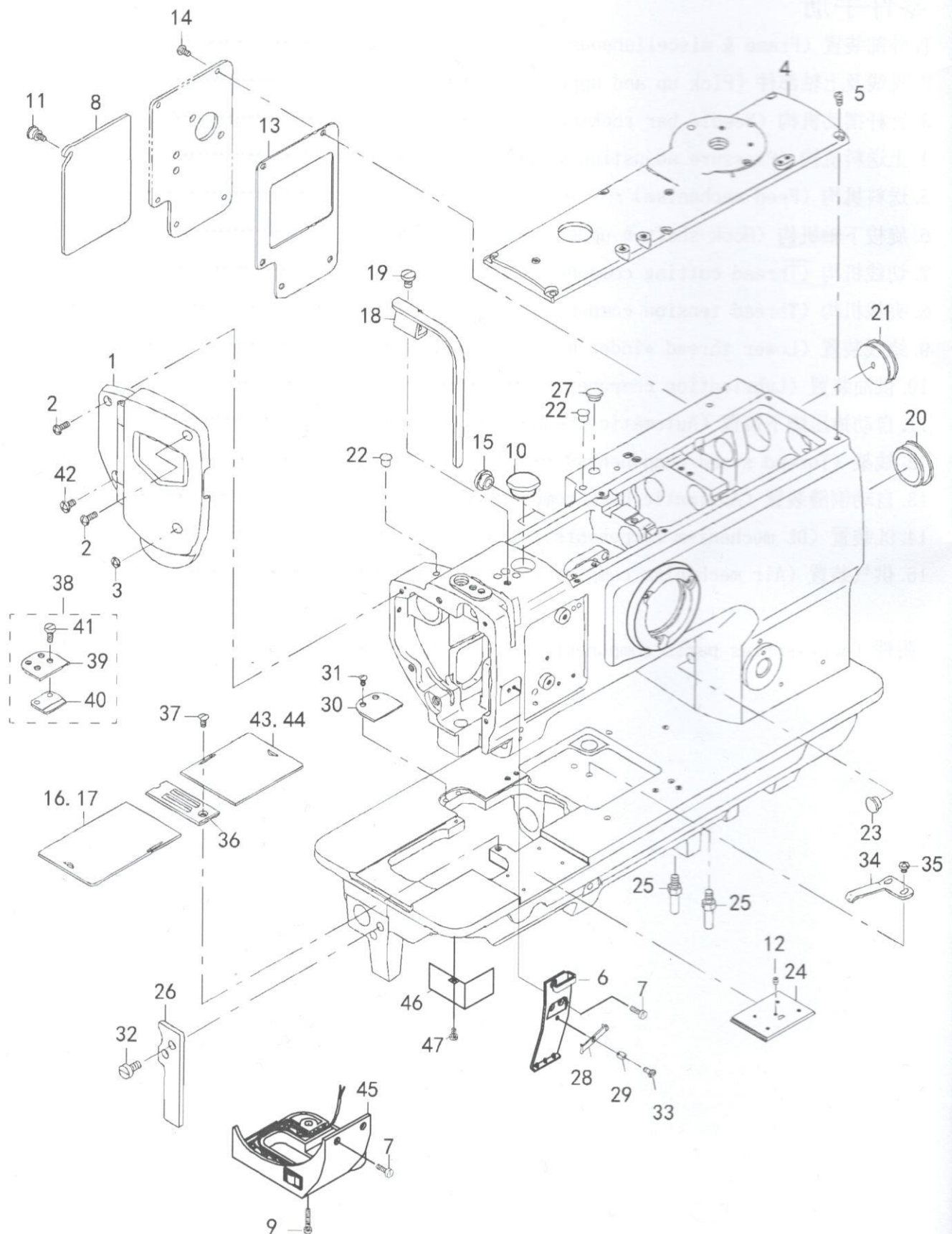
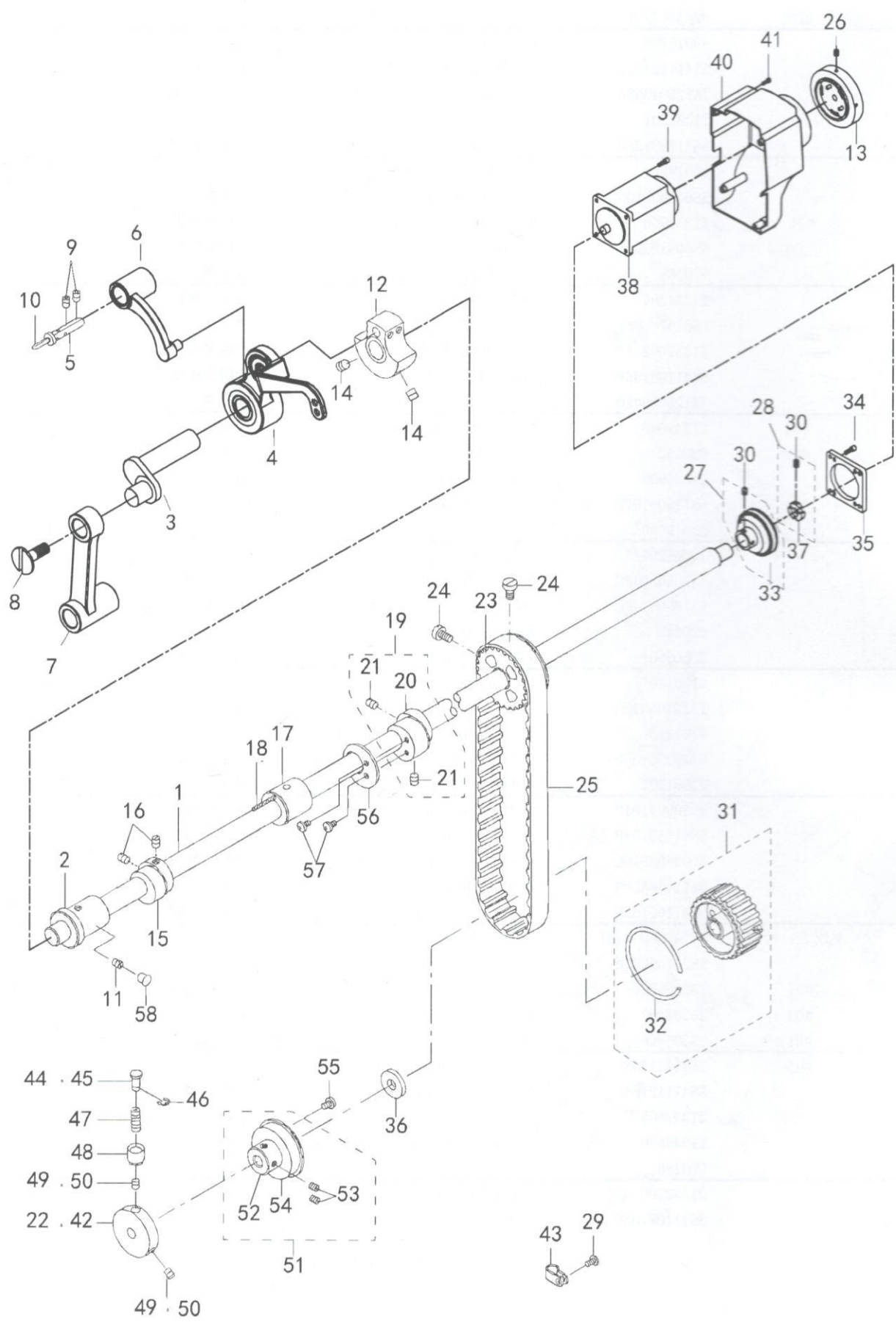


1. 外部装置 (Frame & miscellaneous cover)



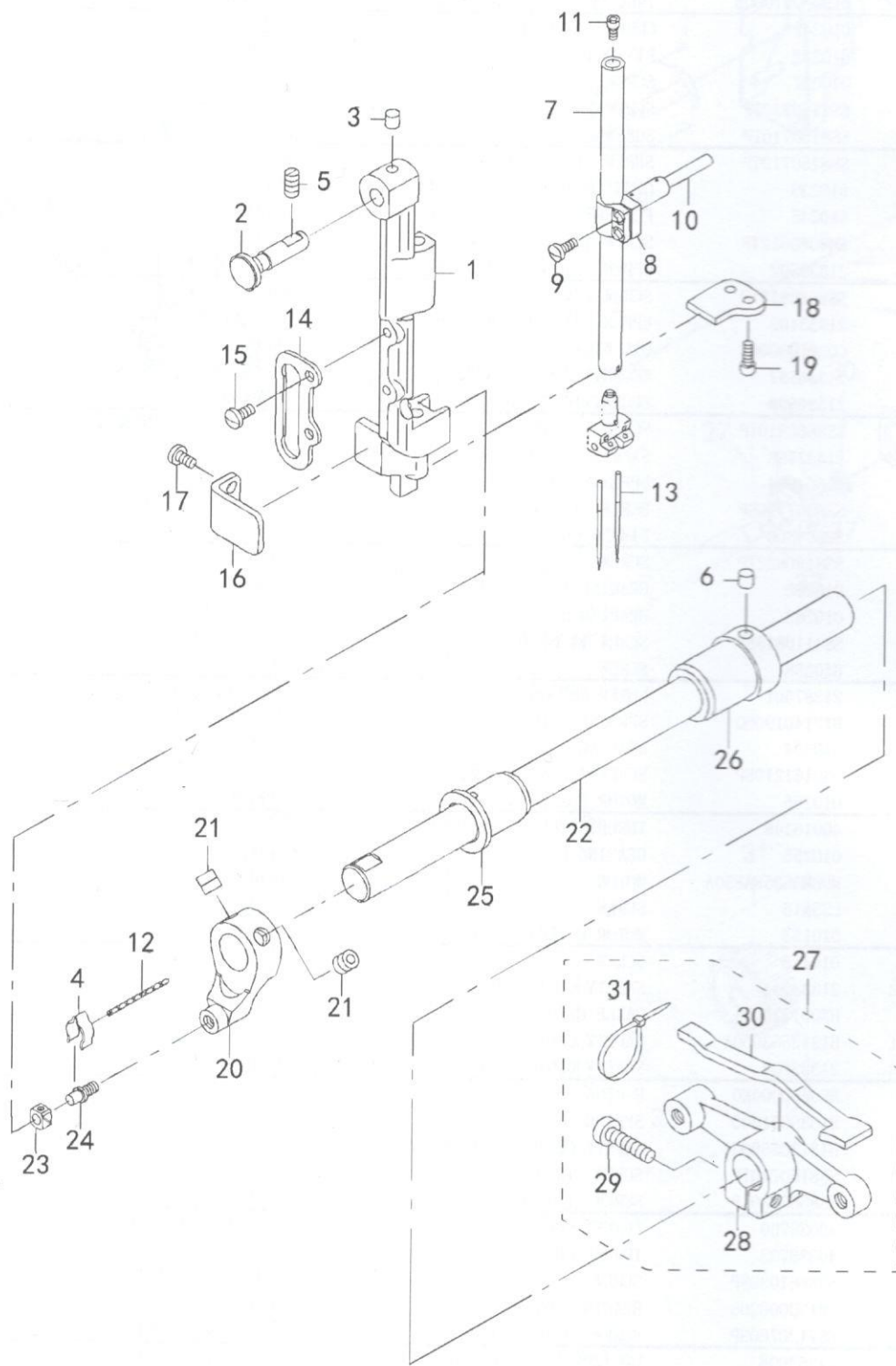
序号	说明	编码及型号	英文名称	中文名称	数量
1		40016798	FACE PLATE ASM.	面板	1
2		SS4111215SP	SCREW 11/64-40 L=12	面板螺钉	2
3		TA1250406RO	LUBRICATION SUPPLEMENT	面板橡皮塞	1
4		21331301	TOP COVER B	上盖板	1
5		SS4110815SP	SCREW 11/64-40 L=8	上盖板螺钉	6
6		020182	THREAD GUIDE PLATE	过线板	1
7	#01	SS05090610SP	SCREW 9/64-40 L=9	过线板螺钉	4
8		21331756	WINDOW PLATE A ASM.	小后窗盖组件	1
9		SS6091022TP	SCREW	针杆架限位板螺钉	2
10		020181	RUBBER PLUG	橡皮塞	1
11		21331202	SETSCREW	后盖板螺钉	1
12		LS514	SCREW	螺钉	1
13		21332002	WINDOW PLATE PACKING B	大后窗盖垫	1
14		SS4110815SP	SCREW 11/64-40 L=8	大后窗盖螺钉	5
15		TA1250504RO	RUBBER PLUG	橡皮塞	2
16	#01	21349600	BED SLIDE(LEFT) A	左推板	1
17	#02	020152	BED SLIDE(LEFT) A	左推板	1
18		21331608	BALANCE COVER	防护罩	1
19		SS7150910TP	SCREW 15/64-28 L=9	防护罩螺钉	1
20		22619100A	CAP	橡皮塞	1
21		10201200A	RUBBER PLUG	橡皮塞	3
22		TA1050504RO	RUBBER PLUG	橡皮塞	1
23		TA1050504RO	RUBBER PLUG	橡皮塞	1
24		020143	Push plate	前推板	1
25		22602601	BED SCREW STUD	底板支撑螺钉	2
26		21361407	BED SUPPORT PLATE	底板支撑板	1
27		TA1050504RO	RUBBER PLUG	橡皮塞	1
28		17912106	NEEDLE THREAD PRESSER PLATE	过线板压板	1
29		B1132521000	THREAD PRESSER PLATE SPRING	过线板压板弹簧	1
30		22651202	AUXILIARY COVER	辅助板	1
31		SS2090710TP	SCREW 9/64-40 L=7.2	辅助板螺钉	2
32		SS6151210SP	SCREW 15/64-28 L=12	底板支撑板螺钉	2
33		SD0380551SL	HINGE SCREW D= 3.80 H= 5.5	过线板螺钉	1
34		B1111563000	BED SLIDE SPRING	右推板托簧	1
35		SS4110515SP	SCREW 11/64-40 L=5	右推板托簧螺钉	2
36	见附表: 针位	ATTACHED LIST	NEEDLE PLATE	针板	1
37		SS2110920TP	SCREW 11/64-40 L=8.5	针板螺钉	2
38	#01	23208556	AUXILIARY COVER ASM.	辅助板组件	1
39	#01	23208507	AUXILIARY COVER	辅助板A	(1)
40	#01	23208606	SLIDING PLATE SUPPORT	辅助板B	(1)
41	#01	SS6111140SP	SCREW 11/64-40 L=11	辅助板组件螺钉	(2)
42		SS4111215SP	SCREW 11/64-40 L=12	面板螺钉	1
43	#02	21349808	BED SLIDE(RIGHT) A	右推板	1
44	#01	21349600	BED SLIDE(RIGHT) A	右推板	1
45		020186	LIGHTING ASSEMBLY	照明组件	1
46		21332200	OIL BAFFLE PLATE	挡油板	1
47		SS4110815SP	SCREW	螺钉	1

