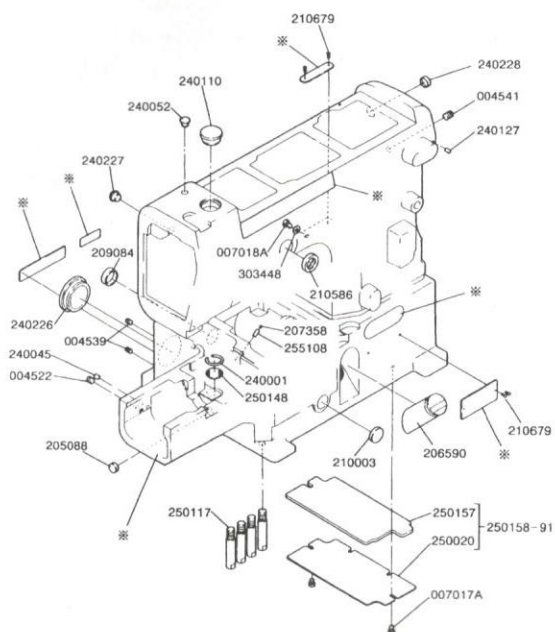
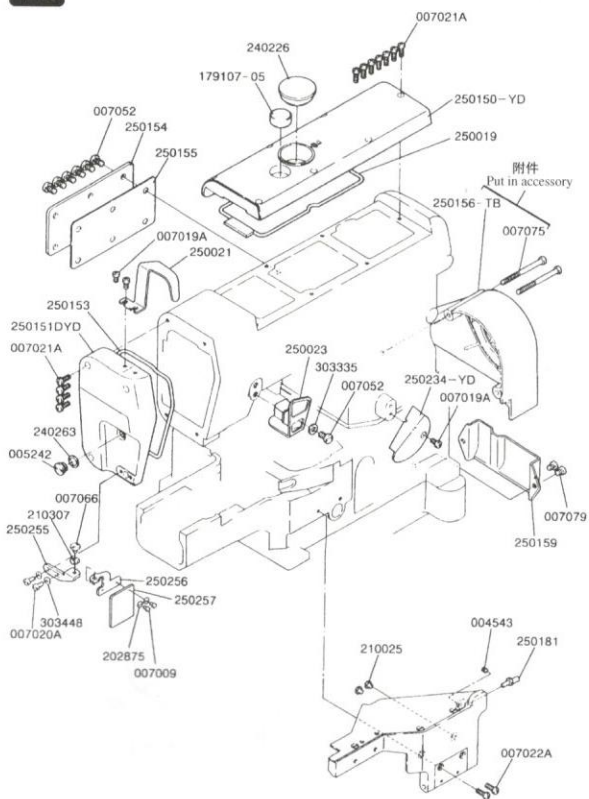


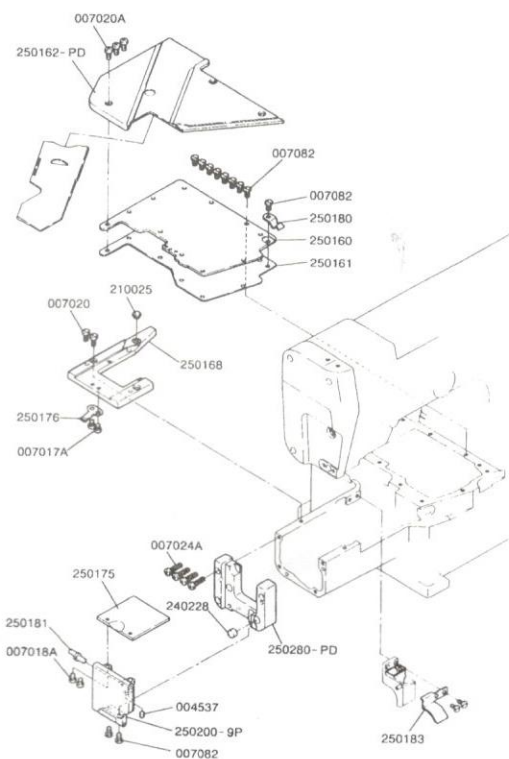
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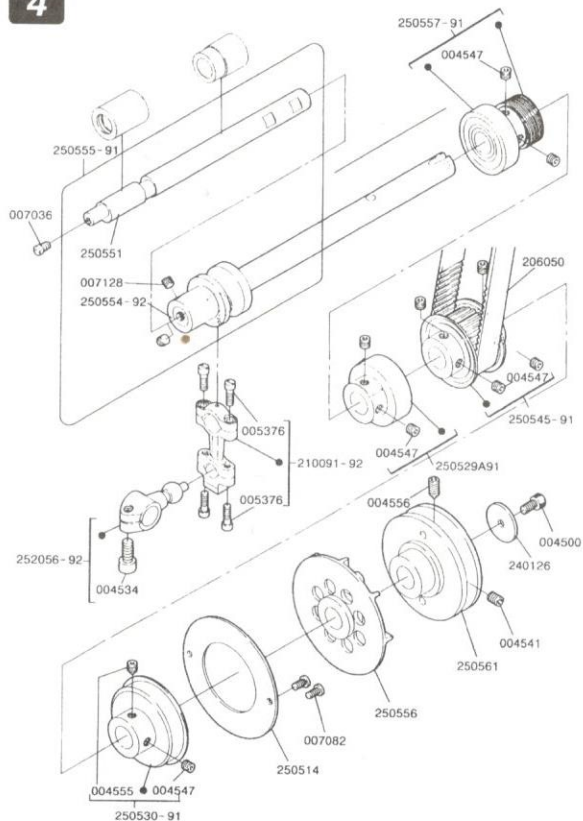
2



