name	4400	4420	备注/Remark
1	158010001	机头橡皮塞	Rubber plug	2	2	
2	224.01-07	后盖板螺钉组件	Screw	13	13	SM11/64(40)×8
3	158010002	防油板	Oil guard plate	1	1	
4	158010003	挑线杆防护罩	Thread take-up cover	1	1	
5	158010004	橡皮塞	Rubber plug	1	1	φ13
6	158010005	后盖板 (左)	Side cover(left)	1	1	
7	224.01-13	橡皮塞	Rubber plug	1	1	φ13
8	158010006	后盖板 (右)	Side cover(right)	1	1	
9	224.01-14	线勾螺钉	Screw	2	2	SM11/64(40)×8
10	224.01-15	上过线板	Thread guide	1	1	
11	158010007	橡皮塞	Rubber plug	1	1	
12	224.01-16	油杯	Cap	2	2	
13	224.01-18	推板 (前) 组件	Slide plate complete		1	
14	224.01-17	紧定螺钉	Screw		1	SM13/64(32)×4.8
15	224.01-41	羊毛毡	Felt	1	1	
16	158010008	过线勾	Thread guide	1	1	
17	224.01-06	圆柱头螺钉	Screw	2	2	SM9/64(40)×6.5
18	6150.1-38	针板螺钉	Screw	2	1	SM11/64(40)×8
19	224.01-23	针板螺钉 (后)	Screw		1	SM9/64(40)×6.5
20	158010009	线勾 (中)	Thread guide(middle)	1	1	
21	158010010	面板	Face plate	1	1	
22	224.01-02	过线勾沉头螺钉	Screw	2	2	SM3/16(28)×11
23	158010011	线勾 (上)	Thread guide(upper)	1	1	
24	158010012	滑块导轨安装板	Guide mounting plate	1	1	
25	224.01-03	挡油罩板垫块	Plate for oil guard	1	1	
26	224.01-38	挡油罩板	Oil guard	1	1	
27	6842.A-2	针板定位销	Pin		1	
28	158010013	挺线销	Tension releasing pin	1	1	
29	158010017	橡皮塞	Rubber plug	1	1	
30	158010018	橡皮塞	Rubber plug	1	1	
31	158040015	圆柱头螺钉	Screw	1		SM11/64(40)×6
32	159010004	推板止动板	Tension releasing plate	1		
33	6842.A-8	后窗板螺钉	Screw	1	1	SM11/64(40)×8

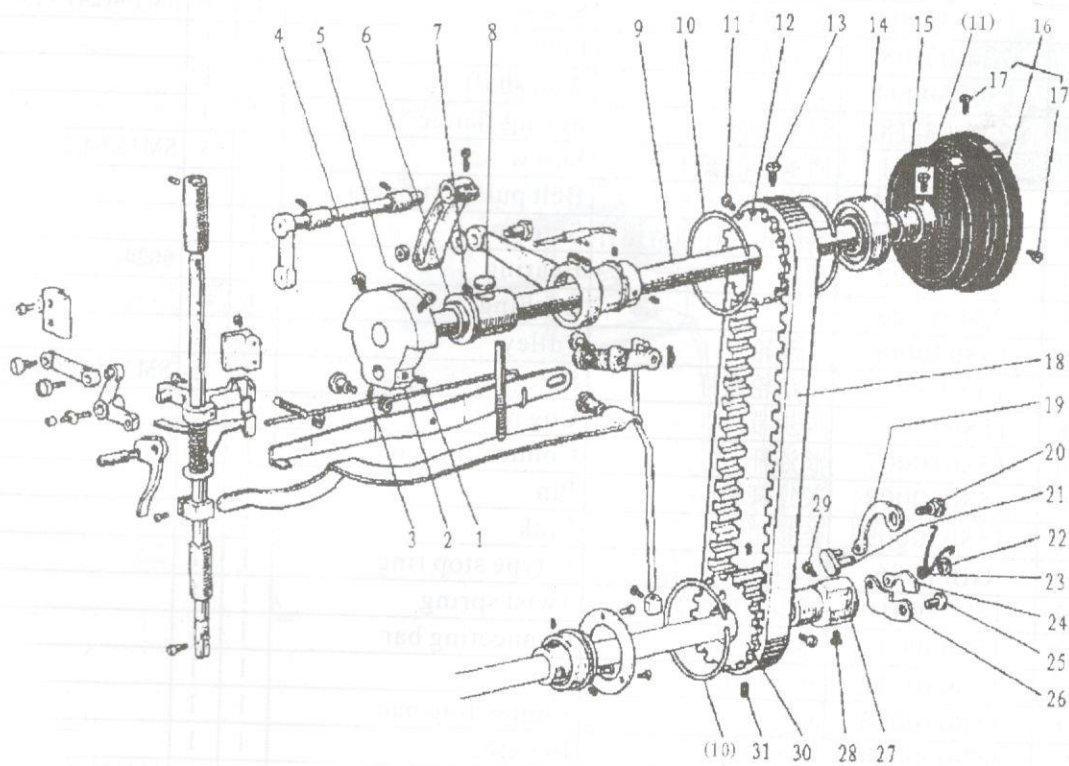
2. 夹线调节部件 / THREAD TENSION REGULATOR MECHANISM



