

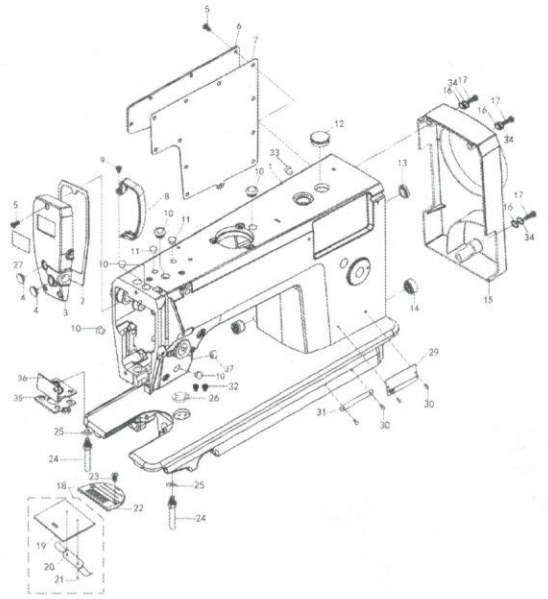
零件手册

PARTS BOOK

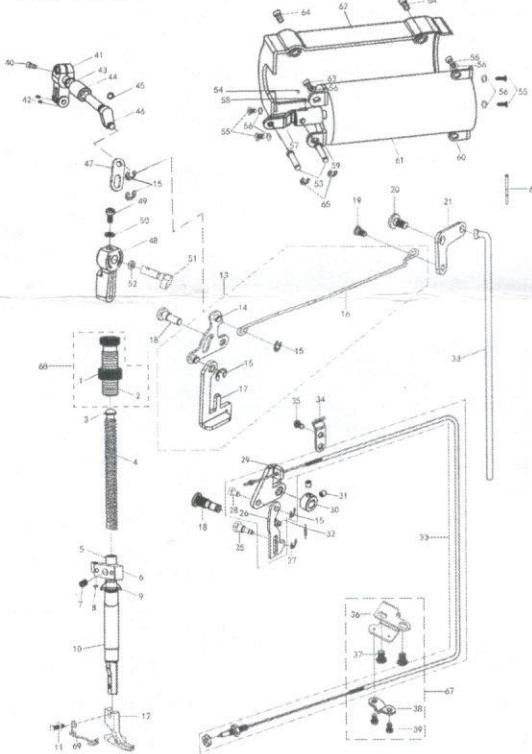
选购零件部件时, 请注明序号, 件号。

Please confirm the relative applications Ref. No, part No. when buying the parts.

1. 机壳部件 Arm bed components



5. 压料、松线部件 Presser bar & tension release components

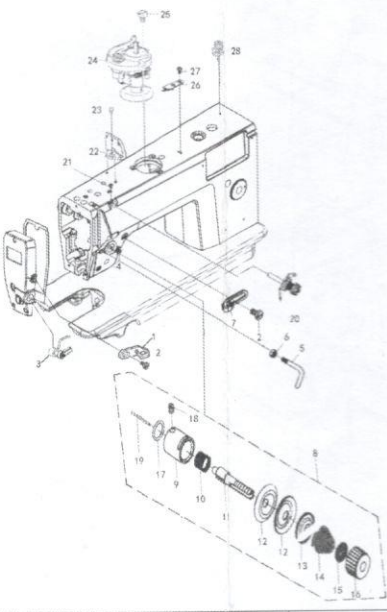


序号	物料号	数量	物料名称	Description
1	100020102	1	机壳组件	Arm bed components
2	102307501	1	面板垫	Gasket
3	152307401	1	面板	Face plate arm
4	152307901	2	孔塞12.5	Rubber plug
5	062710812	12	螺钉SM4.76-28X9	Screw SM4.76-28X9
6	101010601	1	后窗板	Side plate
7	101010701	1	后窗板垫	Gasket
8	101010801	1	挑线杆护套	Thread take-up leber cober
9	101010901	1	螺钉SM4.76-28X6	Screw SM4.76-28X6
10	101011001	4	孔塞12.2	Rubber plug
11	115011401	2	孔塞8.5	Rubber plug
12	101011201	1	孔塞21	Oil sight winder
13	101011301	1	孔塞20	Rubber plug
14	101011401	1	孔塞21	Rubber plug
15	101011501	1	上轮罩	Pulley cover
16	101011601	3	平垫圈5	Washer5
17	101011701	3	螺钉M5X35	Screw M5X35
18	101011801	1	推板组件	Slide plate components
19	101011901	1	推板	Slide plate
20	101012001	1	推板簧	Bred slide spring
21	101012101	2	推板簧螺钉	Screw
22	179020601	1	针板	Thread plate
23	115023501	2	螺钉SM4.37-40X6	Screw SM4.37-40X6
24	101012401	4	底座支柱	Bed screw stud
25	028060246	2	弹簧垫圈6	Spring washer6
26	101012601	1	卷边器座	Edge winding device
27	101012701	1	电线过线圈	Rubber bushing
28	101012801	1	商标牌	Label
29	101012901	1	型号牌	Plate
30	115012501	4	型号牌铆钉	Rivet
31	115012301	1	码牌	Serial number
32	101013201	2	螺钉SM4.37-40X5.5	Screw SM4.37-40X5.5
33	101013301	1	孔塞8.8	Plug8.8
34	028050246	3	弹簧垫圈5	Spring washer5
35	152303501	1	针杆密封板	Needle sealplate
36	152303601	1	针杆密封板垫	Gasket
37	152307801	1	孔塞13.5	Rubber plug 13.5

