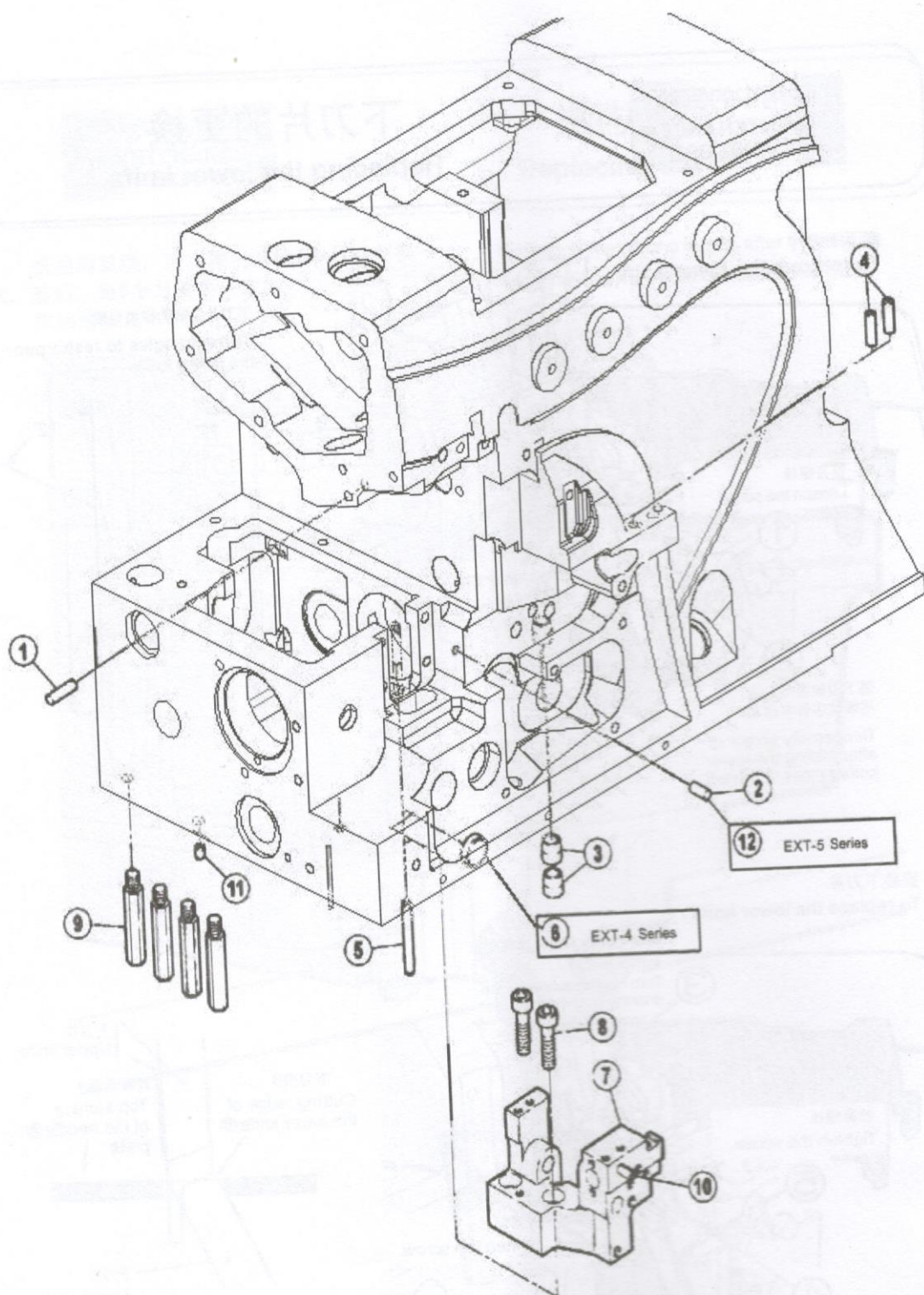
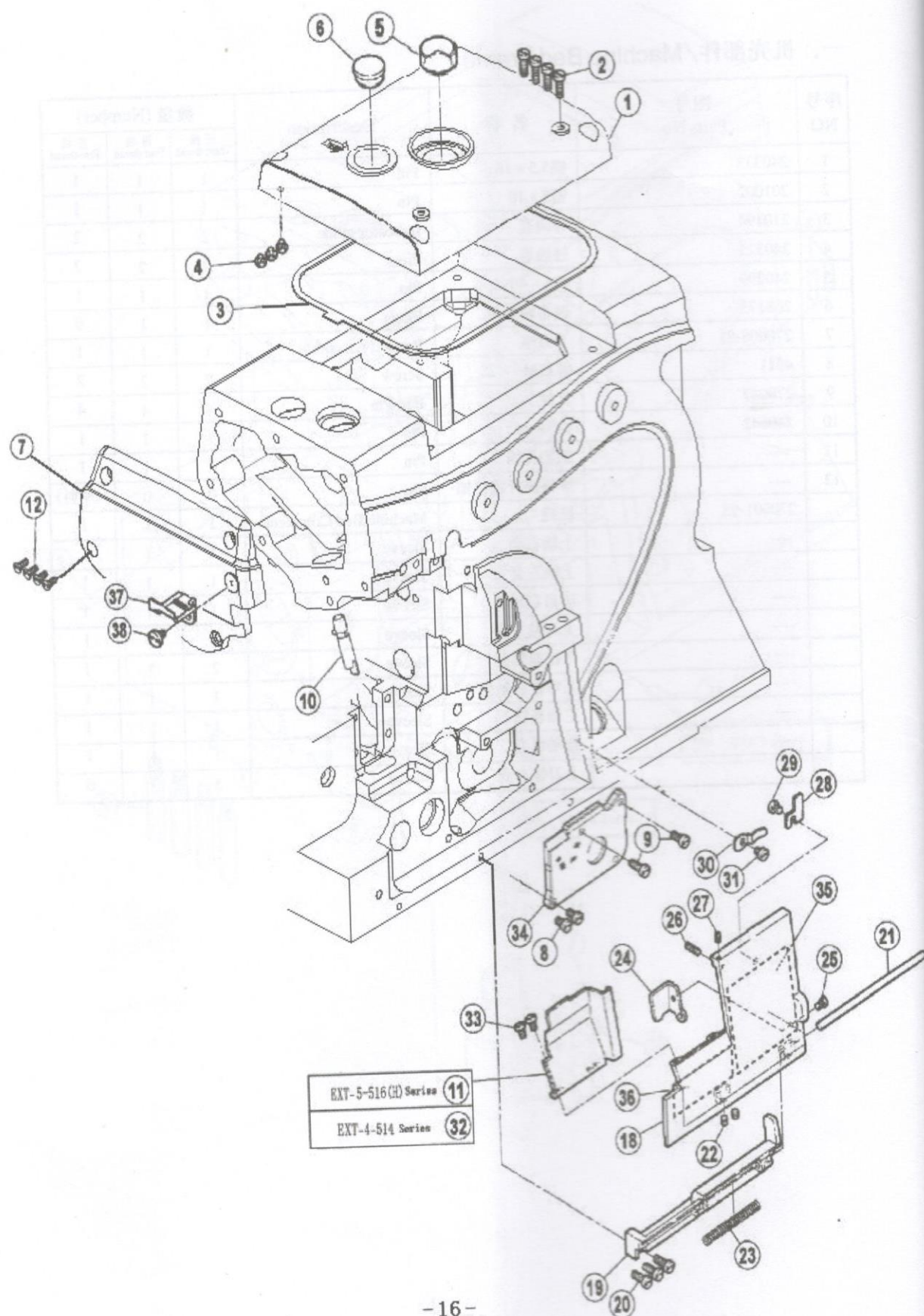




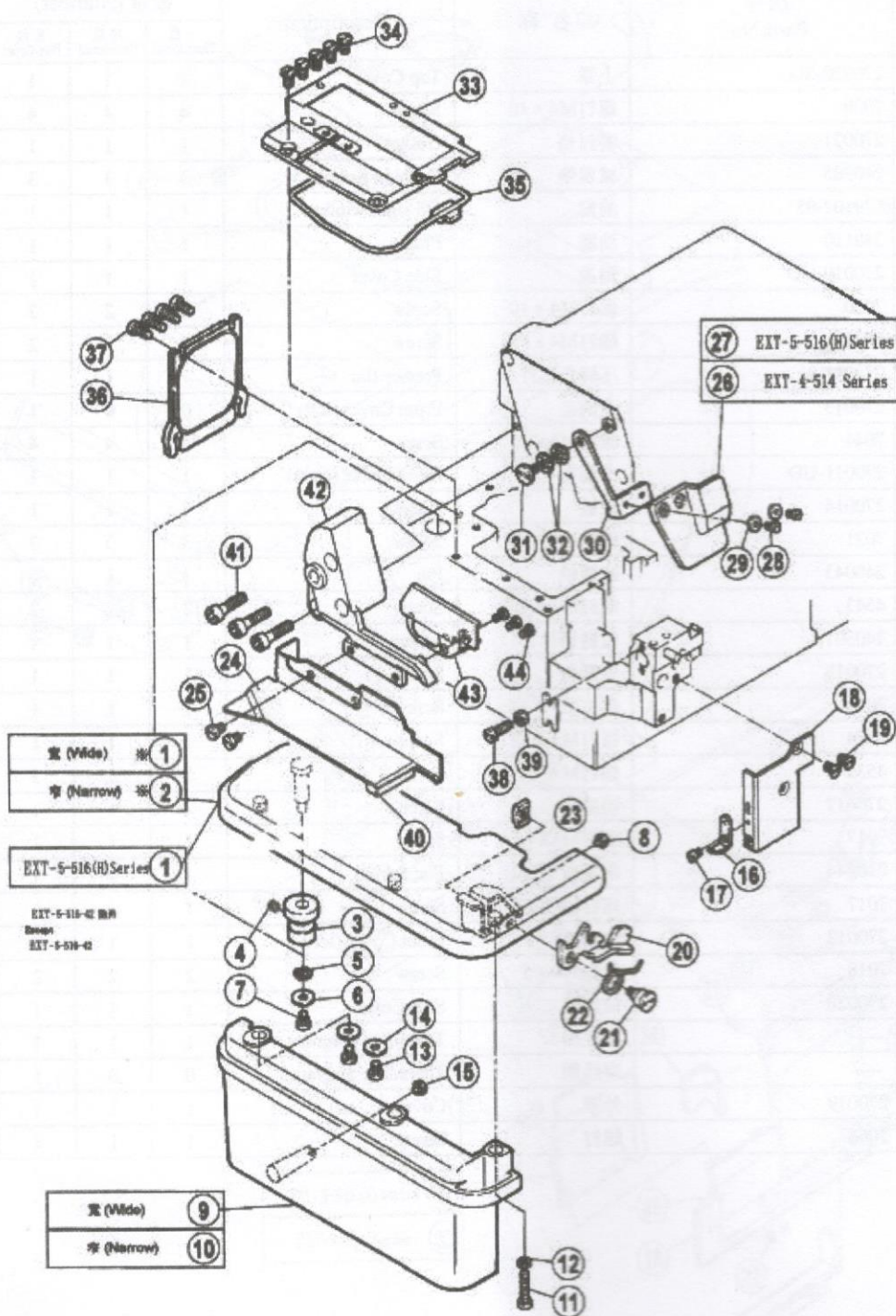
一、机壳部件/Machine Bed Frame

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	240333	销5.5 × 16	Pin	1	1	1
2	201002	销5 × 10	Pin	1	1	1
3	210194	导向套	Indicator guide	2	2	2
4	240325	过线管	Pipe	2	2	2
5	240299	销4 × 40	Pin	1	1	1
6	208173	送布轴油封	Plug	1	1	0
7	270008-91	下刀座	Bracket Assembly	1	1	1
8	4511	螺钉M6 × 25	Screw	2	2	2
9	270047	支柱	Bed Pin	4	4	4
10	240342	销5 × 14	Pin	1	1	1
11	----	工艺孔销	Pin	1	1	1
12	----	厚料摇杆定位销	Pin	0	0	1(厚料)
	270001-9S	机壳	Machine Bed Complete	1	1	1
	----	上轴右套	Sleeve	1	1	1
	----	上轴左套	Sleeve	1	1	1
	----	送布右轴套	Sleeve	1	1	1
	----	上刀轴左套	Sleeve	1	1	1
	----	弯针前轴套	Sleeve	2	2	1
	----	上弯针后轴套	Sleeve	1	1	1
	----	主轴套筒	Sleeve	1	1	1
	----	差动轴套	Sleeve	1	1	1
	----	上刀轴右套	Sleeve	3	3	6



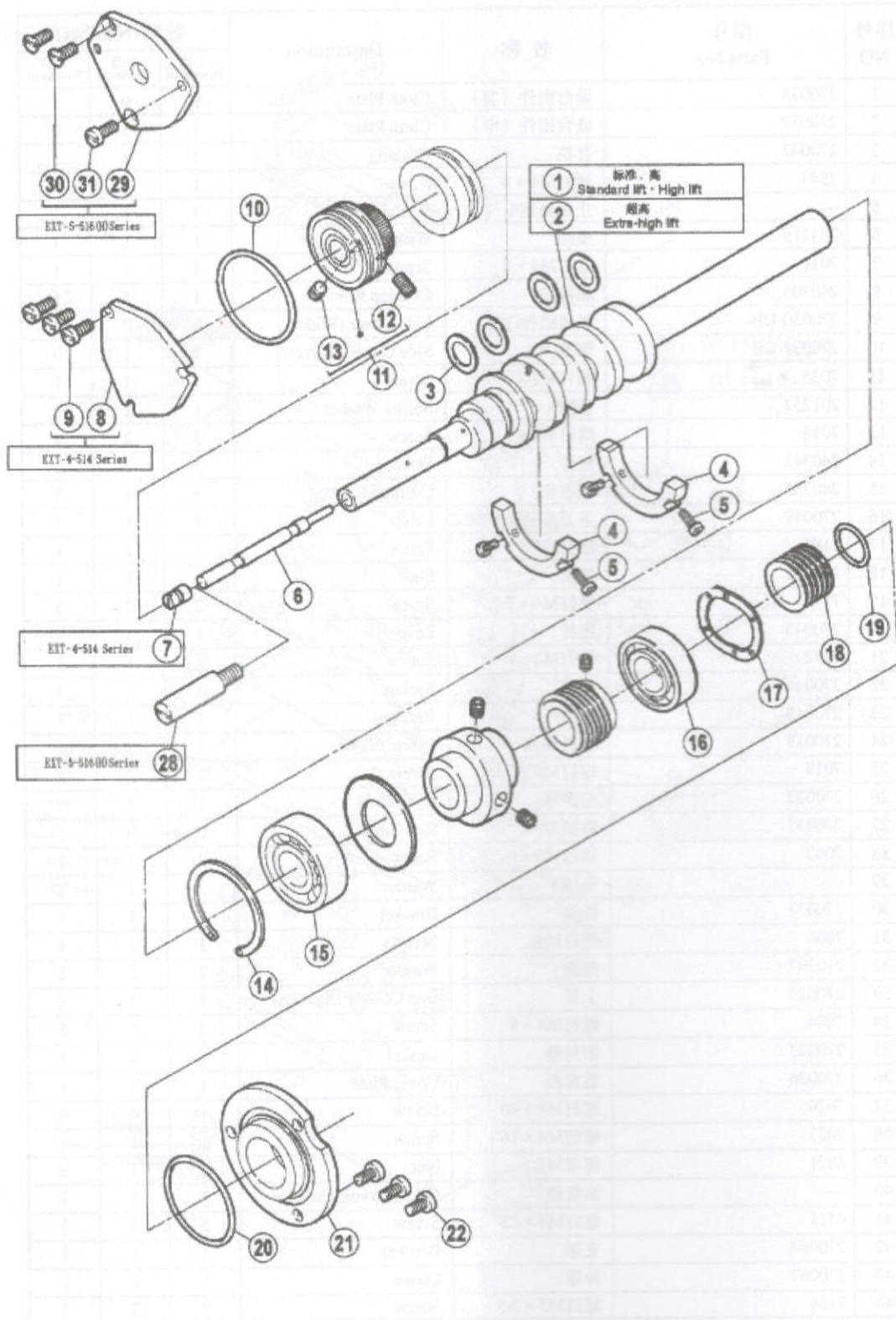
二、机壳机罩部件(1)/Cover(1)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	270020-SD	上罩	Top Cover	1	1	1
2	7020	螺钉M4 × 10	Screw	4	4	4
3	270021	密封垫	Gasket	1	1	1
4	240305	减震垫	Cushion Rubber	3	3	3
5	179107-05	油窗	Oil sight window	1	1	1
6	240110	油塞	Plug	1	1	1
7	270010-UD	侧盖	Side Cover	1	1	1
8	7020	螺钉M4 × 10	Screw	2	2	2
9	7021	螺钉M4 × 12	Screw	2	2	2
10	274011-91	压脚杆组件	Presser Bar	1	1	1
11	270013	左前盖	Front Cover (left)	0	0	1
12	7044	螺钉M4 × 10	Screw	4	4	4
18	270011-UD	右前盖	Front Cover (right)	1	1	1
19	270014	铰链	Hinge	1	1	1
20	7021	螺钉M4 × 12	Screw	3	3	3
21	240043	铰链销	Pin	1	1	1
22	4543	螺钉M4 × 4	Screw	2	2	2
23	240301	铰链销弹簧	Spring	1	1	1
24	270018	锁紧板	Latch	1	1	1
25	7009	螺钉M3 × 4.5	Screw	1	1	1
26	4574	螺钉M3 × 12	Screw	1	1	1
27	4535	螺钉M3 × 4	Screw	1	1	1
28	270017	锁紧板	Latch	1	1	1
29	7017	螺钉M4X4.7	Screw	1	1	1
30	210044	前罩板卡簧1	Flat Spring	1	1	1
31	7017	螺钉M4X4.7	Screw	1	1	1
32	270012	左前盖	Front Cover (left)	1	1	0
33	7018	螺钉M4 × 5	Screw	2	2	2
34	270028	前盖板	Side Cover	1	1	1
35	----	穿线图	Threading diagram	1	1	1
36	----	穿线图	Threading diagram	0	0	1
37	270079	外罩	Cover	1	1	1
38	7066	螺钉	Screw	1	1	1



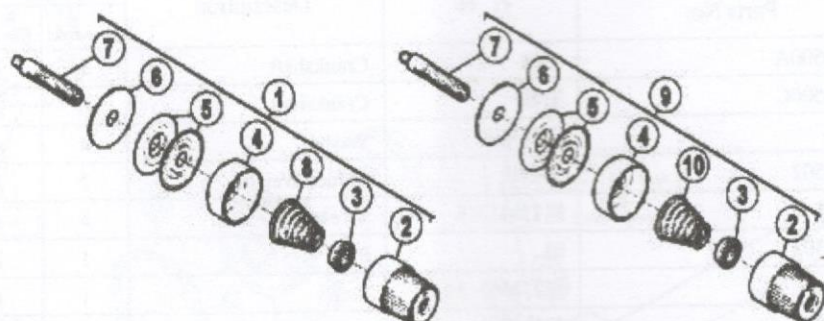
三、机壳机罩部件(2)/Cover(2)

