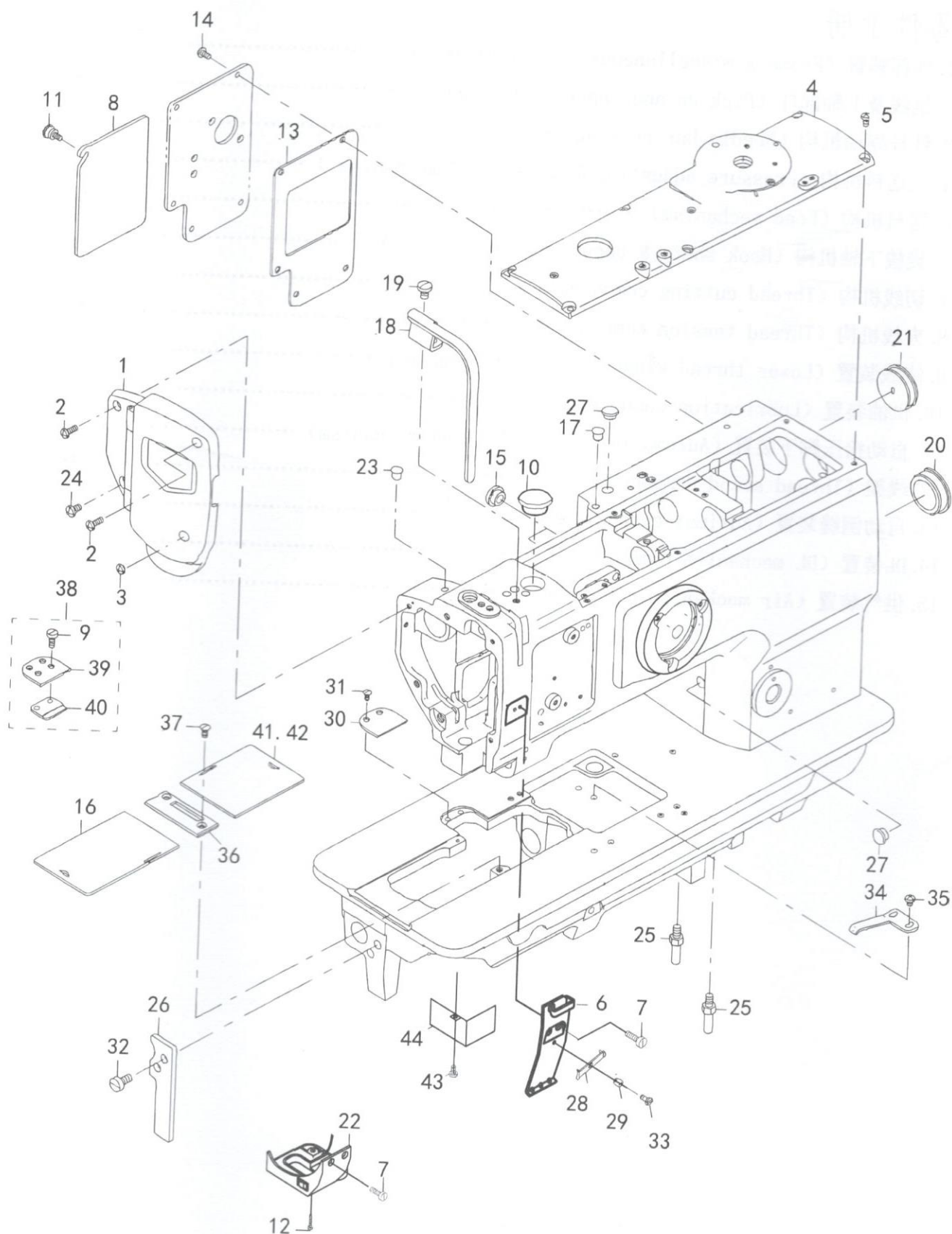
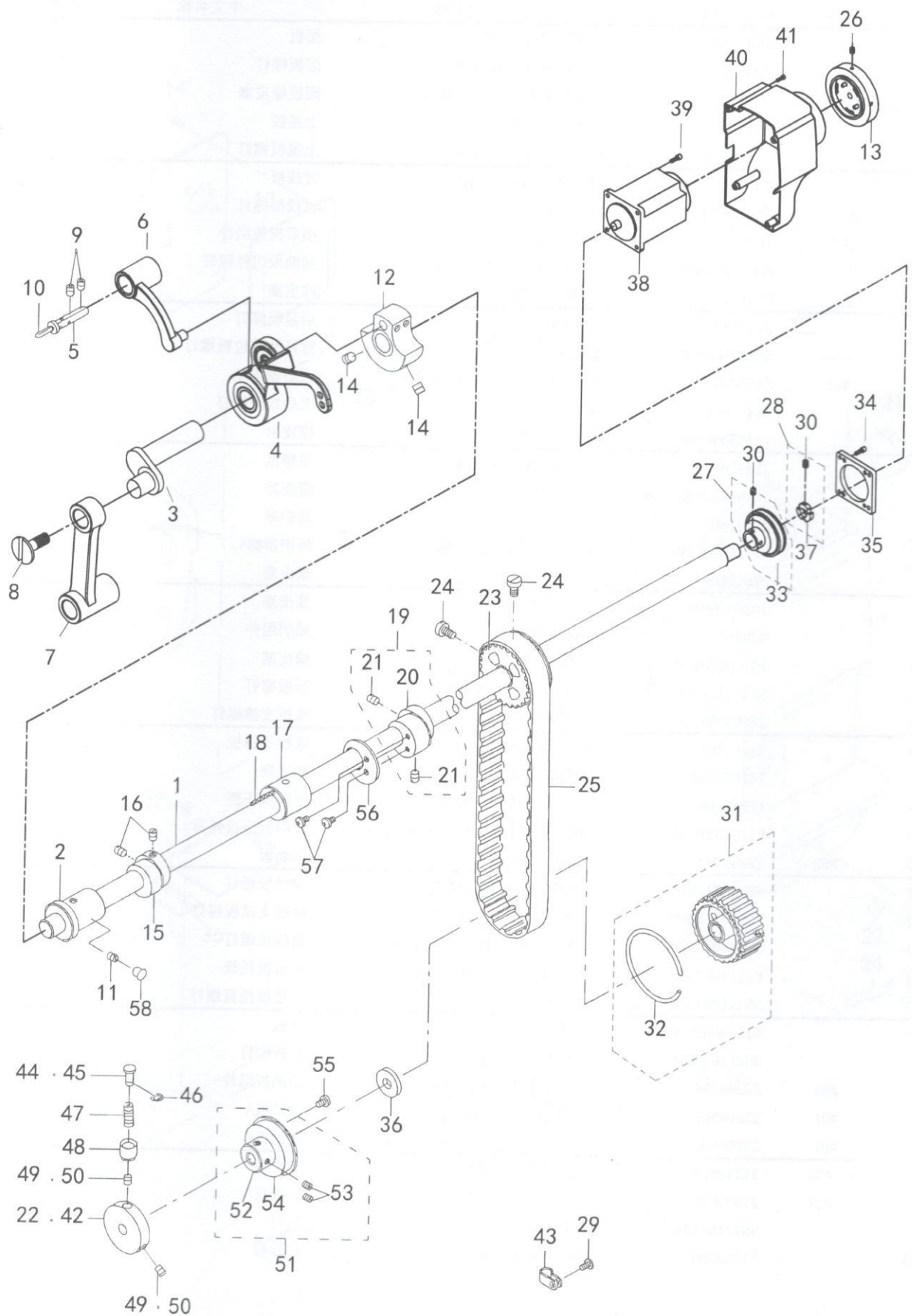


1. 外部装置 (Frame & miscellaneous cover)



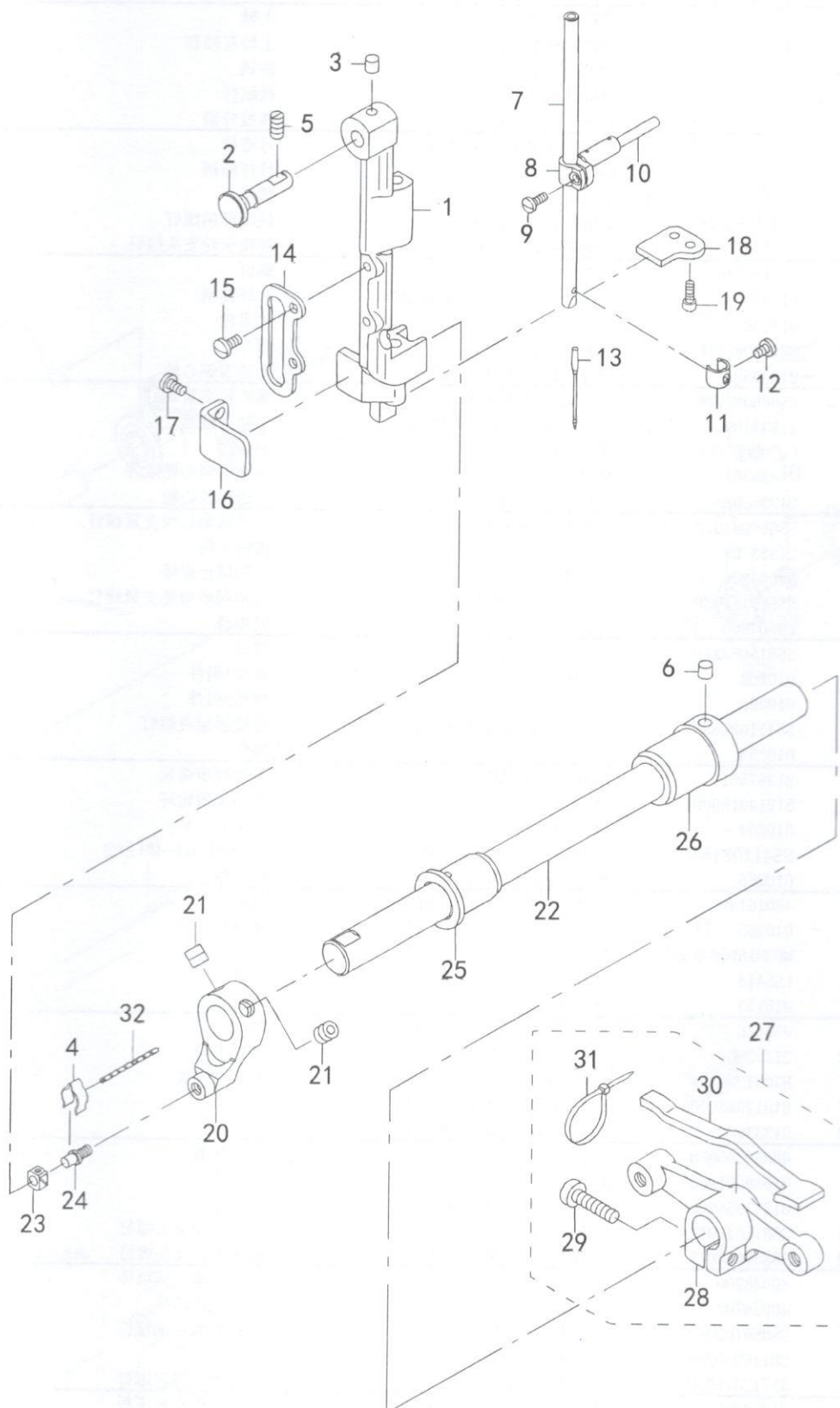
序号	说明	编码及型号	英文名称	中文名称	数量
1		40016798	FACE PLATE ASM.	面板	1
2		SS4111215SP	SCREW 11/64-40 L=12	面板螺钉	2
3		TA1250406R0	LUBRICATION SUPPLEMENT	面板橡皮塞	1
4		21331301	TOP COVER B	上盖板	1
5		SS4110815SP	SCREW 11/64-40 L=8	上盖板螺钉	6
6		020182	THREAD GUIDE PLATE	过线板	1
7		SS05090610SP	SCREW 9/64-40 L=9	过线板螺钉	4
8	#01	21331756	WINDOW PLATE A ASM.	小后窗盖组件	1
9	#01	SS6111140SP	SCREW 11/64-40 L=11	辅助板组件螺钉	(2)
10		020181	RUBBER PLUG	橡皮塞	2
11		21331202	SETSCREW	后盖板螺钉	1
12		SS6091022TP	SCREW	针杆架限位板螺钉	2
13	#01	21332002	WINDOW PLATE PACKING B	大后窗盖垫	1
14		SS4110815SP	SCREW 11/64-40 L=8	大后窗盖螺钉	5
15		TA1250504R0	RUBBER PLUG	橡皮塞	2
16		21349600	BED SLIDE(LEFT) A	左推板	1
17		TA1050504R0	RUBBER PLUG	橡皮塞	1
18		21331608	BALANCE COVER	防护罩	1
19		SS7150910TP	SCREW 15/64-28 L=9	防护罩螺钉	1
20		22619100A	CAP	橡皮塞	1
21		10201200A	RUBBER PLUG	橡皮塞	1
22		020186	LIGHTING ASM.	照明组件	1
23		TA1050504R0	RUBBER PLUG	橡皮塞	1
24		SS4111215SP	SCREW 11/64-40 L=12	面板螺钉	1
25		22602601	BED SCREW STUD	底板支撑螺钉	2
26		21361407	BED SUPPORT PLATE	底板支撑板	1
27		TA1050504R0	RUBBER PLUG	橡皮塞	1
28		17912106	NEEDLE THREAD PRESSER PLATE	过线板压板	1
29		B1132521000	THREAD PRESSER PLATE SPRING	过线板压板弹簧	1
30	#02	22651202	AUXILIARY COVER	辅助板	1
31		SS2090710TP	SCREW 9/64-40 L=7.2	辅助板螺钉	2
32		SS6151210SP	SCREW 15/64-28 L=12	底板支撑板螺钉	2
33		SD0380551SL	HINGE SCREW D= 3.80 H= 5.5	过线板螺钉	1
34		B1111563000	BED SLIDE SPRING	右推板托簧	1
35		SS4110515SP	SCREW 11/64-40 L=5	右推板托簧螺钉	2
36		B1109562D00A	NEEDLE PLATE	针板	1
37		SS2110920TP	SCREW 11/64-40 L=8.5	针板螺钉	2
38	#01	23208556	AUXILIARY COVER ASM.	辅助板组件	1
39	#01	23208507	AUXILIARY COVER	辅助板A	(1)
40	#01	23208606	SLIDING PLATE SUPPORT	辅助板B	(1)
41	#02	21349808	BED SLIDE(RIGHT) A	右推板	1
42	#01	21349600	BED SLIDE(RIGHT) A	右推板	1
43		SS4110815SP	SCREW	螺钉	1
44		21332200	OIL BAFFLE PLATE	挡油板	1