2. 夹线调节部件 / THREAD TENSION REGULATOR MECHANISM

序号 No	件号/Part. No.	名 称	Name	4400	4420	备注/Remark
1	224.02-44	松线压板螺钉	Screw	2	2	SM9/64(40)
2	224.02-02	松线板	Tension releasing plate	1	1	
3	224.02-03	松线板压弹簧	Tension releasing spring	1	1	
4	158020001	阶梯螺钉	Screw	1	1	SM9/64(40)
5	158020002	摆杆	Lever	1	1	
6	158020003	圆柱头螺钉	Screw	1	1	SM9/64(40)×4.5
7	158020004	安装板	Mounting plate	1	1	
8	GB/T896	开口挡圈	Stop ring	1	1	5
9	224.02-04	夹线调节器安装板	Mounting plate	1	1	
10	6842.A-8	后窗板螺钉	Screw	1	1	SM11/64(40)×8
11	224.02-06	六角螺母	Nut	1	1	SM11/64(40)
12	158020005	按钮复位弹簧	Spring	1	1	
13	158020006	按钮	Push button	1	1	
14	224.02-11	夹线调节螺钉	Thread tension stud		1	
15	224.02-08	夹线调节螺钉	Thread tension stud	1	1	
16	224.02-09	夹线板	Thread tension disk	2	4	
17	224.02-10	夹线弹簧	Thread tension spring	1	2	
18	224.02-07	夹线螺母	Thumb nut	1	2	
19	224.02-12	过线销	Pin	2	3	
21	224.02-14	线勾	Thread guide	1	1	
22	224.02-15	面板线勾螺钉	Screw	1	1	SM9/64(40)×6
23	224.02-17	松线板	Thread tension releasing plate	1	2	
24	158020007	夹线簧	Thread tension spring	1	2	
25	224.02-19	夹线螺母止动板	Thumb nut revolution stopper	1	2	
26	224.02-20	夹线螺母小组件	Thumb nut complete	1	2	
27	224.02-21	夹线板	Thread tension disk	2	4	
28	224.02-22	过线钉	Pin		1	
29	224.02-23	夹线调节螺钉	Thread tension stud		1	
30	224.02-24	夹线调节螺钉	Thread tension stud	1	1	
31	224.02-25	螺母	Nut	1	1	SM1/4(40)
32	224.02-26	套筒	Take-up spring guide		1	
33	224.02-27	圆柱头螺钉	Screw		1	SM9/64(40)×6
34	224.02-28	止动块	Stopper		1	
35	224.02-29	导向套	Thread tension post		1	
36	224.02-30	紧定螺钉	Screw		2	SM1/8(44)×3.9
37	224.02-31	轴套	Bushing		1	
38	224.02-32	过线板组件	Plate complete		1	
39	158020008	挑线簧	Thread take-up spring		1	
40	224.02-34	过线板	Plate		1	
41	158020009	挑线簧	Thread take-up spring	1	1	
42	224.02-36	过线板组件	Plate complete	1	1	
43	224.02-37	阶梯螺钉	Screw	1	1	
44	224.02-38	阶梯轴螺钉	Thread tension stud		1	SM9/64(40)×2.9

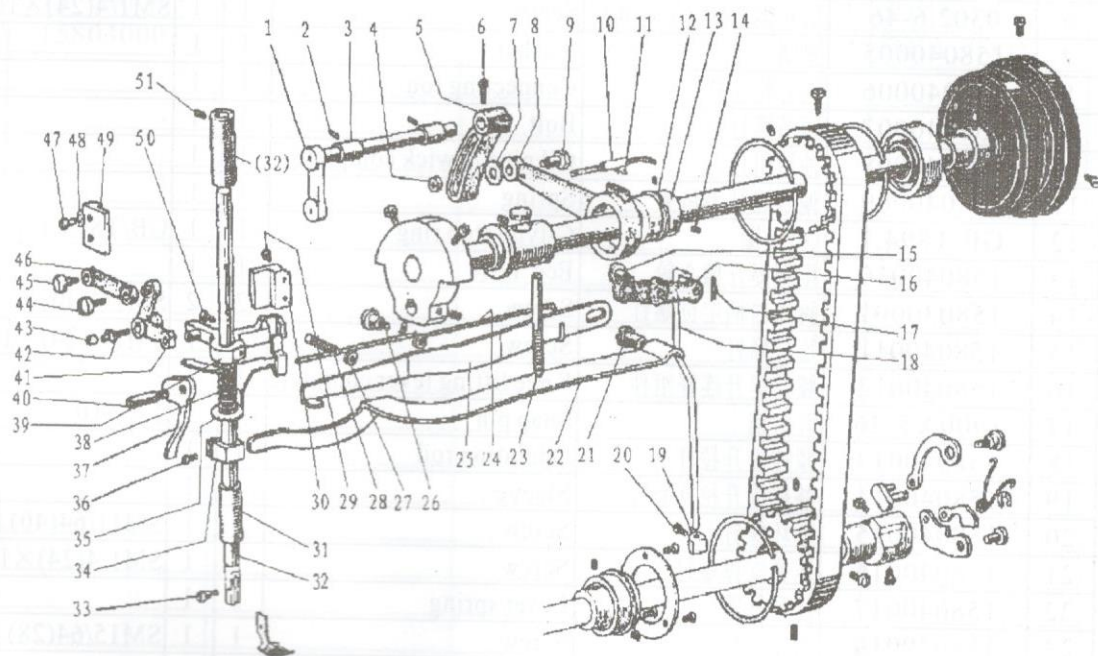
3. 上轴部件 / ARM SHAFT MECHANISM



3. 上轴部件 / ARM SHAFT MECHANISM

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4. 压脚部件 / PRESSER FOOT MECHANISM