序号	物料号	数量	物料名称	Description
31	152300701	2	螺钉SM3.57-40×4	Screw SM3.57-40×4
32	152304901	1	松线复位弹簧	Spring
33	152205701	1	松线拉丝杆组件	Tension release wirtsasm.
34	101053001	1	钢丝绳压板	Wire holder
35	101090101	1	螺钉SM4.37-40×6	Screw SM4.37-40×6
36	101053201	1	松线拉丝支撑板	Wire holder base
37	101053301	2	螺钉SM5.95-28×12	Screw SM5.95-28×12
38	101053401	1	钢绳固定板D	Wire cable holder
39	101053501	2	螺钉SM3.57-40×6	Screw SM3.57-40×6
40	018501432	1	螺钉M5X14	Screw M5X14
41	101053701	1	电磁拾压脚曲柄	Electromagnetic lifter crank
42	014300322	2	螺钉M3X3	Screw M3X3
43	101053901	1	垫圈8.73	Snap8.73
44	101054001	1	拾压脚轴套	Presser foot shaft
45	101054101	1	O型圈8.9X1.9	Rubber ring
46	101054201	1	自动拾压脚凸轮轴	Press foot lifter cam asm
47	101054301	1	拾压脚连板	Connecting rod cam
48	101054401	1	拾压脚板手	Hand lifter
49	101054501	1	螺钉SM3.57-40×9.5	Screw SM3.57-40×9.5
50	101054601	1	平垫圈3.7	Washer 3.7
51	101054701	1	拾压脚凸轮轴	Hand lifter cam asm
52	081004070	1	O型圈7.2X1.8	Rubber ring
53	115033001	2	拾压脚连杆销	Press foot lifter pin
54	018400632	1	螺钉M4X6	Screw M4X6
55	062710812	6	螺钉SM4.76-28×9	Screw SM4.76-28×9
56	028050246	8	弹簧垫圈5	Screw M5X8
57	101055301	1	拾压脚连杆	Press foot lifter connecting rod
58	115032701	1	拾压脚接头	Press foot lifter plug
59	101055501	1	拾压脚电磁铁前支架	Mounting plate R
60	101055601	1	拾压脚电磁铁后支架	Mounting plate L
61	115033901	1	拾压脚电磁铁	Lifting foot electromagnet
62	115032401	1	拾压脚电磁铁外罩	Presser foot lifting electromagnet
63	101055901	2	螺钉SM4.76-28X11	Screw SM4.76-28X11
64	101056001	2	螺钉SM4.76-28X12	Screw SM4.76-28X12
65	048040342	3	垫圈E4	Snap ring E4
66	115050501	1	尼龙扎带	Cable ties
67	101056201	1	松线支架板组件	Loose line supporting plate component
68	101056401	1	调压螺钉组件	Pressure screw assembly
69	101051301	1	护指器	Protect shelf

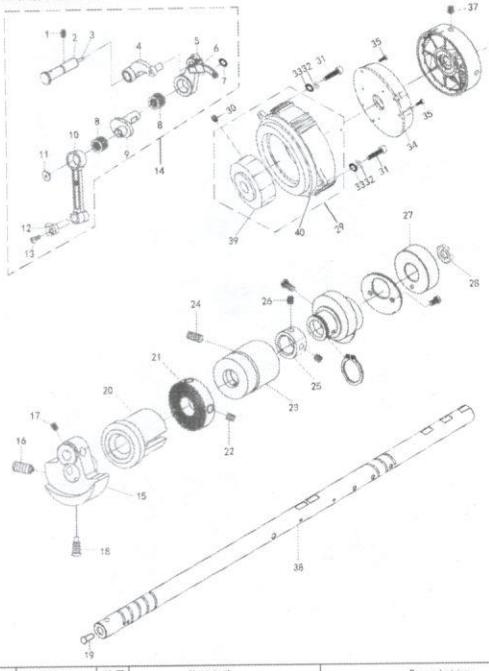
序号	物料号	数量	物料名称	Description
1	101050101	1	调压螺母	Nut
2	101050201	1	调压螺钉	Presser spring regulator
3	101050301	1	调压导杆	Presser guide bar
4	101050401	1	调压簧	Presser spring
5	152205501	1	压杆	Presser bar
6	101050601	1	压杆导架	Needle bar guide bracket
7	115024801	1	螺钉SM6.35-40×8	Screw SM6.35-40×8
8	115034201	1	孔塞4.2X3.3	Rubber plug
9	101050901	1	防油圈	Shock pad
10	152305501	1	压杆衬套	Presser bar bushing tower
11	152203901	1	螺钉SM3.57-40×7.5	Screw SM3.57-40×7.5
12	179030701	1	压脚组件	Presser foot asm
13	101051401	1	拾压脚前杆组件	Hand lifter link asm
14	101051501	1	拾压脚前杆	Hank lifter link
15	048050342	5	挡圈E5	Snap ring E5
16	101051701	1	拾压脚拉杆	Lifting lever link
17	101051801	1	压脚升降板	Lifting lever
18	152304301	2	前杆杆螺栓销	Link shaft
19	101052201	1	拾压脚拉杆螺钉	Hinge screw
20	101052301	1	后杆杆轴位螺钉	Hinge screw
21	101052401	1	拾压脚后杆	Lifting lever connecting rod
22	101052501	1	拾压脚顶杆	Connecting rod vertical
23	152305101	1	松线传动杆	Tension release Sender
24	152305201	1	松线杆轴位螺钉	Hinge screw
25	152305001	1	松线顶板螺栓销	Tension release shaft
26	152304701	1	松线复位板	Tension release reseter
27	152306001	2	挡圈E3	Snap ring E3
28	152304801	1	松线复位板销	Pin
29	152304601	1	松线拉丝杆	Tension release lever
30	152304401	1	挡圈6.35	Thrust collar 6.35