2. 挑线及上轴部件 (Pick up and upper shaft components)



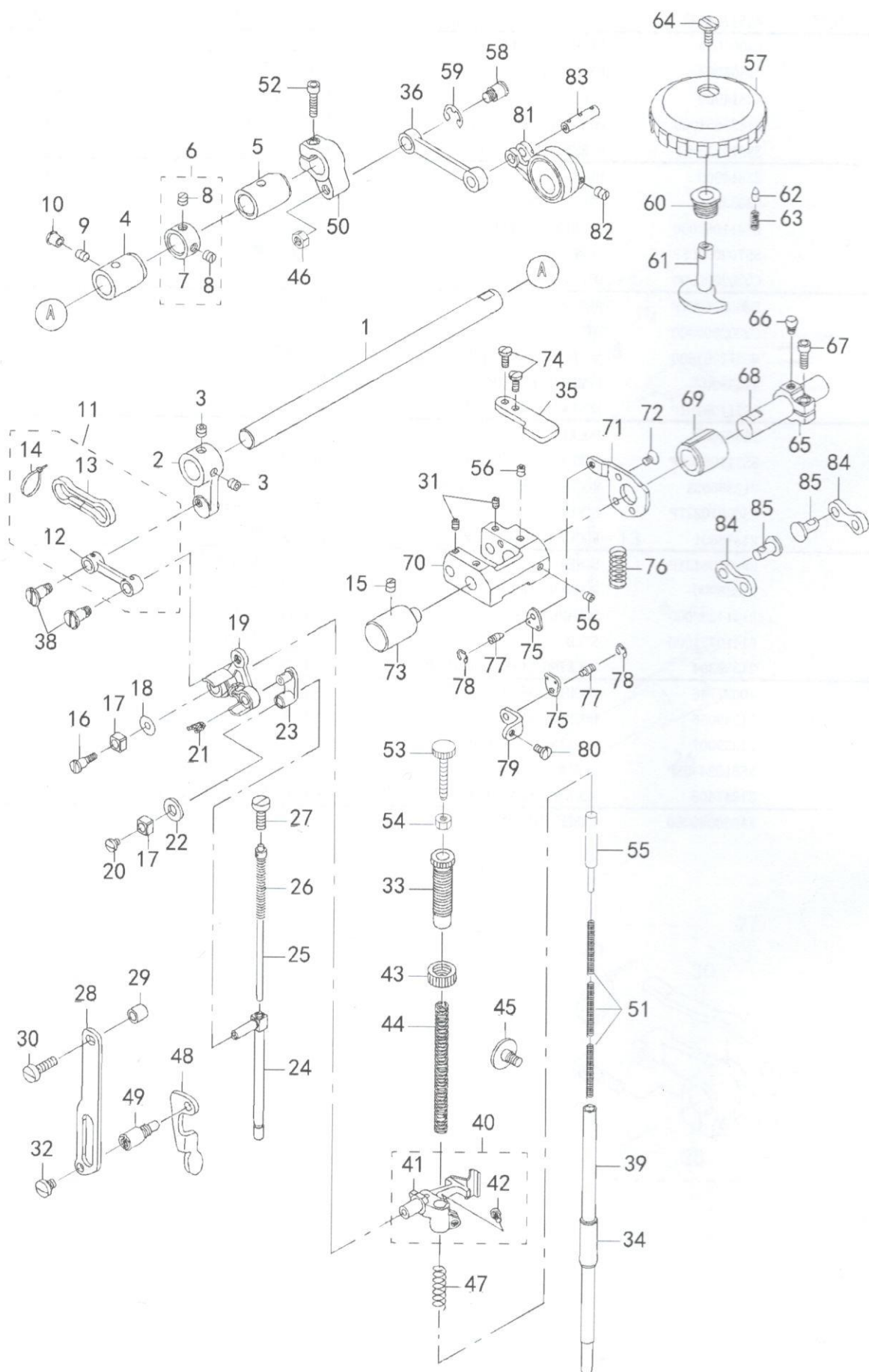
序号	说明	编码及型号	英文名称	中文名称	数量
1		010243	UPPER SHAFT	上轴	
2		21333000	UPPER SHAFT FRONT METAL	上轴左轴套	1
3		010240	CRANK SHAFT	曲轴	1
4		010235	TAKE-UP LEVER	挑线杆	1
5		B1906051000B	TAKE-UP LEVER PIN	挑线杆销	1
6		010241	CURVED CONNETING ROD	弯连杆	1
7		010242	PIN CRANK	针杆曲柄	1
8		010247	SCREW	螺丝	1
9		SS8150822TP	SCREW 15/64-28 L=8	挑线杆销螺钉	1
10		SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	1
11		SS8150710TP	SCREW 15/64-28 L=7	螺钉	3
12		010239	COUNTER WEIGHT (A) (40MM)	针杆曲柄	1
13		010245	FLYWHEEL	皮带轮	1
14		SM8080812TP	SCREW M8X8	螺钉	1
15		21339502	UPPER FEED CAM (3.5)	上送布偏心轮	2
16		SS8660810TP	SCREW 1/4-40 L=8	偏心轮支紧螺钉	1
17		21333109	UPPER SHAFT INNER METAL	上轴中轴套	2
18		CQ202000000	OIL WICK	油线	1
19		21336557	ECCENTRIC CAM A ASM.	下送料偏心轮组件	0.15
20		21336508	ECCENTRIC CAM A	下送料偏心轮	1
21		SS8660810TP	SCREW 1/4-40 L=8	下送料偏心轮支紧螺钉	1
22	#01	21333703	SAFETY CLUTCH DISC	按钮卡轮	2
23		22604904	UPPER SPROCKET	上轴同步带轮	1
24		SS6661110SP	SCREW 1/4-40 L=11	上轴同步带轮支紧螺钉	1
25		22604300	TIMING BELT	同步带	2
26		SS8150822TP	SCREW	螺钉	1
27		010262	BEARING A	轴承A组件	2
28		010263	BEARING B	轴承B组件	1
29		SS4110815SP	SCREW 11/64-40 L=8	电线固定夹螺钉	1
30		010258	SCREW	螺钉	1
31		21387501	LOWER SPROCKET	下轴同步带轮	4
32		B1214019000	SPROCKET RING	下同步带轮环	1
33		010254	BEARING A	轴承A	1
34		SS6151210SP	SCREW 15/64-28 L=12	螺钉	1
35		010256	MOTOR PLATE	电机座	4
36		40016148	THRUST COLLAR B WASHER	胶垫	1
37		010255	BEARING B	轴承B	1
38		MDBMASD58A850A	MOTOR	电机	1
39		LS5A16	SCREW	螺钉	1
40		010153	MOTOR COVER	电机罩	4
41		010426	SCREW	螺钉	1
42	#02	21333901	SAFETY CLUTCH DISC	按钮卡轮	3
43		HX00123000A	CABLE CLIP	电线固定夹	1
44	#01	B1312563000A	SAFETY CLUTCH PUSH BUTTON	按钮	1
45	#02	21333802	SAFETY CLUTCH PUSH BUTTON	按钮	1
46		RE0500000K0	E-RING	开口挡圈	1
47		B1639051000	SPRING	按钮簧	1
48		B1313055000	SAFETY CLUTCH KNOB SLEEVE	按钮架	1
49	#01	SS8150710TP	SCREW 15/64-28 L=7	按钮卡轮支头螺钉	1
50	#02	SS8660530TP	SCREW 1/4-40 L= 4.5	按钮卡轮支头螺钉	2
51		40038700	THRUST COLLAR ASM.	下轴轴承芯棒组件	2
52		40038702	THRUST COLLAR	下轴轴承芯棒	1
53		SS8661030SP	SCREW 1/4-40 L=10	下轴轴承芯棒螺钉	(1)
54		SB120000200	BEARING 20X42	轴承	(2)
55		SS7120760SP	SCREW 3/16-28 L= 7.0	下轴轴承固定螺钉	1
56		21353008	HORIZONTAL FEED CAM COVER	下送料偏心轮压板	2
57		SS7110710SP	SCREW 11/64-40 L=7	下送料偏心轮压板螺钉	1
58		TA0750704R0	RUBBER PLUG	胶垫	2
					1

3. 针杆摆动装置 (Needle bar rocking)



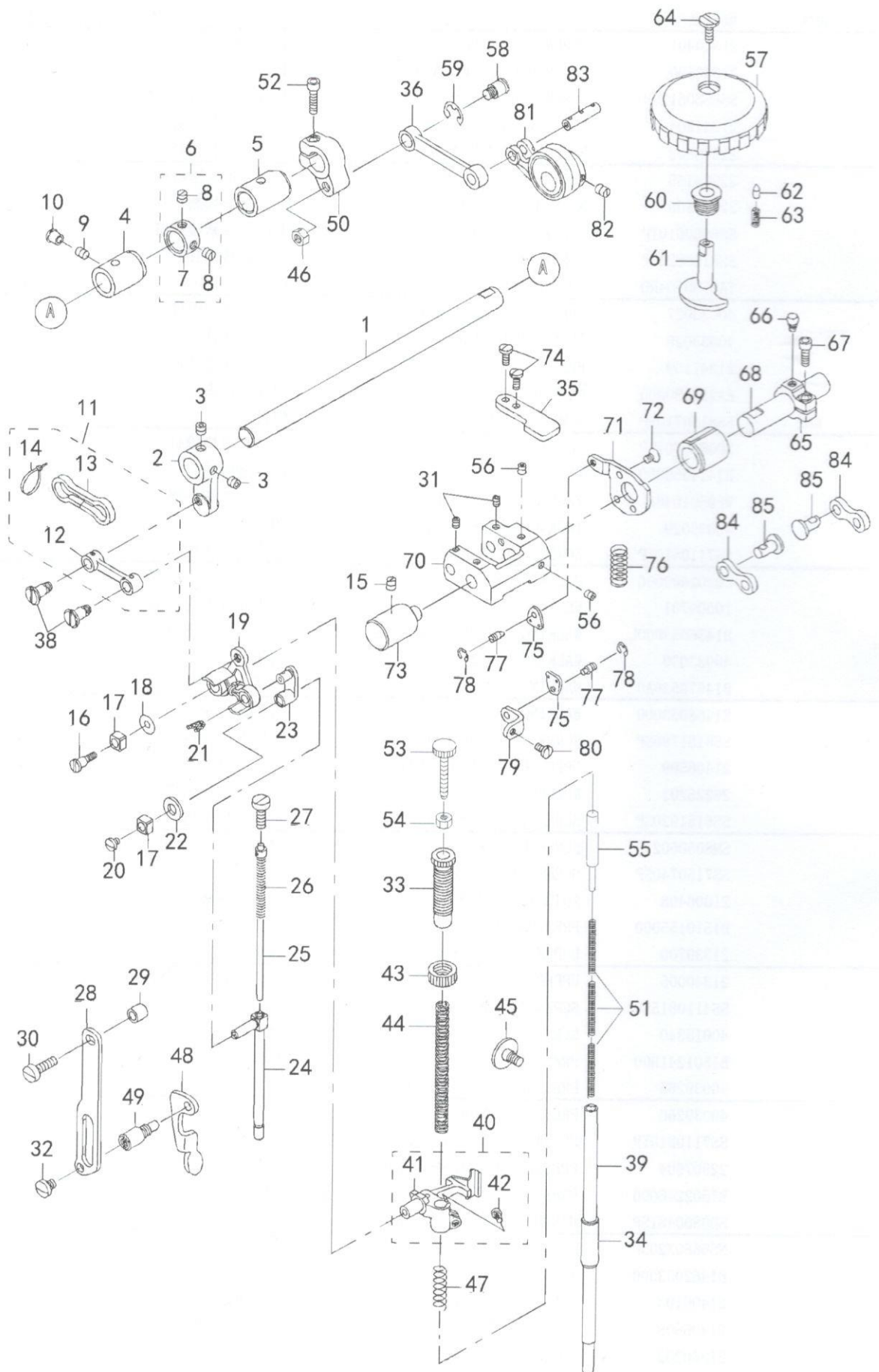
序号	说明	编码及型号	英文名称	中文名称	数量
1		23002009	NEEDLE BAR FRAME	针杆架	1
2		21405204	HINGE STUD	针杆架铰链轴	1
3		22814909	FELT	针杆架油毡	1
4		B1437051000	OIL WICK RETAINER	针杆摆动曲柄油线夹簧	1
5		SS8151150TP	SCREW 15/64-28 L=10.5	针杆架销螺钉	1
6		22814909	FELT	油芯	1
7		030339	NEEDLE BAR	针杆	1
8		B1411057000	NEEDLE ROD HOLDER	针杆接头	1
9		SS7090910SP	SCREW 9/64-40 L= 8.5	针杆接头螺钉	1
10		CQ202000000	OIL WICK	油芯	0.04
11		SM6030602TP	SCREW M3X0.5 L=6	螺钉	1
12		CQ202000000	OIL WICK	油芯	0.05
13		MC372001600	NEEDLE SY3355 160	机针 SY3355 160	2
14		41438007	UPPER FEED BAR GUIDE	防震板	1
15		SS7110910TP	SCREW 11/64-40 L= 8.5	防震板螺钉	2
16		21388400	ROCKING BASE GUIDE	角板	1
17		SS7110830SP	SCREW 11/64-40 L= 7.5	角板螺钉	2
18		21338603A	ROCKING BASE GUIDE (B)	针杆架限位板	1
19		SS6091022TP	SCREW	针杆架限位板螺钉	2
20		21338801	ROCKING FRONT ARM	针杆摆动曲柄	1
21		SM8080812TP	SCREW	针杆摆动曲柄螺钉	2
22		21338900	ROCKING SHAFT	针杆摆动轴	1
23		B1414232000	SQUARE BLOCK	针杆摆动滑块	1
24		B1410771000	STUD	针杆摆动滑块锁销	1
25		21339304	ROCKING SHAFT FRONT METAL	针杆摆动轴左轴套	1
26		40027746	BUSHING REAR	针杆摆动轴右轴套	1
27		21339056	ROCKING REAR ARM ASM.	针杆摆动(送布)曲柄组件	1
28		21339007	ROCKING REAR ARM	针杆摆动(送布)曲柄	1
29		SS6152440SP	SCREW 15/64-28 L=23.5	针杆摆动(送布)曲柄螺钉	-1
30		21347406	ROCKING REAR ARM FELT	针杆摆动(送布)曲柄油毡	1
31		EA9500B0000	CABLE BAND	线卡	2