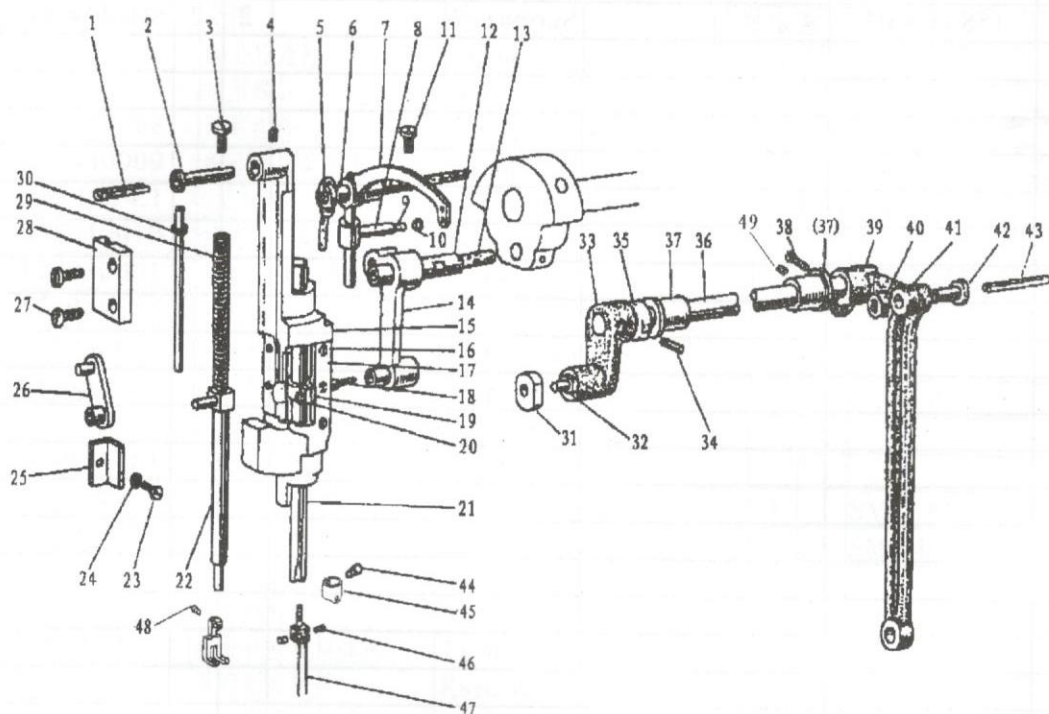
4. 压脚部件 / PRESSER FOOT MECHANISM

序号 No	件号/Part. No.	名 称	Name	4400	4420	备注/Remark
1	158040001	压脚提升曲柄轴	Feed lifting rock shaft	1	1	
2	158040002	曲柄轴轴套螺钉	Screw	2	2	SM1/4(24)×8
3	158040003	压脚提升曲柄轴轴套	Bushing	2	2	
4	GB50028	调节螺母	Nut	1	1	M6×0.75
5	158040004	调节曲柄	Lever	1	1	
6	0302.6-46	送布轴曲柄(右)螺钉	Screw	1	1	SM1/4(24)×16
7	158040005	垫圈	Washer	1	1	
8	158040006	偏心轮连杆	Connecting rod	1	1	
9	158040007	调节螺钉	Bolt	1	1	
10	158040008	油管组件	Oil pipe & wick complete	1	1	
11	158040009	偏心连杆毛毡夹	Spring	1	1	
12	GB/T894.1	C型卡圈	C-type stop ring	1	1	GB/T894.1 25
13	158040010	压脚提升偏心轮	Eccentric	1	1	
14	158030001	挑线曲柄定位螺钉	Screw	2	2	SM1/4(40)×7
15	158040011	连杆螺钉	Screw	1	1	SM1/4(24)×14
16	158040012	膝控提升连杆组件	Knee lifting lever complete	1	1	
17	1900A 5-26	开口销	Snap pin	1	1	1.5×10
18	158040013	膝控提升拉杆	Operation rod	1	1	
19	158040014	膝控提升拉杆套环	Sleeve	1	1	
20	158040015	套环螺钉	Screw	1	1	SM11/64(40)×6
21	158040016	压簧支撑螺钉	Screw	1	1	SM1/4(24)×17
22	158040017	压紧杆簧	Lever spring	1	1	
23	158040018	调压螺钉	Screw	1	1	SM15/64(28)×79
24	158040019	提升杠杆复位弹簧	Twist spring	1	1	
25	158040020	膝控提升杠杆	Knee lifting lever	1	1	
26	158040021	膝控提升杠杆螺钉	Screw	1	1	SM1/4(24)×7
27	158040022	复位弹簧螺帽	Nut	1	1	
28	158040023	复位弹簧螺钉	Screw	1	1	SM1/4(24)×19
29	158040024	导轨螺钉	Screw	2	2	SM11/64(40)×12
30	158040025	压紧杆提升架导轨	Guide	1	1	
31	158040026	外压紧杆下轴套	Bushing	2	2	
32	158040027	压紧杆	Presser bar	1	1	
33	224.03-32	外压脚紧定螺钉	Screw	1	1	SM1/8(44)×9
34	158040028	压紧杆弹簧架	Spring bracket	1	1	
35	158040029	松线推板	Thread releasing plate	1	1	
36	5550.4-09	压紧杆弹簧架螺钉	Screw	1	1	SM9/64(40)×8.5
37	158040030	压脚提升扳手	Lifter lever	1	1	
38	158040031	弹簧	Spring	1	1	
39	158040032	压紧杆提升架	Bracket	1	1	
40	158040033	压脚扳手螺钉	Screw	1	1	SM11/64(40)×8.5
41	158040034	压脚提升杠杆	Bell crank	1	1	
42	158040035	送料曲柄导柱轴	Support shaft	1	1	
43	158040036	滑柱	Roller	1	1	