2. 夹线、绕线部件 Thread tension & bobbin winder components



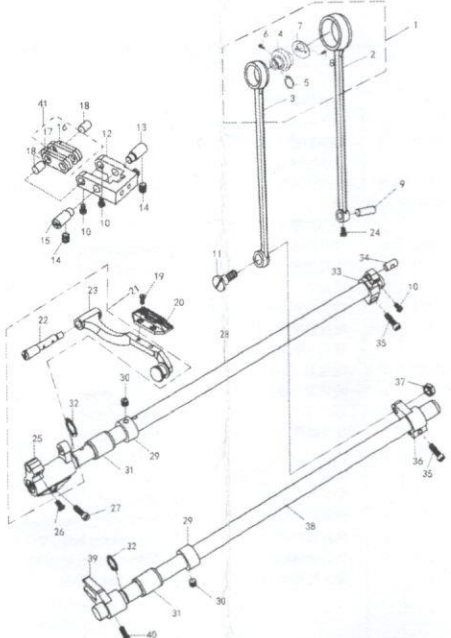
序号	物料号	数量	物料名称	Description
1	115091201	1	左线钩	Frame thread guide lift
2	101020201	2	螺钉SM4.37-40X6	Screw SM4.37-40X6
3	152307601	1	电子夹线器	Electronic wire clamping device
4	101020401	2	螺钉SM5.95-28X7	Screw 15/64-28×7
5	115090501	1	绕线调节钩	Presser bar thread guide
6	115111601	1	螺母SM4.37-40	Nut SM4.37-40
7	115090701	1	右线钩	Frame thread guide right
8	101020801	1	夹线器组件M	Therad tension asm M
9	101020901	1	挑线簧调节座	Tension post spcket
10	101021001	1	挑线簧	Take-up Spring
11	101021101	1	夹线螺钉	Tension post
12	101021201	2	夹线板	Thread tension disc
13	101021301	1	松线板	Thread tension disc holder
14	101021401	1	夹线簧	Thread tension spring
15	101021501	1	夹线制动板	Tension disc stopper
16	101021601	1	夹线螺母	Tension nut
17	101021701	1	夹线器O型圈	Rubberring
18	101021801	1	夹线固定螺钉	Screw
19	101021901	1	松线钉	Thread release pin
20	101022101	1	调线夹线器组件	Thread tension asm
21	101022201	1	螺钉SM4.76-28X6	Screw SM4.76-28X6
22	115090301	1	穿线板	Needle thread guide disc
23	101010901	1	螺钉SM4.76-28X6	Screw SM4.76-28X6
24	101022501	1	底线绕线器	Bobbin winder asm
25	101022601	3	螺钉M5X10	Screw M5X10
26	101022701	1	割线刀	Thread tension disc
27	101022801	2	螺钉SM3.57-40X6	Screw SM3.57-40X6
28	101022901	1	底线夹线器组件	Bobbin thread tension asm

3. 上轴挑线杆部件 Main shaft & thread take-up components



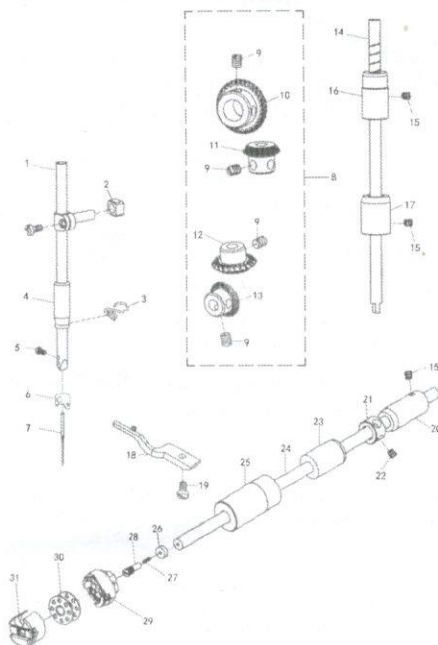
序号	物料号	数量	物料名称	Description
1	101030101	1	螺钉SM5.95-28×15.5	Screw SM5.95-28×15.5
2	101030201	1	挑线连杆销	Thread take-up shaft
3	101092201	1	油线	Oiling wick
4	101030401	1	挑线连杆	Thread take-up crack
5	101030501	1	挑线杆	Thread take-up lever asm
6	101030601	1	挑线杆防油套	Rubber
7	115021401	1	垫圈X15.5	Washer
8	101030801	2	挑线杆滚针轴承	Needle bearing
9	101030901	1	挑线曲柄	Needle bar crank
10	152303801	1	针杆连杆	Needle bar crank rod
11	101031101	1	挑线曲柄左旋螺钉	Screw (left twist)
12	101031201	1	针杆连接柱	Needle bar connection
13	101031301	1	螺钉SM3.57-28×7	Screw SM3.57-40×7
14	101031401	1	挑线杆组件	Thread take-up lever asm
15	101300101	1	针杆曲柄	Counterweight
16	101031601	1	螺钉SM7.14-28×16	Screw SM7.14-28×16
17	101031701	2	螺钉SM6.35-40×6	Screw SM6.35-40×6
18	101031801	1	螺钉SM7.14-28×15.5	Screw SM7.14-28×15.5
19	101031901	1	孔塞6.8	Rubber Plug
20	152206101	1	上轴前轴套	Main shaft bushing front
21	101032101	1	绕线器驱动轮	Bobbin winder driving wheel
22	012060832	2	螺钉M6X8	Screw M6X8
23	101032301	1	上轴中轴套	Bushing intermediate
24	101032401	1	螺钉SM5.95-28×10	Screw SM5.95-28×10
25	115024701	1	上轴挡圈	Thrust collar
26	115024801	2	螺钉SM6.35-40×8	Screw SM6.35-40×8
27	101032701	1	上轴后轴套	Main shaft bushing rear
28	115024001	1	上轴后轴套油封	Oil seal
29	115024201	1	马达组件	Servo motor
30	012500632	2	螺钉M5X6	Screw M5X6
31	018501432	3	螺丝M5X14	Screw M5X14
32	028050246	3	弹簧垫圈5	Spring washer5
33	025050132	3	平垫圈5	Washer5
34	115020101	1	光栅编码器组件	Film rotating and Encoder asm
35	062301012	3	螺钉M3X10	Screw M3X10
36	101032601	1	手轮	Hand wheel asm
37	012501032	2	螺钉M5X10	Screw M5X10
38	152206201	1	上轴	Main shaft
39	101033901	1	马达转子组件M	Motor rotor asm,M
40	101034001	1	马达定子组件M	Motor Stator asm,M