3



4



G 参照标准度量表
Refer to the gauge parts list.



G 参照标准度量表
Refer to the gauge parts list.



This diagram illustrates the exploded view of a sewing machine needle assembly, showing the components for both 2-needle and 3-needle configurations. The parts are labeled with their respective part numbers and are shown in their relative positions for assembly.

2-Needle Configuration (2 本針):

- Needle Plate (254023C9U):** The main plate that holds the needles.
- Needles (005447):** Two needles are shown being inserted into the plate.
- Needle Holder (007019A):** Two holders are shown, one for each needle.
- Needle Guide (254019):** A guide that ensures the needles are aligned correctly.
- Needle Support (206203):** A support that holds the needles in place.
- Needle Base (254020):** The base of the needle holder.
- Needle Mounting (254021):** The mounting that secures the needle holder.
- Needle Mounting (206202):** The mounting that secures the needle holder.
- Needle Mounting (254010A9U):** The mounting that secures the needle holder.
- Needle Mounting (254010B9U):** The mounting that secures the needle holder.
- Needle Mounting (254010C9U):** The mounting that secures the needle holder.

3-Needle Configuration (3 本針):

- Needle Plate (254023E9U):** The main plate that holds the needles.
- Needles (005447):** Three needles are shown being inserted into the plate.
- Needle Holder (007019A):** Three holders are shown, one for each needle.
- Needle Guide (254019):** A guide that ensures the needles are aligned correctly.
- Needle Support (206203):** A support that holds the needles in place.
- Needle Base (254020):** The base of the needle holder.
- Needle Mounting (254021):** The mounting that secures the needle holder.
- Needle Mounting (206202):** The mounting that secures the needle holder.
- Needle Mounting (254010A9U):** The mounting that secures the needle holder.
- Needle Mounting (254010B9U):** The mounting that secures the needle holder.
- Needle Mounting (254010C9U):** The mounting that secures the needle holder.

Other Components:

- 254008:** A component that is part of the needle holder assembly.
- 007019A:** A component that is part of the needle holder assembly.
- 254003B91:** A component that is part of the needle holder assembly.
- 004531:** A component that is part of the needle holder assembly.
- 202868:** A component that is part of the needle holder assembly.
- 254000-91:** A component that is part of the needle holder assembly.
- 206115:** A component that is part of the needle holder assembly.
- 192120:** A component that is part of the needle holder assembly.
- 303448:** A component that is part of the needle holder assembly.
- 007018A:** A component that is part of the needle holder assembly.
- 254022:** A component that is part of the needle holder assembly.
- 002133-1:** A component that is part of the needle holder assembly.
- 001817-2A:** A component that is part of the needle holder assembly.
- 210319:** A component that is part of the needle holder assembly.
- 208450-UA:** A component that is part of the needle holder assembly.
- 2101037:** A component that is part of the needle holder assembly.
- 208447-UA:** A component that is part of the needle holder assembly.
- 208448:** A component that is part of the needle holder assembly.
- 001817-2A:** A component that is part of the needle holder assembly.
- 210319:** A component that is part of the needle holder assembly.
- 208450-UA:** A component that is part of the needle holder assembly.
- 2101086:** A component that is part of the needle holder assembly.
- 208447-UA:** A component that is part of the needle holder assembly.
- 208448:** A component that is part of the needle holder assembly.
- 001817-2A:** A component that is part of the needle holder assembly.
- 210319:** A component that is part of the needle holder assembly.
- 208450-UA:** A component that is part of the needle holder assembly.
- 2101068:** A component that is part of the needle holder assembly.
- 208447-UA:** A component that is part of the needle holder assembly.
- 208448:** A component that is part of the needle holder assembly.