4. 压脚部件 / PRESSER FOOT MECHANISM

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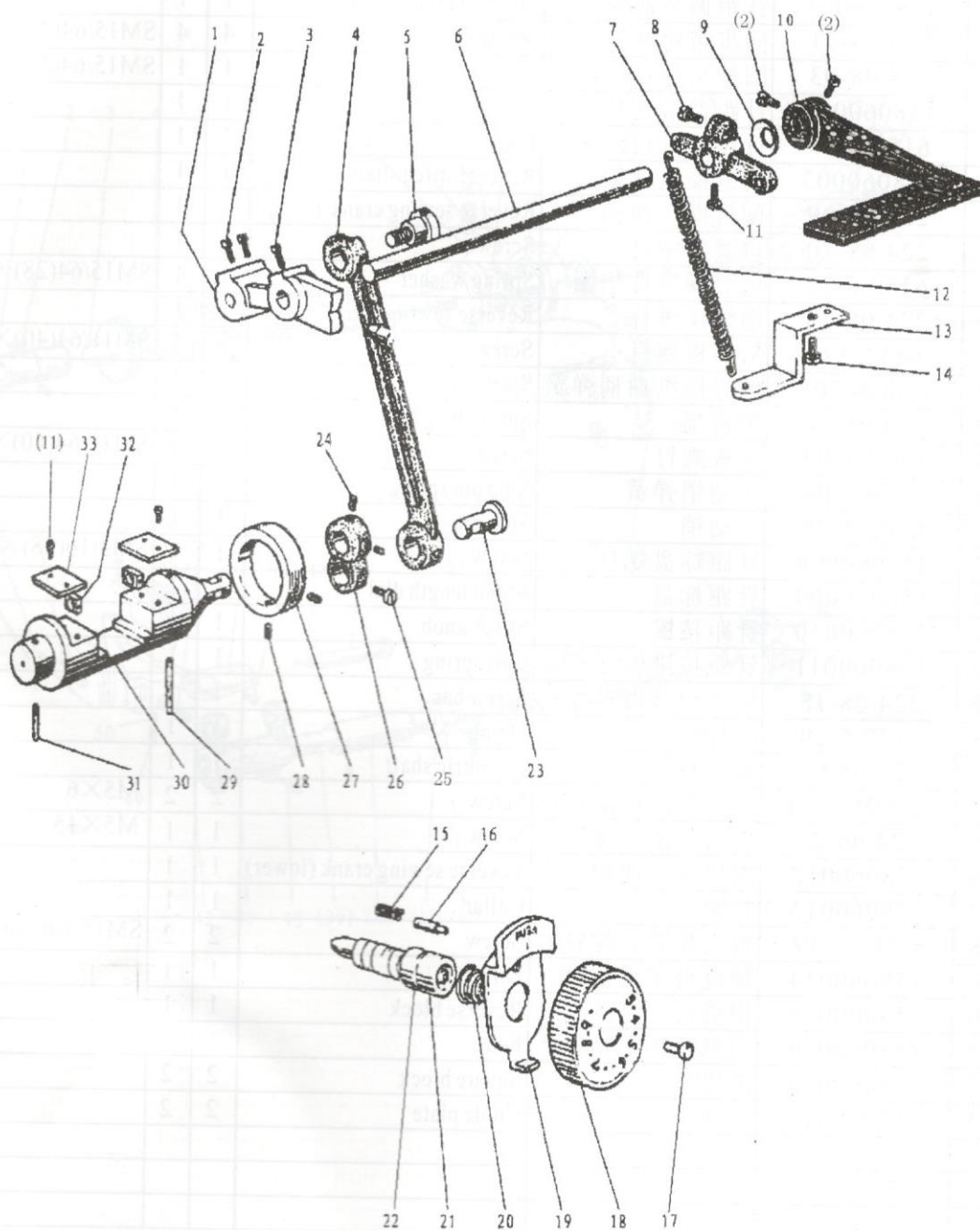
5. 针杆挑线部件 / NEEDLE BAR & THREAD TAKE-UP LEVER MECHANISM