序号 NO	图号 Parts No.	名称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	270035	缝台组件(宽)	Cloth Plate	0	0	1
2	270037	缝台组件(窄)	Cloth Plate	1	1	0
3	270042	套筒	Bushing	1	1	1
4	4543	螺钉M4×4	Screw	1	1	1
5	----	止动垫圈6	Washer	1	1	1
6	204115	垫圈	Washer	1	1	1
7	7018	螺钉M4×5	Screw	1	1	1
8	240305	减震垫	Cushion Rubber	1	1	1
9	270030-UB	侧盖组件(宽)	Side Cover (Wide)	0	0	1
10	270031-UB	侧盖(窄)	Side Cover (Narrow)	1	1	0
11	7025	螺钉M4×17.5	Screw	1	1	1
12	201252	垫圈4	Spring Washer	1	1	1
13	7018	螺钉M4×5	Screw	2	2	2
14	240343	垫片	Washer	2	2	2
15	240305	减震垫	Cushion Rubber	1	1	1
16	270049	下刀座前垫护板	Latch	1	1	1
17	7180	螺钉M3.5×4.5	Screw	1	1	1
18	270015	挡板	Plate	1	1	1
19	7170	螺钉M4×7.5	Screw	2	2	2
20	270043	连杆	Lever	1	1	1
21	7172	螺钉M4	Screw	1	1	1
22	270044	扭簧	Spring	1	1	1
23	270045	托架	Bracket	1	1	1
24	270019	布料挡板	Fabric Guide	1	1	1
25	7019	螺钉M4×7.5	Screw	2	2	2
26	270032	防护罩	Eye Guide	1	1	0
27	270033	防护罩	Eye Guide	0	0	1
28	7062	螺钉M3×6	Screw	2	2	2
29	----	垫圈3	Washer	2	2	2
30	270034	托架	Bracket	1	1	1
31	7066	螺钉M4	Screw	1	1	1
32	210307	垫圈	Washer	2	2	2
33	270022	上盖	Bed Cover Plate Assy.	1	1	1
34	7084	螺钉M4×8	Screw	5	5	5
35	270023	密封垫	Gasket	1	1	1
36	270026	后窗板	Cover Plate	1	1	1
37	7020	螺钉M4×10	Screw	4	4	4
38	7023	螺钉M4×16	Screw	1	1	1
39	4821	螺母M4	Nut	1	1	1
40	----	油盘垫	Oil Reservoir Cushion	1	1	1
41	4511	螺钉M6×25	Screw	3	3	3
42	270068	支架	Bracket	1	1	1
43	270067	外罩	Cover	1	1	1
44	7154	螺钉M3×3.5	Screw	3	3	3

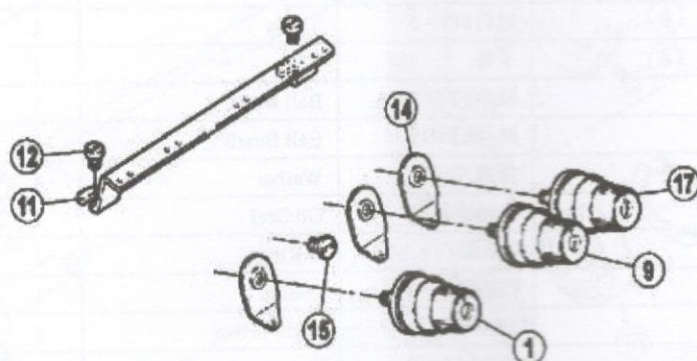


四、主轴部件/Crankshaft Drive Mechanism

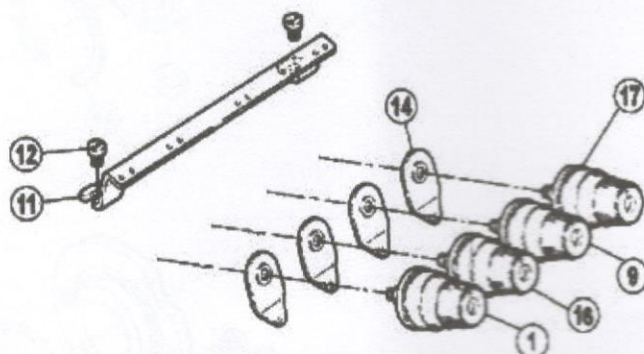
序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	270500A	主轴	Crankshaft	1	1	0
2	270500C	主轴	Crankshaft	0	0	1
3	----	连杆垫片	Washer	4	4	4
4	270502	平衡块	Blance Weight	2	2	2
5	7011	螺钉M3 × 8	Screw	4	4	4
6	270503	销	Pin	1	1	1
7	4541	螺钉M6 × 8	Screw	1	1	0
8	270508	前轴承盖	Cover	1	1	0
9	7019	螺钉M4 × 7.5	Screw	3	3	0
10	240340	O型圈40 × 1.8	O Ring	1	1	1
11	270507-91	轴承6202LB	Ball Bearing	1	1	1
12	4572	螺钉5 × 10	Screw	1	1	1
13	4514	螺钉M5 × 5	Screw	1	1	1
14	240335	卡簧	Ring	1	1	1
15	212987	轴承6203	Ball Bearing	1	1	1
16	211526	轴承6203LLU	Ball Bearing	1	1	1
17	240306	垫圈32	Washer	4	4	4
18	----	主轴中轴套	Oil Seal	1	1	1
19	210057	O型圈17 × 1.8	O Ring	1	1	1
20	240307	O型圈41 × 1.8	O Ring	1	1	1
21	211528	后轴承盖	Right Cover	1	1	1
22	7020	螺钉M4 × 10	Screw	3	3	3
29	270509	前轴承盖	Cover	0	0	1
30	7044	螺钉M4 × 10	Screw	0	0	2
31	7020	螺丝M4 × 10	Screw	0	0	1



■ 1 针 (1-needle)



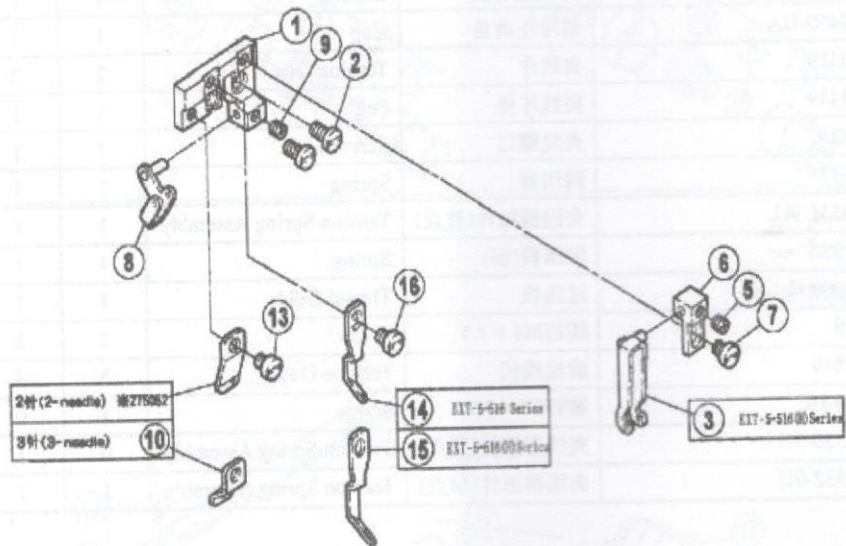
■ 2 针 (2-needle)



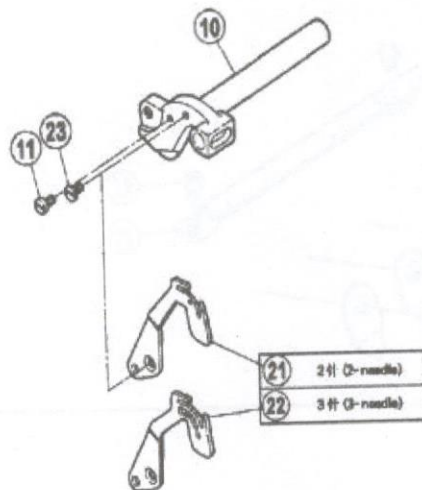
五、夹线部件/Thread Tension Mechanism

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	210529-9U	夹线器组件(红点)	Tension Spring Assembly	1	1	1
2	208447-UA	调压螺母	Knob	1	1	1
3	208448	调压止动套	Ratchet	1	1	1
4	208450-UA	调压止动盖	Cup	1	1	1
5	210319	夹线片	Tension Disc	2	2	2
6	208449	夹线片垫	Felt	1	1	1
7	5082A	夹线螺钉	Screw Stud	1	1	1
8	20137	调压簧	Spring	1	1	1
9	210531-9U	夹线器组件(蓝点)	Tension Spring Assembly	1	1	1
10	201086	调压簧(弱)	Spring	1	1	1
11	275000	过线板	Thread Guide	1	1	1
12	7019	螺钉M4 × 7.5	Screw	2	2	2
14	202849	前过线板	Tension Guide	3	4	4
15	4009-HC	螺钉C5 × 7.5	Screw	1	0	0
16	210530-9U	夹线器组件(黄点)	Tension Spring Assembly	0	1	1
17	210532-9U	夹线器组件(绿点)	Tension Spring Assembly	1	1	1

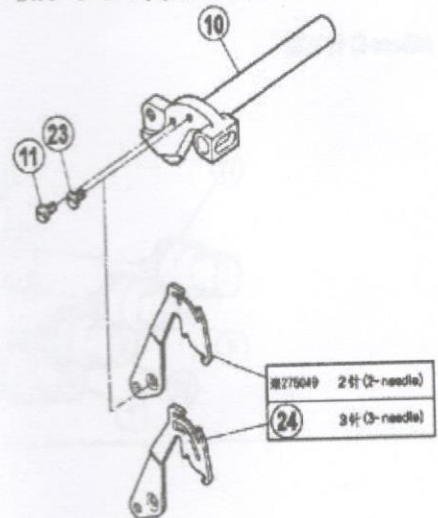
EXT-5-516(H) Series



EXT-5-516 Series



EXT-5-516(H) Series

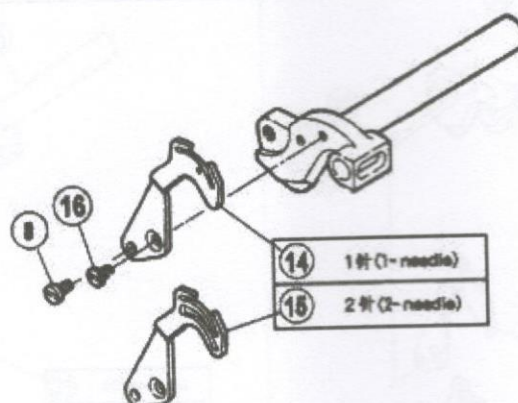
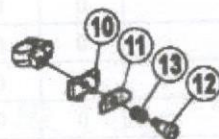
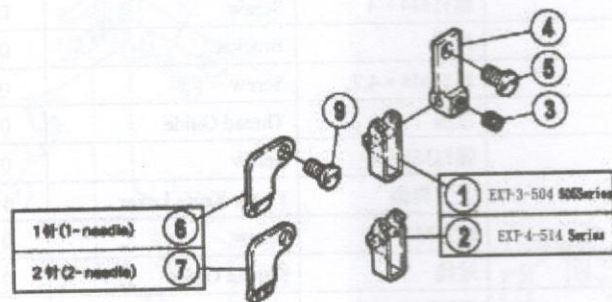


六、过线机构(1)/Thread Guide and Thread Takeup (1)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	275021	托架	Bracket	0	0	1
2	7082	螺钉M4 × 7.5	Screw	0	0	2
3	275024	过线	Thread Guide	0	0	1
4	275049	挑线杆	Thread Takeup	0	0	1
5	4543	螺钉M4 × 4	Screw	0	0	1
6	275026	托架	Bracket	0	0	1
7	7017	螺钉M4 × 4.7	Screw	0	0	1
8	275022	过线	Thread Guide	0	0	1
9	4543	螺钉M4 × 4	Screw	0	0	1
10	273004	上刀架轴	Upper Knife Lever	1	1	1
11	7062	螺钉M3 × 6	Screw	0	0	1
12	275052A	过线	Thread Guide	0	0	1
13	7017	螺钉M4 × 4.7	Screw	0	0	1
14	275028	过线	Thread Guide	0	0	1
15	275057	过线	Thread Guide	0	0	1
16	7017	螺钉M4 × 4.7	Screw	0	0	1
17	275011	托架	Bracket	0	0	1
18	275012	压线板	Thread Retainer	0	0	1
19	7163	螺钉	Screw	0	0	1
20	240326	压簧	Spring	0	0	1
21	275027A	挑线	Thread Takeup	0	0	1
22	275044A	挑线	Thread Takeup	0	0	1
23	7041	螺钉M3 × 5	Screw	1	1	1
24	275050	挑线	Thread Takeup	0	0	1

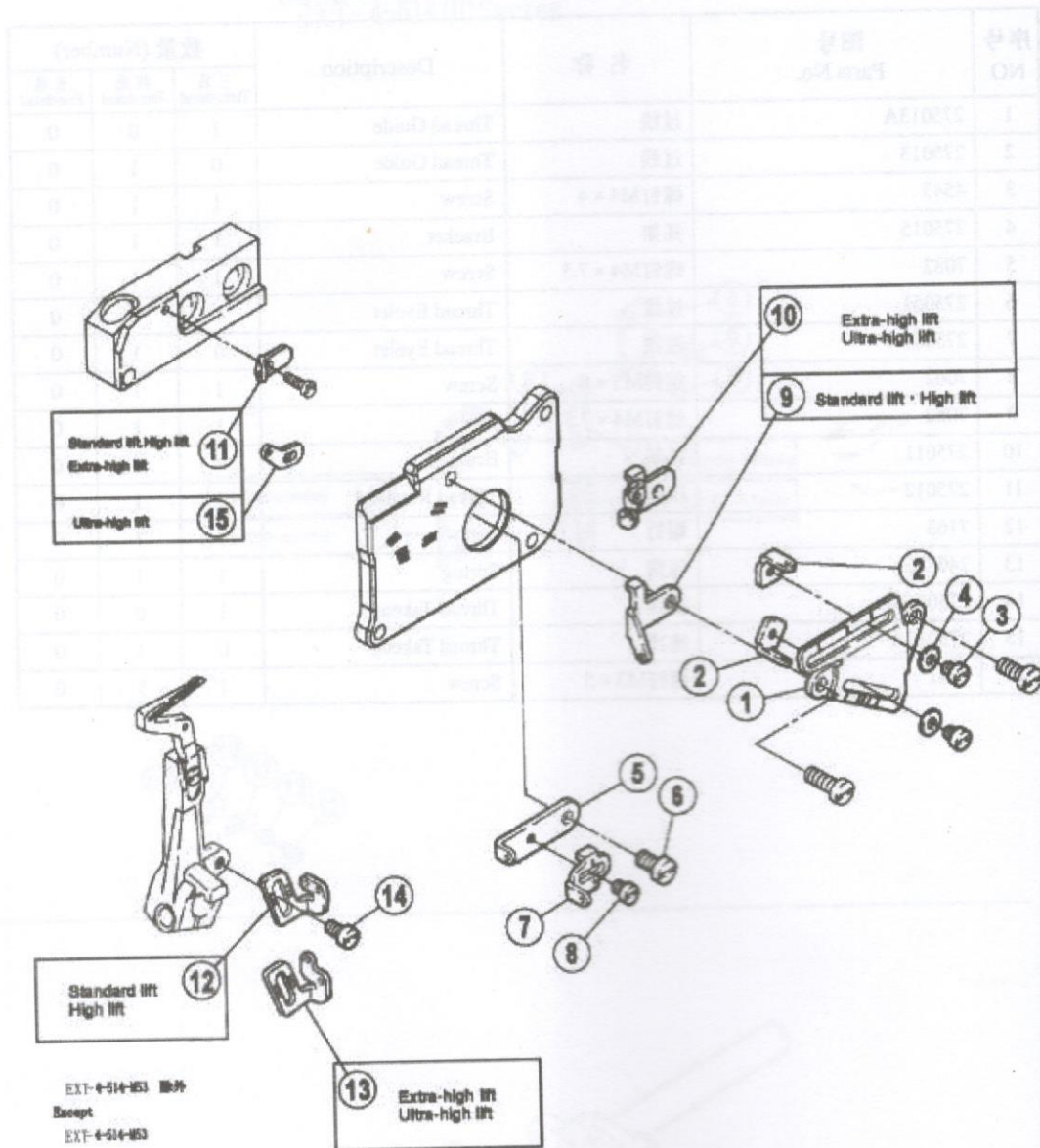


EXT-4-514(H) Series



七、过线机构(2)/Thread Guide and Thread Takeup (2)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	275013A	过线	Thread Guide	1	0	0
2	275013	过线	Thread Guide	0	1	0
3	4543	螺钉M4 × 4	Screw	1	1	0
4	275015	托架	Bracket	1	1	0
5	7082	螺钉M4 × 7.5	Screw	1	1	0
6	275051	过线	Thread Eyelet	1	0	0
7	275051A	过线	Thread Eyelet	0	1	0
8	7062	螺钉M3 × 6	Screw	1	1	0
9	7082	螺钉M4 × 7.5	Screw	1	1	0
10	275011	托架	Bracket	1	1	0
11	275012	压线板	Thread Retainer	1	1	0
12	7163	螺钉	Screw	1	1	0
13	240326	压簧	Spring	1	1	0
14	275016A	挑线	Thread Takeup	1	0	0
15	275017A	挑线	Thread Takeup	0	1	0
16	7041	螺钉M3 × 5	Screw	1	1	0