2. 挑线及上轴部件 (Pick up and upper shaft components)



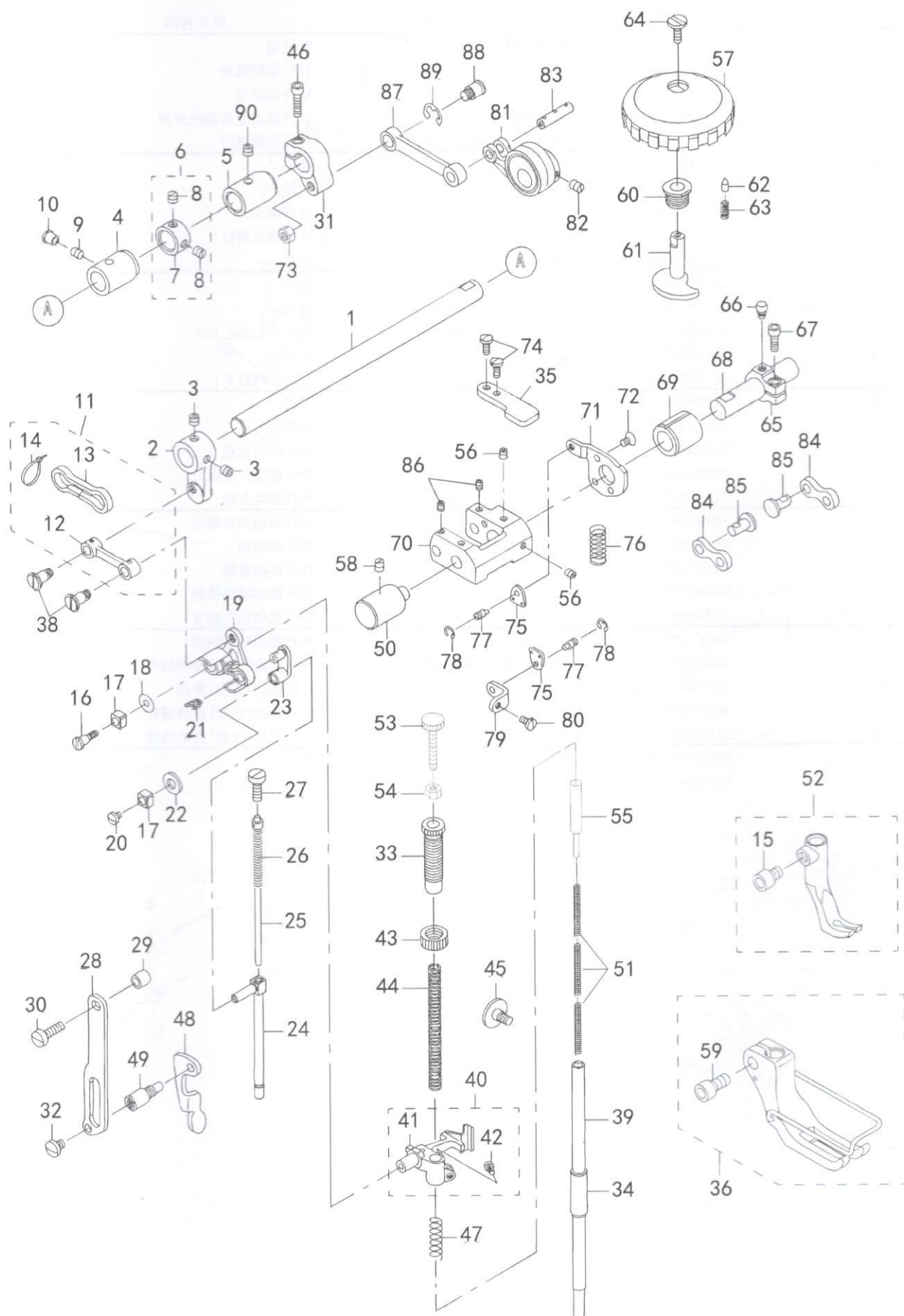
序号	说明	编码及型号	英文名称	中文名称	数量
1		010243	UPPER SHAFT	上轴	1
2		21333000	UPPER SHAFT FRONT METAL	上轴左轴套	1
3		010240	CRANK SHAFT	曲轴	1
4		010235	TAKE-UP LEVER	挑线杆	1
5		B1906051000B	TAKE-UP LEVER PIN	挑线杆销	1
6		010241	CURVED CONNETING ROD	弯连杆	1
7		010242	PIN CRANK	针杆曲柄	1
8		010247	SCREW	螺丝	1
9		SS8150822TP	SCREW 15/64-28 L=8	挑线杆销螺钉	1
10		SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	3
11		SS8150710TP	SCREW 15/64-28 L=7	螺钉	1
12		010239	COUNTER WEIGHT (A) (40MM)	针杆曲柄	1
13		010245	FLYWHEEL	皮带轮	1
14		SM8080812TP	SCREW M8X8	螺钉	2
15		21339502	UPPER FEED CAM (3.5)	上送布偏心轮	1
16		SS8660810TP	SCREW 1/4-40 L=8	偏心轮支紧螺钉	2
17		21333109	UPPER SHAFT INNER METAL	上轴中轴套	1
18		CQ202000000	OIL WICK	油线	0.15
19		21336557	ECCENTRIC CAM A ASM.	下送料偏心轮组件	1
20		21336508	ECCENTRIC CAM A	下送料偏心轮	1
21		SS8660810TP	SCREW 1/4-40 L=8	下送料偏心轮支紧螺钉	2
22	#01	21333703	SAFETY CLUTCH DISC	按钮卡轮	1
23		22604904	UPPER SPROCKET	上轴同步带轮	1
24		SS6661110SP	SCREW 1/4-40 L=11	上轴同步带轮支紧螺钉	2
25		22604300	TIMING BELT	同步带	1
26		SS8150822TP	SCREW	螺钉	2
27		010262	BEARING A	轴承A组件	1
28		010263	BEARING B	轴承B组件	1
29		SS4110815SP	SCREW 11/64-40 L=8	电线固定夹螺钉	1
30		010258	SCREW	螺钉	4
31		21387501	LOWER SPROCKET	下轴同步带轮	1
32		B1214019000	SPROCKET RING	下同步带轮环	1
33		010254	BEARING A	轴承A	1
34		SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	4
35		010256	MOTOR PLATE	电机座	1
36		40016148	THRUST COLLAR B WASHER	胶垫	1
37		010255	BEARING B	轴承B	1
38		MDBMASD58A850A	MOTOR	电机	1
39		LS5A16	SCREW	螺钉	4
40		010153	MOTOR COVER	电机罩	1
41		010426	SCREW	螺钉	3
42	#02	21333901	SAFETY CLUTCH DISC	按钮卡轮	1
43		HX00123000A	CABLE CLIP	电线固定夹	1
44	#01	B1312563000A	SAFETY CLUTCH PUSH BUTTON	按钮	1
45	#02	21333802	SAFETY CLUTCH PUSH BUTTON	按钮	1
46		RE0500000K0	E-RING	开口挡圈	1
47		B1639051000	SPRING	按钮簧	1
48		B1313055000	SAFETY CLUTCH KNOB SLEEVE	按钮架	1
49	#01	SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	2
50	#02	SS8660530TP	SCREW 1/4-40 L= 4.5	按钮卡轮支头螺钉	2
51		40038700	THRUST COLLAR ASM.	下轴轴承芯棒组件	1
52		40038702	THRUST COLLAR	下轴轴承芯棒	(1)
53		SS8661030SP	SCREW 1/4-40 L=10	下轴轴承芯棒螺钉	(2)
54		SB120000200	BEARING 20X42	轴承	1
55		SS7120760SP	SCREW 3/16-28 L= 7.0	下轴轴承固定螺钉	2
56		21353008	HORIZONTAL FEED CAM COVER	下送料偏心轮压板	1
57		SS7110710SP	SCREW 11/64-40 L=7	下送料偏心轮压板螺钉	2
58		TA0750704R0	RUBBER PLUG	胶垫	1

3. 针杆摆动装置 (Needle bar rocking)



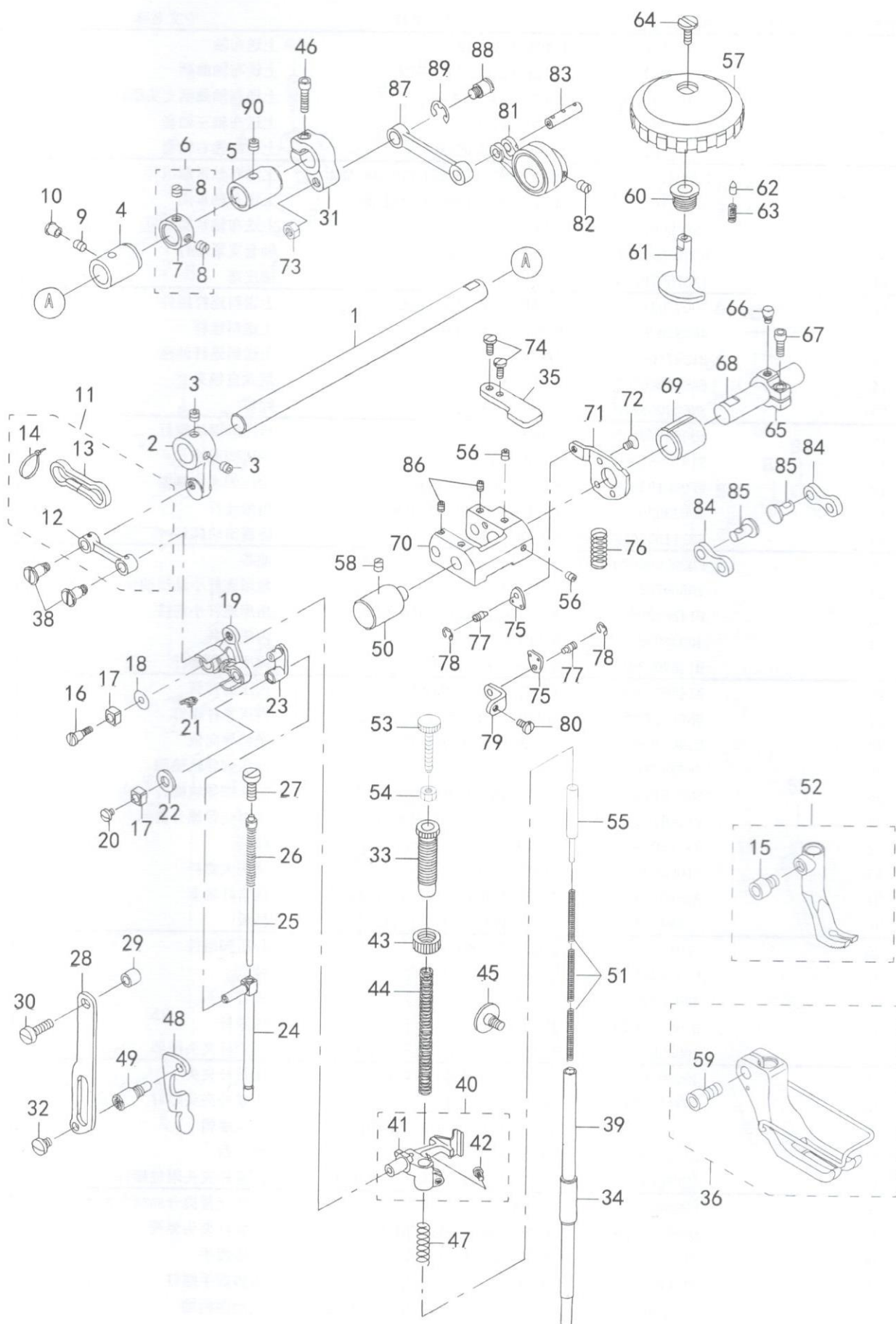
序号	说明	编码及型号	英文名称	中文名称	数量
1		23002009	NEEDLE BAR FRAME	针杆架	1
2		21405204	HINGE STUD	针杆架铰链轴	1
3		22814909	FELT	针杆架油毡	1
4		B1437051000	OIL WICK RETAINER	针杆摆动曲柄油线夹簧	1
5		SS8151150TP	SCREW 15/64-28 L=10.5	针杆架销螺钉	1
6		22814909	FELT	油芯	1
7		030338	NEEDLE BAR	针杆	1
8		B1411057000	NEEDLE ROD HOLDER	针杆接头	1
9		SS7090910SP	SCREW 9/64-40 L= 8.5	针杆接头螺钉	1
10		CQ202000000	OIL WICK	油芯	0.04
11		10308609	THREAD GUARD	过线	1
12		SS7080510TP	SCREW 1/8-44 L=4.5	螺钉	1
13		MC372001600	NEEDLE SY3355 160	机针 SY3355 160	1
14		41438007	UPPER FEED BAR GUIDE	防震板	1
15		SS7110910TP	SCREW 11/64-40 L= 8.5	防震板螺钉	2
16		21388400	ROCKING BASE GUIDE	角板	1
17		SS7110830SP	SCREW 11/64-40 L= 7.5	角板螺钉	2
18		21338603A	ROCKING BASE GUIDE (B)	针杆架限位板	1
19		SS6091022TP	SCREW	针杆架限位板螺钉	2
20		21338801	ROCKING FRONT ARM	针杆摆动曲柄	1
21		SM8080812TP	SCREW	针杆摆动曲柄螺钉	2
22		21338900	ROCKING SHAFT	针杆摆动轴	1
23		B1414232000	SQUARE BLOCK	针杆摆动滑块	1
24		B1410771000	STUD	针杆摆动滑块锁销	1
25		21339304	ROCKING SHAFT FRONT METAL	针杆摆动轴左轴套	1
26		40027746	BUSHING REAR	针杆摆动轴右轴套	1
27		21339056	ROCKING REAR ARM ASM.	针杆摆动(送布)曲柄组件	1
28		21339007	ROCKING REAR ARM	针杆摆动(送布)曲柄	1
29		SS6152440SP	SCREW 15/64-28 L=23.5	针杆摆动(送布)曲柄螺钉	-1
30		21347406	ROCKING REAR ARM FELT	针杆摆动(送布)曲柄油毡	1
31		EA9500B0000	CABLE BAND	线卡	2
32		CQ202000000	OIL WICK	油芯	0.05