5. 针杆挑线部件 / NEEDLE BAR & THREAD TAKE-UP LEVER MECHANISM

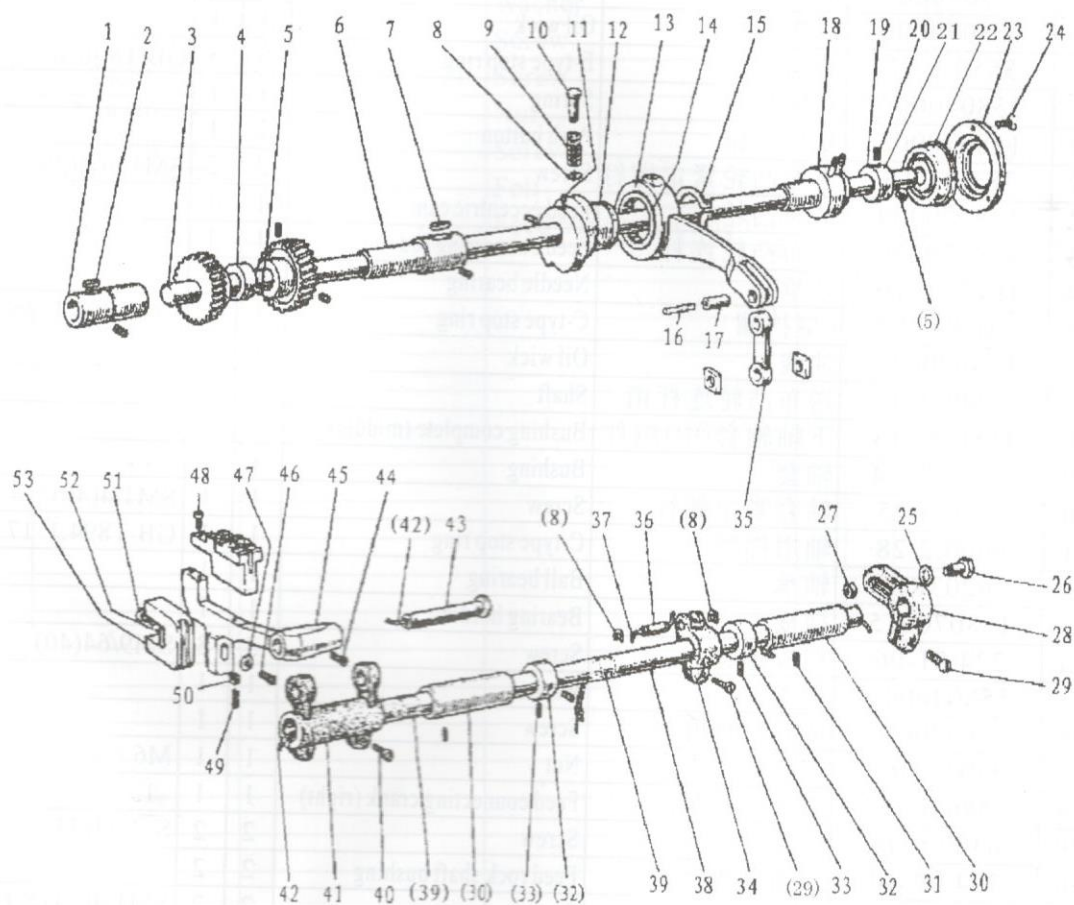
序号 No	件号/Part. No.	名 称	Name	4400	4420	备注/Remark
1	158050001	油线	Oil wick	1	1	
2	158050002	针杆摆动架销	Needle bar guide bracket stud	1	1	
3	158050003	压紧杆螺钉	Screw	1	1	SM5/16(28)×10.4
4	6842.E-39	针杆摆动架紧定螺钉	Screw	1	1	SM15/64(28)×8
5	158050005	油线	Oil wick	1	1	
6	158050006	挑线杆铰链轴	Thread take-up lever support stud	1	1	
7	158050007	挑线杆	Thread take-up lever	1	1	
8	226.04-04	滑杆	Thread take-up slide brock	1	1	
9	224.04-08	滑杆油线	Oil wick	1	1	
10	224.04-05	滑杆塞子	Plug	1	1	
11	6150.3-12	主动轮螺钉	Screw	1	1	SM15/64(28)×12
12	224.04-07	挑线曲柄连杆轴	Needle bar crank pin	1	1	
13	228.05-07	连杆轴油线	Oil wick	1	1	
14	158050008	针杆挑线连杆	Connecting link	1	1	
15	158050009	针杆摆动架	Needle bar guide bracket	1	1	
16	224.04-29	沉头螺钉	Screw	6	6	SM3/32(56)×4
17	158050010	垫片	Spacer	2	2	
18	224.04-33	羊毛毡	Felt	1	1	
19	158050011	针杆夹头	Needle bar holder	1	1	
20	5550.4-09	圆柱头螺钉	Screw	1	1	SM9/64(40)×8.5
21	158050012	针杆	Needle bar		1	
	159050001	针杆	Needle bar	1		
22	158050013	内压紧杆	Vibrating presser bar	1	1	
23	228.06-28	六角带槽螺栓	Screw	1	1	
24	9000.1-69	垫片	Washer	1	1	
25	228.06-30	针杆导向块	Needle bar guide	1	1	
26	158050014	杠杆连杆	Vibrating presser bar link	1	1	
27	158040041	提升架紧定螺钉	Screw	2	2	SM11/64(40)×17.5
28	158050015	滑块导轨	Vibrating presser bar guide	1	1	
29	158050016	内压脚弹簧	Spring	1	1	
30	158050017	压簧顶杆	Vibrating presser spring guide	1	1	
31	228.05-12	针杆架摆动滑块	Square block	1	1	
32	228.05-13	支撑轴螺钉	Crank pin	1	1	SM15/64(28)×10
33	228.05-14	针杆架摆动曲柄(左)	Needle bar Vibrating crank (left)	1	1	
34	228.05-15	摆动曲柄(左)锥销	Taper	1	1	GB/T1174×24
35	158050018	垫圈	Collar	1	1	
36	228.05-18	针杆架摆动曲柄轴	Needle bar Vibrating shaft	1	1	
37	224.04-12	针杆架摆动轴轴套	Needle bar Vibrating shaft bushing	2	2	
38	0302.6-46	压脚曲柄(右)螺钉	Screw	1	1	SM1/4(24)×16
39	228.05-20	针杆架摆动曲柄(右)	Needle bar Vibrating crank (right)	1	1	
40	224.04-19	六角螺母	Nut	1	1	
41	228.05-24	针杆摆动架连杆	Connecting link	1	1	
42	224.04-17	曲柄连杆螺钉	Screw	1	1	SM5/16(24)