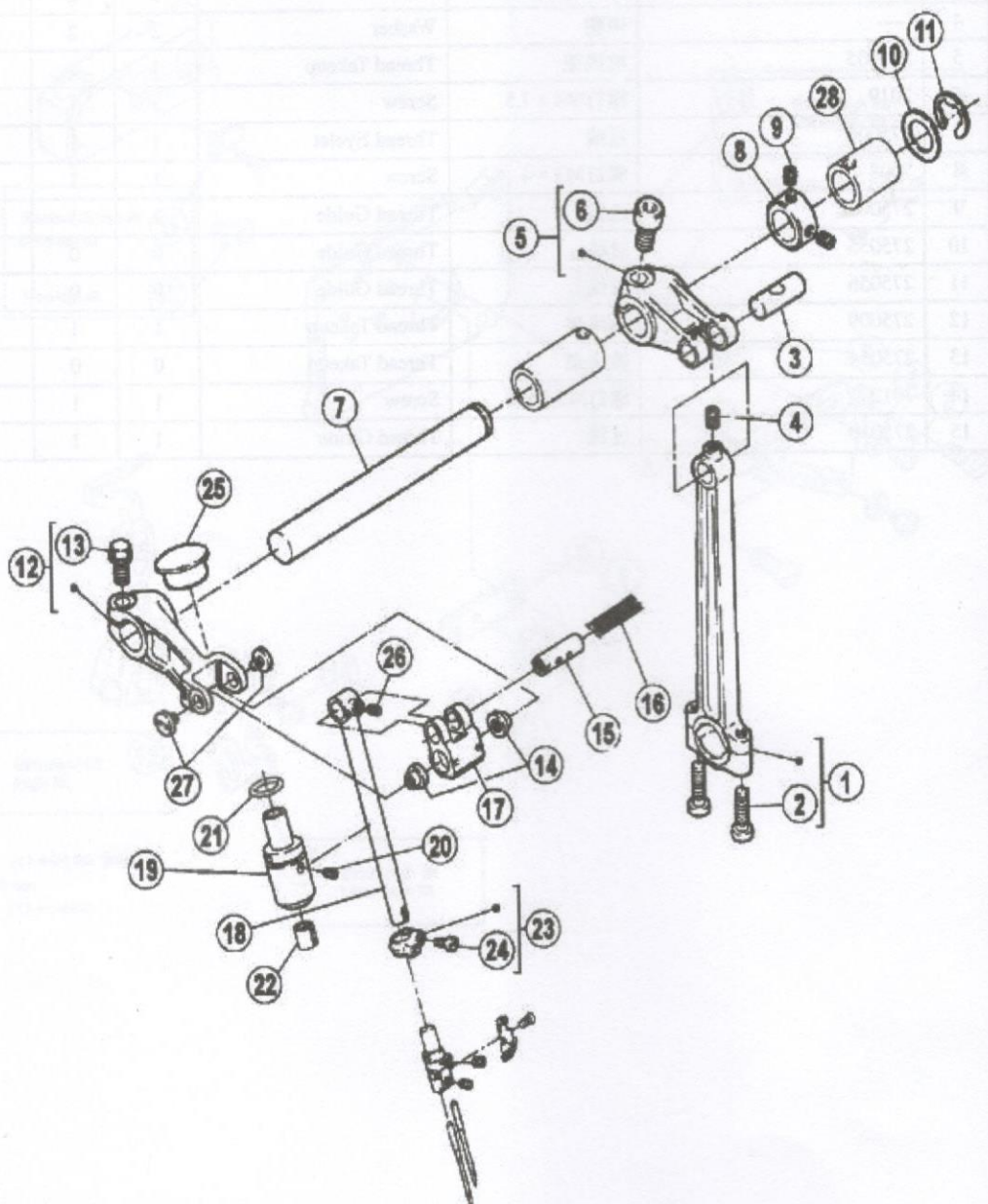


八、过线机构(3)/Thread Guide and Thread Takeup (3)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	275004	托架	Bracket	1	1	1
2	275047	过线	Thread Guide	2	2	2
3	----	S014螺钉	Screw	2	2	2
4	----	垫圈	Washer	2	2	2
5	275005	挑线架	Thread Takeup	1	1	1
6	7019	螺钉M4 × 7.5	Screw	1	1	1
7	275006	过线	Thread Eyelet	1	1	1
8	7008	螺钉M3 × 4	Screw	1	1	1
9	275007	过线	Thread Guide	1	1	0
10	275055	过线	Thread Guide	0	0	1
11	275056	过线	Thread Guide	0	0	1
12	275009	挑线架	Thread Takeup	1	1	0
13	275054	挑线架	Thread Takeup	0	0	1
14	7012	螺钉M3.5 × 6	Screw	1	1	1
15	275010	过线	Thread Guide	1	1	1

EXT-5-516(H) Series

EXT-4-514 Series



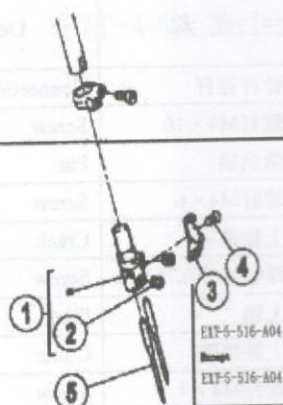
九、针杆部件(1)/Needle Drive Mechanism (1)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	271000-92	针杆连杆	Connection	1	1	1
2	7023	螺钉M4 × 16	Screw	2	2	2
3	271001	曲柄销	Pin	1	1	1
4	4538	螺钉M4 × 6	Screw	1	1	1
5	271002-92	上轴曲柄	Crank	1	1	1
6	4533	螺钉M6X0.75X12	Screw	1	1	1
7	271003	上轴	Shaft	1	1	1
8	240308	上轴挡圈	Collar	1	1	1
9	4543	螺钉M4 × 4	Screw	2	2	2
10	208235	上刀架垫片	Washer	1	1	1
11	202577	挡圈8	Ring	1	1	1
12	271015-92	针杆曲柄组件	Lever	1	1	1
13	7150	螺钉	Screw	1	1	1
14	271017	曲柄销组件	Shaft Assembly	2	2	2
15	271021	曲柄销	Shaft	1	1	1
16	----	油线	Oil wick	1	1	1
17	271016	针杆组件	Bushing Assembly	1	1	1
18	271019A	针杆	Needle Bar	1	1	1
19	271020	针杆套	Bushing	1	1	1
20	4546	螺钉M4 × 5	Screw	1	1	1
21	201022	O型圈11.5 × 1.5	O Ring	1	1	1
22	179009-05	毛毡	Oil Felt	1	1	1
23	271009-92	挡圈	Ring	1	1	1
24	7035	螺钉3 × 6	Screw	1	1	1
25	240310	油塞	Plug	1	1	1
26	45	螺钉	Screw	1	1	1
27	7185	螺钉M3 × 4	Screw	2	2	2
28	577601	轴套	Sleeve	1	1	1

EXT-5-516(H) Series

■ 2 針 (2-needle)

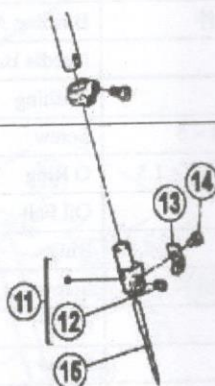
EXT-5-516



EXT-4-514 Series

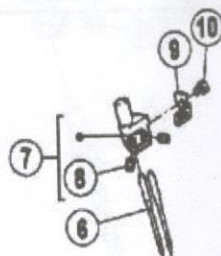
■ 1 針 (1-needle)

EXT-3-504, 505



■ 2 針 (2-needle)

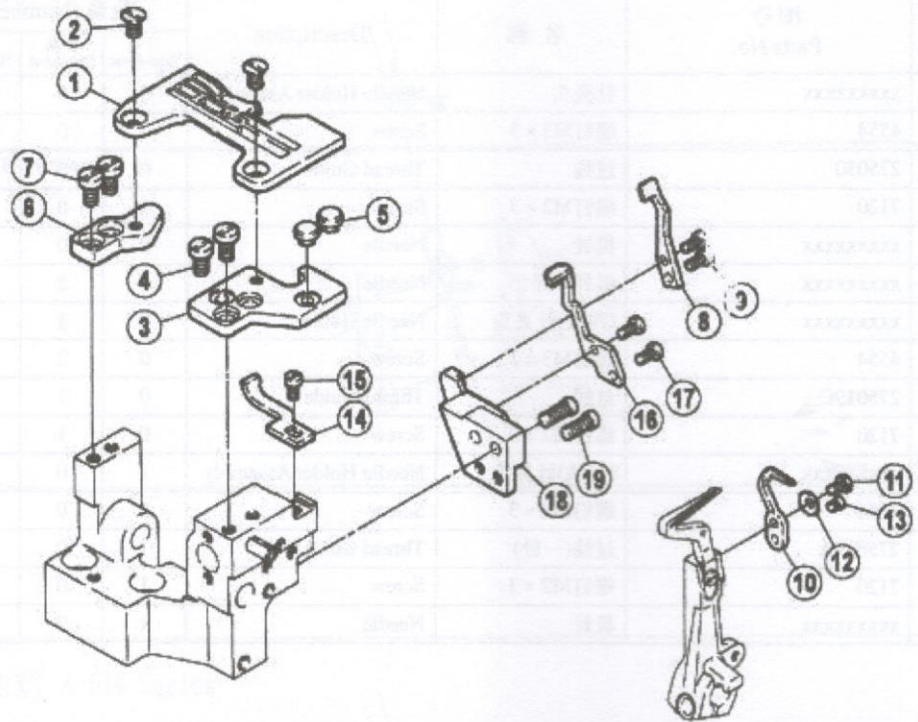
EXT-4-514



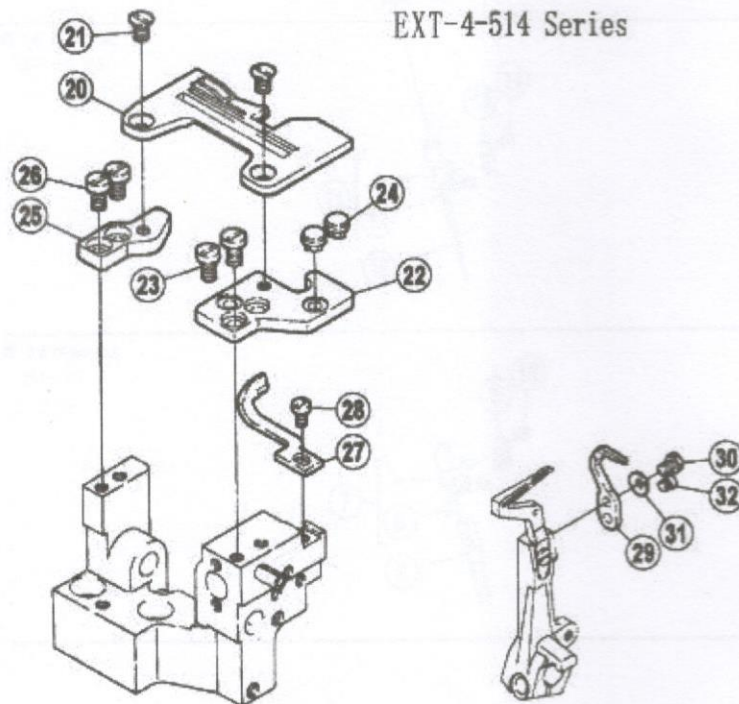
十一、针杆部件(3)/Needle Drive Mechanism (3)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	XXXXXXXXXX	针夹头	Needle Holder Assembly	0	0	1
2	4554	螺钉M3 × 3	Screw	0	0	2
3	275030	过线	Thread Guide	0	0	1
4	7120	螺钉M2 × 3	Screw	0	0	1
5	XXXXXXXXXX	机针	Needle	0	0	2
6	XXXXXXXXXX	机针	Needle	0	2	0
7	XXXXXXXXXX	(四线)针夹头	Needle Holder	0	1	0
8	4554	螺钉M3 × 3	Screw	0	2	0
9	275019C	过线	Thread Guide	0	1	0
10	7120	螺钉M2 × 3	Screw	0	1	0
11	XXXXXXXXXX	(三线)针夹头	Needle Holder Assembly	1	0	0
12	4554	螺钉M3 × 3	Screw	1	0	0
13	275019A	过线(一针)	Thread Guide	1	0	0
14	7120	螺钉M2 × 3	Screw	1	0	0
15	XXXXXXXXXX	机针	Needle	1	0	0

EXT-5-516 (H) Series



EXT-4-514 Series

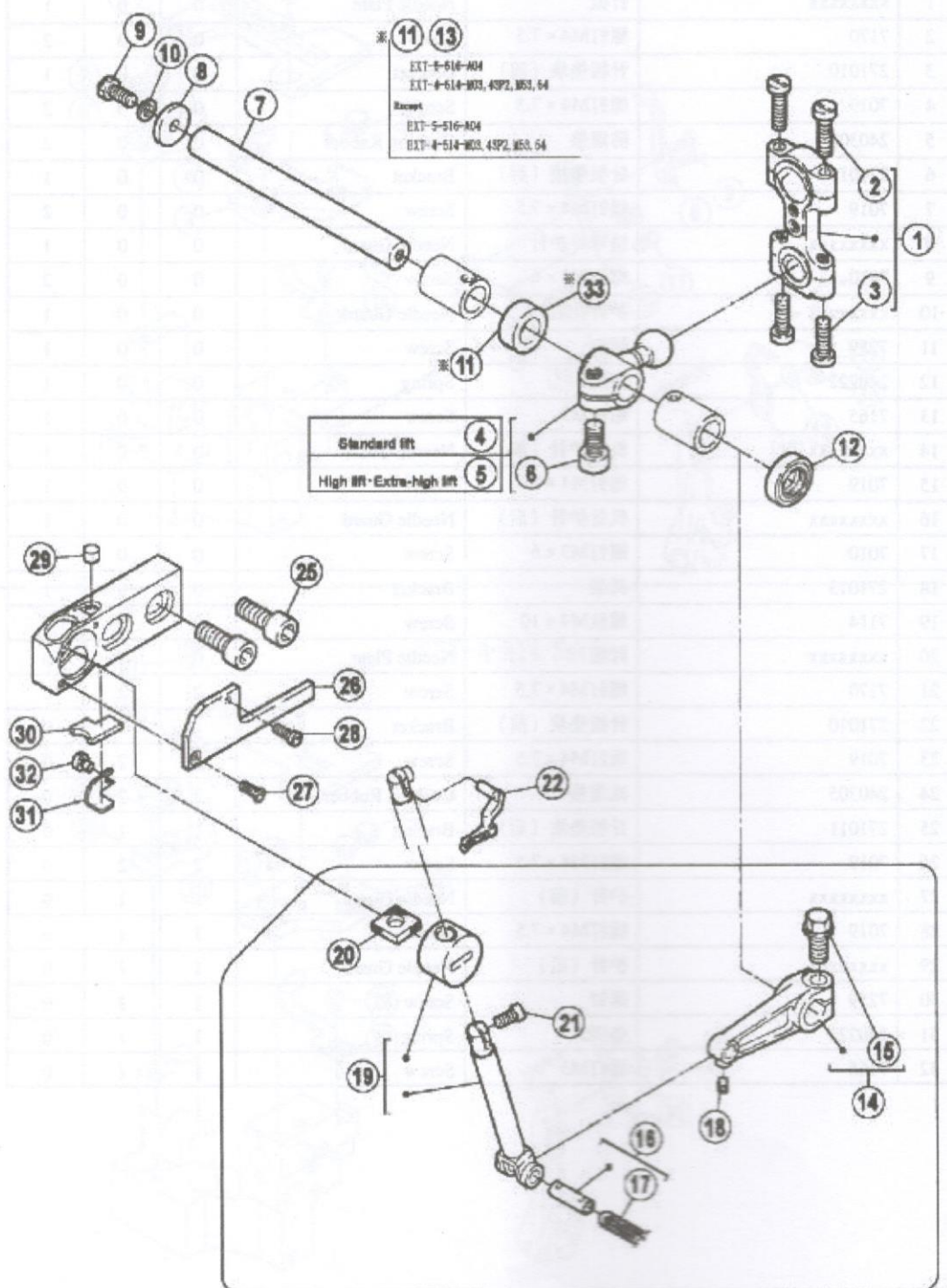


十二、针杆部件(4)/Needle Drive Mechanism (4)

序号 NO	图号 Parts No.	名称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	XXXXXXX	针板	Needle Plate	0	0	1
2	7170	螺钉M4 × 7.5	Screw	0	0	2
3	271010	针板垫块 (前)	Bracket	0	0	1
4	7019	螺钉M4 × 7.5	Screw	0	0	2
5	240305	防震垫	Cushion Rubber	0	0	2
6	271011	针板垫块 (后)	Bracket	0	0	1
7	7019	螺钉M4 × 7.5	Screw	0	0	2
8	XXXXXXX	链弯针护针	Needle Guard	0	0	1
9	7010	螺钉M3 × 6	Screw	0	0	2
10	XXXXXXX	护针 (后)	Needle Guard	0	0	1
11	7259	螺钉	Screw	0	0	1
12	240222	垫圈3	Spring	0	0	1
13	7165	螺丝M3	Screw	0	0	1
14	XXXXXXX	机针护针 (前)	Needle Guard	0	0	1
15	7019	螺钉M4 × 7.5	Screw	0	0	1
16	XXXXXXX	机针护针 (后)	Needle Guard	0	0	1
17	7010	螺钉M3 × 6	Screw	0	0	2
18	271013	托架	Bracket	0	0	1
19	7114	螺丝M4 × 10	Screw	0	0	2
20	XXXXXXX	针板	Needle Plate	0	1	0
21	7170	螺钉M4 × 7.5	Screw	2	2	0
22	271010	针板垫块 (前)	Bracket	1	1	0
23	7019	螺钉M4 × 7.5	Screw	2	2	0
24	240305	减震垫	Cushion Rubber	2	2	0
25	271011	针板垫块 (后)	Bracket	1	1	0
26	7019	螺钉M4 × 7.5	Screw	2	2	0
27	XXXXXXX	护针 (前)	Needle Guard	1	1	0
28	7019	螺钉M4 × 7.5	Screw	1	1	0
29	XXXXXXX	护针 (后)	Needle Guard	1	1	0
30	7259	螺钉	Screw	1	1	0
31	240222	垫圈3	Spring	1	1	0
32	7165	螺钉M3	Screw	1	1	0