6. 送料部件 Feed mechanism components



序号	物料号	数量	物料名称	Description
1	101060101	1	连杆组件M	Connecting rod asm M
2	101060201	1	送料连杆	Rcnker shaft connecting rob
3	101060301	1	抬牙连杆	Connecting rob
4	101060401	1	送料偏心凸轮	Feed drive eccentric cam
5	048200142	1	挡圈G20	Retaining ring
6	101060601	2	螺钉SM6.35-40×11	Screw SM6.35-40×11
7	101060701	1	送料偏心轮盖板	Thrust collar
8	101042001	2	螺钉SM3.57-40×6	Screw SM3.57-40×6
9	101060901	1	送料连杆销	Walking foot pin
10	101022801	3	螺钉SM3.57-40×6	Screw SM3.57-40×6
11	101061101	1	抬牙连杆轴位螺钉	Hinge screw
12	101061201	1	送料摆动板座组件M	Walking foot adjust link asm M
13	101061301	1	送料摆动板座右销	Adjusting link fulcrum shaft
14	101032401	2	螺钉SM5.95-28×10	Screw SM5.95-28×10
15	101061501	1	送料摆动板座左销	Adjusting link fulcrum shaft
16	101061601	2	送料短摆动板	Connecting link
17	101061701	2	送料长摆动板	Walking foot link
18	101061801	2	短摆动板连接销	Walking foot pin
19	115047001	2	螺钉SM3.57-44×6.5	Screw SM3.57-44×6.5
20	179060101	1	送料牙	Feed dog
21	101062101	1	牙架组件	Dental frame asm
22	101062201	1	牙架销	Feed bar shaft
23	101062301	1	牙架	Feed bar
24	101062401	1	螺钉SM3.57-40X6	Screw SM3.57-40X6
25	101062501	1	牙架座	Feed rocker
26	101062601	1	螺钉SM4.37-40×7	Screw SM4.37-40×7

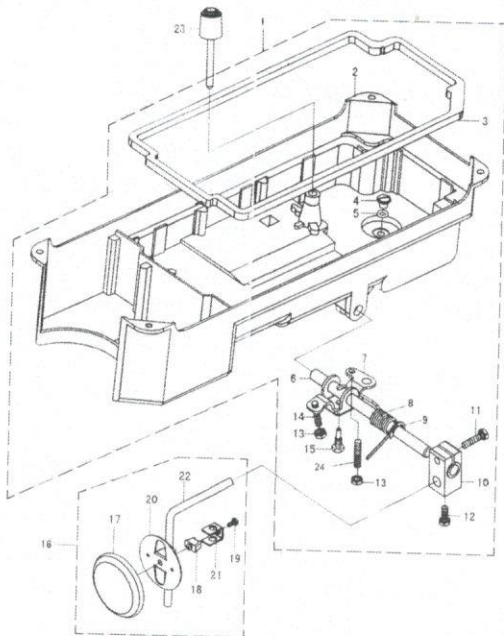
4. 针杆、旋梭部件 Needle bar & hook components



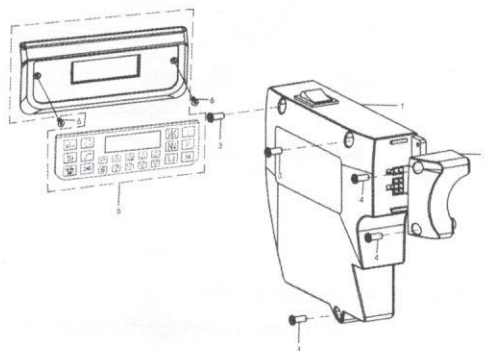
序号	物料号	数量	物料名称	Description
1	152206301	1	针杆	Needle bar
2	152303901	1	针杆连接柱滑块	Positioning finger
3	101040801	1	针杆下衬套线钩	Needle bar thread guide
4	101040901	1	针杆下衬套M	Needle bar bushing leverM
5	101041001	1	支针螺钉SM3. 17-44×4. 5	Screw SM3.17-40×4.5
6	152206601	1	针杆过线环	Needle bar thread guide
7	115024101	1	机针 (DBXI) #14	Needle (DBXI)#14
8	115072501	1	伞齿轮组件	Bevel gear asm
9	101041501	8	螺钉SM6. 35-40×8	Screw SM6.35-40×8
10	101041401	1	上轴伞齿轮	Gear
11	101041601	1	竖轴上伞齿轮	Pinion
12	101041701	1	竖轴下伞齿轮	Gear
13	101041801	1	下轴伞齿轮	Pinion
14	101041901	1	竖轴	Upright shaft
15	101032401	3	螺钉SM5. 95-28×10	Screw SM5.95-28×10
16	101042101	1	竖轴上轴套	Bushing upper
17	101042201	1	竖轴下轴套	Bushing lower
18	115072201	1	旋梭定位钩	Slide block
19	115072601	1	螺钉SM4. 37-40×12	Screw SM4.37-40×12
20	101042501	1	下轴后轴套	Bushing rear
21	101042601	1	下轴挡圈	Thrust collar
22	101042701	2	螺钉SM4. 37-40×5	Screw SM4.37-40×5
23	115073201	1	下轴中轴套	Bushing middle finger
24	101041901	1	下轴	Hook driving shaft
25	101043001	1	下轴前轴套	Bushing front finger
26	115073401	1	油封	Oil seal
27	115071901	1	下轴限油芯	Oil wick
28	115071401	1	下轴限油螺钉	Oil seal screw
29	115072301	1	旋梭组件	Hook asm
30	115072401	1	梭心	Bobbin
31	115072701	1	梭心套组件	Bobbin case asm