6. 针距调节部件 / STITCH REGULATOR MECHANISM



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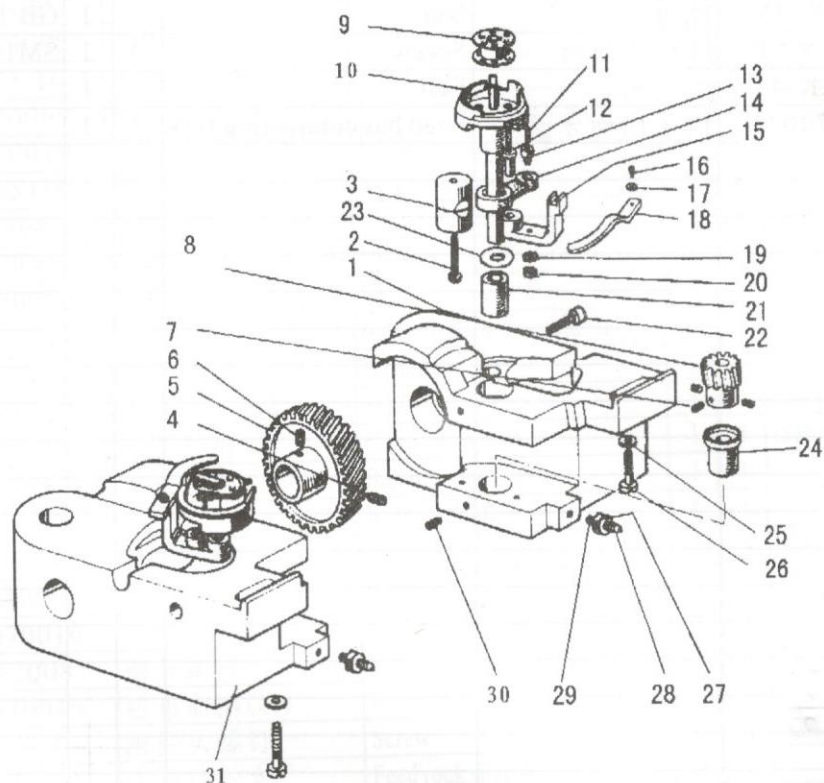
7. 下轴、送布轴部件 / LOWER SHAFT AND FEED ROCK SHAFT MECHANISM



7. 下轴、送布轴部件 / LOWER SHAFT AND FEED ROCK SHAFT MECHANISM

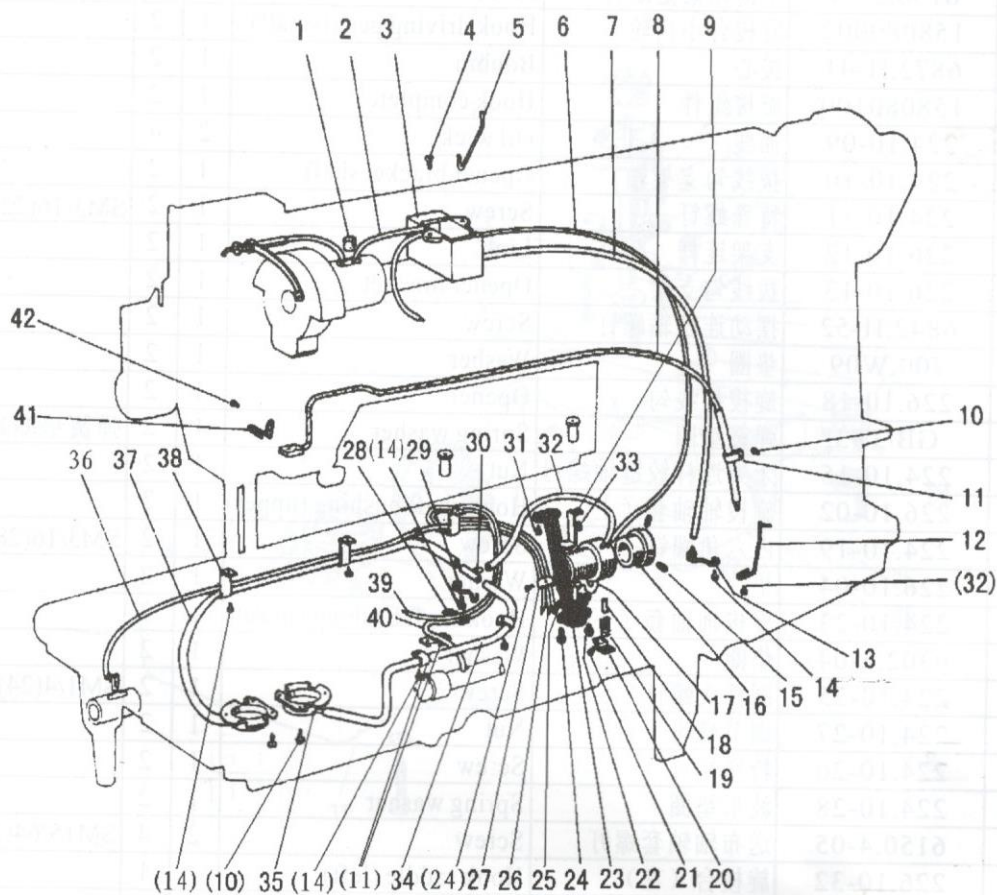
序号 No	件号/Part. No.	名 称	Name	4400	4420	备注/Remark
1	158070001	下轴轴套(左)	Lower shaft bushing (left)	1	1	
2	158070002	油线	Oil wick	1	1	
3	158070003	下轴	Lower shaft	1	1	
4	158070004	拾牙凸轮	Feed eccentric cam	1	1	
5	224.09-05	紧定螺钉	Screw	2	2	SM1/4(40)×5
6	158070005	下轴轴套(右)	Lower shaft bushing (right)	1	1	
7	158070006	油绳	Oil wick	1	1	
8	5550.7-13	挡圈	E-type stop ring	3	3	GB/T896 6
9	158070007	复位弹簧	Spring	1	1	
10	158070008	复位按钮	Push button	1	1	
11	781.03-16	送布凸轮紧定螺钉	Screw	2	2	SM15/64(28)×14
12	158070009	送布凸轮	Feed eccentric cam	1	1	
13	158070010	送布凸轮连杆	Feed connecting rod	1	1	
14	HK263416	轴承	Needle bearing	1	1	
15	GB/T894.1	C型挡圈	C-type stop ring	1	1	GB/T894.1 26
16	158070011	油线	Oil wick	1	1	
17	158070012	送布凸轮连杆销	Shaft	1	1	
18	158070013	下轴轴套(中)组件	Bushing complete (middle)	1	1	
19	158070014	轴套	Bushing	1	1	
20	5550.6-25	轴套紧定螺钉	Screw	1	1	SM1/4(40)×4
21	9000.2-28	轴用挡圈	C-type stop ring	1	1	GB/T894.1 17
22	6203RS	轴承	Ball bearing	1	1	
23	158070015	挡板	Bearing holder	1	1	
24	224.01-06	挡板螺钉	Screw	3	3	SM9/64(40)×7
25	158040005	垫圈	Washer	1	1	
26	158070016	送布曲柄螺钉	Screw	1	1	
27	GB52008	调节螺母	Nut	1	1	M6×0.75
28	158070017	送布曲柄(右)	Feed connecting crank (right)	1	1	
29	0302.6-46	圆柱头螺钉	Screw	2	2	SM1/4(24)×16
30	224.09-40	送布轴轴套	Feed rock shaft bushing	2	2	
31	158030003	紧定螺钉	Screw	2	2	SM1/4(24)×13
32	6150.5-12	送布轴紧圈	Collar	2	2	
33	5550.6-25	送布轴紧圈螺钉	Screw	4	4	SM1/4(40)×4
34	158070018	送布曲柄(中)	Feed connecting crank (middle)	1	1	
35	158070019	连杆	Link	1	1	
36	158070020	连杆销	Pin	1	1	
37	158070021	油线	Oil wick	1	1	
38	224.09-38	送布轴	Feed rock shaft	1	1	
39	158070022	羊毛毡	Felt	2	2	
40	6150.5-07	牙架曲柄螺钉	Screw	2	2	SM3/16(28)×12
41	224.09-42	牙架曲柄	Feed bar crank	1	1	
42	224.09-43	油线	Oil wick	1	1	
43	224.09-29	牙架曲柄轴	Feed bar shaft	1	1	