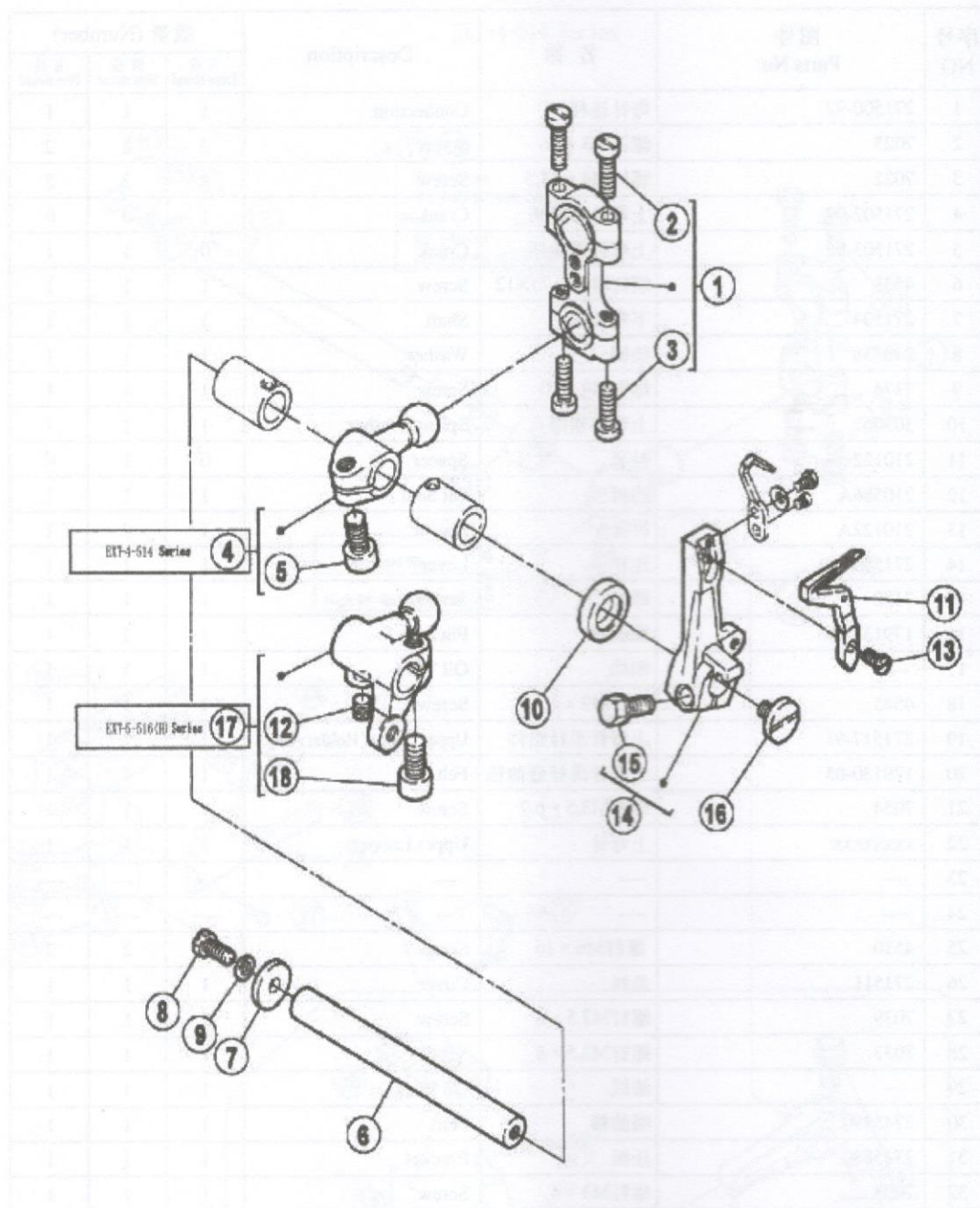
EXT-5-516(H) Series

EXT-4-514 Series



十三、上弯针部件/Upper Looper Drive Mechanism

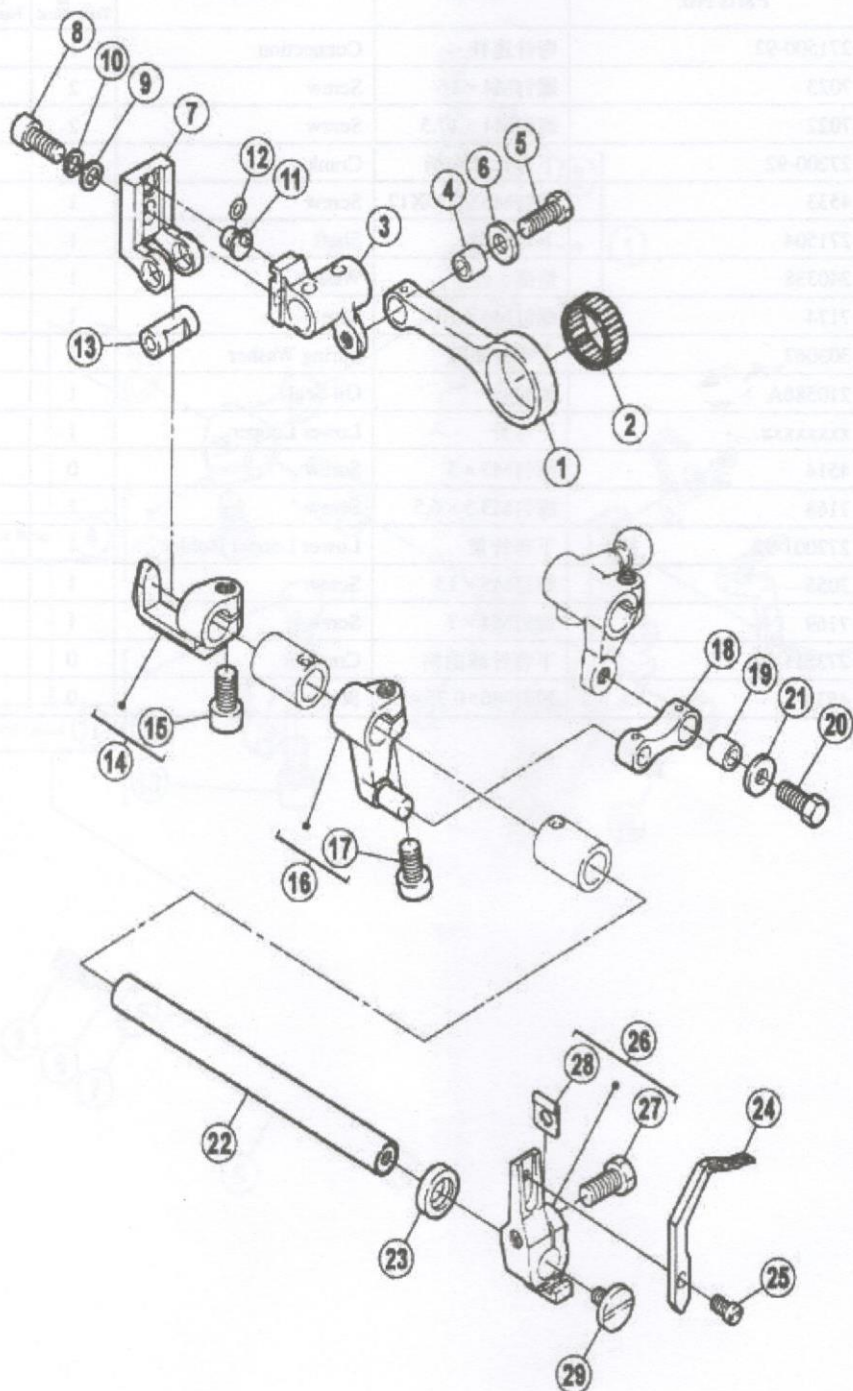
序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	271500-92	弯针连杆	Connection	1	1	1
2	7023	螺钉M4 × 16	Screw	2	2	2
3	7022	螺钉M4 × 17.5	Screw	2	2	2
4	271502-92	上弯针球曲柄	Crank	1	0	0
5	271503-92	上弯针球曲柄	Crank	0	1	1
6	4533	螺钉M6X0.75X12	Screw	1	1	1
7	271504	下弯针轴	Shaft	1	1	1
8	240338	垫圈	Washer	1	1	1
9	7174	螺钉M4 × 10	Screw	1	1	1
10	303067	上弯针垫圈	Spring Washer	1	1	1
11	210122	衬套	Spacer	0	1	0
12	210586A	油封	Oil Seal	1	1	1
13	210122A	衬套A	Spacer	1	0	1
14	271505-92	连杆	Lever	1	1	1
15	7150	螺钉	Screw	1	1	1
16	179137-05	曲柄销	Pin Assy.	1	1	1
17	----	油线	Oil Wick	1	1	1
18	4545	螺钉M3 × 4	Screw	1	1	1
19	271517-91	上弯针滑杆组件	Upper Looper Holder Assy.	1	1	1
20	179130-05	上弯针滑杆套油毡	Felt	1	1	1
21	7054	螺钉M3.5 × 6.7	Screw	1	1	1
22	XXXXXXXX	上弯针	Upper Looper	1	1	1
23	----	----	----	----	----	----
24	----	----	----	----	----	----
25	4510	螺钉M6 × 16	Screw	2	2	2
26	271511	盖板	Cover	1	1	1
27	7039	螺钉M2.5 × 6	Screw	1	1	1
28	7033	螺钉M2.5 × 8	Screw	1	1	1
29	----	油线	Oil Wick	1	1	1
30	2745890	吸油棉	Felt	1	1	1
31	2745880	压板	Bracket	1	1	1
32	7008	螺钉M3 × 4	Screw	1	1	1



十五、下弯针部件/Lower Looper Drive Mechanism

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	271500-92	弯针连杆	Connection	1	1	1
2	7023	螺钉M4 × 16	Screw	2	2	2
3	7022	螺钉M4 × 17.5	Screw	2	2	2
4	27200-92	下弯针球曲柄	Crank	1	1	0
5	4533	螺钉M6X0.75X12	Screw	1	1	0
6	271504	下弯针轴	Shaft	1	1	1
7	240338	垫圈	Washer	1	1	1
8	7174	螺钉M4 × 10	Screw	1	1	1
9	303067	上弯针垫圈	Spring Washer	1	1	1
10	210586A	油封	Oil Seal	1	1	1
11	XXXXXXXX	下弯针	Lower Looper	1	1	1
12	4514	螺钉M5 × 5	Screw	0	0	1
13	7168	螺钉M3.5 × 6.5	Screw	1	1	1
14	272001-92	下弯针架	Lower Looper Holder	1	1	1
15	7055	螺钉M5 × 13	Screw	1	1	1
16	7169	螺钉M4 × 7	Screw	1	1	1
17	273511-92	下弯针球曲柄	Crank	0	0	1
18	4533	螺钉M6×0.75×12	Screw	0	0	1

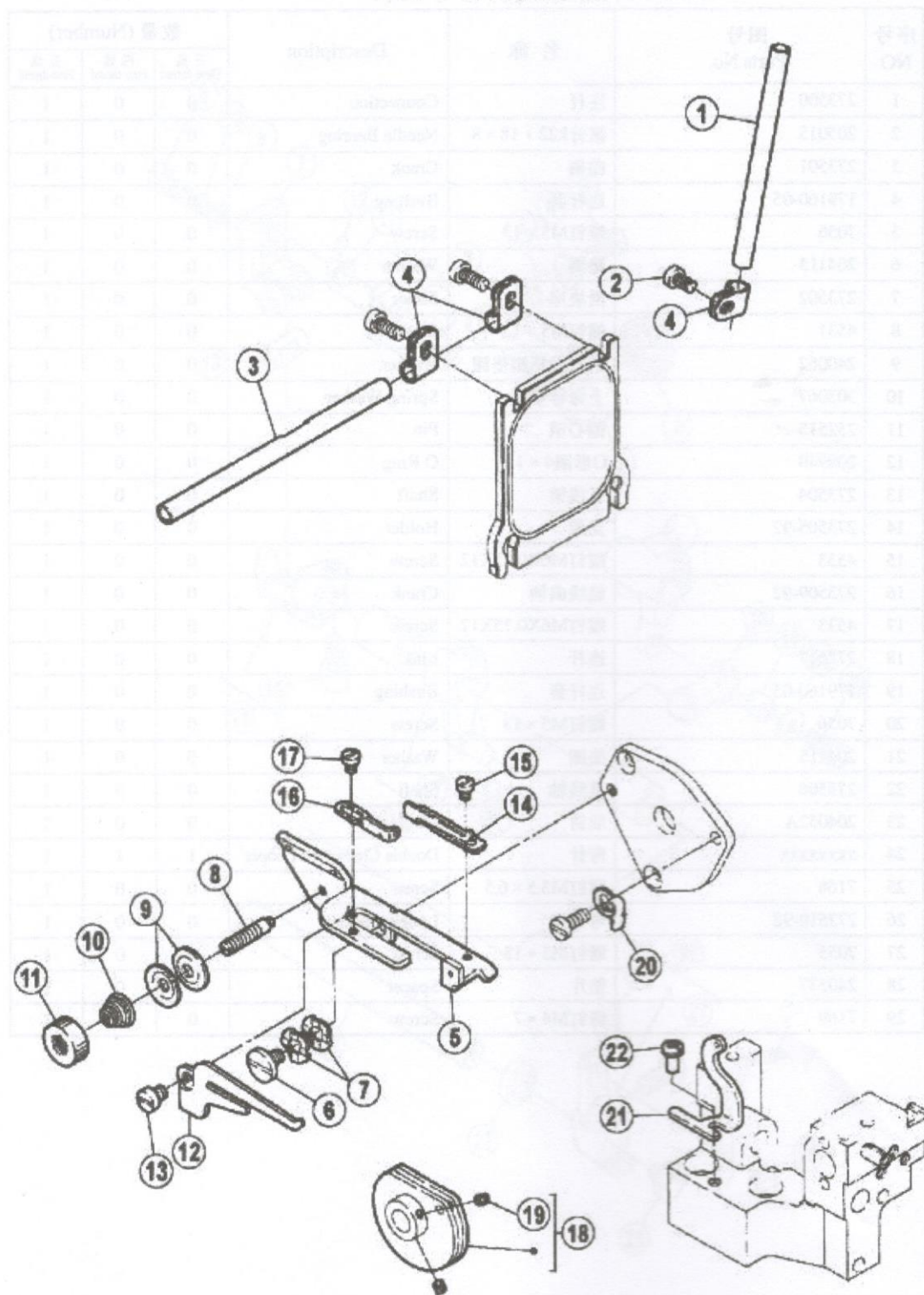
EXT-5-516(H) Series



十六、二重环弯针机构(1)/Chainstitch Looper Drive Mechanism(1)

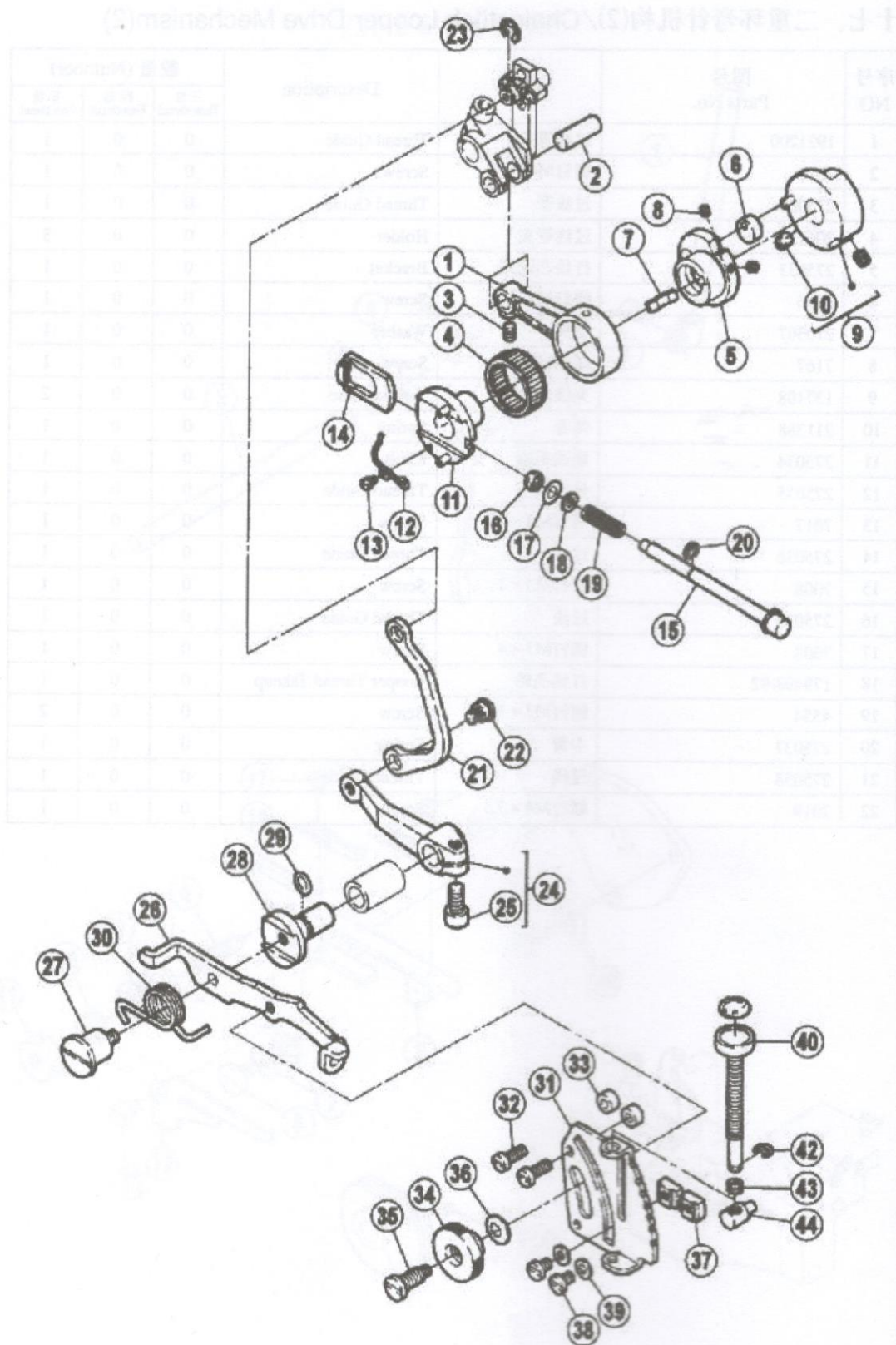
序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	273500	连杆	Connection	0	0	1
2	205015	滚针k22 × 18 × 8	Needle Bearing	0	0	1
3	273501	曲柄	Crank	0	0	1
4	179160-05	连杆套	Bushing	0	0	1
5	7056	螺钉M5 × 13	Screw	0	0	1
6	204115	垫圈	Washer	0	0	1
7	273502	滑块座	Slider	0	0	1
8	4531	螺钉M5 × 12	Screw	0	0	1
9	240062	送布曲柄销垫圈	Washer	0	0	1
10	303067	上弯针垫圈	Spring Washer	0	0	1
11	252515	偏心销	Pin	0	0	1
12	208949	O形圈4 × 1.3	O Ring	0	0	1
13	273504	五线销	Shaft	0	0	1
14	273505-92	支架	Holder	0	0	1
15	4533	螺钉M6X0.75X12	Screw	0	0	1
16	273509-92	链线曲柄	Crank	0	0	1
17	4533	螺钉M6X0.75X12	Screw	0	0	1
18	272517	连杆	Link	0	0	1
19	179160-05	连杆套	Bushing	0	0	1
20	7056	螺钉M5 × 13	Screw	0	0	1
21	204115	垫圈	Washer	0	0	1
22	273506	链线轴	Shaft	0	0	1
23	204052A	油封	Oil Seal	0	0	1
24	xxxxxxx	弯针	Double Chainstich Looper	1	1	1
25	7168	螺钉M3.5 × 6.5	Screw	0	0	1
26	273510-92	弯针架	Looper Holder	0	0	1
27	7055	螺钉M5 × 13	Screw	0	0	1
28	240337	垫片	Spacer	0	0	1
29	7169	螺钉M4 × 7	Screw	0	0	1