4. 上送料机构 (Pressure adjusting & upper feed mechanism)



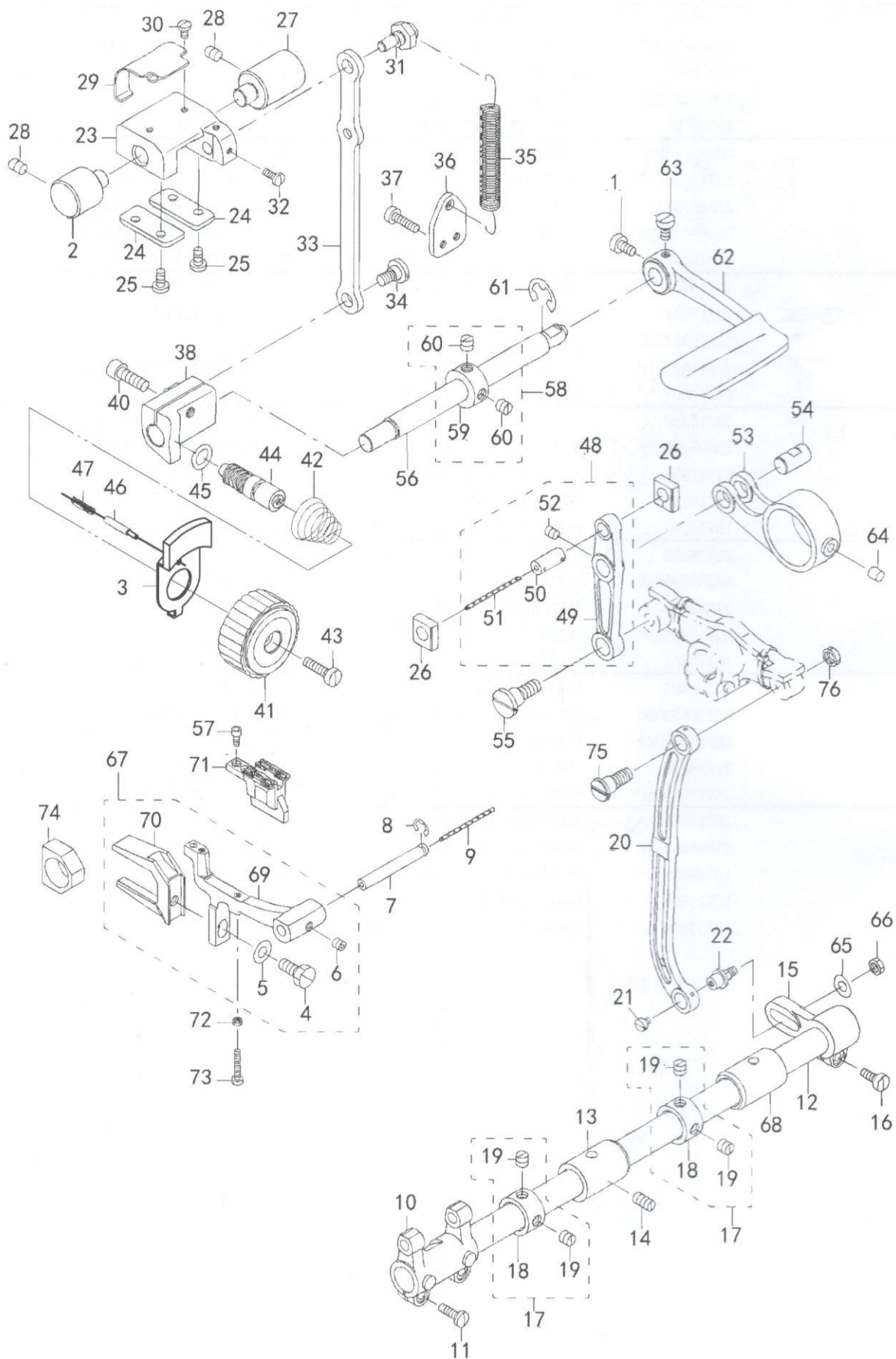
序号	说明	编码及型号	英文名称	中文名称	数量
1		21340401	UPPER FEED SHAFT	上送布轴	1
2		21340500	UPPER FEED FRONT ARM	上送布轴曲柄	1
3		SS8660612TP	SCREW 1/4-40 L=6	上送布轴曲柄支头螺钉	2
4		21341904	FRONT METAL	上送布轴左轴套	1
5		21378302	FEED SHAFT METAL	上送布轴右轴套	1
6		22904155	MAIN SHAFT THRUST COLLAR ASM.	上送布轴紧圈组件	1
7		22904106	MAIN SHAFT THRUST COLLAR	上送布轴紧圈	-1
8		SS8660610TP	SCREW 1/4-40 L=6	上送布轴紧圈螺钉	2
9		SS8150822TP	SCREW 15/64-28 L=7	轴套支紧螺钉	1
10		TA0750704RO	RUBBER PLUG	橡皮塞	1
11		40033027	UPPER FEED LINK ASM.	上送料连杆组件	1
12		40033026	UPPER FEED LINK	上送料连杆	-1
13		21347109	FELT	上送料连杆油毡	-1
14		EA9500B0000	CLIP CV-70S	尼龙自锁夹	-2
15	#02	SS8150710SP	SCREW 15/64-28 L=7	螺钉	1
16		SD0640701SP	SCREW	抬压脚滑块螺钉	1
17		B1414555000	SLIDE BLOCK	抬压脚滑块	2
18		WP0501046SC	WASHER 5 X 13 X 1	抬压脚滑块垫圈	1
19		40033029	TRIANGULAR LEVER ASM.	角形连杆	1
20		SS7110510SP	SCREW 11/64-40 L=5	防震滑块螺钉	1
21		CQ202000000	OIL WICK	油芯	0.02
22		10509701	FELT	角形连杆小连接油毡	1
23		B1456053000L	WALKING BAR DRIVING LINK	角形连杆小连接	1
24		40033030	WALKING BAR A	内压紧杆	1
25		B14670530A0	WALKING BAR ASM.	内压脚弹簧杆	1
26		B1468053000	WALKING BAR SPRING	内压脚弹簧	1
27		SS6151780SP	SCREW 15/64-28 L=17.0	内压紧杆螺钉	1
28		21406509	UPPER FEED GUIDE PLATE	抬压脚导轨	1
29		26225201	ROLLER	抬压脚导轨垫圈	
30		SS6151920SP	SCREW 15/64-28 L=19.0	抬压脚导轨螺钉(上)	1
31		SM8050602TP	SCREW M5 L=6	螺钉	2
32		SS7150740SP	SCREW 15/64-28 L=7	螺钉	1
33		21006408	ADJUST SCREW A	调压大螺杆	1
34		B1510155000	PRESSER BAR LOWER BUSHING	压紧杆轴套	1
35		21339700	UPPER FEED STOPPER PLATE	挡板	1
36		21340005	UPPER FEED LINK (B)	压脚交替提升曲柄连杆	1
37		SS4110815SP	SCREW 1/4-40 L=8	螺钉	2
38		40018340	SCREW	螺钉	2
39		B1501241H00	PRESSER BAR	压紧杆	1
40		40039265	PRESSER BAR HOLDER A ASM.	压紧杆夹头组件	1
41		40039266	PRESSER BAR HOLDER A	压紧杆夹头	1
42		SS7110910TP	SCREW 11/64-40 L= 8.5	压紧杆夹头螺钉	1
43		22907604	PRESSER SPRING REGULATOR NUT	调压螺帽	1
44		B1502246000	PRESSER SPRING	调压簧	1
45		SD0800481SP	HINGE SCREW D= 8 H= 4.9	压紧杆夹头限位螺钉	1
46		NS6680320SP	NUT 9/32-28	螺母	1
47		B1462053000	THREAD RELEASE SPRING	压紧杆夹头弹簧	1
48		21406103	PRESSER LIFTER LEVER	压脚扳手	1
49		21406608	GUIDE PLATE SPACER	压脚扳手螺钉	1
50		21340302	UPPER FEED REAR ARM (B)	压脚交替提升曲柄	1

4. 上送料机构 (Pressure adjusting & upper feed mechanism)



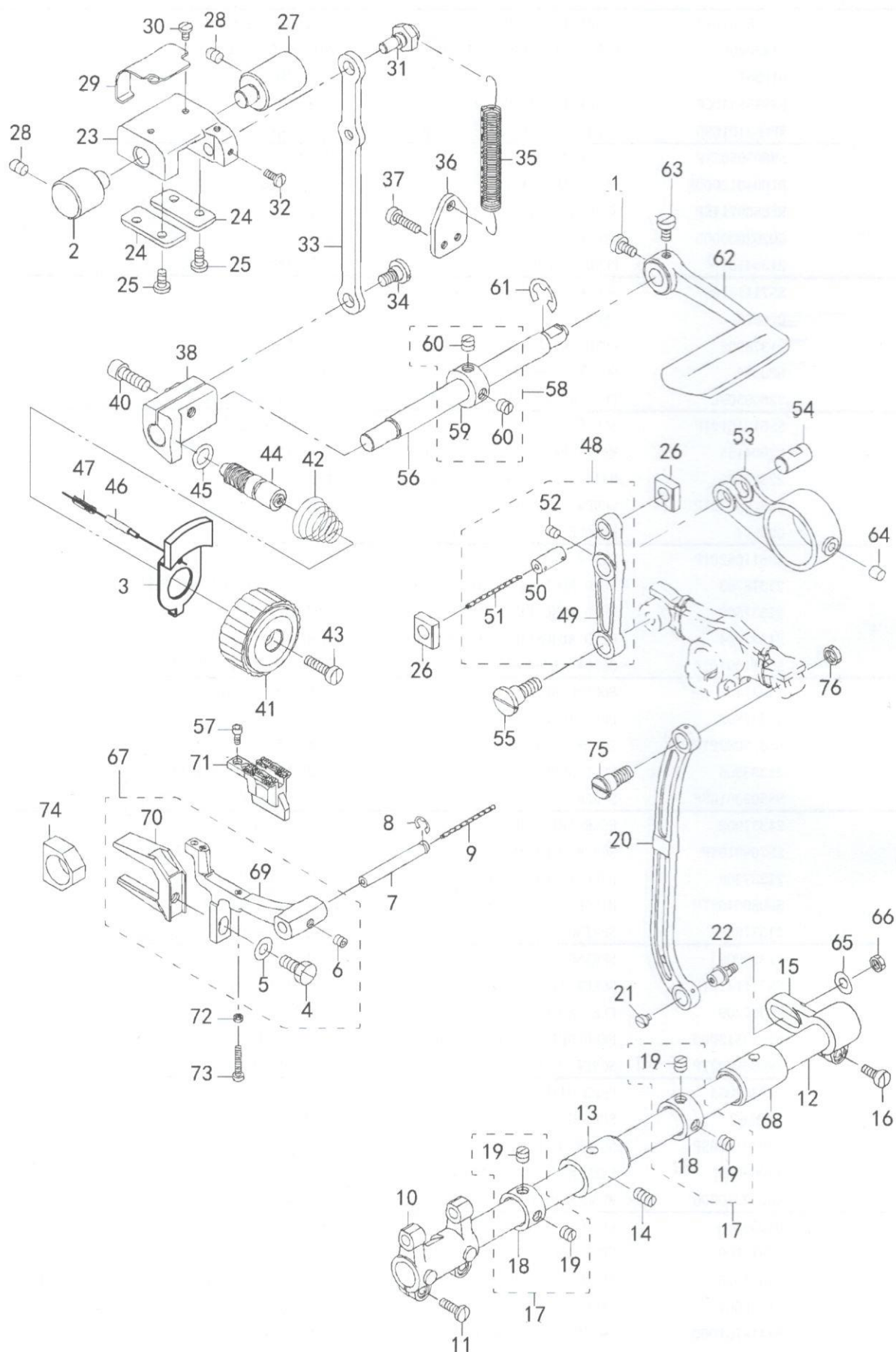
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51		21006002	ADJUST SPRING B	弹簧	3
52		SM6052002TP	SCREW M5 L=20	压脚交替提升曲柄并紧螺钉	1
53		21006507	ADJUST SCREW B	调压小螺杆	1
54		NS6110530SP	NUT 11/64-40	螺母11/64-40	1
55		40072709	SPRING SUPPORT SHAFT ASM.	调压导杆	1
56		SM8050602TP	SCREW M5 L=6	螺钉	2
57		10774354	UPPER AND LOWER DIAL ASM.	压脚胶替提升调节盘组件	(1)
58		21048707A	HINGE SCREW	压脚交替提升曲柄连杆螺钉	1
59		RE0800000K0	E-SHAPED SNAP RING (8MM)	压脚交替提升曲柄连杆挡圈	1
60		10715100	VERTICAL DIAL SHAFT BUSHING	压脚调节凸轮轴套	1
61		10715001	VERTICAL ADJUSTING CAM	压脚交替提升调节凸轮	1
62		10715704	VERTICAL DIAL PIN	压脚交替提升调节盘止动销	1
63		B152652700G	SPRING	止动弹簧	1
64		SS6110630TP	SCREW 11/64-40 L=6	压脚交替提升调节凸轮螺钉	1
65		21341607	VERTICAL ADJUSTING ARM	压脚交替提升调节曲柄	1
66		10715308	PIN	压脚交替提升调节曲柄销	1
67		SM6051402TP	SCREW M5X0.8 L=14	压脚交替提升调节曲柄螺钉	1
68		21341508	VERTICAL CHANGE BASE SHAFT	压脚交替提升轴	1
69		10718203	FEED SHAFT FRONT METAL	压脚交替提升轴套	1
70		10714202	VERTICAL CHANGE BELT	压脚交替提升变动曲柄	1
71		21438106	STOPPER PLATE B	支架板	1
72		SM1050801SR	SCREW M5 L=8	上送料弹簧支架螺钉	1
73		21337803	FEED ADJUSTING BASE SUPPORT	变动曲柄轴	1
74		SS4110815SP	SCREW	挡板螺钉	2
75		10713501	SPRING HOOK	曲柄拉簧支板	2
76		10716504	VERTICAL SHAFT SPRING	曲柄拉簧	1
77		B3416552000	CONNECTING ROD HINGE SCREW	簧板连接铰接螺栓	2
78		RE0500000K0	E-RING	开口挡圈	2
79		21339809	UPPER FEED DOG SPRING HOOK	上送料限位簧板	1
80		SS7110830SP	SCREW 11/64-40 L= 7.5	上送料限位簧板螺钉	1
81		10713766	ECCENTRIC ROD (SET)	压脚交替提升大连杆	1
82		SS8660810TP	SCREW 1/4-40 L=8	偏心轮螺钉	2
83		10713808	CONNECTION LINK PIN B	压脚交替提长连杆销	1
84		10714509	CONNECTION LINK B	曲柄短连杆	2
85		10714608	CONNECTION LINK B SUPPORT PIN	曲柄短连杆销	2