	2 本針	3 本針
234521	X2	X3
004535	X2	X3

007009

004527

201252

204107

253503

253509A

240474

007008

253508A

007077

253516

007019A

253584B

253593

253517

0W09070-2

204754A

002193

234521

253545

004535

253544

007010

303448

007019A

253504-92

303067

004501

303448

253505A

附件 Put in accessory

253548

303448

007019

253547

137108

137109

005387

253514

007019A

253515

007019A

253506

004554

253511

251008

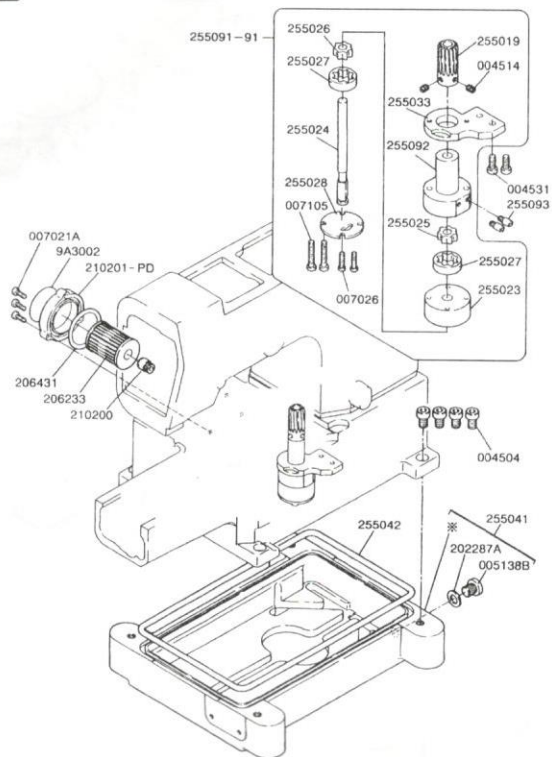
007031

Exploded view diagram of the front suspension assembly, showing various components and their part numbers:

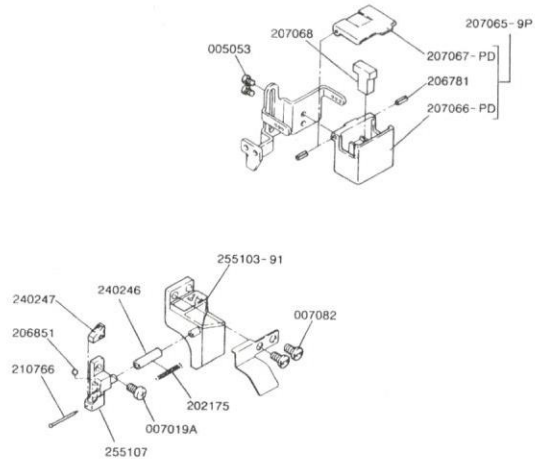
- 007031
- 210585
- 253533
- 004543
- 253598
- 253595-91
- 004538
- 004543
- 253599
- 007009
- 253600
- 240261
- 004554
- 007017A
- 253605
- 253592
- 007031
- 210585
- 253534
- 007082
- 240123
- 202647A
- 253601
- 253607-91
- 253606A
- 007133
- 253588
- 007018A
- 167079
- 240242
- 007008
- 253586
- 253589-91
- 004537