4. 上送料机构 (Pressure adjusting & upper feed mechanism)



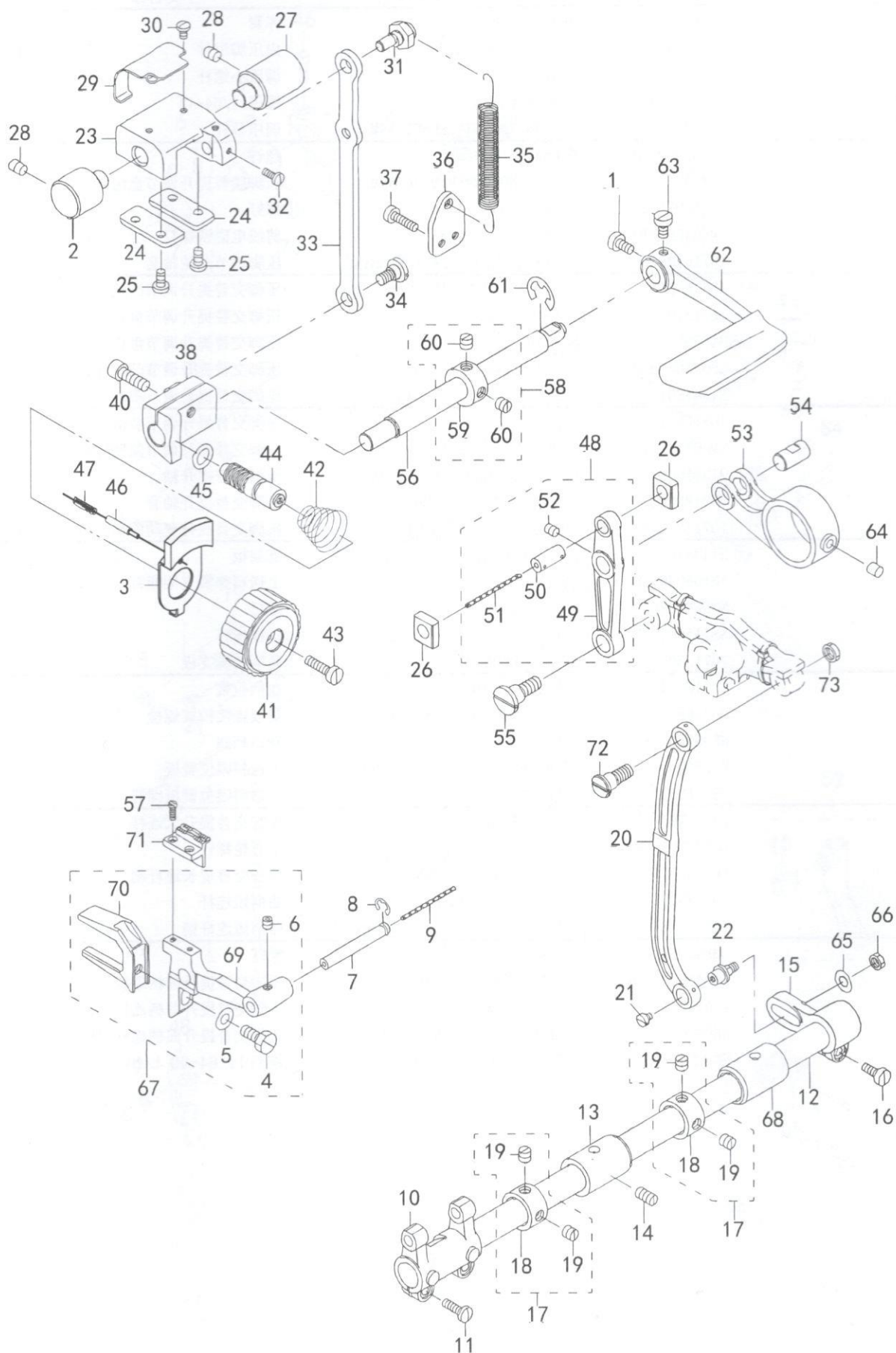
序号	说明	编码及型号	英文名称	中文名称	数量
1		21340401	UPPER FEED SHAFT	上送布轴	1
2		21340500	UPPER FEED FRONT ARM	上送布轴曲柄	1
3		SS8660612TP	SCREW 1/4-40 L=6	上送布轴曲柄支头螺钉	2
4		21341904	FRONT METAL	上送布轴左轴套	1
5		21378302	FEED SHAFT METAL	上送布轴右轴套	1
6		22904155	MAIN SHAFT THRUST COLLAR ASM.	上送布轴紧圈组件	1
7		22904106	MAIN SHAFT THRUST COLLAR	上送布轴紧圈	-1
8		SS8660610TP	SCREW 1/4-40 L=6	上送布轴紧圈螺钉	2
9		SS8150822TP	SCREW 15/64-28 L=7	轴套支紧螺钉	1
10		TA0750704RO	RUBBER PLUG	橡皮塞	1
11		40033027	UPPER FEED LINK ASM.	上送料连杆组件	1
12		40033026	UPPER FEED LINK	上送料连杆	-1
13		21347109	FELT	上送料连杆油毡	-1
14		EA9500B0000	CLIP CV-70S	尼龙自锁夹	-2
15		SM6040552TP	SCREW M4 L=4.5	螺钉	-1
16		SD0640701SP	SCREW	抬压脚滑块螺钉	1
17		B1414555000	SLIDE BLOCK	抬压脚滑块	2
18		WP0501046SC	WASHER 5 X 13 X 1	抬压脚滑块垫圈	1
19		40033029	TRIANGULAR LEVER ASM.	角形连杆	1
20		SS7110510SP	SCREW 11/64-40 L=5	防震滑块螺钉	1
21		CQ202000000	OIL WICK	油芯	0.02
22		10509701	FELT	角形连杆小连接油毡	1
23		0145653000L	WALKING BAR DRIVING LINK	角形连杆小连接	1
24		40033030	WALKING BAR A	内压紧杆	1
25		B14670530A0	WALKING BAR ASM.	内压脚弹簧杆	1
26		B1468053000	WALKING BAR SPRING	内压脚弹簧	1
27		SS6151780SP	SCREW 15/64-28 L=17.0	内压紧杆螺钉	1
28		21406509	UPPER FEED GUIDE PLATE	送料导向板	1
29		26225201	ROLLER	抬压脚导轨垫圈	1
30		SS6151920SP	SCREW 15/64-28 L=19.0	抬压脚导轨螺钉(上)	1
31		21340302	UPPER FEED REAR ARM (B)	压脚交替提升曲柄	1
32		SS7150740SP	SCREW 15/64-28 L=7	螺钉	1
33		21006408	ADJUST SCREW A	调压大螺杆	1
34		B1510155000	PRESSER BAR LOWER BUSHING	压紧杆轴套	1
35		21339700	UPPER FEED STOPPER PLATE	挡板	1
36		40017266	PRESSER FOOT ASM.	外压脚组件	1
37		SS4110815SP	SCREW 1/4-40 L=8	螺钉	2
38		40018340	SCREW	螺钉	2
39		B1501241H00	PRESSER BAR	压紧杆	1
40		40039265	PRESSER BAR HOLDER A ASM.	压紧杆夹头组件	1
41		40039266	PRESSER BAR HOLDER A	压紧杆夹头	1
42		SS7110910TP	SCREW 11/64-40 L= 8.5	压紧杆夹头螺钉	1
43		22907604	PRESSER SPRING REGULATOR NUT	调压螺帽	1
44		B1502246000	PRESSER SPRING	调压簧	1
45		SD0800481SP	HINGE SCREW D= 8 H= 4.9	压紧杆夹头限位螺钉	1
46		SM6052002TP	SCREW M5 L=20	压脚交替提升曲柄并紧螺钉	1
47		B1462053000	THREAD RELEASE SPRING	压紧杆夹头弹簧	1
48		21406103	PRESSER LIFTER LEVER	压脚扳手	1
49		21406608	GUIDE PLATE SPACER	压脚扳手螺钉	1
50		21337803	FEED ADJUSTING BASE SUPPORT	变动曲柄轴	1

4. 上送料机构 (Pressure adjusting & upper feed mechanism)



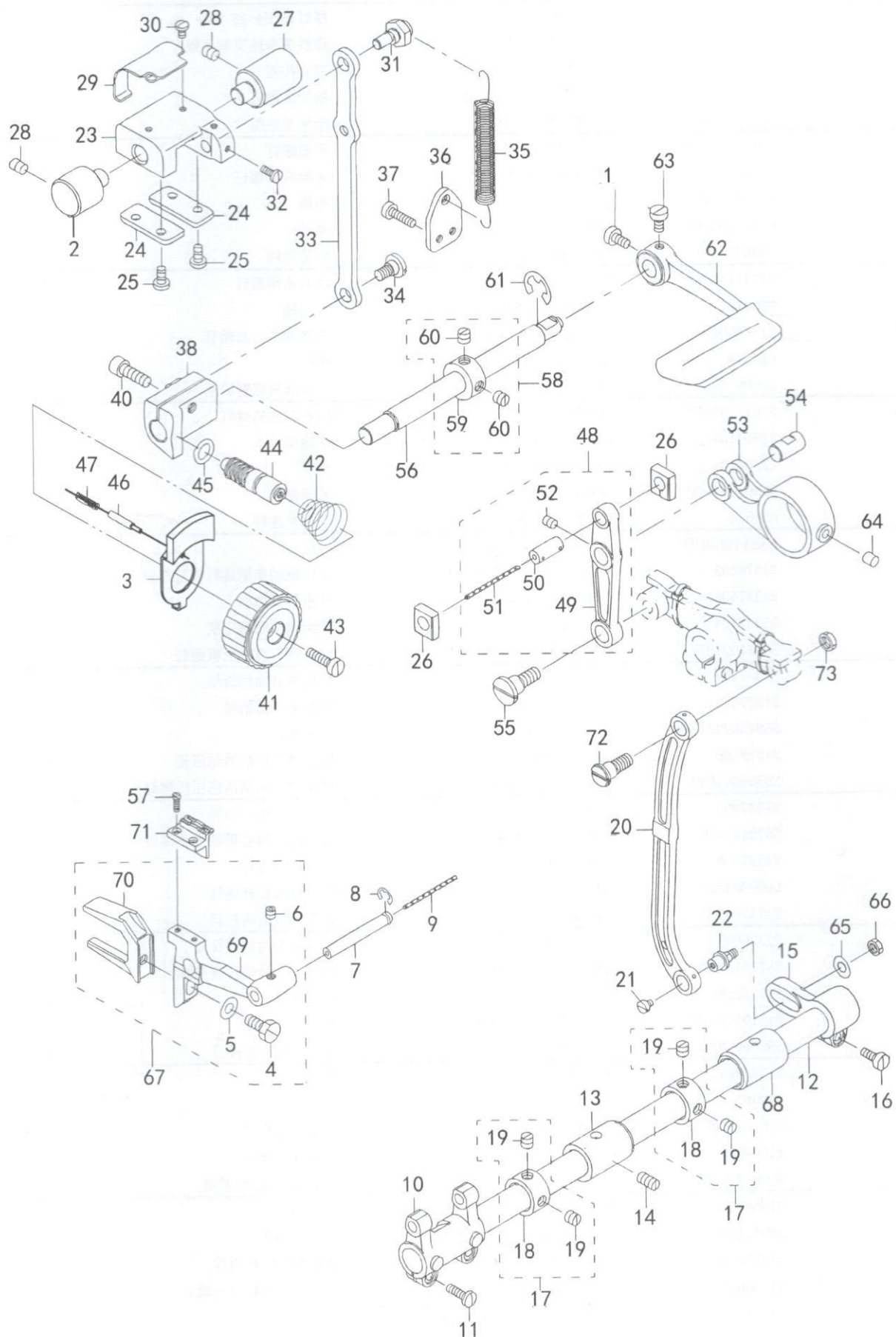
序号	说明	零件号	英文名称	中文名称	数量
51		21006002	ADJUST SPRING B	弹簧	3
52		21444559	WALKING FOOT ASM.	内压脚组件	1
53		21006507	ADJUST SCREW B	调压小螺杆	1
54		NS6110530SP	NUT 11/64-40	螺母11/64-40	1
55		40072709	SPRING SUPPORT SHAFT ASM.	调压导杆	1
56		SM8050602TP	SCREW M5 L=6	螺钉	2
57		10774354	UPPER AND LOWER DIAL ASM.	压脚胶替提升调节盘组件	(1)
58		SS8150710SP	SCREW 15/64-28 L=7	螺钉	1
59		SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	-1
60		10715100	VERTICAL DIAL SHAFT BUSHING	压脚调节凸轮轴套	1
61		10715001	VERTICAL ADJUSTING CAM	压脚交替提升调节凸轮	1
62		10715704	VERTICAL DIAL PIN	压脚交替提升调节盘止动销	1
63		B152652700G	SPRING	压脚交替提升调节盘止动弹簧	1
64		SS6110630TP	SCREW 11/64-40 L=6	压脚交替提升调节凸轮螺钉	1
65		21341607	VERTICAL ADJUSTING ARM	压脚交替提升调节曲柄	1
66		10715308	PIN	压脚交替提升调节曲柄销	1
67		SM6051402TP	SCREW M5X0.8 L=14	压脚交替提升调节曲柄螺钉	1
68		21341508	VERTICAL CHANGE BASE SHAFT	压脚交替提升轴	1
69		10718203A	FEED SHAFT FRONT METAL	压脚交替提升轴套	1
70		10714202	VERTICAL CHANGE BELT	压脚交替提升变动曲柄	1
71		21438106	STOPPER PLATE B	支架板	1
72		SM1050801SR	SCREW M5 L=8	上送料弹簧支架螺钉	1
73		NS6680320SP	NUT 9/32-28	螺母	1
74		SS4110815SP	SCREW	挡板螺钉	2
75		10713501	SPRING HOOK	曲柄拉簧支板	2
76		10716504	VERTICAL SHAFT SPRING	曲柄拉簧	1
77		B3416552000	CONNECTING ROD HINGE SCREW	簧板连接铰接螺栓	2
78		RE0500000K0	E-RING	开口挡圈	2
79		21339809	UPPER FEED DOG SPRING HOOK	上送料限位簧板	1
80		SS7110830SP	SCREW 11/64-40 L= 7.5	上送料限位簧板螺钉	1
81		10713766	ECCENTRIC ROD (SET)	压脚交替提升大连杆	1
82		SS8660810TP	SCREW 1/4-40 L=8	偏心轮螺钉	2
83		10713808	CONNECTION LINK PIN B	压脚交替提长连杆销	1
84		10714509	CONNECTION LINK B	曲柄短连杆	2
85		10714608	CONNECTION LINK B SUPPORT PIN	曲柄短连杆销	2
86		SM8050602TP	SCREW M5 L=6	螺钉	2
87		21340005	UPPER FEED LINK (B)	压脚交替提升曲柄连杆	1
88		21048707A	HINGE SCREW	压脚交替提升曲柄连杆螺钉	1
89		RE0800000K0	E-SHAPED SNAP RING (8MM)	压脚交替提升曲柄连杆挡圈	1
90		SS4110815SP	SCREW 11/64-40 L=8	螺钉11/64-40 L=8	1