5. 送料机构 (Feed mechanism)



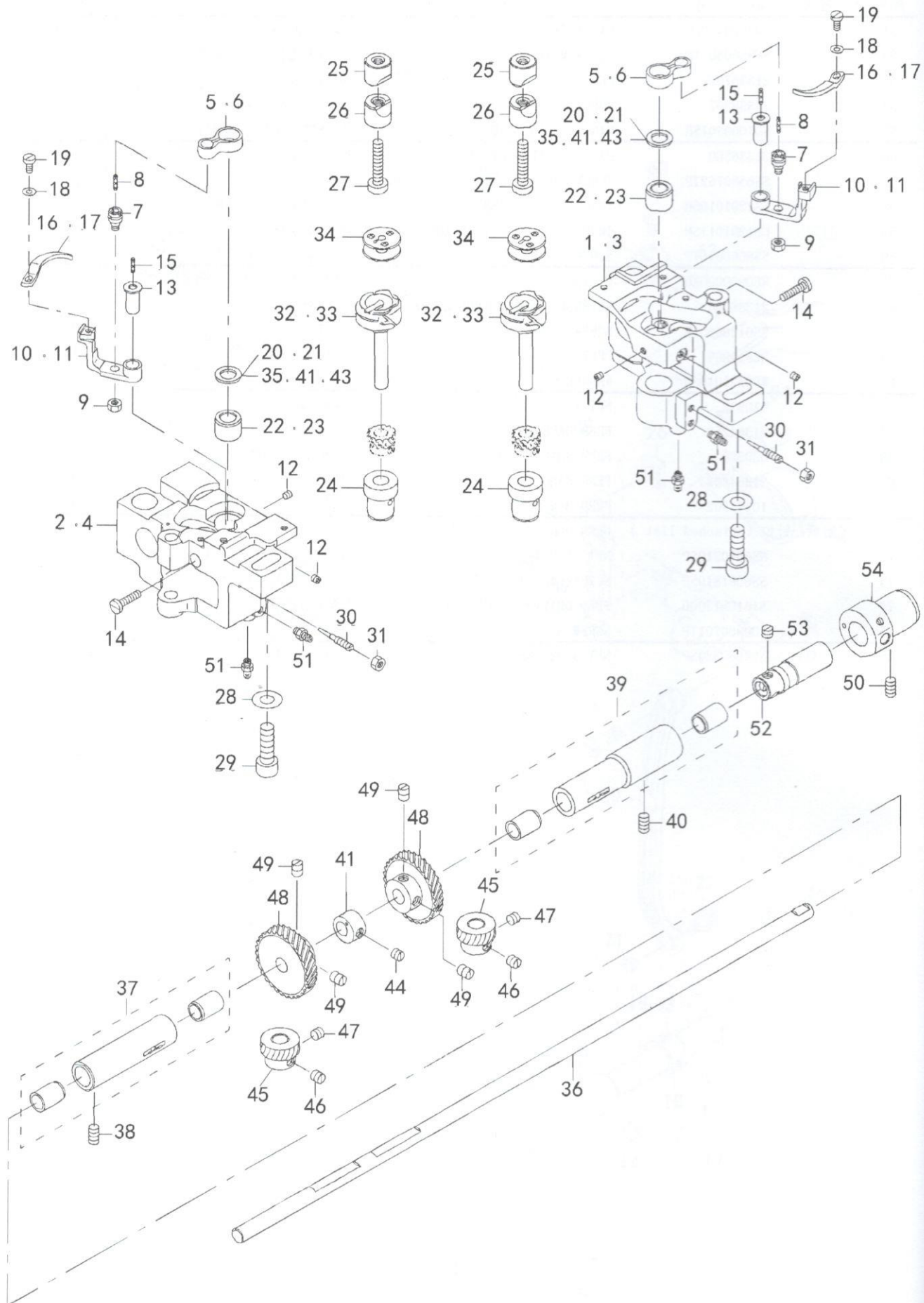
序号	说明	编码及型号	英文名称	中文名称	数量
1		SS7150910TP	SCREW 15/64-28 L=9	螺钉15/64-28 L=9	1
2		21430400	FEED ADJUSTING BASE SUPPORT	送料调节座支架（短）	1
3		010561	BOTTON	离合按钮	1
4		SS9151440CP	SCREW 15/64-28 L=14	抬牙叉螺钉	(1)
5		WP0621016SD	WASHER 6.2X13X1	抬牙叉垫圈	(1)
6		SM8050502TP	SCREW M5 L=5	牙架螺钉	(1)
7		B1604012000A	FEED BAR SHAFT	牙架曲柄螺钉	1
8		RE0500711KP	SNAP RING 5	挡圈	1
9		CQ202000000	OIL WICK	油芯	0.14
10		21364104	FEED ROCKER	牙架曲柄	1
11		SS7111410SP	SCREW 11/64-40 L=14	牙架曲柄螺钉	2
12		020573	FEED ROCK SHAFT	送布轴	1
13		21378302	FEED SHAFT METAL	送布轴左、右轴套	1
14		020514	SCREW 11/64-40 L=8.5	螺钉	2
15		22609309L	FEED ROCKER SHAFT CRANK	可调送布摇臂曲柄	1
16		SS6121610TP	SCREW 3/16-28 L=15.5	送布右曲柄螺钉	1
17		22904155	MAIN SHAFT THRUST COLLAR ASM.	紧圈组件	2
18		22904106	MAIN SHAFT THRUST COLLAR	紧圈	(1)
19		SS8660610TP	SCREW 1/4-40 L=6	紧圈螺钉	(2)
20		020574	NEEDLE BAR FRAME ROD	送布长连杆	1
21		SS6110520TP	SCREW 11/64-40 L=4.5	螺丝	1
22		21378203	FEED ROCK SHAFT HINGE SCREW	送步驱动曲柄连杆铰链螺钉	1
23		21337506	FEED ADJUSTING BASE	针距调节曲柄	1
24		21337704	FEED ADJUSTING BASE COVER	针距调节滑块压板	2
25		SS7110910TP	SCREW 11/64-40 L= 8.5	针距调节滑块压板螺钉	4
26		21337407	SQUARE BLOCK	针距调节曲柄滑块	2
27		21337803	FEED ADJUSTING BASE SUPPORT	针距调节曲柄轴	2
28		SS8150822TP	SCREW 15/64-28 L=8	支紧螺钉	2
29		21338306	FELT SUPPORT	针距调节曲柄油毡压板	1
30		SS5090610SP	SCREW 9/64-40 L=6	针距调节曲柄油毡压板螺钉	2
31		21337902	ECCENTRIC PIN	针距调节偏心销轴	1
32		SS709010TP	SCREW 9/64-40 L= 8.5	针距调节偏心销轴支头螺钉	2
33		21337308	FEED ADJUSTING ROD	针距调节连杆	1
34		SD0800402TP	HINGE SCREW D= 8 H= 4	针距调节连杆螺钉	1
35		21337605	SPRING	针距调节曲柄拉簧	1
36		21338009	SPRING HOOK	针距调节曲柄拉簧架	1
37		SS7111410TP	SCREW 11/64-40 L=16	针距调节曲柄拉簧架螺钉	2
38		21337209	FEED ADJUSTING A	针距摆杆	1
39		B1610512000	FEED DRIVING SLIDE BLOCK	送布凸轮滑块	1
40		SM6061802TP	SCREW M6 L=18	送布凸轮滑块螺钉	1
41		21336805A	FEED DIAL A	针距标盘	1
42		010562	SPRING	弹簧	1
43		SS6121860SP	SCREW 3/16-28 L=18	针距标盘螺钉	1
44		11009909	FEED REGULATOR SCREW	针距调节螺栓	1
45		RO092270200	RUBBER RING	针距调节螺栓O形圈	1
46		010563	FEED REGULATOR PIN	止动销	1
47		22912109	FEED REGULATOR PIN SPRING	止动销弹簧	1
48		21336656	FEED LINK ASM.	针杆摆动连杆组件	1
49		21336607	FEED LINK	针杆摆动连杆（三眼）	(1)
50		B1418761000	CONNECTING FORKED LINK PIN	滑块轴	1

5. 送料机构 (Feed mechanism)



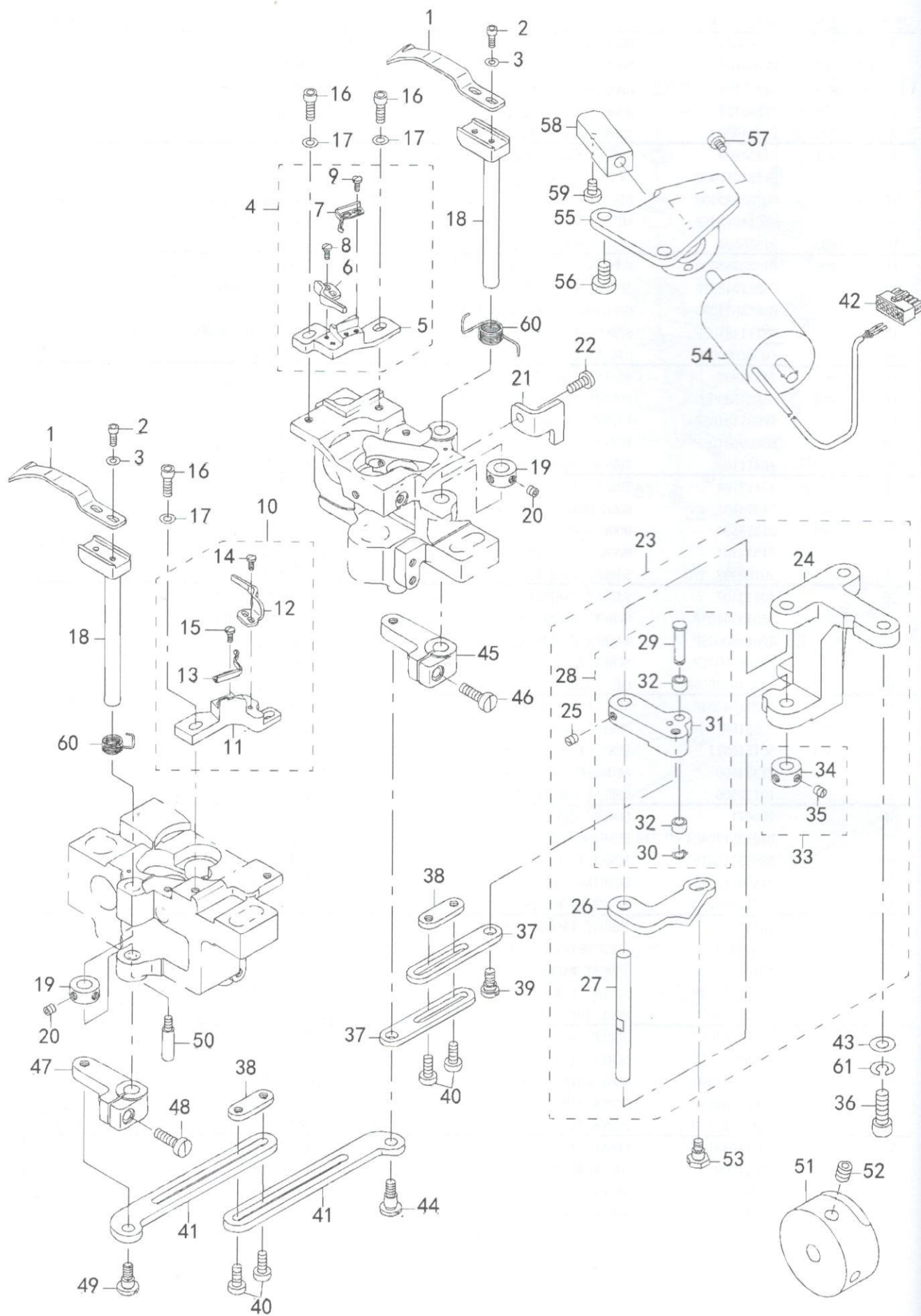
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51		CQ202000000	OIL WICK	滑块轴油芯	0.04
52		SM8050502TP	SCREW M5X6	送布大连杆销轴支头螺钉	1
53		21336706	FEED ROD A	送料连杆	1
54		21338207	FEED LINK PIN	送布大连杆销轴	1
55		SD1000801SH	HINGE SCREW D=10 H=8	针杆摆动连杆连接螺钉	1
56		21336300	BACKWARD FEED LEVER SHAFT	倒缝扳手轴	1
57		SS6580752TP	SCREW 1/8-40 L=7	送布牙螺钉	2
58		CS1201010SH	THRUST COLLAR ASM. D=12 W=10	倒缝扳手轴紧圈组件	1
59		CS1201011SH	THRUST COLLAR D=12 W=10	倒缝扳手轴紧圈	(1)
60		SS8660610TP	SCREW 1/4-40 L=6	紧圈螺钉	(2)
61		RE0900000K0	E-RING 9	倒缝扳手轴用开口挡圈	1
62		21388004	REVERSE FEED CONTROL LEVER	倒缝扳手	1
63		SS6120930TP	SCREW 3/16-28 L=9	倒缝扳手螺钉	2
64		22814909	FELT	送料连杆油毡	1
65		WP0621016SH	WASHER	垫圈	1
66		010932	NUT 1/4-40	螺母SM1/4-40	1
67		21364252	FEED BASE ASM.	牙架组件	1
68		020568	FEED SHAFT METAL	送布轴右轴套	1
69		21364203	FEED BASE	牙架	1
70		10107902	FEED BAR FORK	拍牙叉	1
71	见附表: 针位 (attached list)		FEED DOG	送布牙	1
72		NS6080210SP	NUT 1/8-44	送布右曲柄螺母	1
73		SS6081810SP	SCREW 1/8-44 L=18.0	送布牙辅助螺钉	1
74		B1610512000	FEED DRIVING SLIDE BLOCK	送布凸轮滑块	1
75		SD0900701TP	SCREW	螺钉	1
76		NS6680320SP	NUT 9/32 -28	螺母SM9/32-28	1