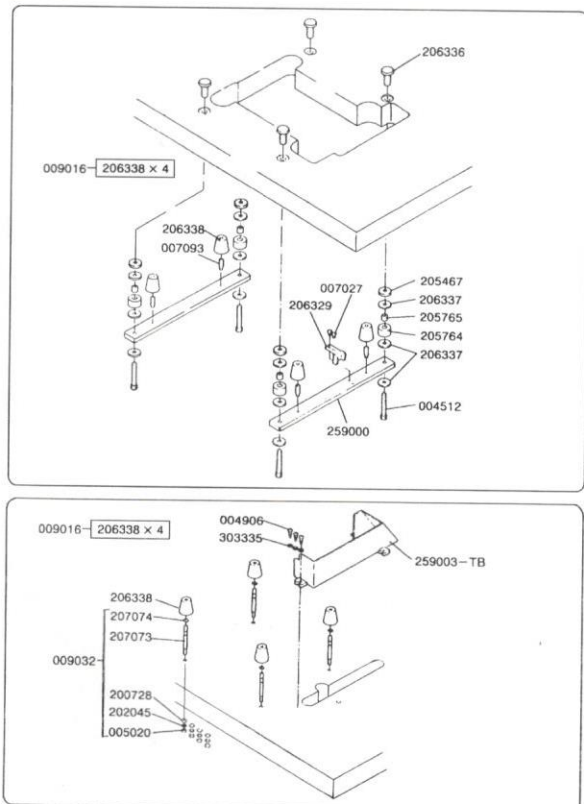
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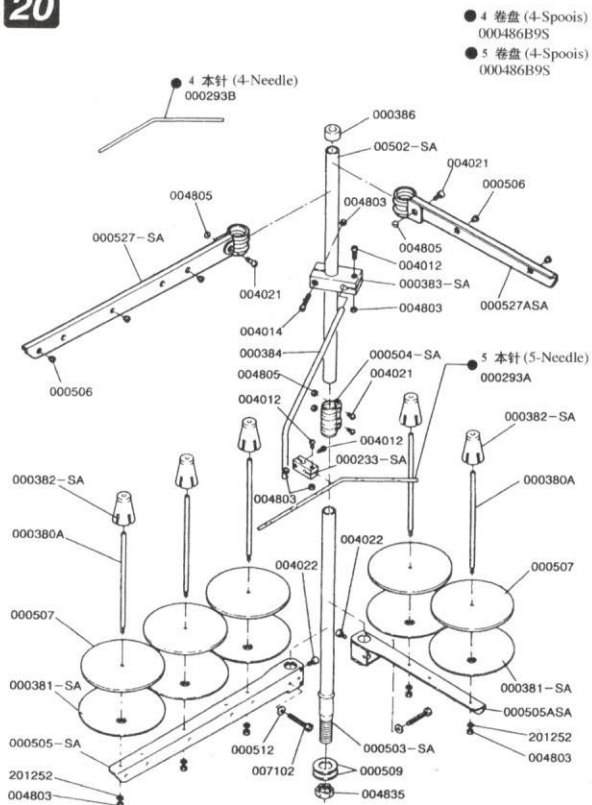
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19

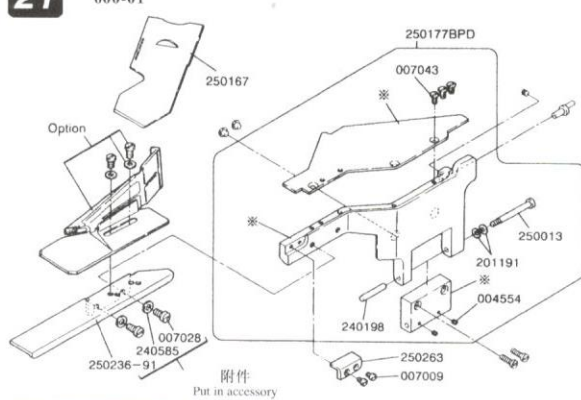


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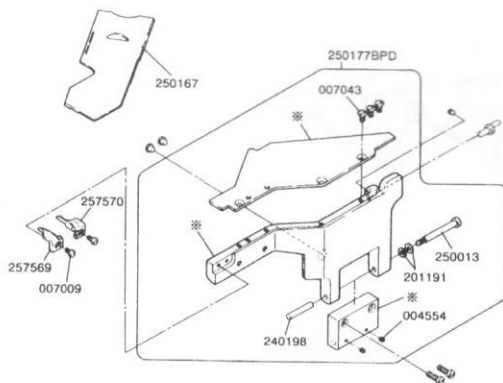


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600-01

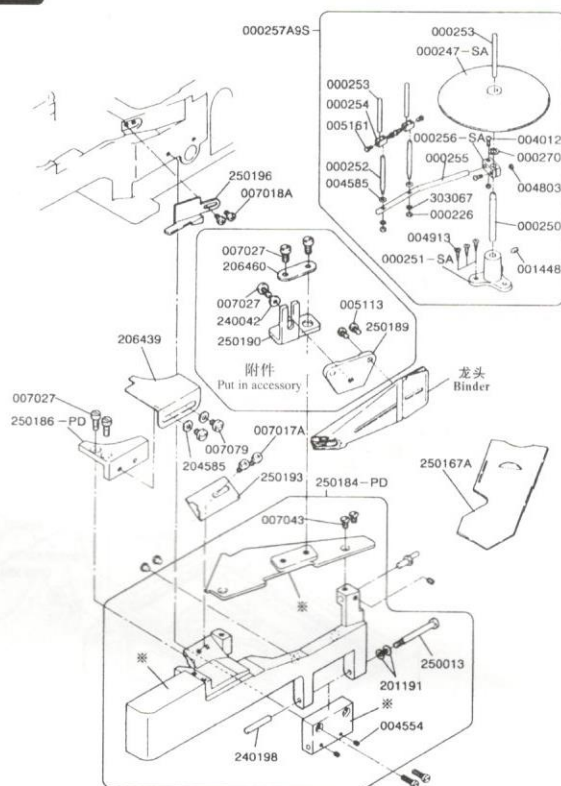


600-03



22

600-02



23

600-08