5. 送料机构(Feed mechanism)



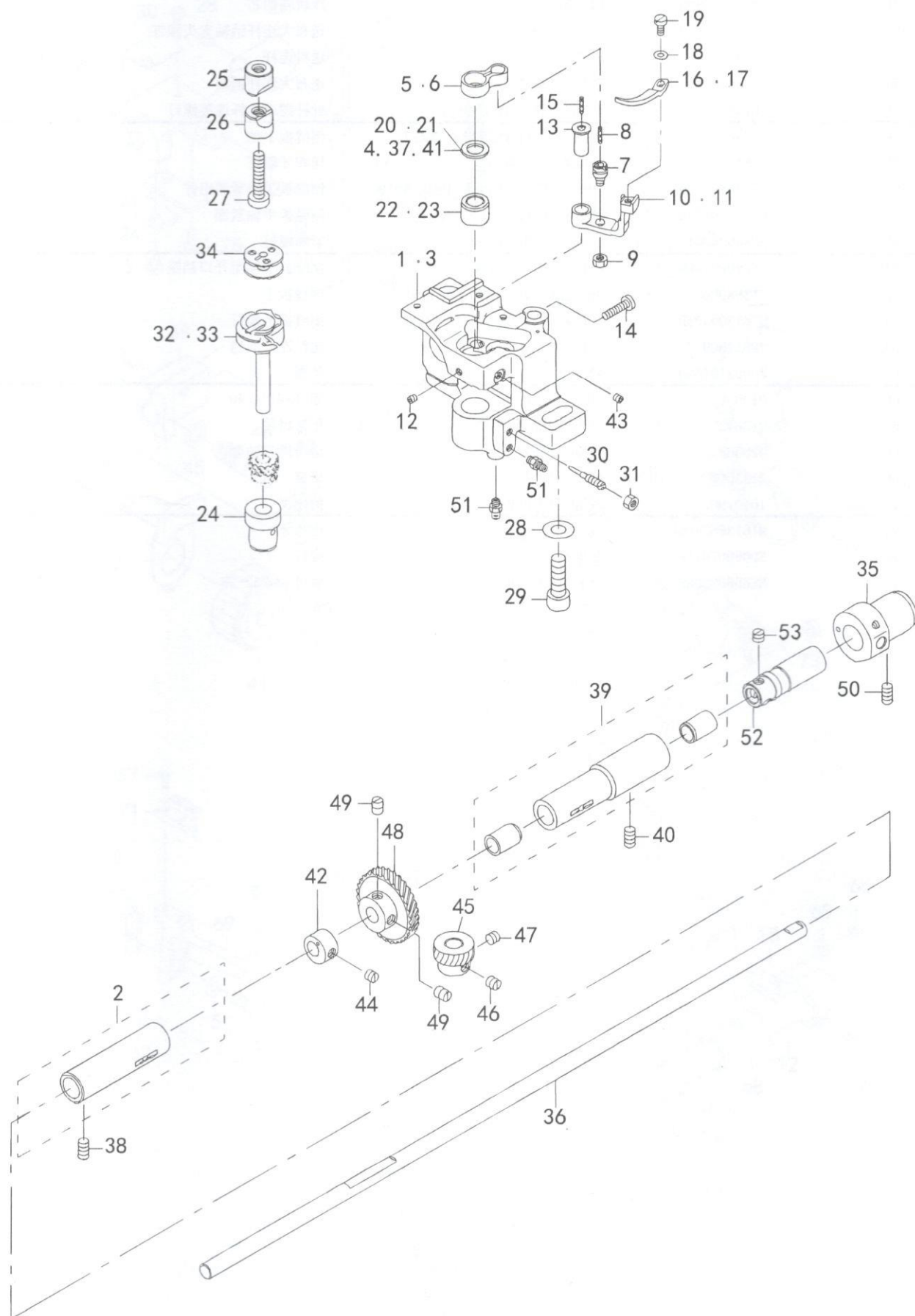
序号	说明	编码及型号	英文名称	中文名称	数量
1		SS7150910TP	SCREW 15/64-28 L=9	螺钉15/64-28 L=9	1
2		21430400	FEED ADJUSTING BASE SUPPORT	送料调节座支架（短）	1
3		010561	BOTTON	离合按钮	1
4		SS9151440CP	SCREW 15/64-28 L=14	抬牙叉螺钉	(1)
5		WP0621016SD	WASHER 6. 2X13X1	抬牙叉垫圈	(1)
6		SM8050502TP	SCREW M5 L=5	牙架螺钉	(1)
7		B1604012000A	FEED BAR SHAFT	牙架曲柄螺钉	1
8		RE0500711KP	SNAP RING 5	挡圈	1
9		CQ202000000	OIL WICK	油芯	0.14
10		21364104	FEED ROCKER	牙架曲柄	1
11		SS7111410SP	SCREW 11/64-40 L=14	牙架曲柄螺钉	2
12		020573	FEED ROCK SHAFT	送布轴	1
13		21378302	FEED SHAFT METAL	送布轴左、右轴套	1
14		020514	SCREW 11/64-40 L=8.5	螺钉	2
15		22609309L	FEED ROCKER SHAFT CRANK	可调送布摇臂曲柄	1
16		SS6121610TP	SCREW 3/16-28 L=15.5	送布右曲柄螺钉	1
17		22904155	MAIN SHAFT THRUST COLLAR ASM.	紧圈组件	2
18		22904106	MAIN SHAFT THRUST COLLAR	紧圈	(1)
19		SS8660610TP	SCREW 1/4-40 L=6	紧圈螺钉	(2)
20		020574	NEEDLE BAR FRAME ROD	送布长连杆	1
21		SS6110630TP	SCREW 11/64-40 L=6	螺丝	1
22		21378203	FEED ROCK SHAFT HINGE SCREW	送步驱动曲柄连杆铰链螺钉	1
23		21337506	FEED ADJUSTING BASE	针距调节曲柄	1
24		21337704	FEED ADJUSTING BASE COVER	针距调节滑块压板	2
25		SS7110910TP	SCREW 11/64-40 L= 8.5	针距调节滑块压板螺钉	4
26		21337407	SQUARE BLOCK	针距调节曲柄滑块	2
27		21337803	FEED ADJUSTING BASE SUPPORT	针距调节曲柄轴	2
28		SS8150822TP	SCREW 15/64-28 L=8	支紧螺钉	2
29		21338306	FELT SUPPORT	针距调节曲柄油毡压板	1
30		SS5090610SP	SCREW 9/64-40 L=6	针距调节曲柄油毡压板螺钉	2
31		21337902	ECCENTRIC PIN	针距调节偏心销轴	1
32		SS709010TP	SCREW 9/64-40 L= 8.5	针距调节偏心销轴支头螺钉	2
33		21337308	FEED ADJUSTING ROD	针距调节连杆	1
34		SD0800402TP	HINGE SCREW D= 8 H= 4	针距调节连杆螺钉	1
35		21337605	SPRING	针距调节曲柄拉簧	1
36		21338009	SPRING HOOK	针距调节曲柄拉簧架	1
37		SS7111410TP	SCREW 11/64-40 L=16	针距调节曲柄拉簧架螺钉	2
38		21337209	FEED ADJUSTING A	针距摆杆	1
39		B1610512000	FEED DRIVING SLIDE BLOCK	送布凸轮滑块	1
40		SM6061802TP	SCREW M6 L=18	送布凸轮滑块螺钉	1
41		21336805A	FEED DIAL A	针距标盘	1
42		010562	SPRING	弹簧	1
43		SS6121860SP	SCREW 3/16-28 L=18	针距标盘螺钉	1
44		11009909	FEED REGULATOR SCREW	针距调节螺栓	1
45		R0092270200	RUBBER RING	针距调节螺栓O形圈	1
46		010563	FEED REGULATOR PIN	止动销	1
47		22912109	FEED REGULATOR PIN SPRING	止动销弹簧	1
48		21336656	FEED LINK ASM.	针杆摆动连杆组件	1
49		21336607	FEED LINK	针杆摆动连杆（三眼）	(1)
50		B1418761000	CONNECTING FORKED LINK PIN	滑块轴	1

5. 送料机构 (Feed mechanism)



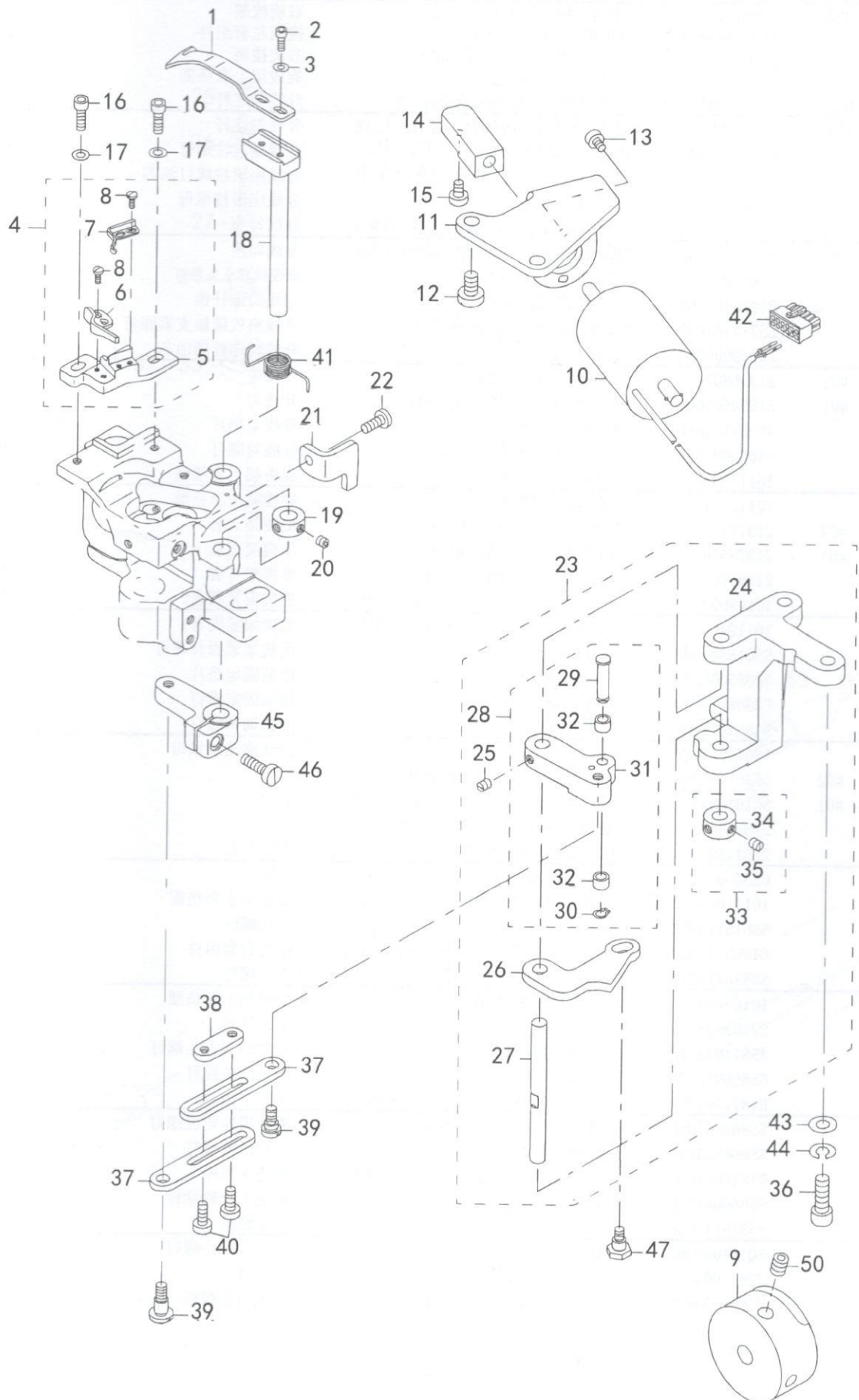
序号	说明	编码及型号	英文名称	中文名称	数量
51		CQ202000000	OIL WICK	滑块轴油芯	0.04
52		SM8050502TP	SCREW M5X6	送布大连杆销轴支头螺钉	1
53		21336706	FEED ROD A	送料连杆	1
54		21338207	FEED LINK PIN	送布大连杆销轴	1
55		SD1000801SH	HINGE SCREW D=10 H=8	针杆摆动连杆连接螺钉	1
56		21336300	BACKWARD FEED LEVER SHAFT	倒缝扳手轴	1
57		SS6580752TP	SCREW 1/8-40 L=7	送布牙螺钉	2
58		CS1201010SH	THRUST COLLAR ASM. D=12 W=10	倒缝扳手轴紧圈组件	1
59		CS1201011SH	THRUST COLLAR D=12 W=10	倒缝扳手轴紧圈	(1)
60		SS8660610TP	SCREW 1/4-40 L=6	紧圈螺钉	(2)
61		RE0900000K0	E-RING 9	倒缝扳手轴用开口挡圈	1
62		21388004	REVERSE FEED CONTROL LEVER	倒缝扳手	1
63		SS6120930TP	SCREW 3/16-28 L=9	倒缝扳手螺钉	2
64		22814909	FELT	送料连杆油毡	1
65		WP0621016SH	WASHER	垫圈	1
66		010932	NUT 1/4-40	螺母SM1/4-40	1
67		21364252	FEED BASE ASM.	牙架组件	1
68		020568	FEED SHAFT METAL	送布轴右轴套	1
69		21336003	FEED BASE	牙架	1
70		10107902	FEED BAR FORK	抬牙叉	1
71		B1613563E00D	FEED	送布牙	1
72		SD0900701TP	SCREW	螺钉	1
73		NS6680320SP	NUT 9/32 -28	螺母SM9/32-28	1