序号	物料号	数量	物料名称	Description
27	101062701	1	螺钉SM4. 76-28×12	Screw SM4.76-28×12
28	101062801	1	送料轴	Feed rocker shaft
29	101062901	2	送料轴挡圈	Thrust collar
30	101063001	4	螺钉SM6. 35-40X4	Screw SM6.35-40X4
31	101063101	2	送料轴前轴套	Feed rocker shaft metal
32	048140142	2	挡圈C14	Retaining ring
33	101063301	1	送料曲柄	Feed rocker shaft crank
34	101063401	1	送料曲柄销	Walking foot pin
35	101063501	2	螺钉SM4. 76-28×15. 5	Screw SM4.76-28×15.5
36	101063601	1	抬牙后曲柄	Rear crank asm
37	101063701	1	螺母SM7. 14-28	Nut SM7.14-28
38	101063801	1	抬牙轴	Feed driving shaft
39	101063901	1	抬牙叉形曲柄	Driving shaft crank asm front
40	101064001	1	螺钉SM4. 37-40×12	Screw SM4.37-40×12
41	101064101	1	送料摇动板套件	Correcting link asm

10. 油盘膝提部件 Oil reservoir & knee lifter components



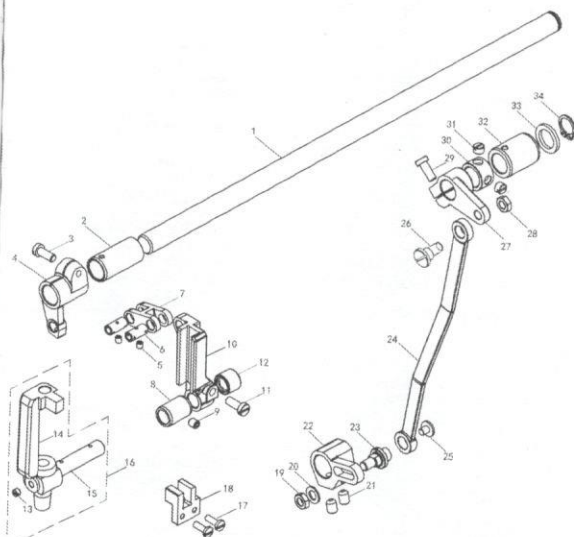
11. 控制部件 Control components



序号	物料号	数量	物料名称	Description
1	101100101	1	油盘总成	Oil reservoir asm
2	101100201	1	油盘	Oil reservoir
3	101100301	1	油盘垫	Gasket
4	101100401	1	螺钉SM7.94-24×7	Screw SM7.94-24×7
5	101100501	1	排油孔密封圈	Seal ring
6	101100601	1	抬压脚轴	Shaft
7	101100701	1	抬压脚双向曲柄	Connecting rod vertical
8	101100801	1	复位簧	Spring
9	101100901	1	挡圈10	E-ring 10
10	115060201	1	抬压脚操纵接头	Bracket
11	115060301	1	接头螺钉M6X15	Screw M6X15
12	115060401	1	接头螺钉M6X24	Screw M6X24
13	101101301	2	调节螺母M6	Nut M6
14	101101401	1	限位调节螺钉M6X30	Screw M6X30
15	101101501	1	双向曲柄定位螺丝	Screw
16	115060101	1	膝提总成	Knee pad plate asm
17	115060901	1	操纵橡胶垫	Knee pad plate cover
18	101101801	1	橡胶垫支架	Knee pad plate support
19	115060801	1	支架调节螺钉M6X12	Screw M6X12
20	115060601	1	膝提板	Knee pad plate
21	115060701	1	膝提支架	Knee pad plate support
22	115060501	1	操纵杆	Knee pad upright shaft
23	101102301	1	抬压脚顶销	Knee press lifter rod
24	101102601	1	限位调节螺钉M6X25	Screw M6X25