8. 旋梭部件 / HOOK SADDLE MECHANISM



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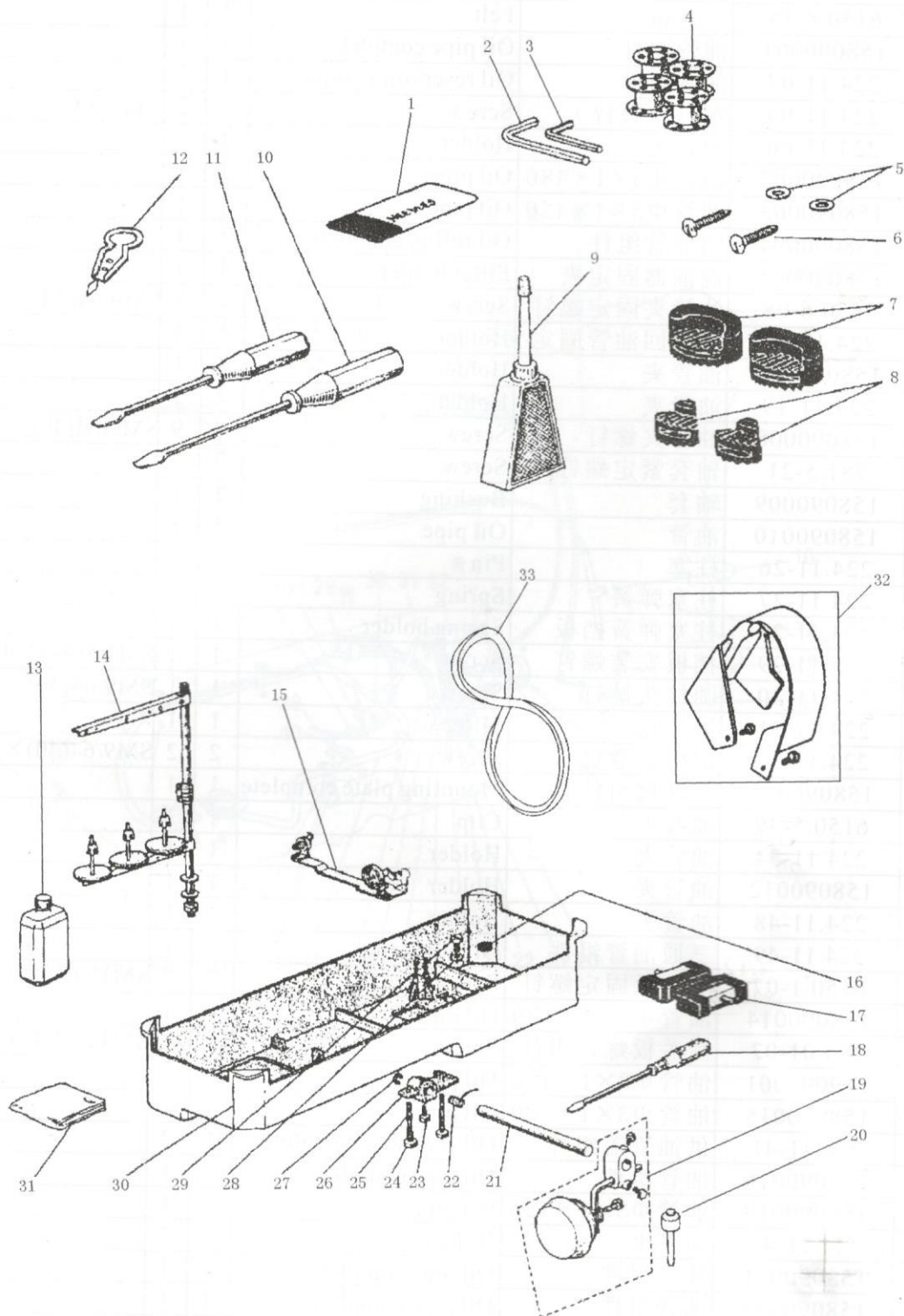
9. 润滑部件 / OIL LUBRICATION MECHANISM