6. 旋梭、下轴机构(Hook shaft & upper feed mechanism)



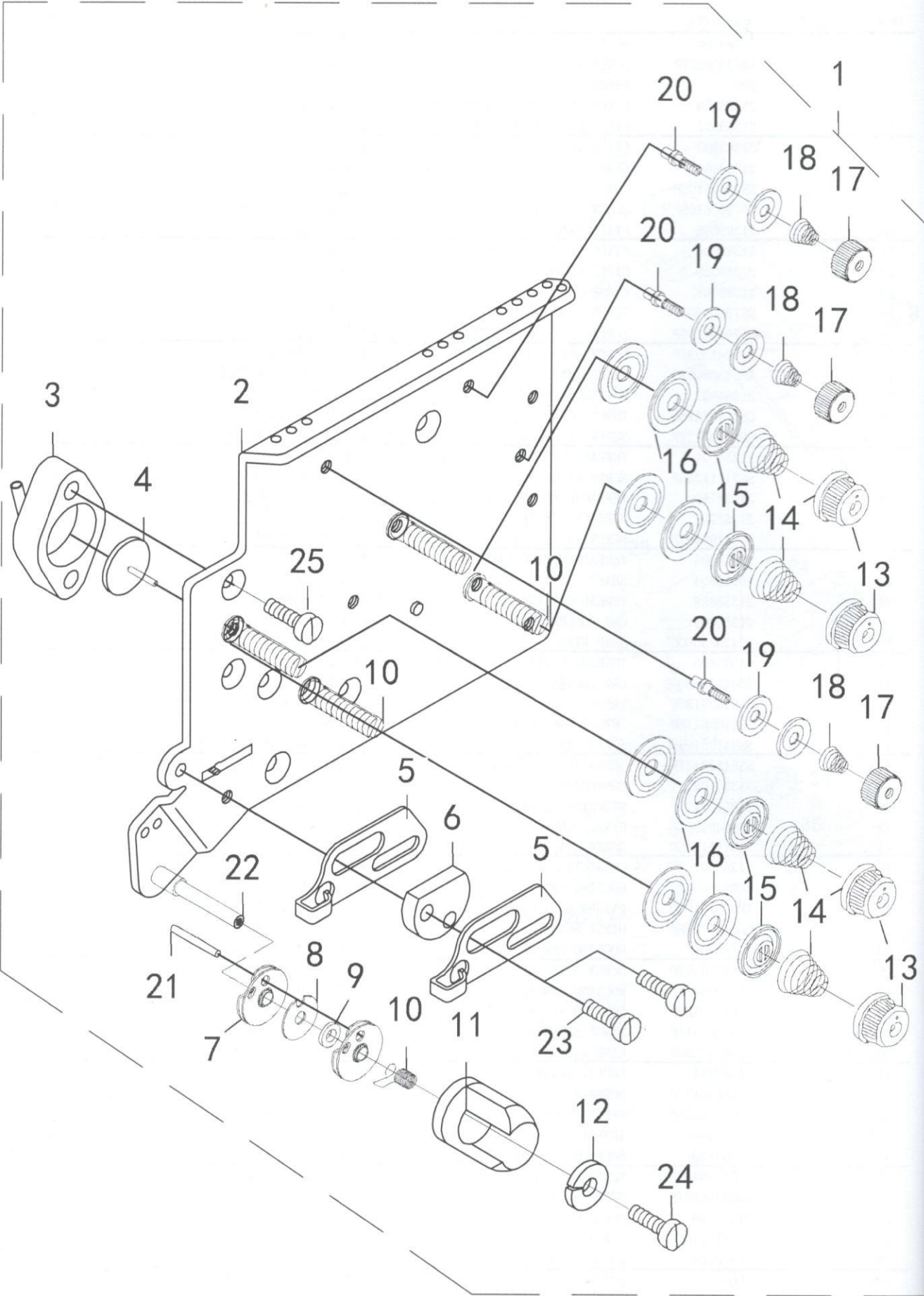
序号	说明	编码及型号	英文名称	中文名称	数量
1	#02	21390000	HOOK SHAFT BASE (RIGHT)	右旋梭架	1
2	#02	21390109	HOOK SHAFT BASE (LEFT)	左旋梭架	1
3	#01	21335104	HOOK SHAFT BASE (RIGHT)	右旋梭架	1
4	#01	21362108	HOOK SHAFT BASE (LEFT)	左旋梭架	1
5	#02	21334909	INNER HOOK GUIDE LINK	分线勾连杆	2
6	#01	21334909	BOBBIN CASE OPENING LEVER LINK	分线勾连杆	1
7		B1821051000	CRANK SCREW STUD	分线座滚柱螺钉	2
8		CQ202000000	OIL WICK	分线座滚柱螺钉油芯	0.02
9		NS6110420SP	NUT 11/64-40	分线座滚柱螺母	2
10	#02	21335500	GUIDE ARM (FOR THREAD CUTTING)	分线勾座	2
11	#01	B1822563000	BOBBIN CASE OPENING LEVER CRAN	分线勾座	2
12		SS8110422TP	SCREW 11/64-40 L=4	旋梭轴套支头螺钉	4
13		B1823051000	OPENING LEVER CRANK PIN	分线勾连杆销	2
14		SS7111810TP	SCREW 11/64-40 L=18	分线座铰链轴支紧螺钉	2
15		CQ202000000	OIL WICK	分线勾连杆销油芯	0.02
16	#02	21335807	INNER HOOK GUIDE	分线勾	2
17	#01	B1824563000	BOBBIN CASE OPENING LEVER	分线勾	2
18		WP0371016SD	WASHER 3.7X8X1	分线勾垫片	2
19		SS6090810SP	SCREW 9/64-40 L= 7.5	分线勾螺钉	2
20		10111102	THRUST WASHER 0.9	旋梭架上套垫圈	2
21		10112704	THRUST WASHER 1.2	旋梭架上套垫圈	2
22	#02	21378401	HOOK SHAFT UPPER METAL	旋梭架上套	2
23	#01	21378500	HOOK SHAFT UPPER METAL	旋梭架上套	2
24		21334701	HOOK SHAFT LOWER METAL	旋梭架下套	2
25		10109908	SADDLE INSTALLING BLOCK UPPER	旋梭架紧固套2	2
26		10112407	SADDLE INSTALLING BLOCK LOWER	旋梭架紧固套1	2
27		SS6153040SP	SCREW 15/64-28 L=30	旋梭架紧固套螺钉	2
28		WP0850002SP	WASHER 8.5X18X1.6	梭架固定垫片	2
29		SM6082502TP	SCREW M8 L=25	梭架固定螺钉	2
30		B1834512000A	OIL ADJUSTING SCREW	油量调节螺钉	2
31		NS6110420SP	NUT 11/64-40	公线座滚线螺母	2
32	#02	SC1510N11	THREAD TRIMMER HOOK ASM.	旋梭	2
33	#01	SC1510N7I	VERTICAL-AXIS SEWING HOOK ASM.	旋梭	2
34		21334800	ALUMINUM BOBBIN WITH KNURL	梭芯	2
35		10112506	THRUST WASHER 0.6	旋梭架上套垫圈	2
36		220671	LOWER SHAFT	下轴	1
37		B18025120A0A	BUSHING ASM. FRONT	梭架左套组件	1
38		SS8151150TP	SCREW 15/64-28 L=10.5	支头螺钉	1
39		B18035150A0	BUSHING ASM. INTERMEDIATE	梭架右套组件	1
40		SS8151150TP	SCREW 15/64-28 L=10.5	去头螺钉	1
41		10111003	THRUST WASHER 1.1	旋梭架上套垫圈	2
42	#01	22609804	FEED DRIVING CAM	抬牙凸轮	1
43		10109700	THRUST WASHER 1.5	旋梭架上套垫圈	2
44	#01	SS8660530TP	SCREW 1/4-40 L= 4.5	抬牙凸轮螺钉	1
45		B1817051000	HOOK DRIVING SHAFT GEAR SMALL	螺旋小齿轮	2
46		SS8660670SP	SCREW 1/4-40 L= 6.1	旋梭齿轮定位螺钉	2
47		SS8660530TP	SCREW 1/4-40 L= 4.5	抬牙凸轮螺钉	2
48		B1816051000	HOOK DRIVING SHAFT GEAR LARGE	螺旋大齿轮	2
49		SS8660810TP	SCREW 1/4-40 L=8	螺旋大齿轮螺钉	4
50		SS8151150SP	SCREW 15/64-28 L=10.5	支头螺钉	1
51		SQ1110401MZ	CONNECTING SCREW	油管连接小螺钉	4
52		22611909	OIL PUMP SHAFT	油泵轴	1
53		SS8660530TP	SCREW 1/4-40 L= 4.5	抬牙凸轮螺钉	3
54		22611701	PLUNGER BUSHING B	下轴右套	P

7. 切线部分 (Thread cutting components)