EXT-5-516(H)Series



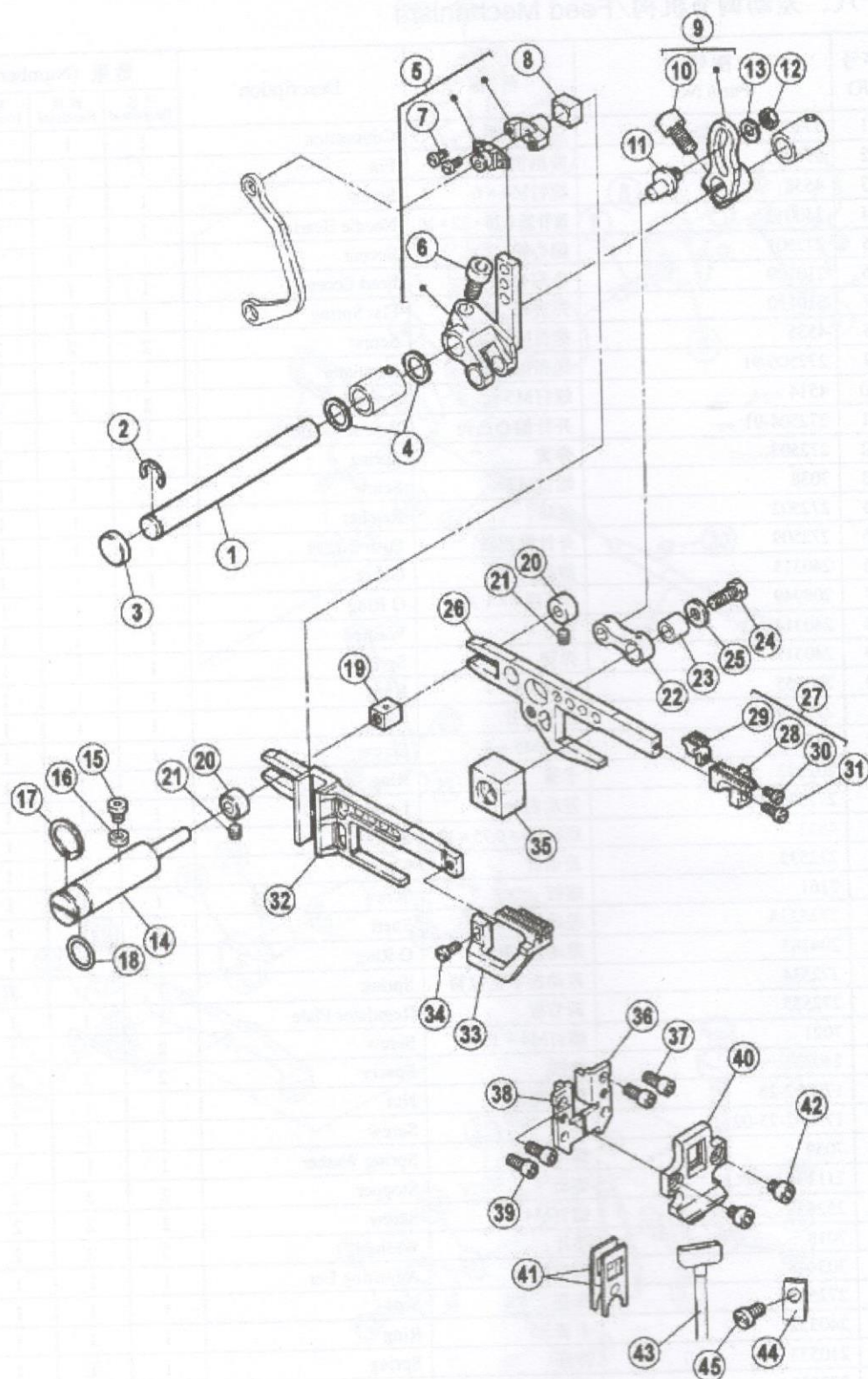
十七、二重环弯针机构(2)/Chainstitch Looper Drive Mechanism(2)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	1921200	过线管	Thread Guide	0	0	1
2	7019	螺钉M4 × 7.5	Screw	0	0	1
3	275032	过线管	Thread Guide	0	0	1
4	206115	过线管夹	Holder	0	0	3
5	275033	打线凸轮架	Bracket	0	0	1
6	7066	螺钉M4	Screw	0	0	1
7	210307	垫圈	Washer	0	0	1
8	7167	螺丝M3	Screw	0	0	1
9	137108	夹线片	Tension Disc	0	0	2
10	211388	弹簧	Spring	0	0	1
11	275034	紧线手柄	Knob	0	0	1
12	275035	分线板	Thread Guide	0	0	1
13	7017	螺钉M4 × 4.7	Screw	0	0	1
14	275036	过线	Thread Guide	0	0	1
15	7008	螺钉M3 × 4	Screw	0	0	1
16	275039	过线	Thread Guide	0	0	1
17	7008	螺钉M3 × 4	Screw	0	0	1
18	179498-92	打线凸轮	Looper Thread Takeup	0	0	1
19	4554	螺钉M3 × 3	Screw	0	0	2
20	275037	卡簧	Spring	0	0	1
21	275038	过线	Thread Guide	0	0	1
22	7019	螺钉M4 × 7.5	Screw	0	0	1



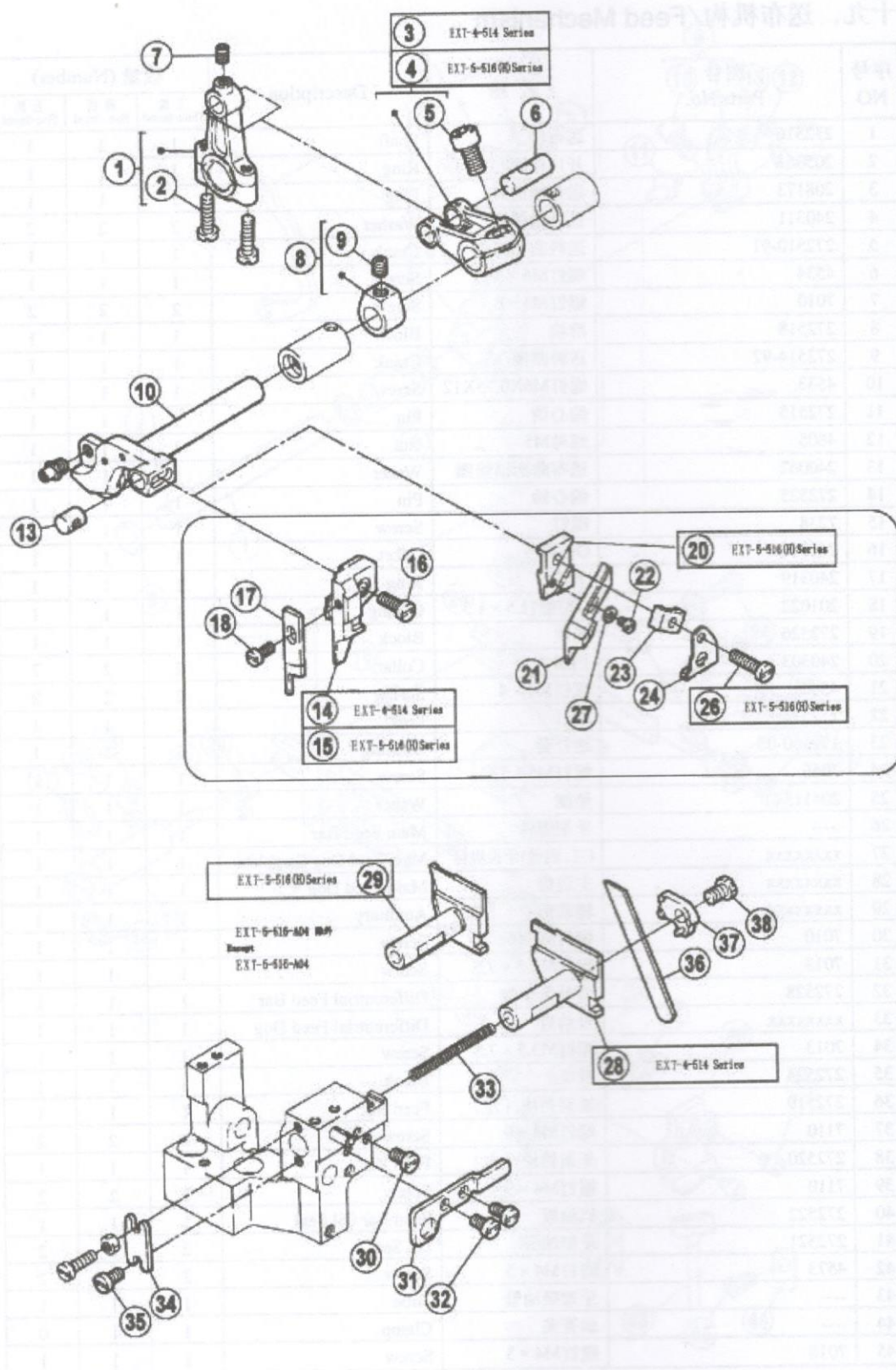
十八、差动调节机构/Feed Mechanism

序号 NO	图号 Parts No.	名称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	272500	送料连杆	Connection	1	1	1
2	271001	曲柄销	Pin	1	1	1
3	4538	螺钉M4 × 6	Screw	1	1	1
4	240012	滚针轴承26 × 22 × 10	Needle Bearing	1	1	1
5	272501	偏心轮	Eccent	1	1	1
6	210129	小偏心轮	Feed Eccent	1	1	1
7	210130	弹簧板	Flat Spring	1	1	1
8	4535	螺钉M3 × 4	Screw	2	2	2
9	272506-91	送布偏心	Regulator	1	1	1
10	4514	螺钉M5 × 5	Screw	2	2	2
11	272504-91	开针偏心凸轮	Eccent Assembly	1	1	1
12	272503	弹簧	Spring	1	1	1
13	7038	螺钉M2	Screw	1	1	1
14	272502	滑块	Ratchet	1	1	1
15	272509	开针掀扭轴	Push Button	1	1	1
16	240315	油封	Gasket	1	1	1
17	208949	O形圈4 × 1.3	O Ring	1	1	1
18	240314	垫片	Washer	1	1	1
19	240317	弹簧	Spring	1	1	1
20	200555	卡簧3.5	Ring	1	1	1
21	272529	差动连片	Link	1	1	1
22	7058	螺钉M5 × 5	Screw	1	1	1
23	202522	卡簧	Ring	1	1	1
24	272530A92	差动曲柄	Lever	1	1	1
25	4533	螺钉M6 × 0.75 × 12	Screw	1	1	1
26	272532	差动杆	Lever	1	1	1
27	7161	螺钉	Screw	1	1	1
28	272533A	差动轴	Shaft	1	1	1
29	204185	差动轴O型圈	O Ring	1	1	1
30	272534	差动扳手定位簧	Spring	1	1	1
31	272535	调节板	Regulator Plate	1	1	1
32	7021	螺钉M4 × 12	Screw	2	2	2
33	240321	垫圈	Spacer	2	2	2
34	179202-25	调节螺母	Nut	1	1	1
35	179202-25-02	螺钉	Screw	1	1	1
36	7059	蝶形垫片	Spring Washer	1	1	1
37	211301	螺母	Stopper	2	2	2
38	252658	螺钉M4 × 5	Screw	2	2	2
39	7018	垫片	Washer	2	2	2
40	303448	调节杆	Adjusting Bar	1	1	1
41	272538A	标签	Seal	1	1	1
42	240322	卡簧3.5	Ring	1	1	1
43	210533	弹簧	Spring	1	1	1
44	272539A	螺母	Pin	1	1	1



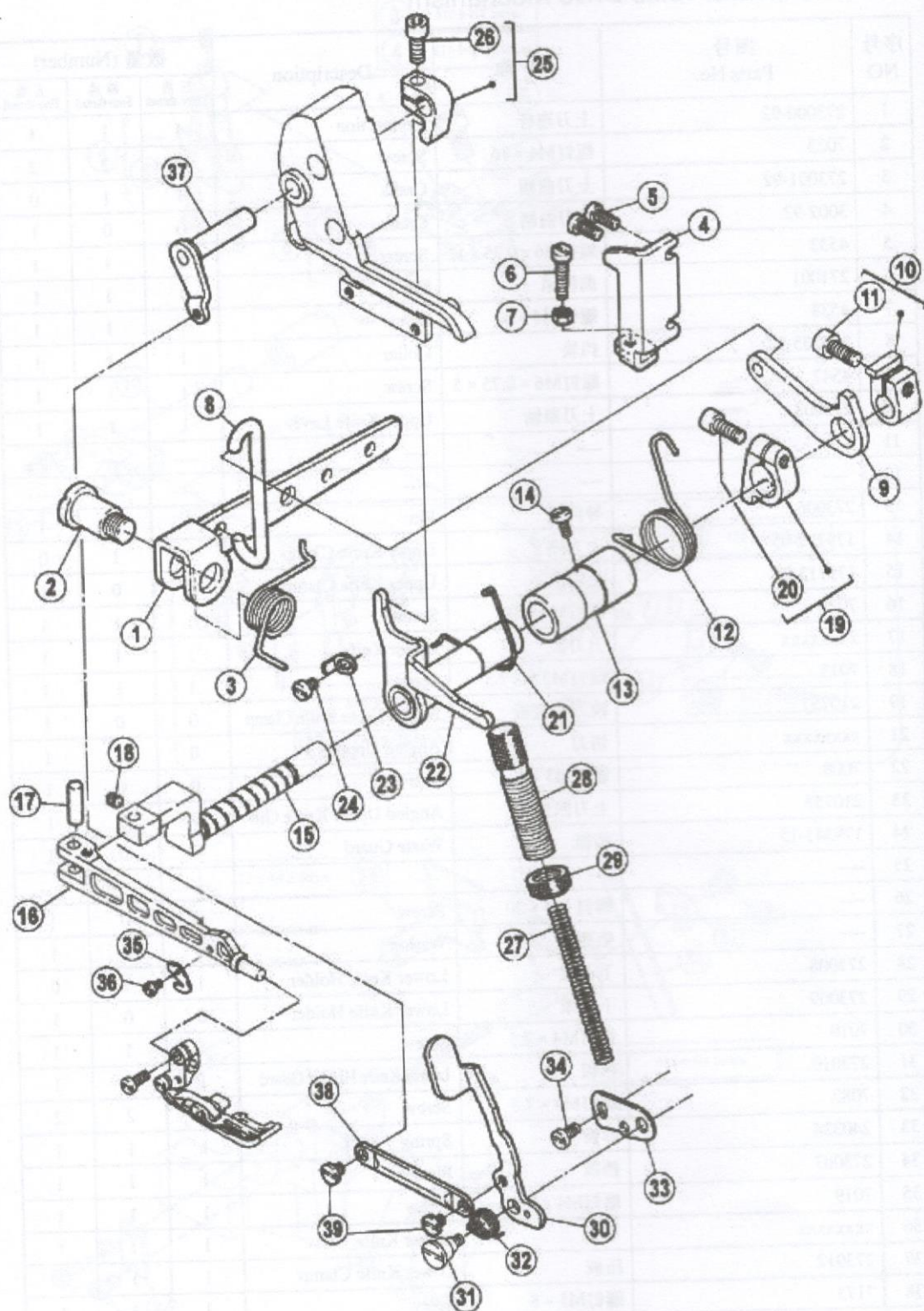
十九、送布机构/Feed Mechanism

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	272516	送布轴	Shaft	1	1	1
2	205061	开口挡圈7	Ring	1	1	1
3	208173	送布轴油封	Plug	1	1	1
4	240311	送料轴垫圈	Washer	2	2	2
5	272510-91	送料曲柄组件	Crank	1	1	1
6	4534	螺钉M6×14	Screw	1	1	1
7	7010	螺钉M3×6	Screw	2	2	2
8	272518	滑块	Block	1	1	1
9	272514-92	送料曲柄	Crank	1	1	1
10	4533	螺钉M6X0.75X12	Screw	1	1	1
11	272515	偏心销	Pin	1	1	1
12	4805	螺母M5	Nut	1	1	1
13	240062	送布曲柄销垫圈	Wsher	1	1	1
14	272525	偏心轴	Pin	1	1	1
15	7238	螺钉	Screw	1	1	1
16	240318	O形圈	Gsket	1	1	1
17	240319	卡簧	Ring	1	1	1
18	201022	O型圈11.5×1.5	O Ring	1	1	1
19	272526	滑柱	Block	1	1	1
20	240303	挡圈	Collar	2	2	2
21	4543	螺钉M4×4	Screw	2	2	2
22	272517	连杆	Link	1	1	1
23	179160-05	连杆套	Bushing	1	1	1
24	7056	螺钉M5×13	Screw	1	1	1
25	204115	垫圈	Wsher	1	1	1
26	----	牙架组件	Main Feed Bar	1	1	1
27	XXXXXXXX	(三、四线)牙齿组件	Main Feed Dog Complete	1	1	1
28	XXXXXXXX	主送齿	Main Feed Dog	1	1	1
29	XXXXXXXX	辅助齿	Auxiliary	1	1	1
30	7010	螺钉M3X6	Screw	1	1	1
31	7013	螺钉M3.5×7.5	Screw	1	1	1
32	272528	差动齿牙架	Differential Feed Bar	1	1	1
33	XXXXXXXX	差动齿	Differential Feed Dog	1	1	1
34	7013	螺钉M3.5×7.5	Screw	1	1	1
35	272524	滑块	Block	1	1	1
36	272519	牙架挡块(左)	Feed Bar	1	1	1
37	7110	螺钉M4×9	Screw	2	2	2
38	272520	牙架挡块(右)	Feed Bar	1	1	1
39	7110	螺钉M4×9	Screw	2	2	2
40	272522	挡油板	Feed Bar Oil Seal	1	1	1
41	272521	牙架油封	Oil Seal	2	2	2
42	4573	螺钉M4×5	Screw	2	2	2
43	----	牙架吸油管	Tube	1	1	1
44	----	油管夹	Clamp	1	1	0
45	7018	螺钉M4×5	Screw	1	1	1