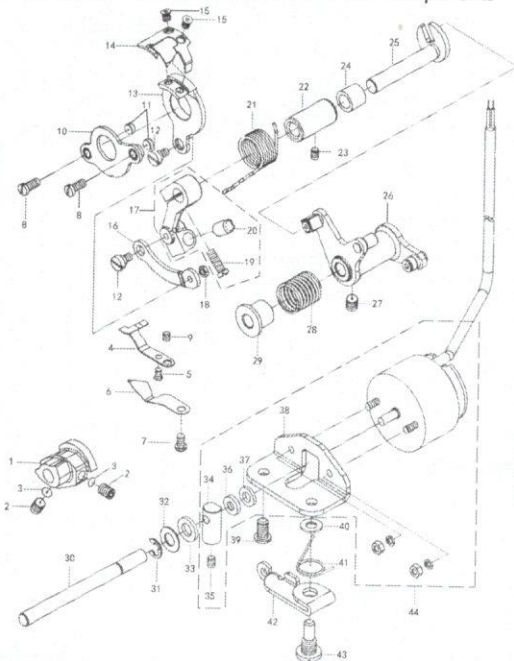
序号	物料号	数量	物料名称	Description
1	101110101	1	控制箱组件	Control box asm
2	101110201	1	接插座盖	Plug port
3	101110301	3	螺钉SM4.76-28×17	Screw SM4.76-28×17
4	062401216	2	螺钉M4×12	Screw M4X12
5	101110501	1	显示屏组件	screen panel asm
6	062301012	2	螺钉M3×8	Screw M3X8

30. 针送布部件 Rock Shaft Assembly



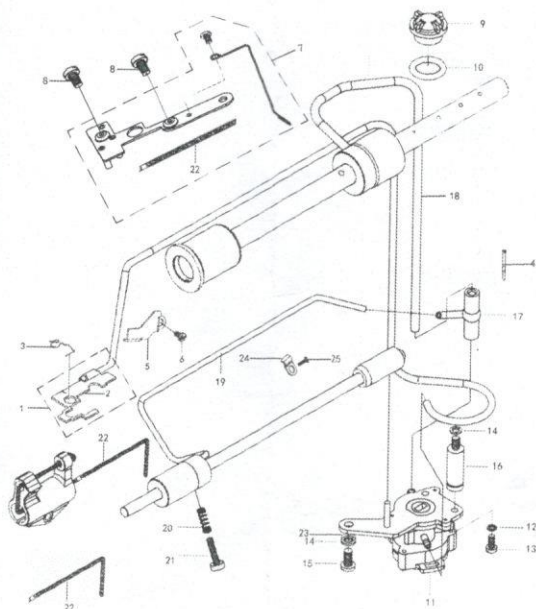
序号	物料号	数量	物料名称	Description
1	152300101	1	针送布摆动轴	Rock shaft
2	152300401	1	针送布摆动前轴套	Rock shaft bushing front
3	152300301	1	螺钉SM4.76-28×12	Screw SM4.76-28×12
4	152300201	1	针杆摆动曲柄	Driving crank front
5	152300701	2	螺钉SM3.57-40×4	Screw SM3.57-40×4
6	152300501	2	针杆摆动连杆销	Needle bar link pin
7	152300401	1	针杆摆动连杆	Driving link
8	152302201	2	针杆摆动架轴套	Bushing
9	014500632	1	内六角凹端紧定螺钉M5×6	Screw M5×6
10	152301901	1	针杆导向滑动曲柄	Slide block guide
11	152300301	1	螺钉SM4.76-28×12	Screw SM4.76-28×12
12	152301801	1	外圈滚针轴承6K0910	Bearing
13	152302001	1	螺钉SM4.37-40×3	Screw SM4.37-40×3
14	152303401	1	针杆摆动架	Needle rod rocking base
15	152303501	1	针杆摆动架轴	Needle rod rocking shaft
16	152302501	1	针杆摆动架组件	Needle rod rocking base asm
17	152302301	2	螺钉SM3.57-40×10.5	Screw SM3.57-40×10.5
18	152302401	1	摆动架导轨	Needle bar frame guide
19	152203201	1	螺母SM5.95-28	Nut SM5.95-28
20	152301601	1	垫圈6.3	Washer 6.3
21	014600832	2	内六角凹端紧定螺钉M6×8	Screw M6×8
22	152303101	1	针送布驱动下曲柄	Rock shaft ARM D
23	152301501	1	针送布驱动连杆接头	Connecting rod shaft
24	152301301	1	针送布驱动连杆	Connecting rod
25	152302701	1	螺钉SM4.37-40×5	Screw SM4.37-40×5
26	152203201	1	螺母SM5.95-28	Nut SM5.95-28
27	152302801	1	针送布驱动上曲柄	Rock shaft ARM U
28	152301201	1	驱动连杆轴位螺钉	Screw
29	152300301	1	螺钉SM4.76-28×12	Screw SM4.76-28×12
30	152300801	1	挡圈12.7	Thrust collar 12.7
31	152300901	2	螺钉SM6.35-40×4.5	Screw SM6.35-40×4.5
32	152301001	1	针送布摆动后轴套	Rock shaft bushing back
33	152301101	1	垫圈12.7	Washer 12.7
34	048120142	1	轴用弹性挡圈12	Retaining ring 12