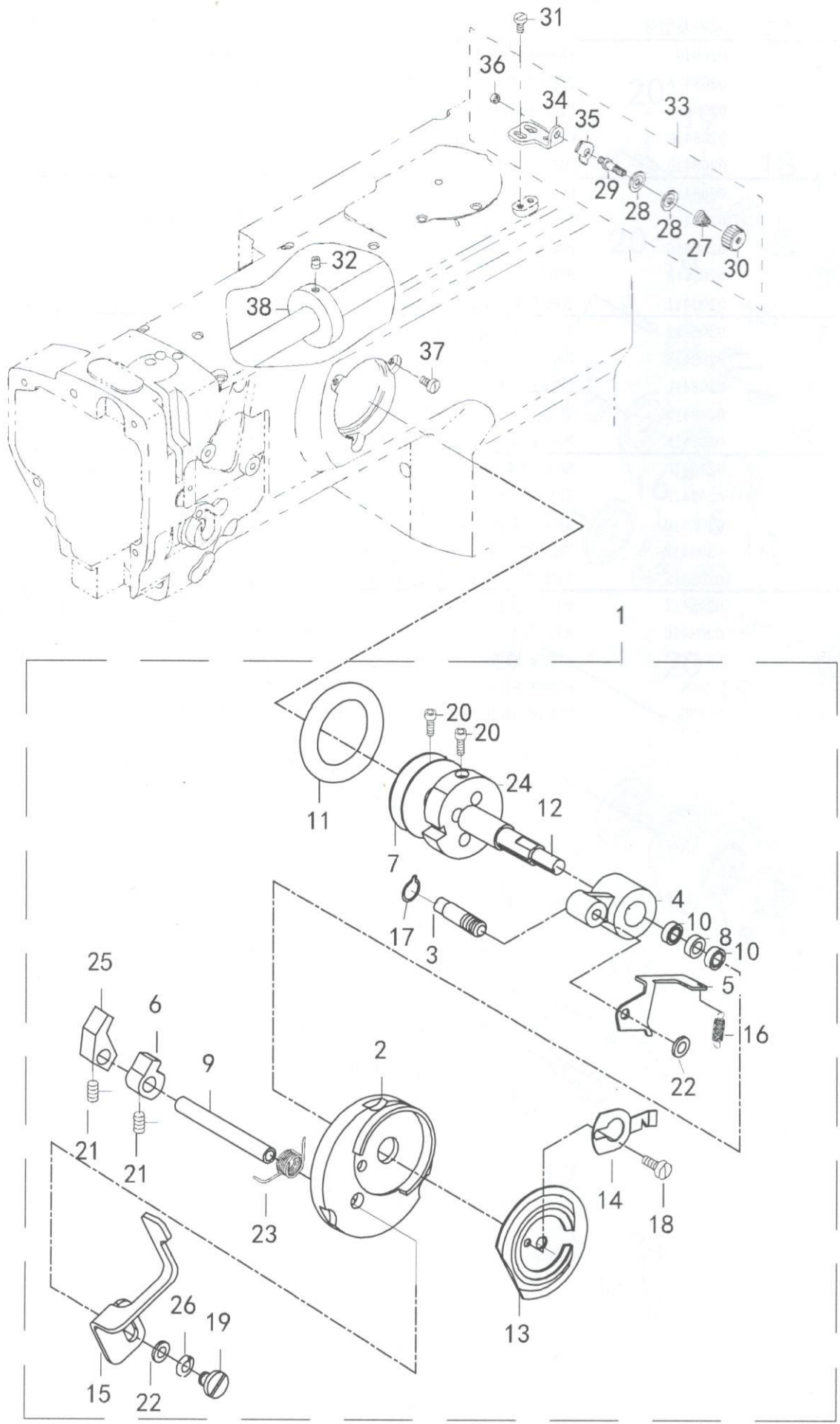
序号	说明	编码及型号	英文名称	中文名称	数量
1		21389200	MOVING KNIFE	动刀	2
2		SM6030802TP	SCREW M3X0.5 L=8	动刀螺钉	4
3		PD3	WASHER M3	垫圈	4
4		21389556	FIXED KNIFE BASE (RIGHT) ASM.	定刀安装座组件(右)	1
5		21389507	FIXED KNIFE BASE (RIGHT)	定刀架安装座(右)	1
6		21389309	FIXED KNIFE	定刀	1
7		21389408	CLAMP SPRING	支架簧	1
8		SS7060610SP	SCREW 3/32-56 L= 5.5	定刀螺钉	2
9		SS7060610SP	SCREW 3/32-56 L= 5.5	支架簧螺钉	2
10		21389655	FIXED KNIFE BASE (LEFT) ASM.	定刀安装座组件(左)	1
11		21389606	FIXED KNIFE BASE (LEFT)	定刀架安装座(左)	1
12		21389309	FIXED KNIFE	定刀	1
13		21389408	CLAMP SPRING	支架簧	1
14		SS7060610SP	SCREW 3/32-56 L= 5.5	定刀螺钉	2
15		SS7060610SP	SCREW 3/32-56 L= 5.5	支架簧螺钉	2
16		SM6041202TP	SCREW M4X0.7 L=12	定刀架安装座螺钉	4
17		WP0430800SC	WASHER M4	定刀架安装座螺钉垫圈	4
18		21354907	MOVING KNIFE SHAFT	活动刀架	2
19		CS0790731SH	THRUST COLLAR	活动刀架推力紧圈	2
20		SS8110422TP	SCREW 11/64-40 L=4	活动刀架推力紧圈螺钉	4
21		21354501	THREAD CUTTING STOPPER (RIGHT)	动力限位板(右)	1
22		SS7111120SP	SCREW 11/64-40 L=10.5	动力限位板(右)螺钉	1
23		21353750	VERTICAL FITTING BASIS ASM.	剪刀驱动曲柄座组件	1
24		21353701	VERTICAL FITTING BASIS	剪刀驱动曲柄座	1
25		SS8110510SP	SCREW 11/64-40 L=5	剪刀驱动曲柄螺钉	2
26		21354006	THREAD CUTTING DRIVING PLATE	剪线驱动连杆	1
27		10116804	SHAFT	剪线支架轴	1
28		21353859	THREAD CUTTING ROLLER ARM	剪刀驱动曲柄组件	1
29		21353909	CAM ROLLER SHAFT	剪线凸轮滚子销钉	1
30		D2430555B00	SNAP RING	剪线凸轮滚子销钉挡圈	1
31		21353800	THREAD CUTTING ROLLER ARM	剪线驱动曲柄	1
32		D2427555B00B	CAM ROLLER	剪线凸轮滚子	2
33		CS070081BSH	THRUST COLLAR ASM. D=7 W=8	剪线支架轴轴套组件	1
34		CS0700811SH	THRUST COLLAR D=7 W=8	剪线支架轴轴套	1
35		SS8110510SP	SCREW 11/64-40 L=5	剪线支架轴轴套螺钉	2
36		SS6151812TP	SCREW 15/64-28 L=18	剪线驱动曲柄座螺钉	2
37		21354105	CONNECTING PLATE	剪线调节短连杆	2
38		21354204	STOPPING PLATE	剪线调节连杆锁紧板	2
39		SD0640325SP	HINGE SCREW	剪线调节短连杆连接螺钉	1
40		SS7111120SP	SCREW 11/64-40 L=11	剪线调节连杆锁紧板螺钉	4
41		21363601	CONNECTING PLATE	剪线调节连杆	2
42		HK034610120	HOUSING 12P	剪线电磁铁接线柱套	1
43		WP0621016SD	WASHER 6.2X13X1	定刀架安装座(右)螺钉	2
44		SD0640751SP	HINGE SCREW D= 6.35 H= 7.5	剪线调节连杆连接螺钉	1
45		21389705	ROCKING ARM (RIGHT)	活动刀架传动曲柄(右)	1
46		SS6121610TP	SCREW 3/16-28 L=15.5	传动曲柄夹紧螺钉	1
47		21389804	ROCKING ARM (LEFT)	活动刀架传动曲柄(左)	1
48		SS6121610TP	SCREW 3/16-28 L=15.5	传动曲柄夹紧螺钉	1
49		SD0640451TP	HINGE SCREW D=6.35 H=4.5	剪线调节连杆螺钉	1
50		B1515512000	HAND LIFTER SHAFT	动刀限位柱(左)	1
51		21389911	THREAD TRIMMER CAM	切线凸轮	1
52		SS8660612TP	SCREW 1/4-40 L=6	切线凸轮螺钉	2
53		SD0640482SP	HINGE SCREW D= 6.35 H= 4.8	剪线驱动连杆螺钉	1
54		21355102	THREAD CUTTING SOLENOID	剪线电磁铁	1
55		21354600	SOLENOID FITTING PLATE	剪线电磁铁座	1
56		SS6151040SP	SCREW 15/64-28 L=10	剪线电磁铁座螺钉	2
57		SM6040802TP	SCREW M4X0.7 L=8	剪线电磁铁螺钉	2
58		21354709	SOLENOID CONNECTING PLATE	剪线驱动连杆连接块	1
59		SS6110710TP	SCREW 11/64-40 L= 6.5	螺钉	2
60		21390208	MAINTENANCE SPRING	扭簧	2
61		THQ6	SPRING WASHER	弹垫	2

8. 夹线机构 (Thread tension components)



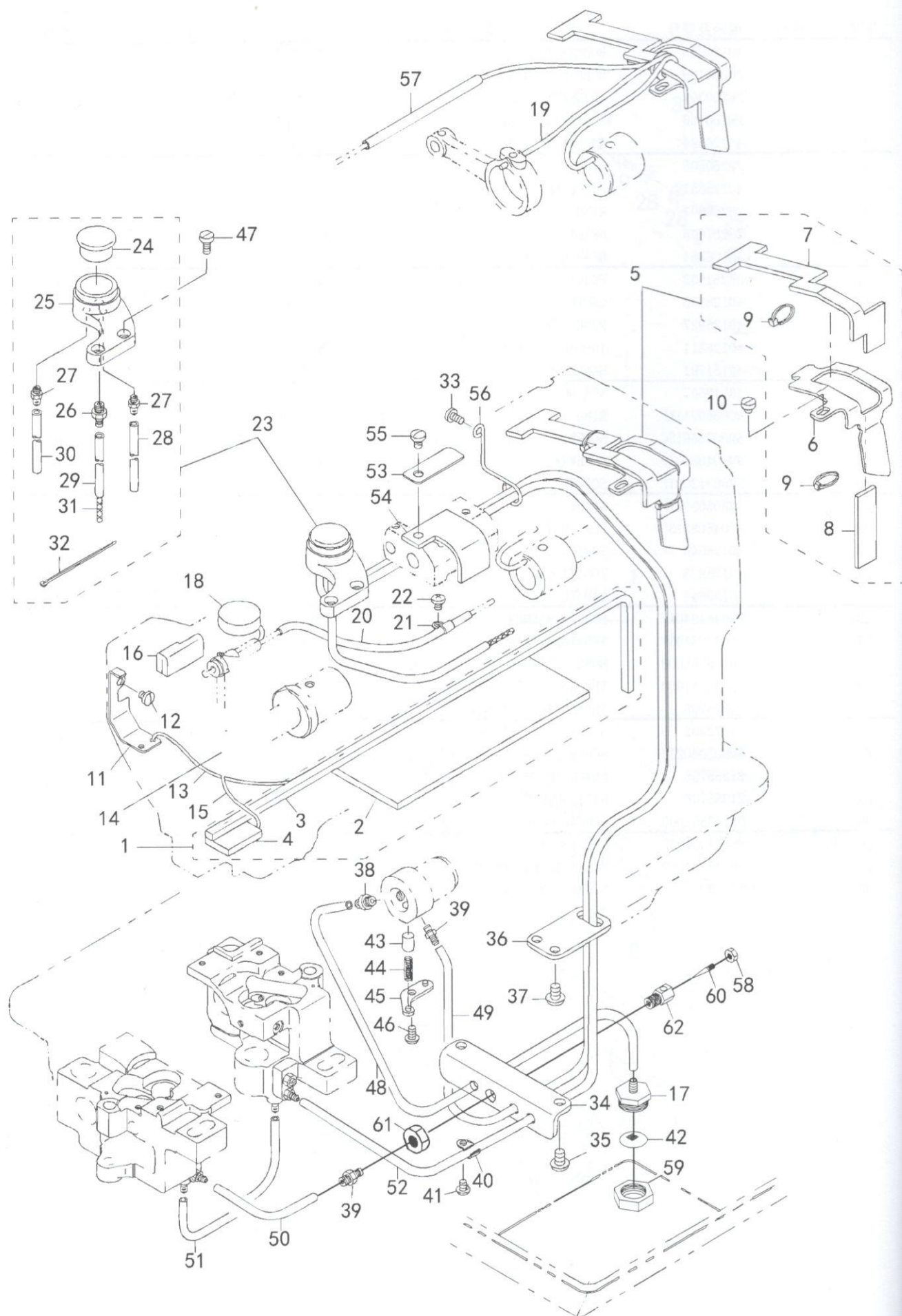
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1		020840	THREAD TENSION ASM.	夹线器组件	1
2		020841A	THREAD POST BASE COMPL.	底板	1
3		020841B	CYLINDER BLOCK	气缸体	4
4		020841C	CYLINDER THIMBLE	气缸顶	4
5		020841D	PASSING PLATE	过线件	2
6		020841E	FIXED BLOCK	过线件固定块	1
7		020841F	TAKE-UP SPRING GUIDE DISC ASM	挑线簧过线盘组件	2
8		020841G	PAD	垫	1
9		020841H	PAD	小垫	1
10		020841I	TORSION SPRING	扭簧	2
11		020841J	TORSION SPRING BRACKET	扭簧托	1
12		020841K	PAD	平垫	1
13		020841L	THREAD TENSION NUT	过线调节螺母	4
14		020841M	TENSION SPRING NO.1	过线夹线簧	4
15		020841N	BOBBIN WINDER TENSION DISC	夹线板压板	4
16		020841O	BOBBIN WINDER TENSION DISC	过线夹线板	8
17		020841P	TENSION NUT	夹线调节螺母	3
18		020841Q	TENSION SPRING	夹线簧	3
19		020841R	TENSION DISC	夹线板	3
20		020841S	THREAD TENSION POST B	长过线桩	3
21		020841T	PIN	销	1
22		020841U	AXIS	挑线小轴	1
23		LS4C10	SCREW STUD	螺钉	2
24		LS4C8	SCREW STUD	螺钉	1
25		LS4N6	SCREW STUD	内六角花形螺钉	8

9. 绕线装置(Lower thread winder mechanism component)