6. 旋梭、下轴机构 (Hook shaft & upper feed mechanism)



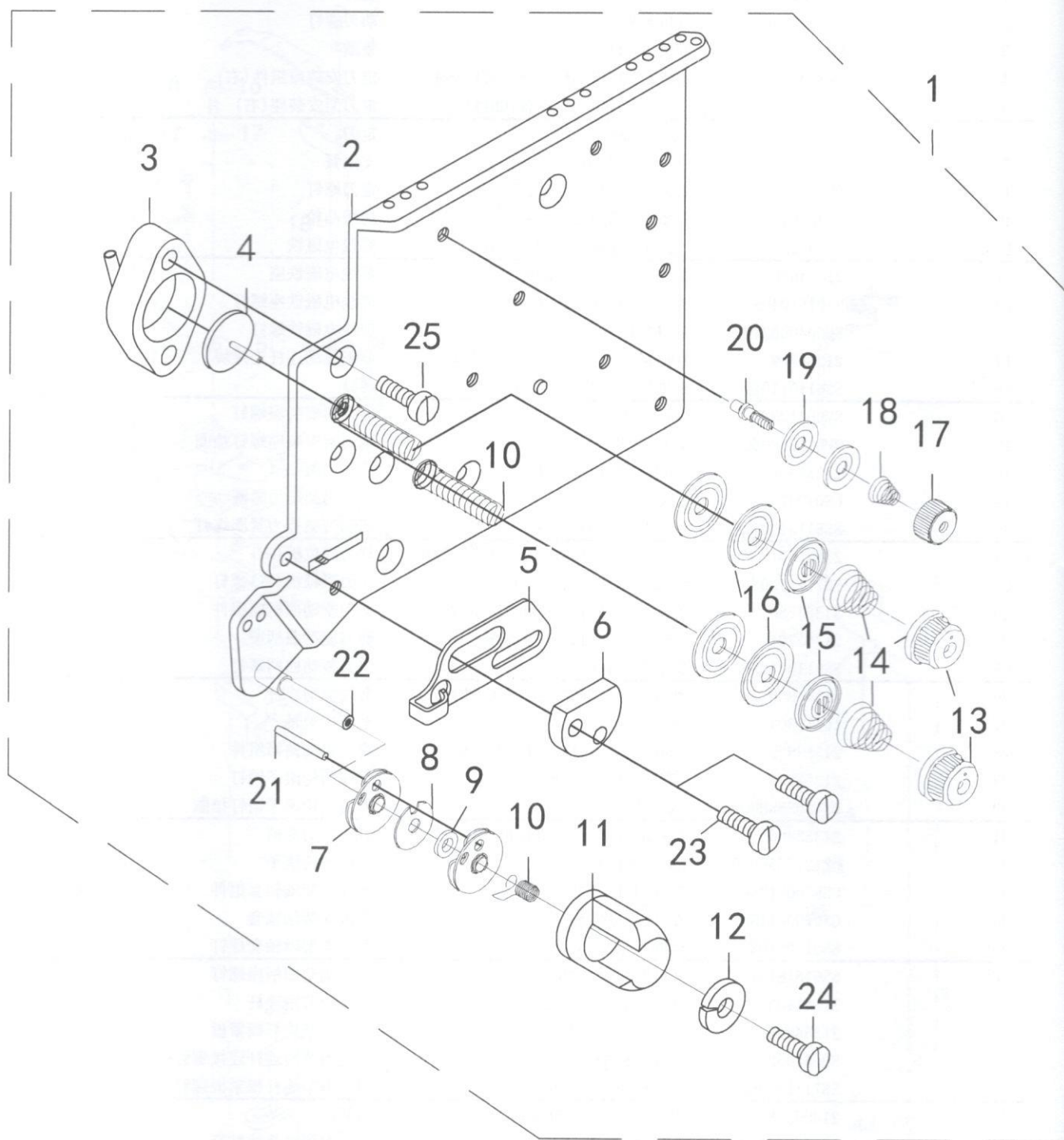
序号	说明	编码及型号	英文名称	中文名称	数量
1	#02	21390000	HOOK SHAFT BASE (RIGHT)	右旋梭架	1
2		B1802563000A	BUSHING ASM. FRONT	梭架左套组件	1
3	#01	21335104	HOOK SHAFT BASE (RIGHT)	右旋梭架	1
4		10112506	THRUST WASHER 0.7	旋梭架上套垫圈	1
5	#02	21334909	INNER HOOK GUIDE LINK	分线勾连杆	1
6	#01	21334909	BOBBIN CASE OPENING LEVER LINK	分线勾连杆	1
7		B1821051000	CRANK SCREW STUD	分线座滚柱螺钉	1
8		CQ202000000	OIL WICK	分线座滚柱螺钉油芯	0.02
9		NS6110420SP	NUT 11/64-40	分线座滚柱螺母	1
10	#02	21335500	GUIDE ARM (FOR THREAD CUTTING)	分线勾座	1
11	#01	B1822563000	BOBBIN CASE OPENING LEVER CRAN	分线勾座	1
12		SS8110422TP	SCREW 11/64-40 L=4	旋梭轴套支头螺钉	2
13		B1823051000	OPENING LEVER CRANK PIN	分线勾连杆销	1
14		SS7111810TP	SCREW 11/64-40 L=18	分线座铰链轴支紧螺钉	1
15		CQ202000000	OIL WICK	分线勾连杆销油芯	0.02
16	#02	21335807	INNER HOOK GUIDE	分线勾	1
17	#01	B1824563000	BOBBIN CASE OPENING LEVER	分线勾	1
18		WP0371016SD	WASHER 3.7X8X1	分线勾垫片	1
19		SS6090810SP	SCREW 9/64-40 L= 7.5	分线勾螺钉	1
20		10111102	THRUST WASHER 0.9	旋梭架上套垫圈	1
21		10112704	THRUST WASHER 1.2	旋梭架上套垫圈	(1)
22	#02	21378401	HOOK SHAFT UPPER METAL	旋梭架上套	1
23	#01	21378500	HOOK SHAFT UPPER METAL	旋梭架上套	1
24		21334701	HOOK SHAFT LOWER METAL	旋梭架下套	1
25		10109908	SADDLE INSTALLING BLOCK UPPER	旋梭架紧固套2	1
26		10112407	SADDLE INSTALLING BLOCK LOWER	旋梭架紧固套1	1
27		SS6153040SP	SCREW 15/64-28 L=30	旋梭架紧固套螺钉	1
28		WP0850002SP	WASHER 8.5X18X1.6	梭架固定垫片	1
29		SM6082502TP	SCREW M8 L=25	梭架固定螺钉	1
30		B1834512000A	OIL ADJUSTING SCREW	油量调节螺钉	1
31		NS6110420SP	NUT 11/64-40	公线座滚线螺母	2
32	#02	SC1510N11	THREAD TRIMMER HOOK ASM.	旋梭	1
33	#01	SC1510N7I	VERTICAL-AXIS SEWING HOOK ASM.	旋梭	1
34		21334800	ALUMINUM BOBBIN WITH KNURL	梭芯	1
54		22611701	PLUNGER BUSHING B	下轴右套	1
36		020666	LOWER SHAFT	下轴	1
37		10111003	THRUST WASHER 1.1	旋梭架上套垫圈	1
38		SS8151150TP	SCREW 15/64-28 L=10.5	支头螺钉	1
39		B18035150A0	BUSHING ASM. INTERMEDIATE	梭架右套组件	1
40		SS8151150TP	SCREW 15/64-28 L=10.5	去头螺钉	1
41		10109700	THRUST WASHER 1.5	旋梭架上套垫圈	1
42		22609804	FEED DRIVING CAM	抬牙凸轮	1
43		SS8110422TP	SCREW 11/64-40 L=4	旋梭轴套支头螺钉	1
44		SS8660530TP	SCREW 1/4-40 L= 4.5	抬牙凸轮螺钉	1
45		B1817051000	HOOK DRIVING SHAFT GEAR SMALL	螺旋小齿轮	1
46		SS8660670SP	SCREW 1/4-40 L= 6.1	旋梭齿轮定位螺钉	1
47		SS8660530TP	SCREW 1/4-40 L= 4.5	抬牙凸轮螺钉	1
48		B1816051000	HOOK DRIVING SHAFT GEAR LARGE	螺旋大齿轮	1
49		SS8660810TP	SCREW 1/4-40 L=8	螺旋大齿轮螺钉	2
50		SS8151150SP	SCREW 15/64-28 L=10.5	支头螺钉	1
51		SQ1110401MZ	CONNECTING SCREW	油管连接小螺钉	2
52		22611909	OIL PUMP SHAFT	油泵轴	1
53		SS8660530TP	SCREW 1/4-40 L= 4.5	抬牙凸轮螺钉	1

7. 切线部分(Thread cutting components)