9. 润滑部件 / OIL LUBRICATION MECHANISM

序号 No	件号/Part. No.	名 称	Name	4400	4420	备注/Remark
1	6150.8-15	羊毛毡	Felt	1	1	
2	158090001	油管组件	Oil pipe complete	1	1	
3	224.11-07	油盒组件	Oil reservoir complete	1	1	
4	224.11-09	螺钉 (镀锌)	Screw	2	2	M4×16
5	224.11-60	油管夹	Holder	1	1	
6	158090002	油管 Φ3×1×480	Oil pipe	1	1	
7	158090003	油管 Φ5×1×420	Oil pipe	1	1	
8	158090004	回油管组件	Oil reflux complete	1	1	
9	158090005	滤油器固定夹	Filter holder	1	1	
10	5550.6-08	油管夹固定螺钉	Screw	4	7	SM9/64(40)×6.5
11	224.11-18	机头回油管固定夹	Holder	5	4	
12	158090006	油管夹	Holder	1	1	
13	224.11-19	油管夹	Holder	1	1	
14	158090008	油管夹螺钉	Screw	9	9	SM9/64(40)×4.5
15	781.5-21	轴套紧定螺钉	Screw	2	2	
16	158090009	轴套	Bushing	1	1	
17	158090010	油管	Oil pipe	1	1	
18	224.11-26	柱塞	Pin	1	1	
19	224.11-27	柱塞弹簧	Spring	1	1	
20	224.11-28	柱塞弹簧挡板	Spring holder	1	1	
21	224.11-29	挡板安装螺钉	Screw	1	1	SM1/8(44)×4.5
22	224.11-30	圆柱头螺钉	Screw	1	1	SM9/64(40)×5
23	224.11-31	过滤板	Filter	1	1	
24	224.11-32	圆柱头螺钉	Screw	2	2	SM9/64(40)×7
25	158090011	油管板组件	Mounting plate complete	1	1	
26	6150.5-39	油线夹	Clip	1	1	
27	224.11-34	油管夹	Holder	1	1	
28	158090012	油管夹	Holder	1	1	
29	224.11-48	油管夹	Holder		1	
30	224.11-49	三通油管组件	Oil pipe joint		1	
31	6150.1-07	安装板固定螺钉	Screw	2	2	SM11/64(40)×9
32	158090014	油管 Φ3×1×120	Oil pipe		1	
33	224.01-07	后盖板螺钉组件	Screw	2	2	SM11/64(40)×7
34	159090001	油管 Φ3×1×420	Oil pipe	1		
	158090015	油管 Φ3×1×320	Oil pipe		1	
35	224.11-41	供油管盖组件	Oil reservoir complete	1	2	
36	158090016	油管组件	Oil pipe complete	1	1	
37	158090019	油管 Φ3×1×425	Oil pipe		1	
38	224.11-47	油管夹	Holder	3	3	
39	158090021	油管组件	Oil pipe complete	1	1	
40	158090022	油管组件	Oil pipe complete	1	1	
41	158090023	油管夹	Spring	1	1	
42	9000.8108	挑线杆防护罩螺钉	Screw	1	1	

10. 附件 / ACCESSORIES



10. 附件 / ACCESSORIES

[illegible]

ZW. 特殊针位零件表/ GAUGE PARTS LIST

							
针间距尺寸 Gauge Size	针板 Needle Plate	内压脚 Presser Foot (Inside)	外压脚 Presser Foot	针夹 Needle Clamp	送布牙 Feed Dog	推板(左) Slide Plate(L)	推板(右) Slide Plate(R)
	1	2	3	4	5	6	7
4420							
1 1/8 (3.2mm)	158011401	158052001	158044201	158051901	158072401	224.01-30	224.01-36
2 5/32 (4mm)	158011402	158052002	158044202	158051902	158072402	224.01-30	224.01-36
3 3/16 (4.8mm)	158011403	158052003	158044203	158051903	158072403	224.01-30	224.01-36
4 1/4 (6.4mm)	158010014	158050020	158040042	158050019	158070024	224.01-30	224.01-36
5 5/16 (8mm)	158011404	158052004	158044204	158051904	158072404	158011501	158010016
6 3/8 (9.5mm)	158011405	158052005	158044205	158051905	158072405	158011501	158010016
7 1/2 (12.7mm)	158011406	158052006	158044206	158051906	158072406	158011502	158011601
8 5/8 (16mm)	158011407	158052007	158044207	158051907	158072407	158011502	158011601
9 3/4 (19mm)	158011408	158052008	158044208	158051908	158072408	158011503	158011601
10 1 (25.4mm)	158011409	158052009	158044209	158051909	158072409	158011504	158011601
4400							
	159010001	159050003	159040001			159010002	159010003