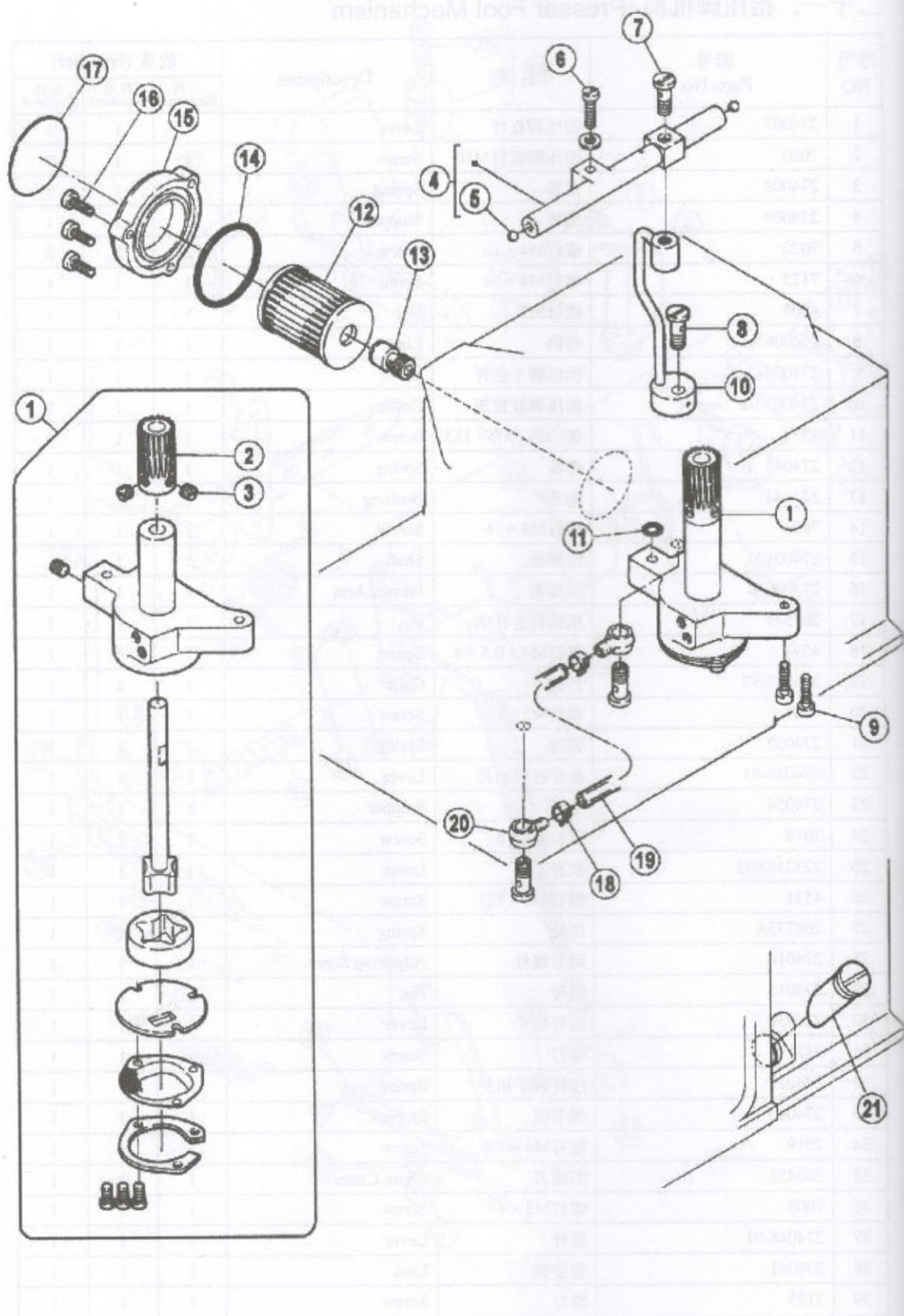
二十、剪布机构/Knife Drive Mechanism

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	273000-92	上刀连杆	Connection	1	1	1
2	7023	螺钉M4 × 16	Screw	2	2	2
3	273001-92	上刀曲柄	Crank	1	1	0
4	3002-92	上刀曲柄	Crank	0	0	1
5	4533	螺钉M6 × 0.75 × 12	Screw	1	1	1
6	271001	曲柄销	Pin	1	1	1
7	4538	螺钉M4 × 6	Screw	1	1	1
8	240235-92	挡块	Collar	1	1	1
9	4547	螺钉M6 × 0.75 × 5	Screw	1	1	1
10	273003	上刀架轴	Upper Knife Lever	1	1	1
11	----	----	----	----	----	----
12	----	----	----	----	----	----
13	273006	导向销	Pin	1	1	1
14	179712-05	上刀座	Upper Knife Clamp	1	1	0
15	179713-05	上刀座	Upper Knife Clamp	0	0	1
16	7020	螺钉M4 × 10	Screw	1	1	1
17	xxxxxxxx	上刀	Upper Knife	1	1	1
18	7013	螺钉M3.5 × 7.5	Screw	1	1	1
19	210757	绞刀安装板	Angled Upper Knife Clamp	0	0	1
21	xxxxxxxx	切刀	Angled Upper	0	0	1
22	7008	螺钉M3 × 4	Screw	0	0	1
23	210758	上刀凹角切	Angled Upper Knife Gib	0	0	1
24	179341-15	挡板	Waste Guard	0	0	1
25	----	----	----	----	----	----
26	----	螺钉 M4 × 20	Screw	0	0	1
27	----	垫圈	Washer	0	0	1
28	273008	下刀架	Lower Knife Holder	1	1	0
29	273009	下刀架	Lower Knife Holder	0	0	1
30	7019	螺钉M4 × 7.5	Screw	1	1	1
31	273010	挡板	Lower Knife Holder Guard	1	1	1
32	7082	螺钉M4 × 7.5	Screw	2	2	2
33	240324	弹簧	Spring	1	1	1
34	273007	挡板	Plate	1	1	1
35	7019	螺钉M4 × 7.5	Screw	1	1	1
36	xxxxxxxx	下刀	Lower Knife	1	1	1
37	273012	压板	Lower Knife Clamp	1	1	1
38	7173	螺钉M5 × 8	Screw	1	1	1



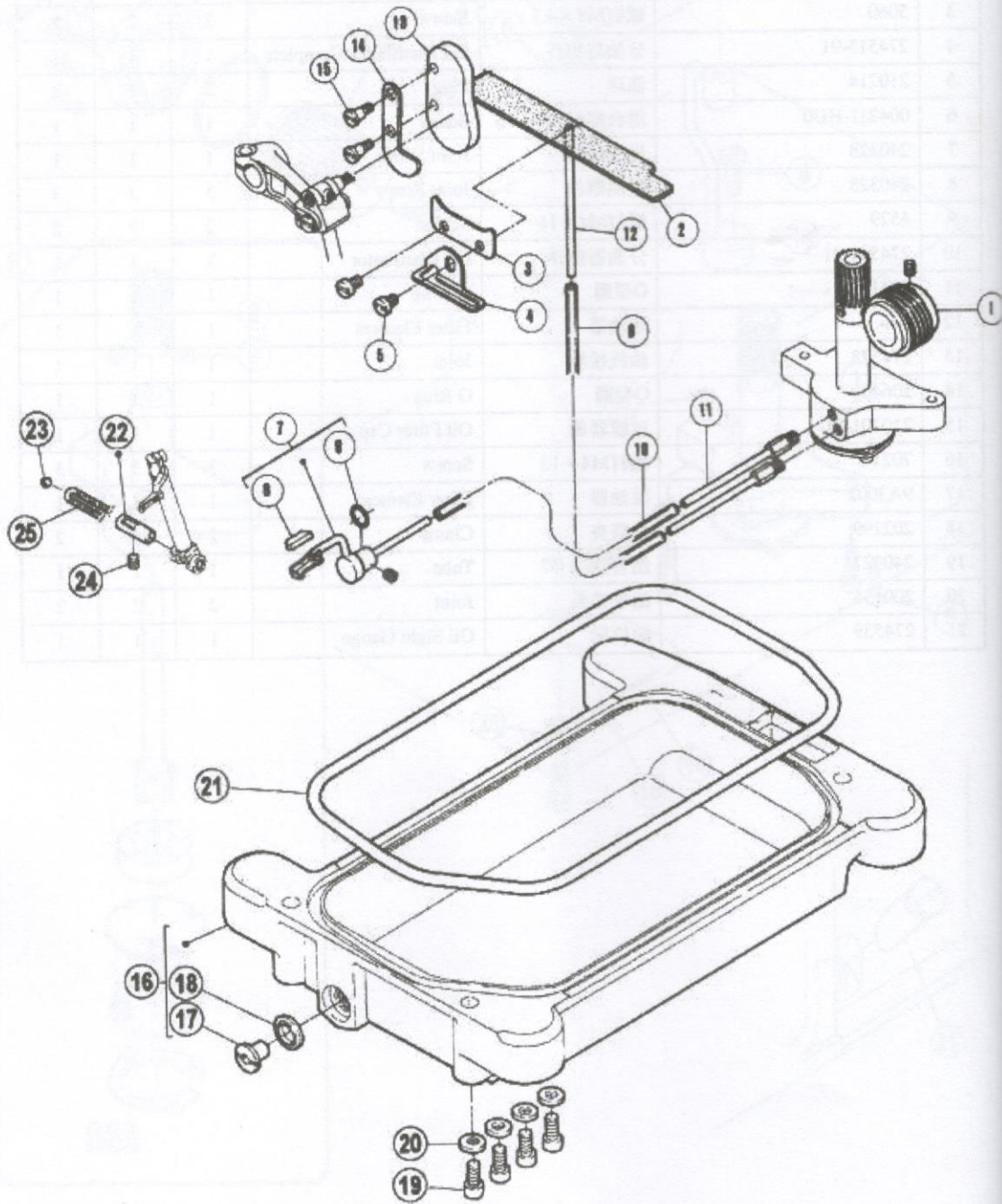
二十一、抬压脚机构/Presser Foot Mechanism

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	274007	抬压脚杠杆	Lever	1	1	1
2	7060	抬压脚螺钉M10	Screw	1	1	1
3	274008	扭簧	Spring	1	1	1
4	274009	角板	Stopper	1	1	1
5	7020	螺钉M4 × 10	Screw	2	2	2
6	7175	螺钉M4 × 24	Screw	1	1	1
7	4805	螺母M5	Nut	1	1	1
8	274006	弯钩	Link	1	1	1
9	274004	抬压脚小杠杆	Lever	1	1	1
10	274003-92	抬压脚复位圈	Collar	1	1	1
11	4534	螺钉M6 × 0.75 × 13.5	Screw	1	1	1
12	274043	弹簧	Spring	1	1	1
13	274044	轴套	Bushing	1	1	1
14	7023	螺钉M4 × 16	Screw	1	1	1
15	274001A	压脚轴	Shaft	1	1	1
16	274000-B	压脚臂	Presser Arm	1	1	1
17	208549	压脚臂连杆销	Pin	1	1	1
18	4594	螺钉M4 × 0.5 × 4	Screw	1	1	1
19	274042-92	挡圈	Collar	1	1	1
20	4541	螺钉M5 × 12	Screw	1	1	1
21	274055	弹簧	Spring	1	1	1
22	274045-91	抬牙杠杆组件	Lever	1	1	1
23	274054	压板	Stopper	1	1	1
24	7018	螺钉M4 × 6	Screw	1	1	1
25	223218A92	杠杆	Lever	1	1	1
26	4531	螺钉M5 × 12	Screw	1	1	1
27	208773A	压簧	Spring	1	1	1
28	274014	调节螺柱	Adjusting Screw	1	1	1
29	274015	螺母	Nut	1	1	1
30	274039	压杆扳手	Lever	1	1	1
31	7171	螺钉	Screw	1	1	1
32	274017	压杆扳手扭簧	Spring	1	1	1
33	274040	调节板	Stopper	1	1	1
34	7019	螺钉M4 × 7.5	Screw	1	1	1
35	202451	割线刀	Chain Cutter	1	1	1
36	7008	螺钉M3 × 4	Screw	1	1	1
37	274048-91	连杆	Lever	1	1	1
38	274041	连接板	Link	1	1	1
39	7193	螺钉	Screw	1	1	1



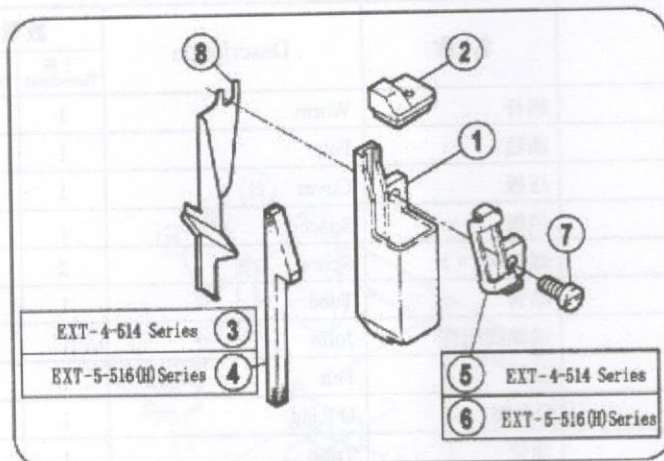
二十二、供油机构(1)/Lubrication Mechanism(1)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	274546-91	油泵组件	Pump	1	1	1
2	211618	蜗轮	Worm Wheel	1	1	1
3	5060	螺钉M8 × 4.5	Screw	2	2	2
4	274515-91	分油器组件	Oil Distributor Complete	1	1	1
5	210214	滚珠	Plug	2	2	2
6	004211-HU0	组合螺钉M4 × 16	Screw	1	1	1
7	240328	过油螺钉	Joint Screw	1	1	1
8	240328	过油螺钉	Joint Screw	3	3	3
9	4529	螺钉M4 × 16	Screw	2	2	2
10	274532-91	分油器组件	Oil Distributor	1	1	1
11	204185	O型圈	O Ring	1	1	1
12	----	滤油器	Filter Element	1	1	1
13	274528	油线接座	Joint	1	1	1
14	206431	O型圈	O Ring	1	1	1
15	210201-SD	过滤器盖	Oil Filter Cap	1	1	1
16	7021	螺钉M4 × 12	Screw	3	3	3
17	9A3002	滤油器	Filter Element	1	1	1
18	202199	油管夹	Clamp	2	2	2
19	240327	油管Ø5 × Ø7	Tube	1	1	1
20	200136	油管接头	Joint	2	2	2
21	274539	油位标	Oil Sight Gauge	1	1	1



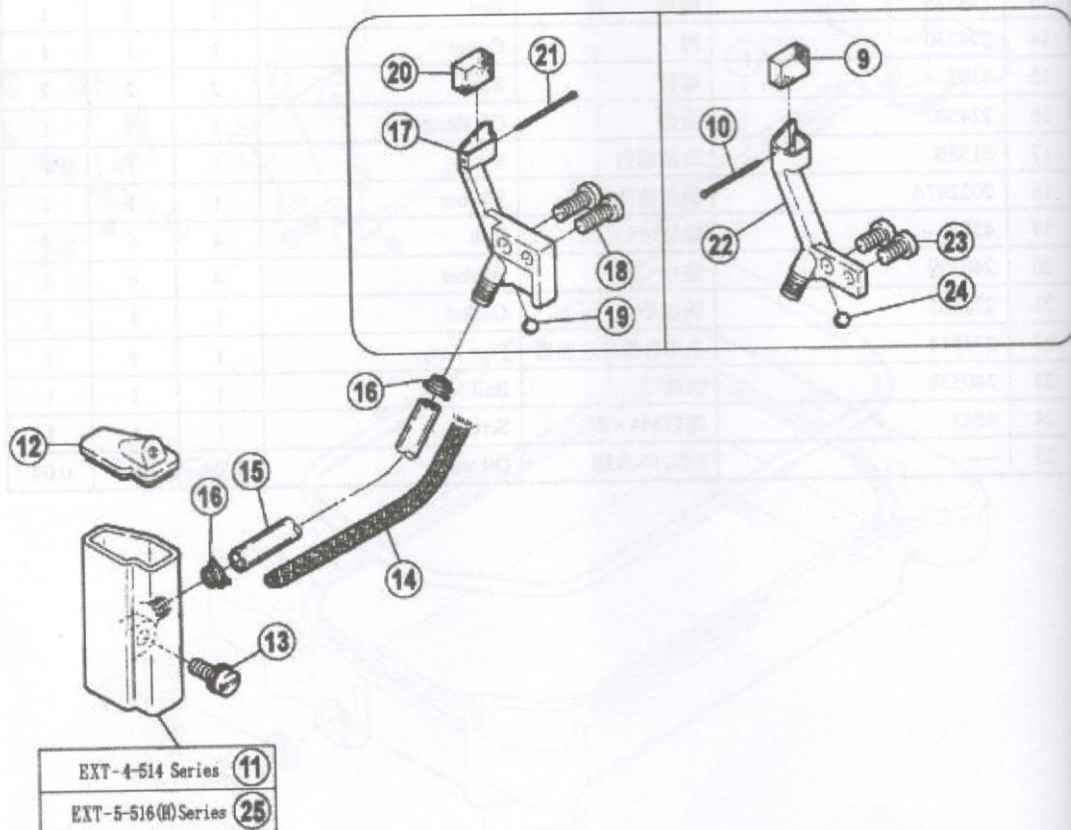
二十三、供油机构(2)/Lubrication Mechanism(2)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	274504	蜗杆	Worm	1	1	1
2	274549	油毡	Felt	1	1	1
3	274550	压板	Cover	1	1	1
4	274559	挡板	Spacer	1	1	1
5	7018	螺钉M4 × 5	Screw	2	2	2
6	212152	油管	Tube	1	1	1
7	274552A-92	吸油嘴组件	Joint	1	1	1
8	274556	油毡	Felt	1	1	1
9	204185	O形圈	O Ring	1	1	1
10	210320	油管	Tube	1	1	1
11	209656A	铜油嘴	Joint	2	2	2
12	210320	吸油管	Exhaust Oil Distributor	1	1	1
13	274529	油毡	Felt	1	1	1
14	274530	板	Cover	1	1	1
15	7192	螺钉	Screw	2	2	2
16	274500	油盘	Oil Reservoir	1	1	1
17	5138B	放油螺钉	Screw	1	1	1
18	202287A	油盘放油垫圈	Washer	1	1	1
19	4531	螺钉M5 × 12	Bolt	4	4	4
20	240339	垫片	Washer	4	4	4
21	274501	油盘垫	Gasket	1	1	1
22	274514	上弯针滑杆过油器	Pipe Assy.	1	1	1
23	240338	滚珠	Ball	1	1	1
24	4543	螺钉M4 × 4	Screw	1	1	1
25	---	EXT795油线	Oil wick	0.04	0.04	0.04