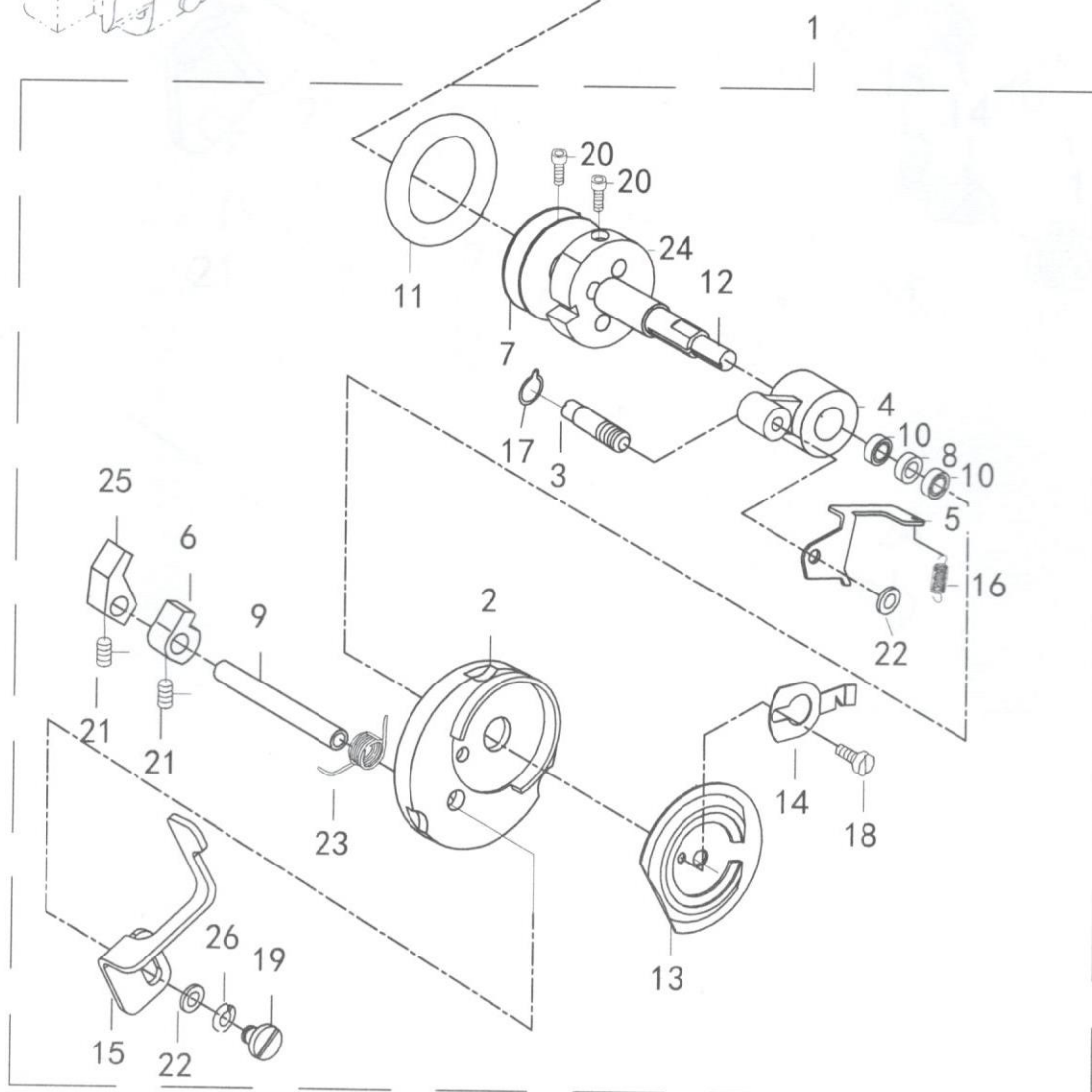
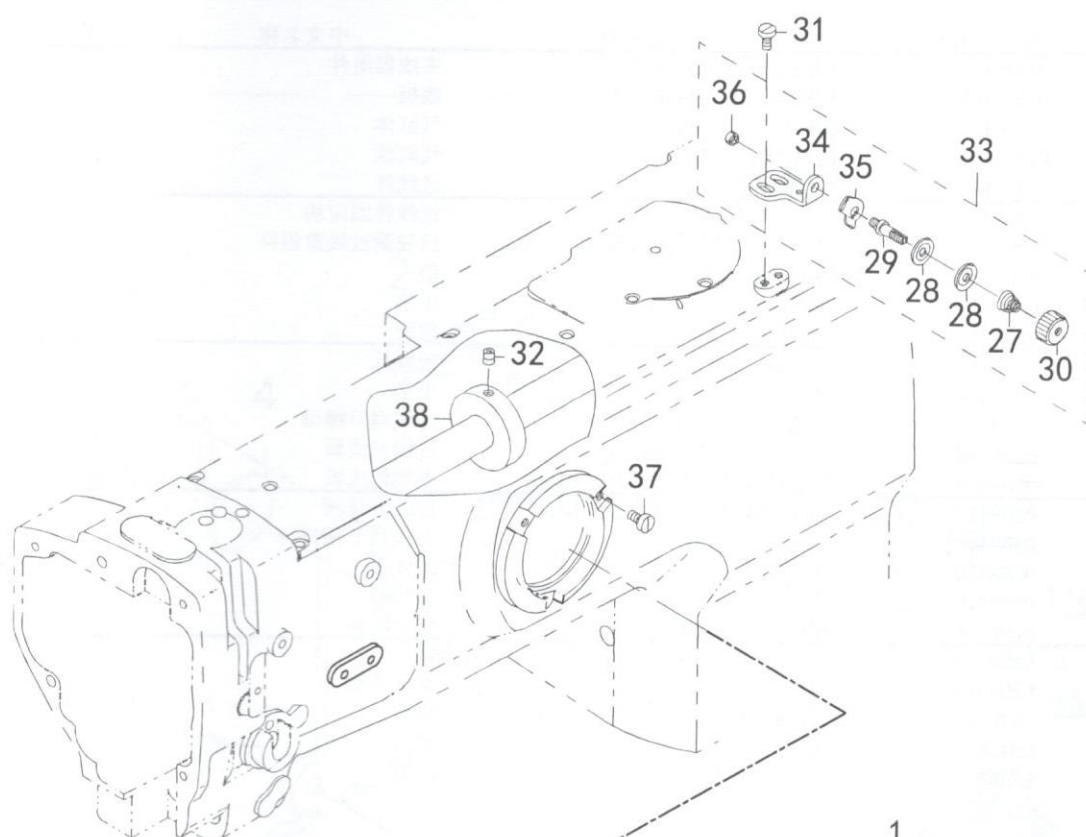
序号	说明	编码及型号	英文名称	中文名称	数量
1		21389200	MOVING KNIFE	动刀	1
2		SM6030802TP	SCREW M3X0.5 L=8	动刀螺钉	2
3		PD3	WASHER M3	垫圈	2
4		21389556	FIXED KNIFE BASE (RIGHT) ASM.	定刀安装座组件(右)	1
5		21389507	FIXED KNIFE BASE (RIGHT)	定刀架安装座(右)	1
6		21389309	FIXED KNIFE	定刀	1
7		21389408	CLAMP SPRING	支架簧	1
8		SS7060610SP	SCREW 3/32-56 L= 5.5	定刀螺钉	4
9		21389911	THREAD TRIMMER CAM	切线凸轮	1
10		21355102	THREAD CUTTING SOLENOID	剪线电磁铁	1
11		21354600	SOLENOID FITTING PLATE	剪线电磁铁座	1
12		SS6151040SP	SCREW 15/64-28 L=10	剪线电磁铁座螺钉	2
13		SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	2
14		21354709	SOLENOID CONNECTING PLATE	剪线驱动连杆连接块	1
15		SS6110710TP	SCREW 11/64-40 L= 6.5	螺钉	2
16		SM6041202TP	SCREW M4X0.7 L=12	定刀架安装座螺钉	2
17		WP0430800SC	WASHER M4	定刀架安装座螺钉垫圈	2
18		21354907	MOVING KNIFE SHAFT	活动刀架	1
19		CS0790731SH	THRUST COLLAR	活动刀架推力紧圈	1
20		SS8110422TP	SCREW 11/64-40 L=4	活动刀架推力紧圈螺钉	2
21		21354501	THREAD CUTTING STOPPER (RIGHT)	动力限位板(右)	1
22		SS7111120SP	SCREW 11/64-40 L=10.5	动力限位板(右)螺钉	1
23		21353750	VERTICAL FITTING BASIS ASM.	剪刀驱动曲柄座组件	1
24		21353701	VERTICAL FITTING BASIS	剪刀驱动曲柄座	1
25		SS8110510SP	SCREW 11/64-40 L=5	剪刀驱动曲柄螺钉	2
26		21354006	THREAD CUTTING DRIVING PLATE	剪线驱动连杆	1
27		10116804	SHAFT	剪线支架轴	1
28		21353859	THREAD CUTTING ROLLER ARM	剪刀驱动曲柄组件	1
29		21353909	CAM ROLLER SHAFT	剪线凸轮滚子销钉	1
30		D2430555B00	SNAP RING	剪线凸轮滚子销钉挡圈	1
31		21353800	THREAD CUTTING ROLLER ARM	剪线驱动曲柄	1
32		D2427555B00B	CAM ROLLER	剪线凸轮滚子	2
33		CS070081BSH	THRUST COLLAR ASM. D=7 W=8	剪线支架轴轴套组件	1
34		CS0700811SH	THRUST COLLAR D=7 W=8	剪线支架轴轴套	1
35		SS8110510SP	SCREW 11/64-40 L=5	剪线支架轴轴套螺钉	2
36		SS6151812TP	SCREW 15/64-28 L=18	剪线驱动曲柄座螺钉	2
37		21354105	CONNECTING PLATE	剪线调节短连杆	2
38		21354204	STOPPING PLATE	剪线调节连杆锁紧板	1
39		SD0640325SP	HINGE SCREW	剪线调节短连杆连接螺钉	2
40		SS7111120SP	SCREW 11/64-40 L=11	剪线调节连杆锁紧板螺钉	2
41		21390208	MAINTENANCE SPRING	扭簧	2
42		K034610160	HOUSING 12P	剪线电磁铁接线柱套	1
43		WP0621016SD	WASHER 6.2X13X1	定刀架安装座(右)螺钉	2
44		THQ6	SPRING WASHER	弹垫	2
45		21389705	ROCKING ARM (RIGHT)	活动刀架传动曲柄(右)	1
46		SS6121610TP	SCREW 3/16-28 L=15.5	传动曲柄夹紧螺钉	1
47		SD0640482SP	HINGE SCREW D= 6.35 H= 4.8	剪线驱动连杆螺钉	1
48		SS6121610TP	SCREW 3/16-28 L=15.5	传动曲柄夹紧螺钉	1
49		SD0640451TP	HINGE SCREW D=6.35 H=4.5	剪线调节连杆螺钉	1
50		SS8660612TP	SCREW 1/4-40 L=6	切线凸轮螺钉	2

8. 夹线机构 (Thread tension components)



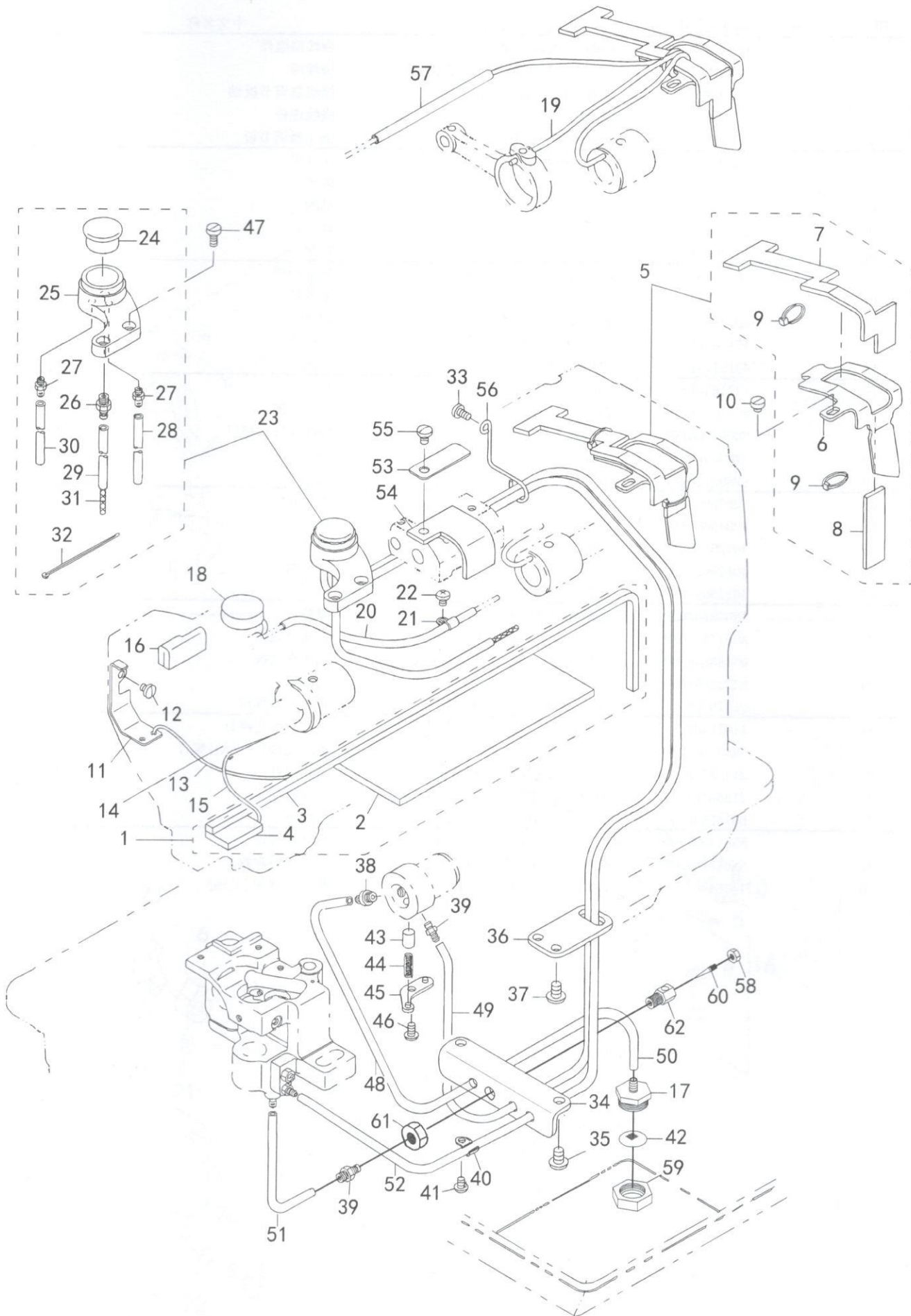
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1		020841	THREAD TENSION ASM.	夹线器组件	1
2		020841A	THREAD POST BASE COMPL.	底板	1
3		020841B	CYLINDER BLOCK	气缸体	2
4		020841C	CYLINDER THIMBLE	气缸顶	2
5		020841D	PASSING PLATE	过线件	1
6		020841E	PASSING PLATE	过线件固定块	1
7		020841F	TAKE-UP SPRING GUIDE DISC ASM	挑线簧过线盘组件	2
8		020841G	PAD	垫	1
9		020841H	PAD	小垫	1
10		020841I	TORSION SPRING	扭簧	2
11		020841J	TORSION SPRING BRACKET	扭簧托	1
12		020841K	PAD	平垫	1
13		020841L	THREAD TENSION NUT	过线调节螺母	2
14		020841M	TENSION SPRING NO.1	过线夹线簧	2
15		020841N	BOBBIN WINDER TENSION DISC	夹线板压板	2
16		020841O	BOBBIN WINDER TENSION DISC	过线夹线板	4
17		020841P	TENSION NUT	夹线调节螺母	2
18		020841Q	TENSION SPRING	夹线簧	2
19		020841R	TENSION DISC	夹线板	2
20		020841S	THREAD TENSION POST B	长过线桩	2
21		020841T	PIN	销	1
22		020841U	AXIS	挑线小轴	1
23		LS4C10	SCREW STUD	螺钉	2
24		LS4C8	SCREW STUD	螺钉	1
25		LS4N6	SCREW STUD	螺钉	4

9. 绕线装置(Lower thread winder mechanism component)