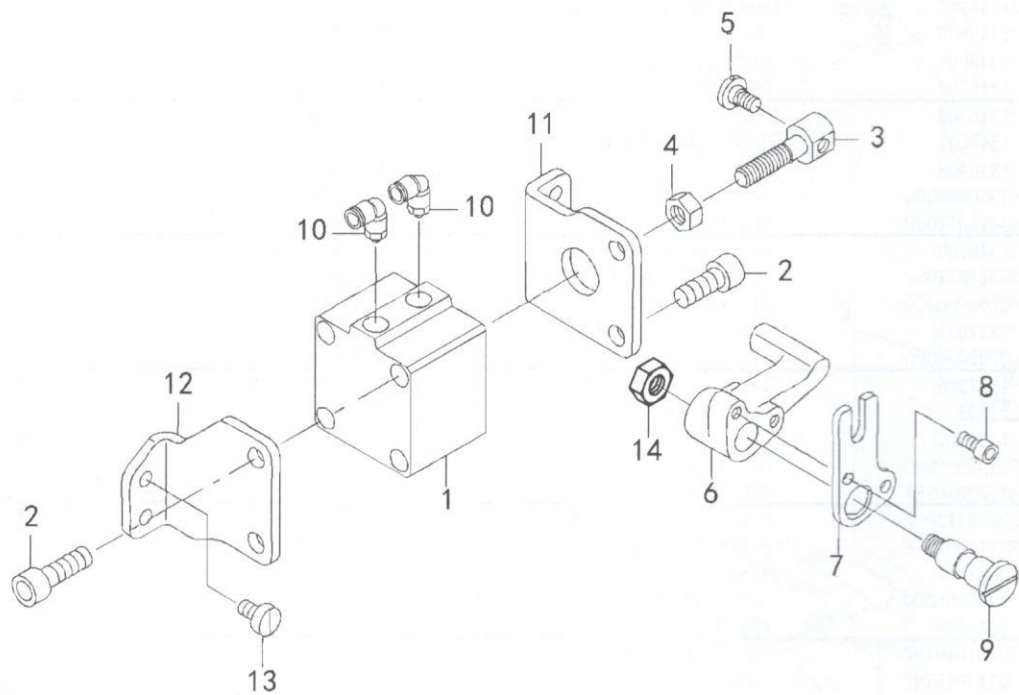
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1		40126355	BOBBIN DEVICE ASM.	绕线器组件	1
2		26260109	BOBBIN FITTING BASIS COMPL.	绕线座	1
3		26260307	ADJUSTING PLATE BEARING	绕线器调节板轴	1
4		26260406	CONNECTING ROD	绕线连杆	1
5		40126594	ADJUSTING PLATE	绕线器调节板	1
6		26260505	STOP MOVING CARD	止动卡	1
7		40125851	WHEEL SHAPE	轮毂	1
8		26260802	RING	挡圈	2
9		26261008	BEARING	轴	1
10		40126354	BEARING SHAFT	轴承	1
11		26261503	FRICTION RUBBER CIRCLE	摩擦胶圈	1
12		40126550	CENTER BEARING	中心轴	1
13		40125927	RUBBER MAT	胶垫	1
14		40126311	THREAD TRIMMER	断线刀	1
15		40151791	HANDLE	手柄	1
16		13718507	SPRING	拉簧	1
17		RC0560711KP	RING	弹性挡圈	1
18		SM0030601SC	SCREW 3*0.5 L=8	绕线器固定螺钉	3
19		SM6040860TP	SCREW4*8	螺钉	1
20		SM6031202TP	SCREW	螺钉	2
21		SM8050502TP	SCREW	紧定螺钉	1
22		WP0450801SP	FLAT MAT	平垫	2
23		40126549	SPRING	扭簧	1
24		40125928	POSITIONER	定位器	1
25		40125844	LIMITED CARD	限位卡	1
26		WS0451040KP	SPRING WASHER	弹垫	1
27		NS6110310SP	TENSION SPRING NO.1	过线夹线簧	1
28		D3168555HOB	BOBBIN WINDER TENSION DISC	过线夹线板	2
29		B3214047000	THREAD TENSION POST	过线桩	1
30		21378708	THREAD TENSION NUT	过线调节螺母	1
31		11072402	SCREW	小夹线固定螺钉	2
32		SM8050602TP	SCREW M5 L=6	梭芯绕线轮(上轴)螺钉	2
33		21355755	LOWER THREAD GUIDE ASM.	过线组件	1
34		21355706	FITTING BASE	底线过线架	1
35		D3162555B00	THREAD GUIDE	过线板	1
36		NS6110310SP	NUT 11/64-40	过线桩螺母	1
37		SS6110810TP	SCREW 11/64-40 L=8	绕线器固定螺钉	3
38		10704807	BOBBIN FRICTION WHEEL	梭芯绕线轮(上轴)	1

10. 供油装置 (Lubrication components)



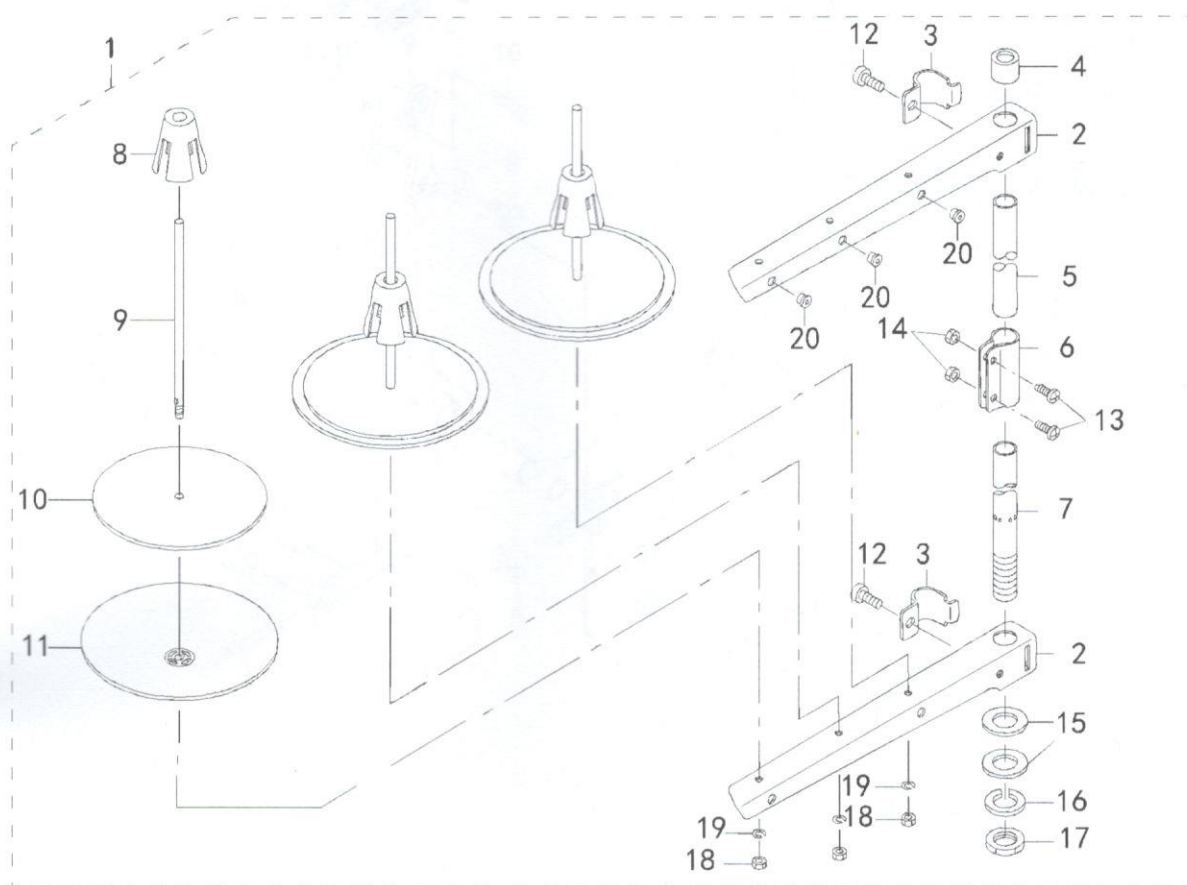
序号	说明	编码及型号	英文名称	中文名称	数量
1		21345756	ARM ONCE THROUGH OIL FELT ASM.	蓄油毡组件	1
2		21345707	ARM ONCE THROUGH FELT A	蓄油毡A	1
3		21345806	FELT B	蓄油毡B	1
4		21345905	FACE ONCE THROUGH FELT	蓄油毡C	1
5		21346358	FELT SUPPORT ASM.	大油毡架组件	1
6		21346309	FELT	大油毡架	1
7		21346507	FEED CHANGE FELT	大油毡组件A	1
8		21346408	FELT	大油毡组件B	1
9		EA9500B0000	CLIP CV 70S	尼龙自锁夹	2
10		SS7110710SP	SCREW 11/64 40 L=4.3	大油毡架螺钉	1
11		21340708	UPPER FEED OIL BAR PLATE	后防油板	1
12		SS7110710SP	SCREW 11/64 40 L=5	后防油板螺钉	1
13		CQ202000000	OIL WICK	后防油板油线	0.2
14		21347000	TAKE UP OIL PLATE	前防油板	1
15		CQ202000000	OIL WICK	前防油板油线	0.25
16		21347208	TAKE UP LUBRICATION FELT	前防油板海绵油毡	1
17		021363	OIL FILTER HEAD	滤油头	1
18		21346002	FELT	上轴大油芯	1
19		CQ202000000	OIL WICK	油线	0.2
20		BT0600402EA	OIL TUBE	油管	0.12
21		B3538112000	OIL RETURN TUBE HOLDER	油管固定板	1
22		SS4110615SP	SCREW 11/64 40 L=6	油管固定板螺钉	1
23		40051503	ARM OIL TANK ASM.	储油箱组件	1
24		B3520586000	OIL SIGHT WINDOW	油窗	1
25		21345608	ARM OIL TANK	储油箱	1
26		SQ1110401MZ	CONNECTING SCREW	油管连接大螺钉	1
27		SQ1150451MZ	CONNECTING SCREW	油管连接小螺钉	2
28		23630007	TUBE	油管	0.5
29		23630007	TUBE	油管	0.2
30		23630007	TUBE	油管	0.6
31		CQ202000000	OIL WICK	防油板油线	0.7
32		EA9500B0100	CABLE BAND	尼龙自锁夹	3
33		SS7110830SP	SCREW 11/64 40 L= 7.5	油管支架螺钉	1
34		21345103	LUBRICATION BRACKET	润滑油架	1
35		SS4150915SP	SCREW 15/64 28 L=9	螺钉	2
36		21345202	OIL PIPE STAY	油管支板	1
37		SS4150915SP	SCREW 15/64 28 L=9	油管支板螺钉	2
38		40064409	CONNECTION SCREW ASM.	油管连接大螺钉	1
39		SQ1110401MZ	CONNECTING SCREW	油管连接小螺钉	1
40		B3538112000	OIL RETURN TUBE HOLDER	油管固定板	1
41		SS4110615SP	SCREW 11/64 40 L=6	油管固定板螺钉	1
42		021365	FILTER	滤网	1
43		B3534155000	PLUNGER	吸油柱塞	1
44		BI214038000	PLUNGER SPRING	柱塞簧	1
45		B3524552000	PLUNGER THRUST PLATE	柱塞挡板	1
46		SS4110815SP	SCREW 11/64 40 L=8	柱塞挡板螺钉	1
47		SS6111010SP	SCREW 11/64 40 L= 9.5	滤油螺钉	2
48		23630007	TUBE	油管	0.36
49		23630007	TUBE	油管	0.5
50		23630007	TUBE	油管	0.22
51		23630007	TUBE	油管	0.1
52		23630007	TUBE	油管	0.5
53		21338306	LUBRICATION FELT PRESSER	油毡压片	1
54		SS5090610SP	MUTUAL VERTICAL CHANGE FELT	垂直油毡	1
55		SS5090610SP	SCREW 3/16 28 L= 7.0	油毡压片螺钉	1
56		21346606	PIPE SUPPORT	油管支架	1
57		23630007	TUBE	油管	0.22
58		010624	NUT 11/64 40	螺母	1
59		021364	COVER	盖帽	1
60		010623	SCREW	螺钉	1
61		LM8	NUT 8	螺母	1
62		021360	THROTTLE SLEEVE	节流阀套	1

11. 自动抬压脚装置 (Automatic presser lifting mechanism)



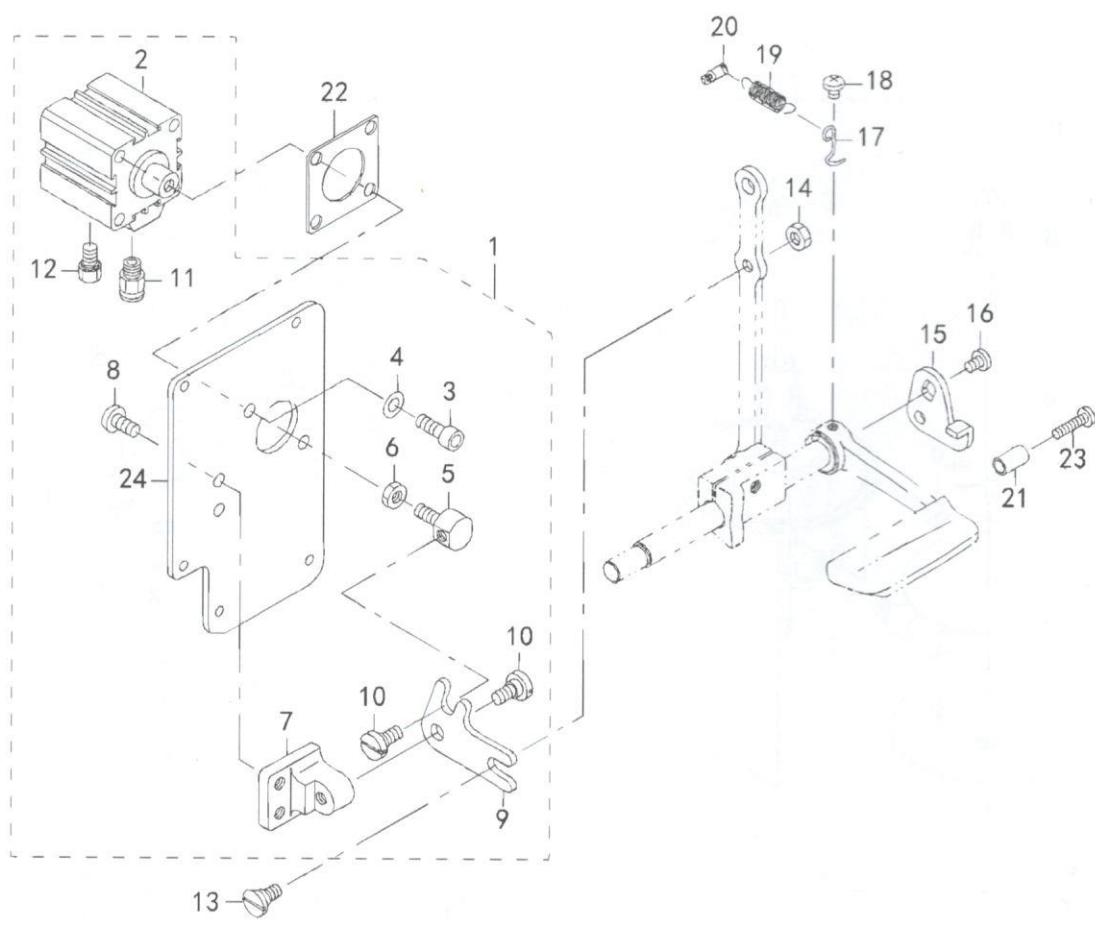
序号	说明	编码及型号	英文名称	中文名称	数量
1		ACQ40*15	AIR CYLINDER	抬压脚气缸	1
2		LS8A20	SCREW M8 L=20	气缸安装螺钉	4
3		21356506	CYLINDER CONNECTING SCREW	抬压脚气缸接头	1
4		NM6080001SE	NUT M8	螺母	1
5		SD0720331SP	HINGE SCREW D= 7.24 H= 3.3	抬压脚气缸接头螺钉	1
6		21356605	LEVER A	气动抬压脚曲柄	1
7		21356803	LEVER B	气动抬压脚拨叉	1
8		LS5A10	SCREW M5X0.8 L=10	拨叉固定螺钉	2
9		21356704A	SHAFT	气动抬压脚曲柄螺钉	1
10		SPL4-01	ELBOW	弯接头	2
11		21356308	CYLINDER STAY (FRONT)	抬压脚气缸安装架 (前)	1
12		21356407	CYLINDER STAY (REAR)	抬压脚气缸安装架 (后)	1
13		SS6151040SP	SCREW 15/64-28 L=10	气缸固定螺钉	4
14		21356704B	NUT 5/16-24T	螺母	1