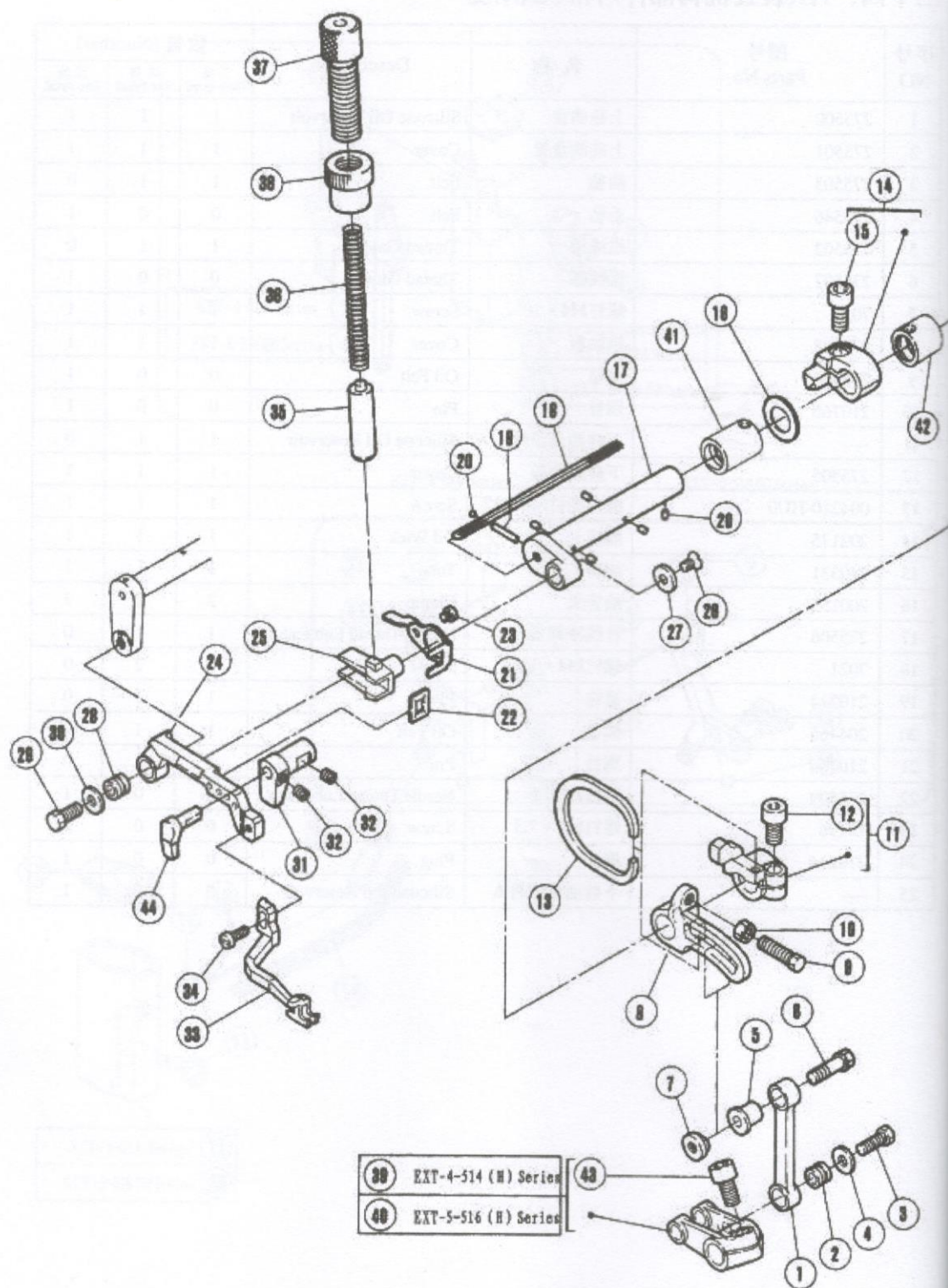
EXT-4-514 Series

EXT-5-516(H) Series



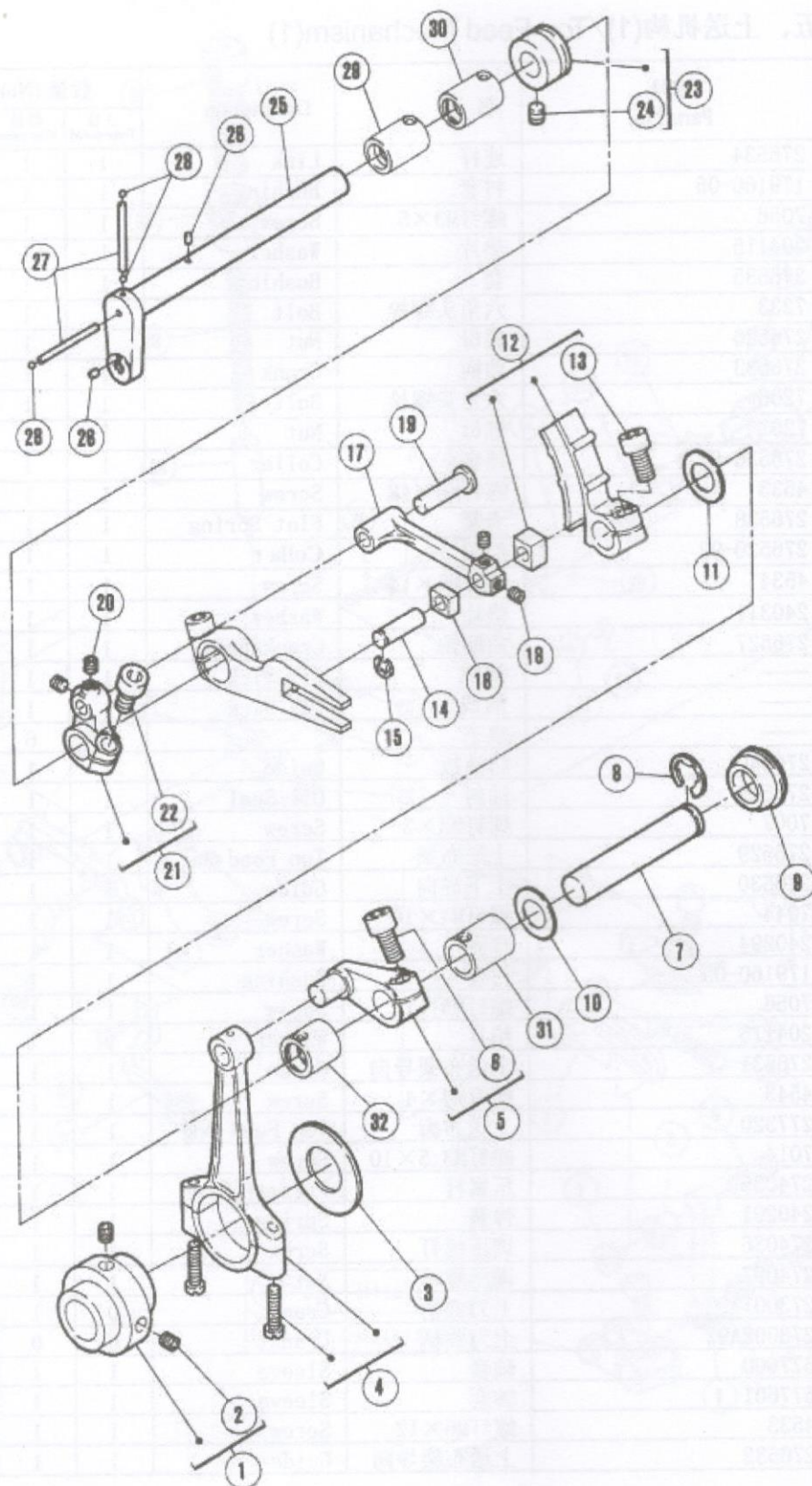
二十四、HR装置机构部件/H.R.Device

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	275500	上硅油盒	Silicone Oil Reservoir	1	1	1
2	275501	上硅油盒盖	Cover	1	1	1
3	275503	油毡	Felt	1	1	0
4	275546	毛毡	Felt	0	0	1
5	275502	过线架	Thread Guide	1	1	0
6	275507	过线架	Thread Guide	0	0	1
7	7020	螺钉M4 × 10	Screw	1	1	1
8	277888	挡油板	Cover	1	1	1
9	204466	油毡	Oil Felt	0	0	1
10	210766	别针	Pin	0	0	1
11	---	下硅油盒组件	Silicone Oil Reservoir	1	1	0
12	275505	下硅油盒盖	Cover	1	1	1
13	004210-HU0	组合螺钉M4 × 12	Screw	1	1	1
14	202175	油线	Oil Wick	1	1	1
15	240331	油管	Tube	1	1	1
16	200155	油管夹	Clamp	2	2	2
17	275506	针线冷却器	Needle Thread Lubricator	1	1	0
18	7021	螺钉M4 × 12	Screw	2	2	0
19	210214	滚珠	Plug	1	1	0
20	204466	油毡	Oil Felt	1	1	0
21	210766	别针	Pin	1	1	0
22	275509	针线冷却器	Needle Thread Lubricator	0	0	1
23	70196	螺钉M4 × 7.5	Screw	0	0	2
24	210214	滚珠	Plug	0	0	1
25	----	下硅油盒组件A	Silicone Oil Reservoir	0	0	1



二十五、上送机构(1)/Top Feed Mechanism(1)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	276534	连杆	Link	1	1	1
2	179160-05	衬套	Bushing	1	1	1
3	7056	螺钉M3×5	Screw	1	1	1
4	204115	垫片	Washer	1	1	1
5	276535	套	Bushing	1	1	1
6	7233	六角头螺栓	Bolt	1	1	1
7	276526	螺母	Nut	1	1	1
8	276533	曲柄	Crank	1	1	1
9	7206	六角头螺栓	Bolt	1	1	1
10	7207	螺母	Nut	1	1	1
11	276536-92	挡套	Collar	1	1	1
12	4533	螺钉M6×12	Screw	1	1	1
13	276538	卡簧	Flat Spring	1	1	1
14	276520-92	挡圈	Collar	1	1	1
15	4534	螺钉M6×14	Screw	1	1	1
16	240311	垫片	Washer	1	1	1
17	276527	曲柄轴	Crankshaft	1	1	1
18	—	油线	Oil Wick	1	1	1
19	—	油线	Oil Wick	1	1	1
20	—	塞子		6	6	6
21	276540	防油板	Guide	1	1	1
22	276539	油封	Oil Seal	1	1	1
23	7007	螺钉M3×3	Screw	1	1	1
24	276529	上送布架	Top Feed Bar	1	1	1
25	276530	上下导向	Guide	1	1	1
26	7044	螺钉M4×10	Screw	1	1	1
27	240294	垫圈	Washer	1	1	1
28	179160-05	衬套	Bushing	1	1	1
29	7056	螺钉M5×13	Screw	1	1	1
30	204115	垫片	Washer	1	1	1
31	276531	上送布架导向	Guide	1	1	1
32	4543	螺钉M4×4	Screw	1	1	1
33	277320	上送布齿	Top Feed Dog	1	1	1
34	7014	螺钉M3.5×10	Screw	1	1	1
35	274035	压紧杆	Presser Bar	1	1	1
36	240291	弹簧	Spring	1	1	1
37	274036	调压螺钉	Screw	1	1	1
38	274037	调压螺母	Nut	1	1	1
39	273001A92	上刀曲柄	Crank	0	1	0
40	273002A92	上刀曲柄	Crank	0	0	1
41	577600	轴套	Sleeve	1	1	1
42	577601	轴套	Sleeve	1	1	1
43	4533	螺钉M6×12	Screw	1	1	1
44	276532	上送布架导向	Guide	1	1	1

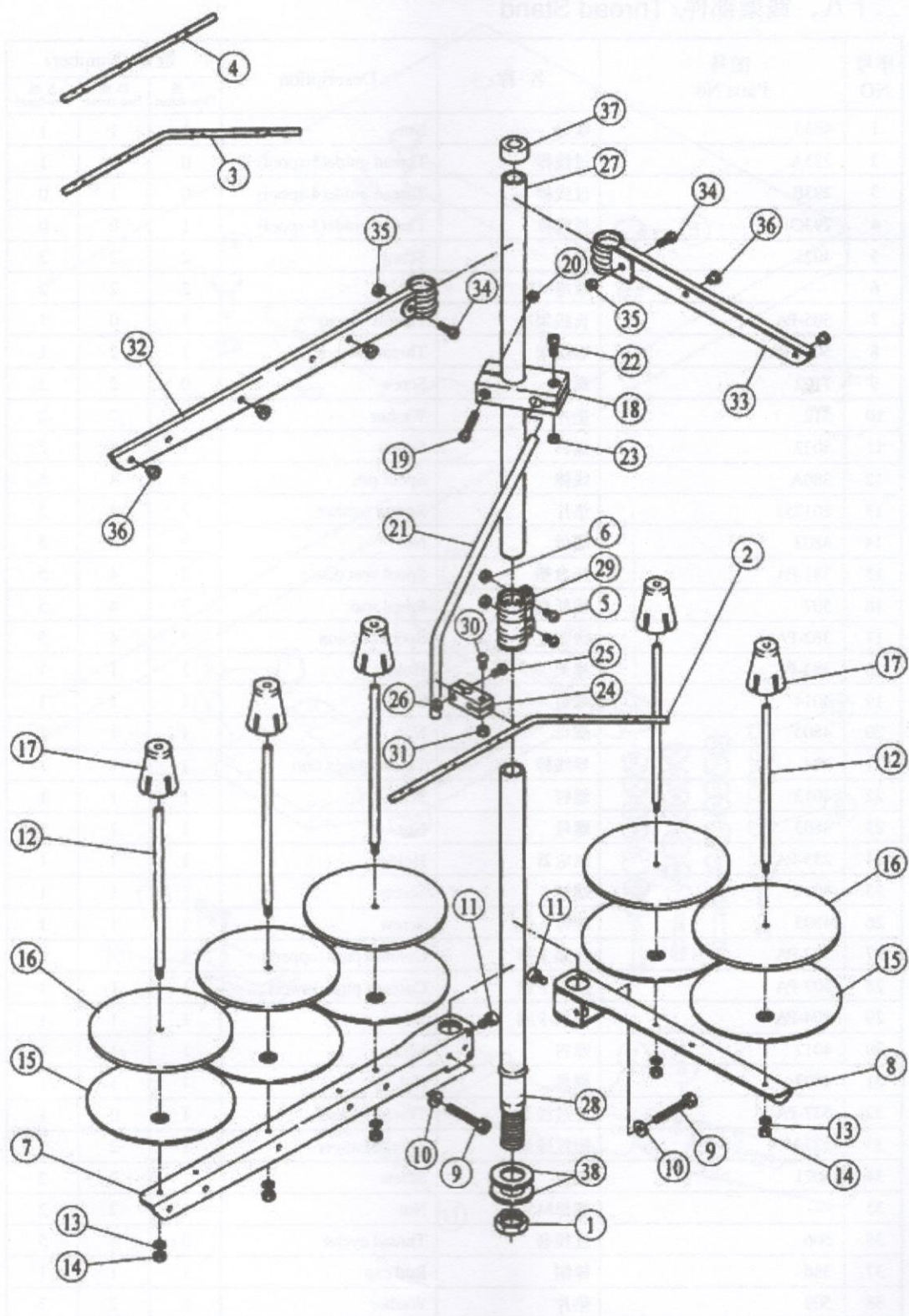


二十六、上送机构(2)/Top Feed Mechanism(2)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	276500-92	偏心凸轮	Eccentric	1	1	1
2	4514	螺钉M5×5	Screw	2	2	2
3	240297	垫圈	Washer	1	1	1
4	276501-92	连杆组件	Connection	1	1	1
5	276502-92	曲柄	Crank	1	1	1
6	4533	螺钉M6×12	Screw	1	1	1
7	271003B	轴	Rod	1	1	1
8	202577	卡簧	Ring	1	1	1
9	2040110	塞子	Plug	1	1	1
10	208235	上刀架垫片	Washer	1	1	1
11	208235	上刀架垫片	Washer	1	1	1
12	276504-91	曲柄组件	Crank Assembly	1	1	1
13	4533	螺钉M6×12	Screw	1	1	1
14	276507	销	pin	1	1	1
15	201629	卡簧	Ring	1	1	1
16	276508	滑块	Block	1	1	1
17	276509	连杆	Link	1	1	1
18	4543	螺钉M4×4	Screw	2	2	2
19	276510	销	pin	1	1	1
20	4543	螺钉M4×4	Screw	2	2	2
21	276511-92	曲柄	Crank	1	1	1
22	4533	螺钉M6×12	Screw	1	1	1
23	276537-92	轴套	Collar	1	1	1
24	4514	螺钉M5×5	Screw	1	1	1
25	276512	轴	Crankshaft	1	1	1
26	207358	塞子	Oil Felt	3	3	3
27	—	油线	Oil Wick	1	1	1
28	—	油线	Oil Wick	1	1	1
29	577602	轴套	Sleeve	1	1	1
30	577603	轴套	Sleeve	1	1	1
31	577604	轴套	Sleeve	1	1	1
32	577601	轴套	Sleeve	1	1	1

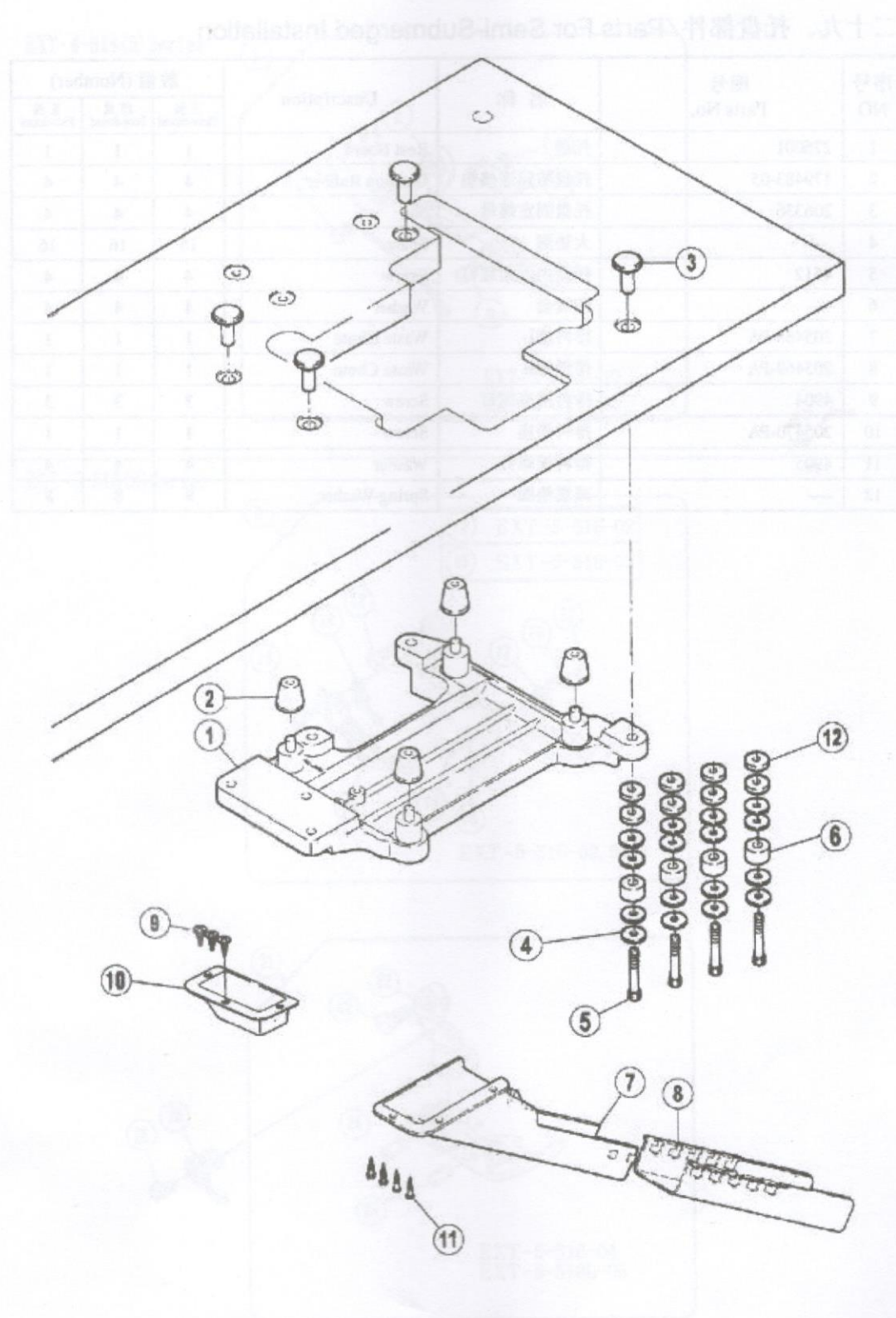
二十七、上送机构(3)/Top Feed Mechanism(3)