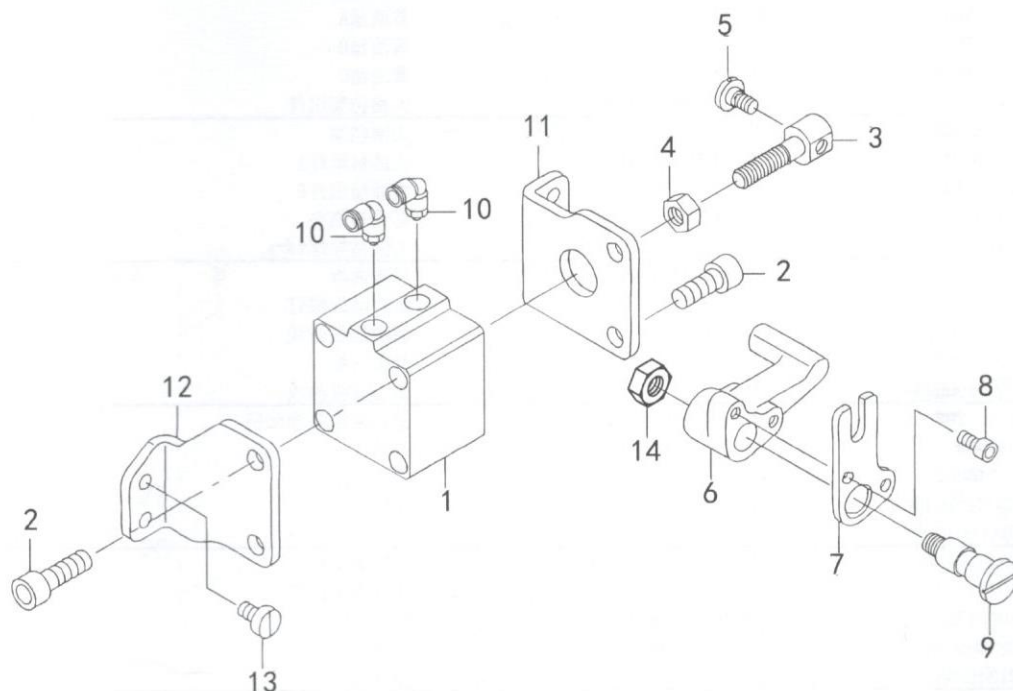
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1		40126355	BOBBIN DEVICE ASM.	绕线器组件	1
2		26260109	BOBBIN FITTING BASIS COMPL.	绕线座	1
3		26260307	ADJUSTING PLATE BEARING	绕线器调节点轴	1
4		26260406	CONNECTING ROD	绕线连杆	1
5		40126594	ADJUSTING PLATE	绕线器调节点板	1
6		26260505	STOP MOVING CARD	止动卡	1
7		40125851	WHEEL SHAPE	轮毂	1
8		26260802	RING	挡圈	2
9		26261008	BEARING	轴	1
10		40126354	BEARING SHAFT	轴承	1
11		26261503	FRICTION RUBBER CIRCLE	摩擦胶圈	1
12		40126550	CENTER BEARING	中心轴	1
13		40125927	RUBBER MAT	胶垫	1
14		40126311	THREAD TRIMMER	断线刀	1
15		40151791	HANDLE	手柄	1
16		13718507	SPRING	拉簧	1
17		RC0560711KP	RING	弹性挡圈	1
18		SM0030601SC	SCREW 3*0.5 L=8	绕线器固定螺钉	3
19		SM6040860TP	SCREW4*8	螺钉	1
20		SM6031202TP	SCREW	螺钉	2
21		SM8050502TP	SCREW	紧定螺钉	1
22		WP0450801SP	FLAT MAT	平垫	2
23		40126549	SPRING	扭簧	1
24		40125928	POSITIONER	定位器	1
25		40125844	LIMITED CARD	限位卡	1
26		WS0451040KP	SPRING WASHER	弹垫	1
27		NS6110310SP	TENSION SPRING NO. 1	过线夹线簧	1
28		D3168555H0B	BOBBIN WINDER TENSION DISC	过线夹线板	2
29		B3214047000	THREAD TENSION POST	过线桩	1
30		21378708	THREAD TENSION NUT	过线调节螺母	1
31		11072402	SCREW	小夹线固定螺钉	2
32		SM8050602TP	SCREW M5 L=6	梭芯绕线轮(上轴)螺钉	2
33		21355755	LOWER THREAD GUIDE ASM.	过线组件	1
34		21355706	FITTING BASE	底线过线架	1
35		D3162555B00	THREAD GUIDE	过线板	1
36		NS6110310SP	NUT 11/64-40	过线桩螺母	1
37		SS6110810TP	SCREW 11/64-40 L=8	绕线器固定螺钉	3
38		10704807	BOBBIN FRICTION WHEEL	梭芯绕线轮(上轴)	1

10. 供油装置 (Lubrication components)



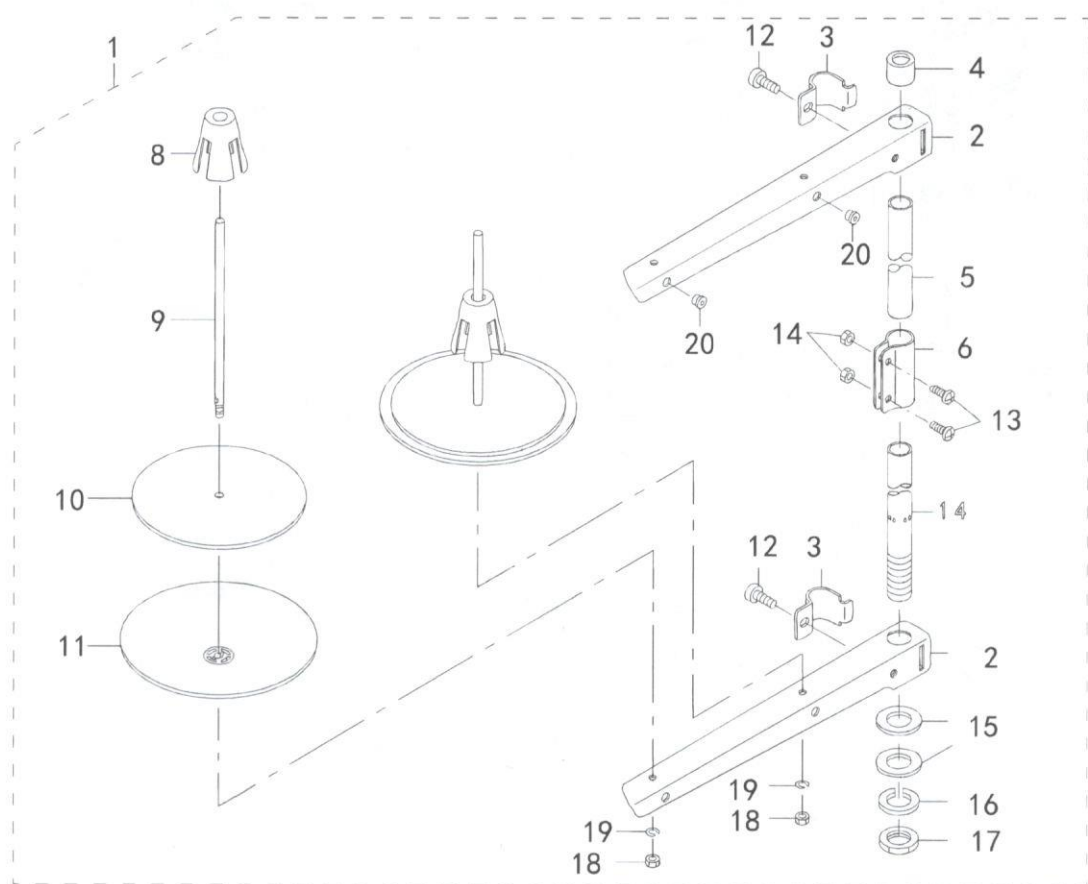
序号	说明	编码及型号	英文名称	中文名称	数量
1		21345756	ARM ONCE THROUGH OIL FELT ASM.	蓄油毡组件	1
2		21345707	ARM ONCE THROUGH FELT A	蓄油毡A	1
3		21345806	FELT B	蓄油毡B	1
4		21345905	FACE ONCE THROUGH FELT	蓄油毡C	1
5		21346358	FELT SUPPORT ASM.	大油毡架组件	1
6		21346309	FELT	大油毡架	1
7		21346507	FEED CHANGE FELT	大油毡组件A	1
8		21346408	FELT	大油毡组件B	1
9		EA9500B0000	CLIP CV-70S	尼龙自锁夹	2
10		SS7110710SP	SCREW 11/64-40 L=4.3	大油毡架螺钉	1
11		21340708	UPPER FEED OIL BAR PLATE	后防油板	1
12		SS7110710SP	SCREW 11/64-40 L=5	后防油板螺钉	1
13		CQ202000000	OIL WICK	后防油板油线	0.2
14		21347000	TAKE-UP OIL PLATE	前防油板	1
15		CQ202000000	OIL WICK	前防油板油线	0.25
16		21347208	TAKE-UP LUBRICATION FELT	前防油板海绵油毡	1
17		021363	OIL FILTER HEAD	滤油头	1
18		21346002	FELT	上轴大油芯	1
19		CQ202000000	OIL WICK	油线	0.2
20		BT0600402EA	OIL TUBE	油管	0.12
21		B3538112000	OIL RETURN TUBE HOLDER	油管固定板	1
22		SS4110615SP	SCREW 11/64-40 L=6	油管固定板螺钉	1
23		40051503	ARM OIL TANK ASM.	储油箱组件	1
24		B3520586000	OIL SIGHT WINDOW	油窗	1
25		21345608	ARM OIL TANK	储油箱	1
26		SQ1110401MZ	CONNECTING SCREW	油管连接大螺钉	1
27		SQ1150451MZ	CONNECTING SCREW	油管连接小螺钉	2
28		23630007	TUBE	油管	0.5
29		23630007	TUBE	油管	0.2
30		23630007	TUBE	油管	0.6
31		CQ202000000	OIL WICK	防油板油线	0.7
32		EA9500B0100	CABLE BAND	尼龙自锁夹	3
33		SS7110830SP	SCREW 11/64-40 L= 7.5	油管支架螺钉	1
34		21345103	LUBRICATION BRACKET	润滑架	1
35		SS4150915SP	SCREW 15/64-28 L=9	螺钉	2
36		21345202	OIL PIPE STAY	油管支板	1
37		SS4150915SP	SCREW 15/64-28 L=9	油管支板螺钉	2
38		40064409	CONNECTION SCREW ASM.	油管连接大螺钉	1
39		SQ1110401MZ	CONNECTING SCREW	油管连接小螺钉	1
40		B3538112000	OIL RETURN TUBE HOLDER	油管固定板	1
41		SS4110615SP	SCREW 11/64-40 L=6	油管固定板螺钉	1
42		021365	FILTER	滤网	1
43		B3534155000	PLUNGER	吸油柱塞	1
44		B1214038000	PLUNGER SPRING	柱塞簧	1
45		B3524552000	PLUNGER THRUST PLATE	柱塞挡板	1
46		SS4110815SP	SCREW 11/64-40 L=8	柱塞挡板螺钉	1
47		SS6111010SP	SCREW 11/64-40 L= 9.5	滤油螺钉	2
48		23630007	TUBE	油管	0.36
49		23630007	TUBE	油管	0.5
50		23630007	TUBE	油管	0.22
51		23630007	TUBE	油管	0.1
52		23630007	TUBE	油管	0.5
53		21338306	LUBRICATION FELT PRESSER	油毡压片	1
54		SS5090610SP	MUTUAL VERTICAL CHANGE FELT	垂直油毡	1
55		SS5090610SP	SCREW 3/16-28 L= 7.0	油毡压片螺钉	1
56		21346606	PIPE SUPPORT	油管支架	1
57		23630007	TUBE	油管	0.22
58		010624	NUT 11/64-40	螺母	1
59		021364	COVER	盖帽	1
60		010623	SCREW	螺钉	1
61		LM8	NUT 8	螺母	1
62		021360	THROTTLE SLEEVE	节流阀套	1

11. 自动抬压脚装置 (Automatic presser lifting mechanism)