8. 自动剪线部件 Automatic thread trimmer components



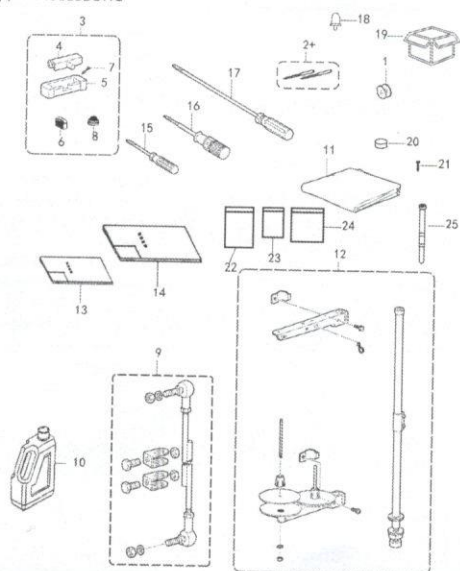
序号	物料号	数量	物料名称	Description
1	115110101	1	剪线凸轮	Thread trimmer cam
2	014771032	2	螺钉SM6.35-40×8	Screw SM6.35-40×8
3	115110601	2	平垫圈5.4	Washer5.4
4	179112301	1	固定刀	Thread trimmer counter knife
5	115110401	1	平头螺钉SM3.57	ScrewSM3.57
6	115110501	1	分线器	Low thread finger
7	101080701	1	螺钉SM3.57-40×5	Screw SM3.57-40×5
8	115111101	2	螺钉SM4.37-40×12	Screw SM4.37-40×12
9	115116001	1	定刀调节螺钉	Screw
10	101081001	1	刀架压板	Partiality shank asm
11	101081101	2	刀架座垫圈	Washer
12	115111501	2	轴位螺钉SM4.37	Hinge screw SM4.37
13	101081301	1	剪线刀架	Movable knife holder
14	179111201	1	活动刀	Movable knife
15	115111301	2	螺钉SM4.37	Screw SM4.37
16	152307701	1	刀架连杆	Thread trimmer connecting rod
17	152308301	1	切线手柄	Thread trimmer lever
18	115111601	1	螺母SM4.37-40	Nut SM4.37-40
19	101081901	1	螺钉SM4.76-32×14	Screw SM4.76-32×14
20	115111801	1	刀动定位块	Lever stopper
21	115112001	1	刀动复位簧	Spring
22	115112301	1	切线轴套	Collar
23	101032401	1	螺钉SM5.95-28×10	Screw SM5.95-28×10
24	115112201	1	曲柄轴套	Forked shaft bush
25	101082501	1	刀动驱动轴	Forked shaft
26	101082601	1	刀动驱动摇杆总组件	Thread trimmer cam lever unit
27	101031701	1	螺钉SM6.35-40×6	Screw SM6.35-40×6
28	115113001	1	刀动驱动摇杆复位簧	Spring
29	115112801	1	复位簧塑料挡圈	Collar
30	101083001	1	刀动驱动摇杆轴	Thread trimmer cam lever shaft
31	048060342	1	挡圈E6	E-ring 6
32	115113201	1	摇杆垫圈6	Washer 6
33	115113101	1	减震垫圈	Rubber washer
34	101083401	1	电磁铁接头	Solenoid lever
35	101083501	1	电磁铁接头螺钉	Screw
36	101083601	1	电磁铁垫圈5	Washer 5
37	101083701	1	电磁铁缓冲垫圈	Rubber washer
38	101083801	1	剪线电磁铁架	Thread trimmer solenoid base
39	101074701	1	螺钉SM5.95-28×12	Screw SM5.95-28×12
40	101075101	1	平垫圈6	Washer 6
41	101084101	1	松线座复位簧	Spring
42	101084201	1	松线座	Tension release base
43	101084301	1	轴位螺钉SM6.35-28	Hinge Screw SM6.35-28
44	101084401	1	剪线电磁铁组件	Thread trimmer solenoid

9. 供油润滑部件 Oil lubrication components



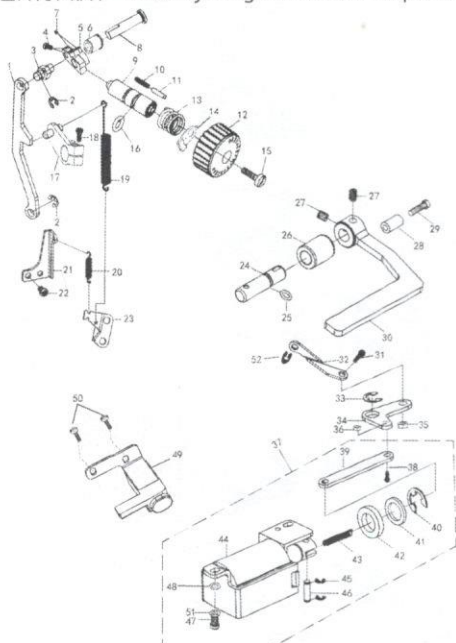
序号	物料号	数量	物料名称	Description
1	152305701	1	回油管组件	Oil return tube asm
2	152305901	1	回油毡	Oil felt
3	152305801	1	回油毡夹	Oil felt presser
4	115050501	1	尼龙扎带	Cable ties
5	152305601	1	回油管导向压板	Oil return tube holder
6	101010901	1	螺钉SM4.76-28X6	Screw SM4.76-28X6
7	101090701	1	油线固定板组件	Oil thread board asm.
8	115031001	2	螺钉SM3.57-40×10.5	Screw SM3.57-40×10.5
9	101090901	1	油窗	Oil sight window
10	101091001	1	油窗O型圈	Rubber ring
11	101091101	1	油泵	Pump unit
12	028050246	1	弹簧垫圈5	Spring washer5
13	115072601	1	连接螺钉SM4.37-40×12	Screw SM4.37-40×12
14	028060246	2	弹簧垫圈6	Spring washer 6
15	101074701	1	螺钉SM5.95-28×12	Screw SM5.95-28×12
16	101091601	1	油泵连接螺栓	Oil pump support
17	101091701	1	供油管接头	Rubber joint
18	152308601	1	上轴供油管	Main shaft oil tube
19	101091901	1	下轴供油管	Oil tube
20	101092001	1	旋梭油量调节弹簧	Adjusting spring
21	101092101	1	旋梭油量调节螺钉	Oil adjusting screw
22	101092201	3	油线	Oil line
23	101075101	1	平垫圈6	Washer6
24	101092501	1	油管压板	Tubing clamp
25	101010901	1	螺钉SM4.76-28X6	Screw SM4.76-28X6