12. 线架(Thread stand components)



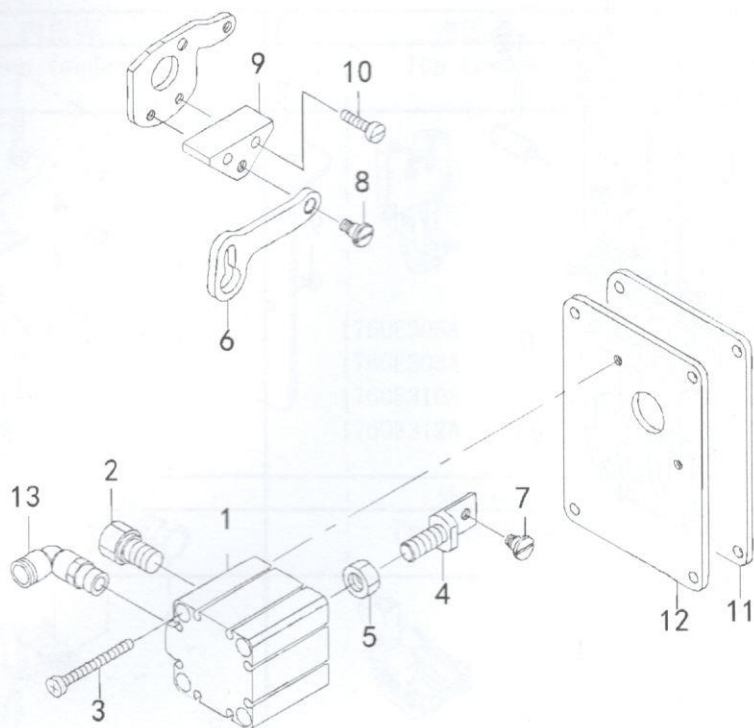
序号	说明	编码及型号	英文名称	中文名称	数量
1		26910158	THREAD STANDING DEVICE ASM.	线架组件	1
2		22930507	SPOOL REST ARM	线架臂	<2>
3		22930705	THREAD GUIDE ARM JOINT	线架臂接头	<2>
4		22931406	SPOOL REST ROD RUBBER CAP	橡胶帽	<1>
5		22930408	SPOOL REST ROD UPPER	上拉杆	<1>
6		22931307	SPOOL REST ROD JOINT	静止杆接头	<1>
7		22930309	SPOOL REST ROD LOWER	下拉杆	<1>
8		22931109	SPOOL RETAINER	阀芯固定	<3>
9		22931000	SPOOL PIN	阀芯销	<3>
10		22930903	SPOOL REST CUSHION	垫	<3>
11		22930804	SPOOL REST	线架	<3>
12		SM6061610SC	SCREW M6 L=16	螺钉	<4>
13		SM4051405SE	SCREW M5 L=14	螺钉	<2>
14		NM6050001SE	NUT M5	螺母	<2>
15		WP1612616SE	WASHER 16X30X2.6	平垫	<2>
16		WS1643202KR	SPRING WASHER	弹垫	<1>
17		NM6160511SE	NUT M16X1.5	螺母	<1>
18		NM6050001SE	NUT M5	螺母	<3>
19		WS0510002KN	SPRING WASHER	弹垫	<3>
20		WS1643202KP	THREAD GUIDE	导线器	3

13. 自动倒缝装置 (Automatic back comonents)



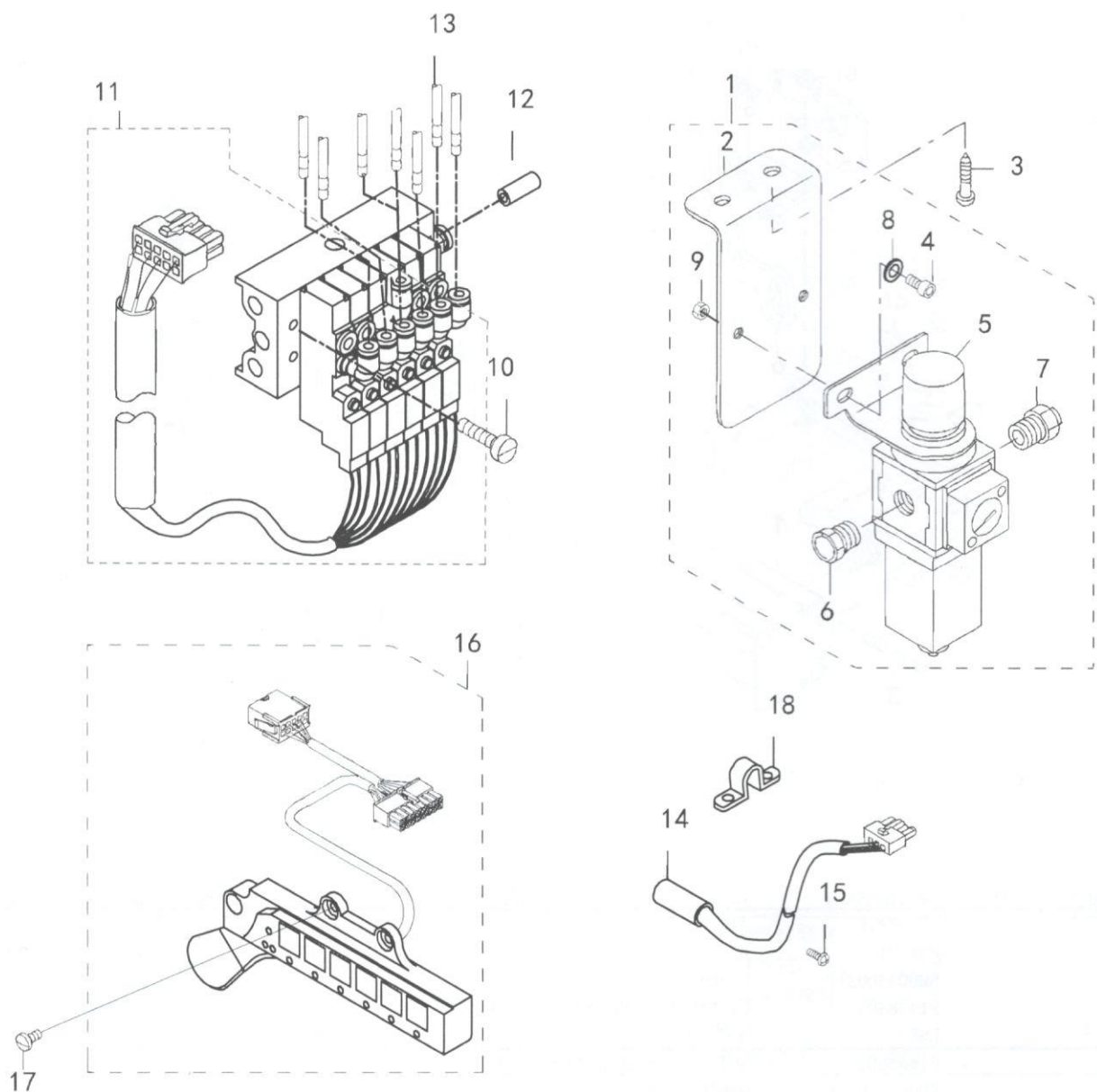
序号	说明	编码及型号	英文名称	中文名称	数量
1		21348958	WINDOW PLATE ASM.	倒缝气缸装置	1
2		SDA32*15	JIG CYLINDER	倒缝气缸	1
3		LS6A16	SCREW M6 L=16	气缸安装螺钉	2
4		PD6	WASHER 6	垫圈	2
5		21348602	CYLINDER CONNECTING SCREW	倒顺时针距气缸传动螺钉	1
6		LM6	NUT M6	螺母	1
7		21348503	FITTING BASE	倒缝拨叉座	1
8		SS7151210SP	SCREW 15/64-28 L=12	倒缝拨叉座螺钉	2
9		21348701	BACKWARD FEED LINK	倒缝针距拨叉	1
10		SD0800352SP	HINGE SCREW D= 8 H= 3.5	倒缝针距拨叉传动螺钉	2
11		SPC4-1	HALF UNION	直接头	1
12		PST01	MUFFLER	消音器	1
13		SD0800402TP	HINGE SCREW D= 8 H= 4	倒顺时针距拨叉铰链螺钉	1
14		NS6150430SP	NUT 15/64-28	螺母	1
15		22656102	REVERSE FEED LINK (1)	倒缝扳手连接板	1
16		SS7120760SP	SCREW 3/16-28 L= 7.0	倒缝扳手连接板螺钉	1
17		22656003	SPRING SUSPENSION	倒缝扳手拉簧勾	1
18		SS4120615SP	SCREW 3/16-28 L=6	拉簧勾螺钉	1
19		13515606	SPRING	倒缝扳手拉簧	1
20		10120004	SPRING SUSPENSION	拉簧螺钉	1
21		11100500	REVERSE FEED LEVER STOPPER	倒缝扳手限位套	1
22		21349105	CYLINDER PACKING	防油垫	1
23		SS7111810SP	SCREW 11/64-40 L=18	螺钉	1
24		21348909	WIDOW PLATE D	大后窗盖	1

14. DL装置(DL mechanism components)

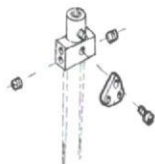
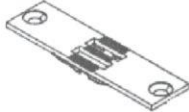


序号	说明	编码及型号	英文名称	中文名称	数量
1		SDA32*15	JIG CYLINDER	气缸	1
2		PST-01	MUFFLER	消音器	1
3		SM6044002TP	SCREW	气缸安装螺钉	2
4		21438403	CYLYNDER CONNECTING SCREW	控制连接螺钉	1
5		LM8	NUT M8	螺母	1
6		21438502	MUTUAL VERTICAL LINK	连杆	1
7		SD0600403TP	HINGE SCREW	螺钉	1
8		SD0600454TP	SHOULDER SCREW	螺钉	1
9		21438601	MUTUAL VERTICAL LINK SPASER	连接安装座	1
10		SS6111610SP	SCREW 11/64-40 L=16	安装座螺钉	2
11		21437306	WINDOW PLATE E PACKING	油垫	1
12		21437207	WINDOW PLATE F	后窗板	1
13		SPL4-1	ELBOW	弯接头	1

15. 供气装置 (Air mechanism components)



序号	说明	编码及型号	英文名称	中文名称	数量
1		021701	AIR APPARATUS (B) ASM.	供气系统	1
2		021723	MOUNTING PANEL	安装板	1
3		021703	SCREW D=4.1 L=20	木螺钉	2
4		021704	SCREW M6 L=10	螺钉	2
5		021705	FILTER REGULATOR	气源控制及过滤器	1
6		SPC8-01	NIPPLE	接头	1
7		SPL6-01	NIPPLE	接头	1
8		WP0621016SH	FLAT PAD	平垫	2
9		LM6	NUT	螺母	2
10		040151	SCREW	螺钉	3
11		022239	ELECTROMAGNETIC VALVE ASM.	电磁阀组件	1
12		APU0604 L=500	TUBE Φ6	气管	1
13		APU0425 L=500	TUBE Φ4	气管	7
14		021658A	SAFETY SWITCH	安全开关	1
15		SS4110815SP	SCREW	螺钉	2
16		021654	5RANGE SWITCH ASM.	六联按钮组件	1
17		SS7110710SP	SCREW	螺钉	3
18		021726	SAFETY SWITCH	安全开关扣	1

附件：针位 (Needle guage)		
内压脚 Top feeder	内压脚 Top feeder	外压脚 (气动中分) Presser foot (pneumatic mid point)
 1760E06A 6 mm 1760E08A 8 mm 1760E10A 10mm 1760E12A 12mm 1760E14A 14mm	 1760E306A 6 mm 1760E308A 8 mm 1760E310A 10mm 1760E312A 12mm	 1760E306B-Q 6 mm 1760E308B-Q 8 mm 1760E310B-Q 10mm 1760E312B-Q 12mm
外压脚 (右靠边) Presser foot (right side)	外压脚 Presser foot	针头 Needle head
 1760E06BR 6 mm 1760E08BR 8 mm 1760E10BR 10mm 1760E12BR 12mm 1760E14BR 14mm	 1760E06B 6 mm 1760E08B 8 mm 1760E10B 10mm 1760E12B 12mm 1760E14B 14mm	 1760E06C 6 mm 1760E08C 8 mm 1760E10C 10mm 1760E12C 12mm 1760E14C 14mm
针板 Needle plate	送布牙 Feed dog	
 1580E06D 6 mm 1580E08D 8 mm 1580E10D 10mm 1580E12D 12mm 1580E14D 14mm	 1580E06E 6 mm 1580E08E 8 mm 1580E10E 10mm 1580E12E 12mm 1580E14E 14mm	