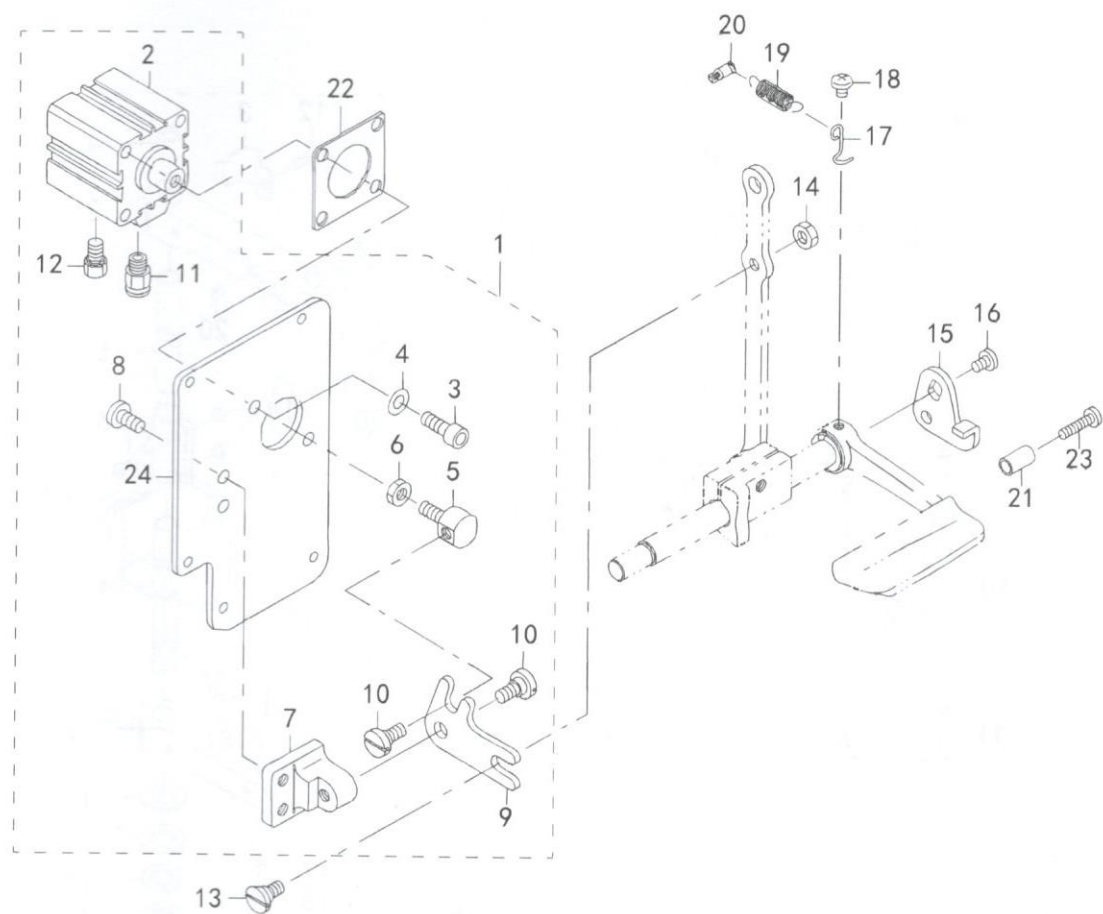
序号	说明	编码及型号	英文名称	中文名称	数量
1		ACQ40*15	AIR CYLINDER	抬压脚气缸	1
2		LS8A20	SCREW M8 L=20	气缸安装螺钉	4
3		21356506	CYLINDER CONNECTING SCREW	抬压脚气缸接头	1
4		NM6080001SE	NUT M8	螺母	1
5		SD0720331SP	HINGE SCREW D= 7.24 H= 3.3	抬压脚气缸接头螺钉	1
6		21356605	LEVER A	气动抬压脚曲柄	1
7		21356803	LEVER B	气动抬压脚拨叉	1
8		LS5A10	SCREW M5X0.8 L=10	拨叉固定螺钉	2
9		21356704A	SHAFT	气动抬压脚曲柄螺钉	1
10		SPL4-01	ELBOW	弯接头	2
11		21356308	CYLINDER STAY (FRONT)	抬压脚气缸安装架 (前)	1
12		21356407	CYLINDER STAY (REAR)	抬压脚气缸安装架 (后)	1
13		SS6151040SP	SCREW 15/64-28 L=10	气缸固定螺钉	4
14		21356704B	NUT 5/16-24T	螺母	1

12. 线架(Thread stand components)



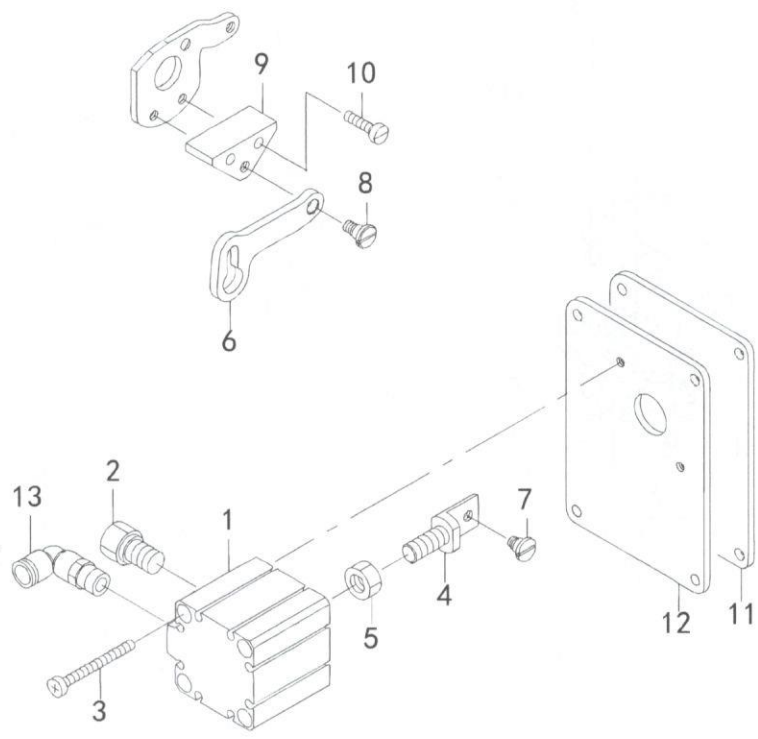
序号	说明	编码及型号	英文名称	中文名称	数量
1		22930358	THREAD STAND ASM.	纱线架	1
2		22931109	SPOOL RETAINER	线轴止动器	〈2〉
3		22931000	SPOOL PIN	插线钉	〈2〉
4		22930903	SPOOL REST CUSHION	线团减震垫	〈2〉
5		22930804	SPOOL REST	线盘	〈2〉
6		SM6061610SC	SCREW M6 L=16	螺钉M6 L=16	〈2〉
7		22930705	THREAD GUIDE ARM JOINT	过线杆组件	〈2〉
8		22931406	SPOOL REST ROD RUBBER CAP	线架杆橡皮帽	〈1〉
9		22930507	SPOOL REST ARM	过线桥	〈2〉
10		22931308	SPOOL REST ROD UPPER	上签架杆	〈1〉
11		22931307	SPOOL REST ROD JOINT	签架杆接头	〈1〉
12		SM4051408SE	SCREW M5 L=14	螺钉M5 L=14	〈2〉
13		NM6050001SE	NUT M5	螺母M5	〈2〉
14		22930309	SPOOL REST ROD LOWER	下签架杆	〈1〉
15		22931208	THREAD GUIDE	剪线杆	〈2〉
16		WS0510002KN	SPRING WASHER	弹簧垫圈	〈2〉
17		NM6050001SE	NUT M5	螺母M5	〈2〉
18		NM6160511SE	NUT M16X1.5	同上M16X1.5	〈1〉
19		WP1612616SE	WASHER 16X30X2.6	弹性垫圈16X30X2.6	〈2〉
20		WS1643202KP	SPRING WASHER	弹簧垫圈	〈1〉

13. 自动倒缝装置(Autimatic back comonents)



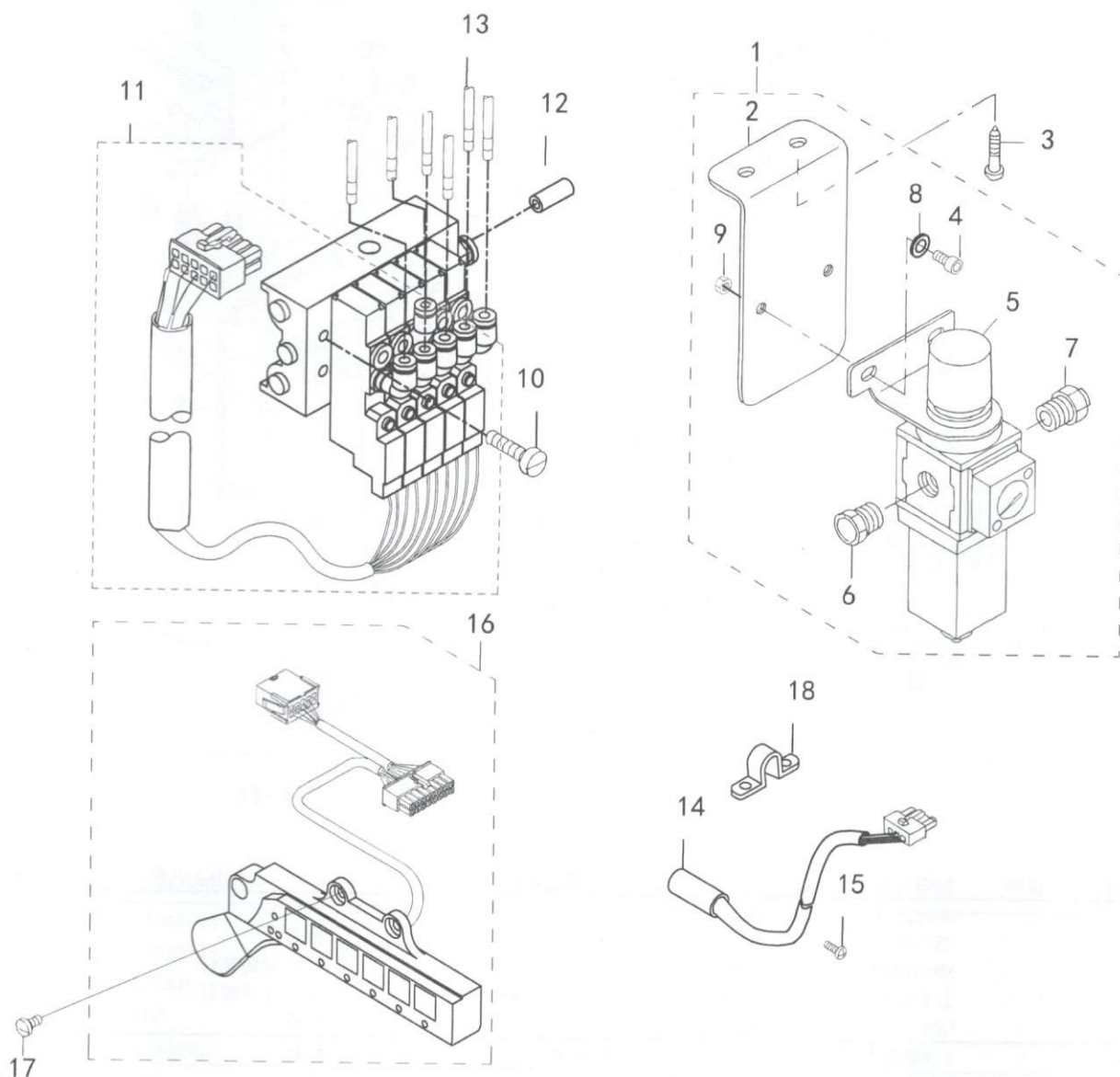
序号	说明	编码及型号	英文名称	中文名称	数量
1		21348958	WINDOW PLATE ASM.	倒缝气缸装置	1
2		SDA32*15	JIG CYLINDER	倒缝气缸	1
3		LS6A16	SCREW M6 L=16	气缸安装螺钉	2
4		PD6	WASHER 6	垫圈	2
5		21348602	CYLINDER CONNECTING SCREW	倒顺针距气缸传动螺钉	1
6		LM6	NUT M6	螺母	1
7		21348503	FITTING BASE	倒缝拨叉座	1
8		SS7151210SP	SCREW 15/64-28 L=12	倒缝拨叉座螺钉	2
9		21348701	BACKWARD FEED LINK	倒缝针距拨叉	1
10		SD0800352SP	HINGE SCREW D= 8 H= 3.5	倒缝针距拨叉传动螺钉	2
11		SPC4-1	HALF UNION	直接头	1
12		PST01	MUFFLER	消音器	1
13		SD0800402TP	HINGE SCREW D= 8 H= 4	倒顺针距拨叉铰链螺钉	1
14		NS6150430SP	NUT 15/64-28	螺母	1
15		22656102	REVERSE FEED LINK (1)	倒缝扳手连接板	1
16		SS7120760SP	SCREW 3/16-28 L= 7.0	倒缝扳手连接板螺钉	1
17		22656003	SPRING SUSPENSION	倒缝扳手拉簧勾	1
18		SS4120615SP	SCREW 3/16-28 L=6	拉簧勾螺钉	1
19		13515606	SPRING	倒缝扳手拉簧	1
20		10120004	SPRING SUSPENSION	拉簧螺钉	1
21		11100500	REVERSE FEED LEVER STOPPER	倒缝扳手限位套	1
22		21349105	CYLINDER PACKING	防油垫	1
23		SS7111810SP	SCREW 11/64-40 L=18	螺钉	1
24		21348909	WIDOW PLATE D	大后窗盖	1

14. DL装置(DL mechanism components)



序号	说明	编码及型号	英文名称	中文名称	数量
1		SDA32*15	JIG CYLINDER	气缸	1
2		PST-01	MUFFLER	消音器	1
3		SM6044002TP	SCREW	气缸安装螺钉	2
4		21438403	CYLYNDER CONNECTING SCREW	控制连接螺钉	1
5		LM8	NUT M8	螺母	1
6		21438502	MUTUAL VERTICAL LINK	连杆	1
7		SD0600403TP	HINGE SCREW	螺钉	1
8		SD0600454TP	SHOULDER SCREW	螺钉	1
9		21438601	MUTUAL VERTICAL LINK SPASER	连接安装座	1
10		SS6111610SP	SCREW 11/64-40 L=16	安装座螺钉	2
11		21437306	WINDOW PLATE E PACKING	油垫	1
12		21437207	WINDOW PLATE F	后窗板	1
13		SPL4-1	ELBOW	弯接头	1

15. 供气装置 (Air mechanism components)



序号	说明	编码及型号	英文名称	中文名称	数量
1		021701	AIR APPARATUS (B) ASM.	供气系统	1
2		021723	MOUNTING PANEL	安装板	1
3		021703	SCREW D=4.1 L=20	木螺钉	2
4		021704	SCREW M6 L=10	螺钉	2
5		021705	FILTER REGULATOR	气源控制及过滤器	1
6		SPC8-01	NIPPLE	接头	1
7		SPL6-01	NIPPLE	接头	1
8		WP0621016SH	FLAT PAD	平垫	2
9		LM6	NUT	螺母	2
10		040151	SCREW	螺钉	3
11		022238	ELECTROMAGNETIC VALVE ASM.	电磁阀组件	1
12		APU0604 L=500	TUBE Φ6	气管	1
13		APU0425 L=500	TUBE Φ4	气管	6
14		021658A	SAFETY SWITCH	安全开关	1
15		SS4110815SP	SCREW	螺钉	2
16		021654	5RANGE SWITCH ASM.	六联按钮组件	1
17		SS7110710SP	SCREW	螺钉	3
18		021726	PIPE CLAMP	安全开关扣	1