12. 附件 Accessorie



序号	物料号	数量	物料名称	Description
1	115150101	3	梭心	Bobbin
2	115024101	4	机针DBX1- (#14)	Needle (DBX1) #14
3	115150301	1	橡胶铰链组件	Rubber hinge asm
4	115150401	2	机头铰链	Machine hinge plate
5	115150501	2	机头铰链套	Hinge sleeve head
6	101120601	2	头部防震垫	Quakeproof washer
7	115050701	4	钉	Nail
8	101120801	2	头部防震垫	Quakeproof washer
9	115152001	1	连杆组件	Connecting rod asm
10	115151901	1	大号油壶	Oil reservir
11	101121301	1	机头罩	Plastic cover
12	115151401	1	线架组件2DR	Thread stand asm
13	101121301	1	电控说明书	Instruction book
14	101121401	1	整机说明书	Instruction book
15	115151601	1	螺丝刀 (小)	Plastic cover
16	115151701	1	螺丝刀 (中)	Screw driver
17	115151801	1	螺丝刀 (大)	Screw driver
18	101121801	1	机头撑杆	The nose poles
19	101121901	1	内盒	Inner Box
20	115151201	1	磁铁	Magnet
21	115150701	4	鞋钉	Spike
22	115160601	1	自封袋9X19	Self sealing bag 9X19
23	115160701	1	自封袋7X10	Self sealing bag 7X10
24	115160801	1	自封袋14X20	Self sealing bag 14X20
25	115050501	3	尼龙扎带3X100	Cable ties 3X100

7. 送料调节部件 Feed adjusting mechanism components



序号	物料号	数量	物料名称	Description
1	101070101	1	倒送料连杆M	Feed regulator connecting rodM
2	048050342	2	挡圈E5	Snap ring E5
3	101070301	1	倒送料连杆销	Feed regulator pin
4	101062401	2	螺钉SM3. 57-40×6	Screw SM3.57-40×6
5	101070501	1	送料调节器M	Feed regulator M
6	101070601	1	送料调节器轴套	Feed regulator brushing
7	012501032	2	螺钉M5X10	Screw M5X10
8	101070801	1	送料调节器轴	Feed regulator shaft
9	101070901	1	送料调节螺柱	Feed regulator screw
10	101071001	1	送料距锁合簧	Spring
11	115045501	1	送料距锁合销	Pin
12	101071201	1	送料距旋钮M	Feed dialM
13	115047301	1	送料距旋钮弹簧	Feed dial spring
14	115048801	1	标盘锁住杆	Standard disk locking lever
15	101071501	1	螺钉SM4. 76-28×18	Screw SM4.76-28×18
16	115040701	2	O形圈9. 2X2. 7	Rubber ring
17	101071701	1	倒送料曲柄组件	Feed reverse arm asm
18	101071801	1	螺钉SM4. 76-28×18	Screw SM4.76-28×18
19	101071901	1	倒送料拉簧	Feed reverse spring
20	101072001	1	摆动板座复位簧	Adjusting link spring
21	101072101	1	摆动板座复位板	Adjusting link spring guide
22	101072201	2	螺钉SM4. 37-40×5	Screw SM4.37-40×5
23	101072301	1	拉簧固定板	Feed spring hook
24	101072401	1	倒送料扳手轴	Feed reverse shaft
25	115045001	1	O形圈7. 3X1. 6	Rubber ring
26	101072601	1	倒送料轴轴套	Feed lever metal
27	101020401	2	螺钉SM5. 95-28×7	Screw SM5.95-28×7
28	101072801	1	倒送料扳手柄位圈	Reverse feed lever stopper
29	101072901	1	螺钉M5×18	Screw M5×18
30	101073001	1	倒送料扳手	Reverse feed connecting link
31	101073101	2	螺钉SM6. 35-28×13. 5	Screw SM6.35-28×13.5
32	101073201	1	自动倒送料拉杆	Reverse feed connecting link
33	048090342	1	挡圈E9	Snap ring E9
34	101073401	1	自动倒送料曲柄	Connecting arm asm
35	101073501	1	螺母SM6. 35-28	Nut SM6.35-28
36	101073601	1	螺母SM4. 37-40	Nut SM4.37-40
37	101073701	1	倒缝电磁铁组件	Reverse slot electromagnet asm
38	101073801	1	螺钉SM4. 37-40×8. 5	Screw SM4.37-40×8.5
39	101073901	1	铁芯连杆	Reverse feed connecting link
40	048120342	1	挡圈E12	Snap ring E12
41	101074101	1	铁芯垫圈16	Plunger washer 16
42	101074201	1	铁芯橡皮垫	Rubber plunger
43	101074301	1	铁芯弹簧	Plunger spring
44	101074401	1	倒送料电磁铁组件	Reverse feed magnet asm
45	048040342	2	挡圈E4	Snap ring E4
46	101074601	1	铁芯连接销	Plunger arm pin
47	101074701	2	螺钉SM5. 95-28×12	Screw SM5.95-28×12
48	028060246	1	弹簧垫圈6	Spring washer6
49	152306501	1	倒缝开关组件	Reverse sewing switch
50	101010901	2	螺钉SM4. 76-28×6	Screw SM4.76-28×6
51	101075101	2	平垫圈6	Washer6
52	101075201	1	挡圈E5	Snap ringE5