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	276513-92	连杆	Lever	1	1	1
2	4534	螺钉M6×14	Screw	1	1	1
3	240296	挡圈	Collar	1	1	1
4	4521	螺钉M6×10	Screw	1	1	1
5	276515	板	Latch	1	1	1
6	276503	弹簧	Spring	1	1	1
7	276516	紧锁架	Latch	1	1	1
8	7019	螺钉M4×8	Screw	1	1	1
9	276514	轴	Rod	1	1	1
10	201022	O型圈	O Ring	1	1	1
11	276517	连接板	Lever	1	1	1
12	7077	螺钉M4×7	Screw	2	2	2
13	276519	调节螺母	Nut	1	1	1
14	7059	螺钉	Screw	1	1	1
15	211301	蝶形垫片	Spring Washer	1	1	1
16	276518	调节板	Blade guide	1	1	1
17	7026	螺钉M4×25	Screw	3	3	3
18	240332	挡套	Spacer	3	3	3
19	276524	挡板	Stopper	1	1	1
20	4531	螺钉M5×12	Screw	2	2	2
21	179201-15	螺母	Nut	2	2	2
22	240339	垫片	Washer	1	1	1
23	303448	调节杆	Adgusting Bar	1	1	1
24	272538A	标签	Seal	1	1	1
25	210533	弹簧	Spring	1	1	1
26	272539A	螺母	Pin	1	1	1
27	240322	卡簧	Ping	1	1	1
28	577606	轴套	Sleeve	1	1	1
29	577608	轴套	Sleeve	1	1	1



二十八、线架部件/Thread Stand

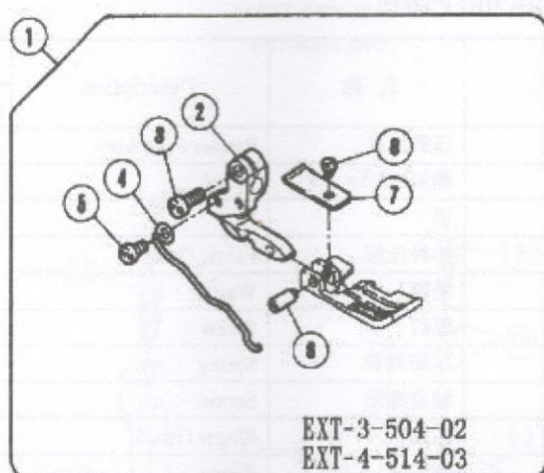
序号 NO	图号 Parts No.	名称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	4835	螺母	Nut	1	1	1
2	293A	过线棒	Thread guide(5-spool)	0	0	1
3	293B	过线棒	Thread guide(4-spool)	0	1	0
4	293C	过线棒	Thread guide(3-spool)	1	0	0
5	4021	螺钉	Screw	2	2	2
6	----	螺母M5	Nut	2	2	2
7	505-PA	长线架	Thread hanger	1	0	1
8	505APA	短线架	Thread hanger	1	2	1
9	7102	螺钉	Screw	0	2	2
10	512	垫片	Washer	1	2	2
11	4022	螺钉	Screw	1	2	2
12	380A	线棒	Spool pin	3	4	5
13	201252	垫片	Spring washer	3	4	5
14	4803	螺母	Nut	3	4	5
15	381-PA	托盘垫	Spool seat disc	3	4	5
16	507	线托盘	Spool mat	3	4	5
17	382-PA	线固定套	Spool cushion	3	4	5
18	383-PA	棒架	Holder	1	1	1
19	4014	螺钉	Screw	1	1	1
20	4803	螺母	Nut	1	1	1
21	384	导线棒	Thread guide arm	1	1	1
22	4012	螺钉	Screw	1	1	1
23	4803	螺母	Nut	1	1	1
24	233-PA	固定器	Holder	1	1	1
25	4012	螺钉	Screw	1	1	1
26	4803	螺母	Screw	1	1	1
27	502-PA	线架上棒	Column pipe (upper)	1	1	1
28	503-PA	线架下棒	Column pipe (lower)	1	1	1
29	504-PA	锁紧卡固	Joint	1	1	1
30	4012	螺钉	Screw	1	1	1
31	4803	螺母	Nut	1	1	1
32	527-PA	长过线架	Thread hanger	1	0	1
33	527APA	短过线架	Thread hanger	1	2	1
34	4021	螺钉	Screw	1	2	2
35	----	螺母M5	Nut	1	2	2
36	506	过线套	Thread eyelet	3	4	5
37	386	棒帽	Rod cap	1	1	1
38	509	垫片	Washer	2	2	2



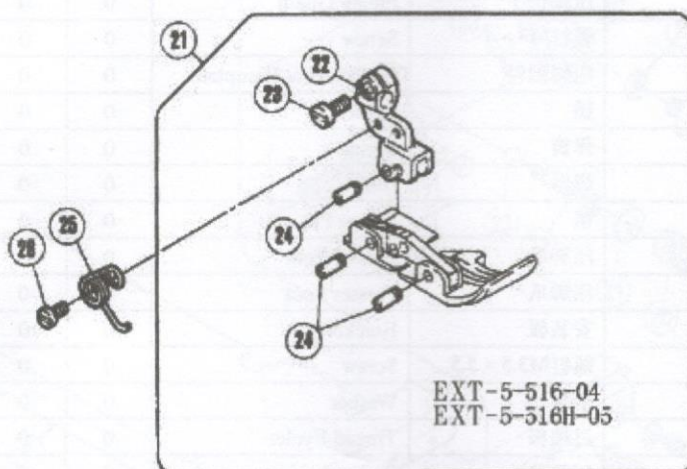
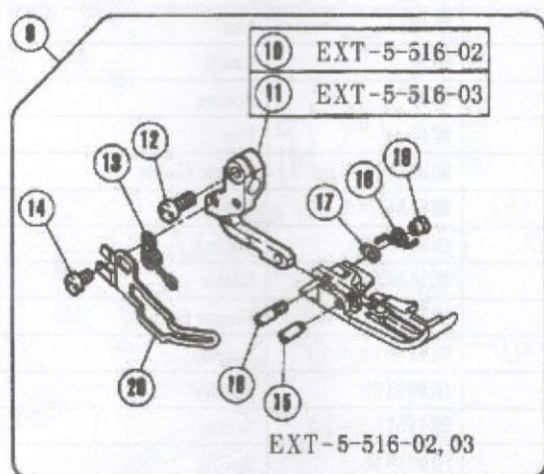
二十九、托盘部件/Parts For Semi-Submerged Installation

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	276001	托盘	Rest Board	1	1	1
2	179483-05	托盘防震连接垫	Cushion Rubber	4	4	4
3	206336	托盘固定螺母	Nut	4	4	4
4	----	大垫圈	Spacer	16	16	16
5	4512	托盘内六角螺钉	Screw	4	4	4
6	----	防震套	Washer	4	4	4
7	205468-PA	排料槽I	Waste Chute	1	1	1
8	205469-PA	排料槽II	Waste Chute	1	1	1
9	4904	排料槽座螺钉	Screw	3	3	3
10	205470-PA	排料槽座	Screw	1	1	1
11	4905	排料槽螺钉	Washer	4	4	4
12	----	减震垫圈	Spring Washer	8	8	8

EXT-4-514(H)Series



EXT-5-516(H)Series



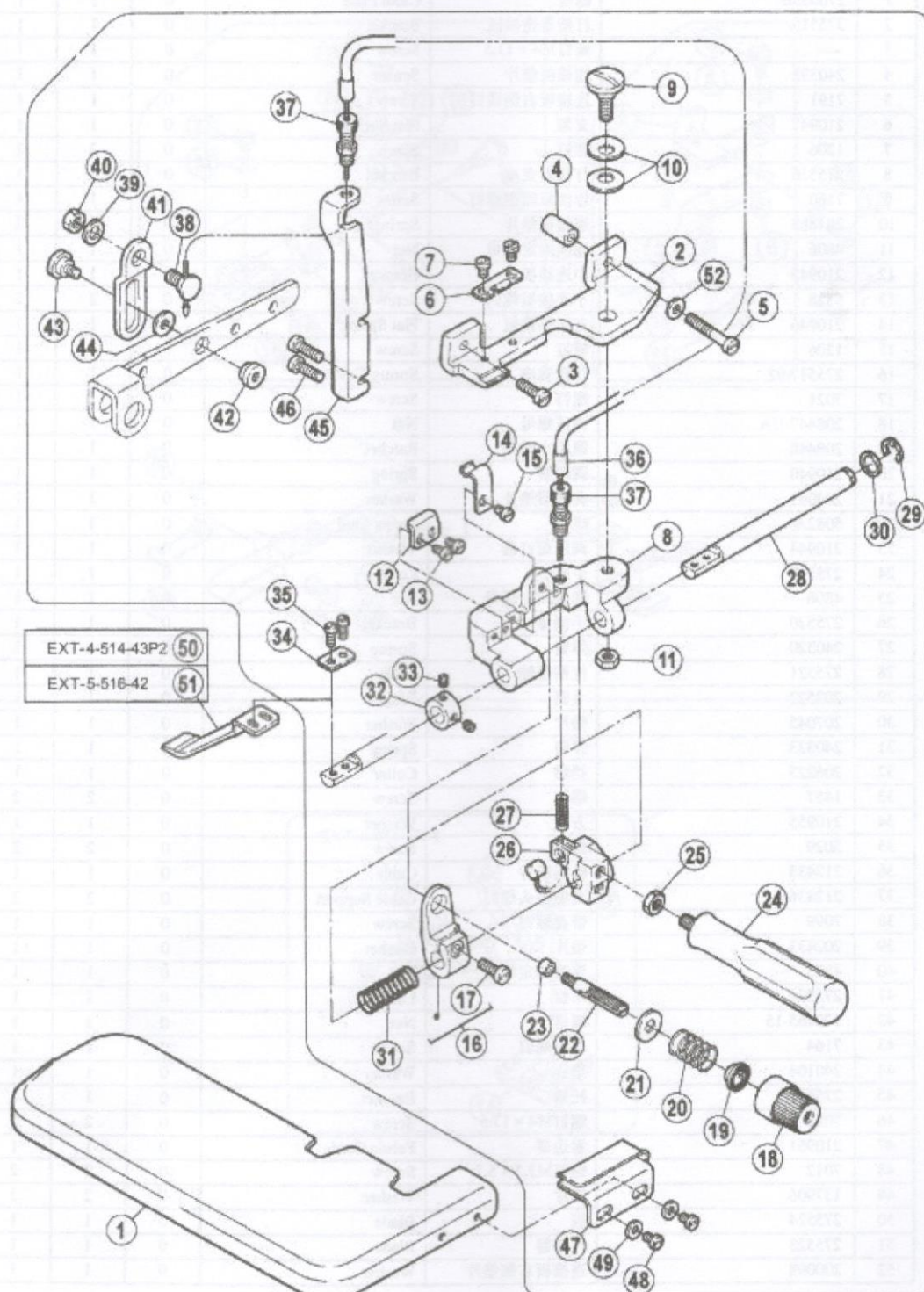
三十、专用零件/Specific Parts

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	xxxxxxx	压脚组件	Presser Foot Assy.	0	0	1
2	7013	螺钉M3.5 × 7.5	Screw	0	0	2
3	208958-B	销	Pin	0	0	4
4	277108	护料压板	Fabric Guard	0	0	1
5	202875	垫圈3	Washer	0	0	1
6	5157	螺钉	Screw	0	0	1
7	274024	压脚弹簧	Spring	0	0	1
8	7166	轴位螺丝	Screw	0	0	1
9	274027	压脚垫片	Finger Guard	0	0	1
10	7009	螺钉M3 × 4.5	Screw	0	0	1
11	xxxxxxx	压脚组件	Presser Foot Complete	0	0	1
12	212499-B	销	Pin	0	0	1
13	5409	螺母	Nut	0	0	1
14	212498	销	Latch	0	0	1
15	274028	弹簧	Spring	0	0	1
16	3153	螺母	Nut	0	0	1
17	208531	辅助压脚	Fabric Guide	0	0	1
18	5030	螺钉M1 × 2.3	Screw	0	0	1
19	274022	压脚弹簧	Spring	0	0	1
20	7009	螺钉M3 × 4.5	Screw	0	0	1
21	274026	压脚护手	Finger Guard	0	0	1
22	7008	螺钉M3 × 4	Screw	0	0	1
23	xxxxxxx	压脚组件	Holder	0	0	1
24	7013	螺钉M3.5 × 7.5	Screw	0	0	1
25	274023	压脚弹簧	Spring	0	0	1
26	7009	螺钉M3 × 4.5	Screw	0	0	1
27	274025	压脚护手	Finger Guard	0	0	1
28	7008	螺钉M3 × 4	Screw	0	0	1
29	xxxxxxx	压脚组件	Presser Foot Complete	0	0	1
30	211919	销	Pin	0	0	1
31	211918	弹簧	Spring	0	0	1
32	3150	螺母	Nut	0	0	1
33	211920	销	Spring Pin	0	0	1
34	xxxxxxx	压脚爪	Presser Foot	0	0	1
35	xxxxxxx	压脚爪	Presser Foot	0	0	1
36	211917	安装板	Bracket	0	0	1
37	5089	螺钉M3.5 × 5.5	Screw	0	0	1
38	---	垫片	Washer	0	0	1
39	275030A	过线板	Thread Eyelet	0	0	1
40	240347	压簧	Spring	0	0	1

EXT-5-516-42

EXT-4-514-43P2

褶皱 (Shirring)

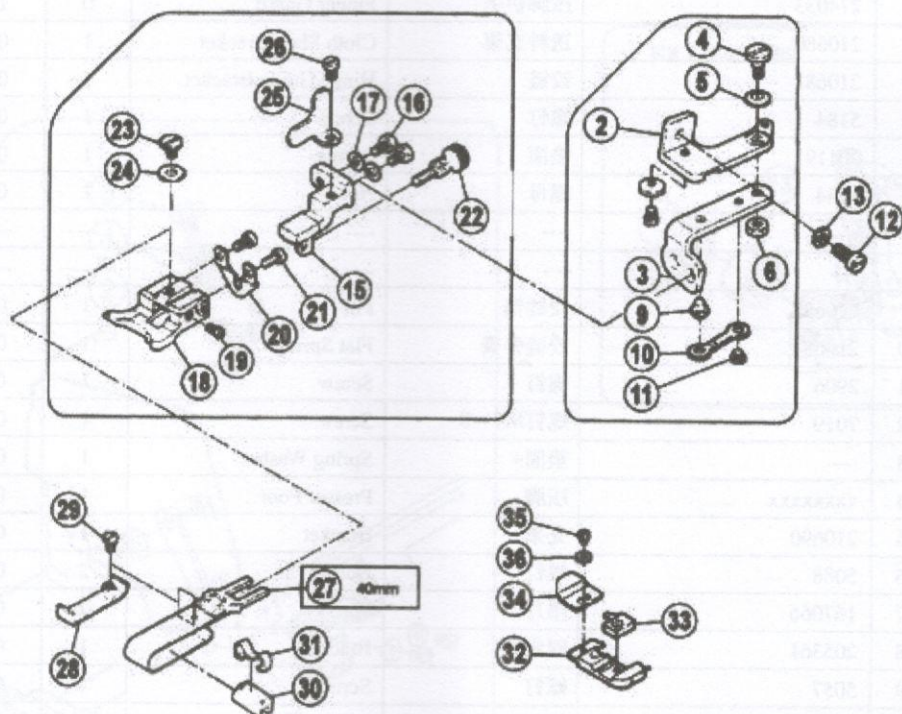


三十一、专用零件/Specific Parts

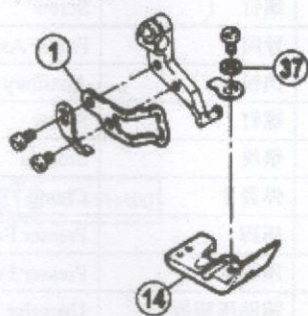
序号 NO	图号 Parts No.	名称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	270035B	缝台	Cloth Plate	0	1	1
2	275515	打褶器连接板	Bracket	0	1	1
3	----	螺钉M4 × 13.5	Screw	0	1	1
4	240332	连接板垫片	Spacer	0	1	1
5	7191	连接板右侧螺钉	Screw	0	1	1
6	210947	支架	Flat Spring	0	1	1
7	1206	螺钉	Screw	0	2	2
8	275516	打褶器支座	Bracket	0	1	1
9	7160	连接板固定螺钉	Screw	0	1	1
10	204888	连接板垫片	Spring	0	2	2
11	4806	连接固定螺母	Nut	0	1	1
12	210945	小连接板	Bracket	0	1	1
13	5328	小连接板螺钉	Screw	0	2	2
14	210946	支架弹簧板	Flat Spring	0	1	1
15	1206	螺钉	Screw	0	1	1
16	275517-92	打褶器座	Spring Guide	0	1	1
17	7021	螺钉	Screw	0	1	1
18	208447-UA	调压螺母	Nut	0	1	1
19	208448	调压止动套	Ratchet	0	1	1
20	210940	调压簧	Spring	0	1	1
21	204091	夹线器垫片	Washer	0	1	1
22	5082A	螺钉	Screw Stud	0	1	1
23	210944	调压螺钉套	Washer	0	1	1
24	275518	手柄	Lever	0	1	1
25	4806	连接固定螺母	Nut	0	1	1
26	275520	手柄座	Bracket	0	1	1
27	240320	弹簧	Spring	0	1	1
28	275521	打褶器轴	Shaft	0	1	1
29	202522	卡簧	Ring	0	1	1
30	207045	垫片	Washer	0	1	1
31	240323	弹簧	Spring	0	1	1
32	206225	挡圈	Collar	0	1	1
33	1457	螺钉	Screw	0	2	2
34	210955	方板	Washer	0	1	1
35	5029	螺钉	Screw	0	2	2
36	212435	松线组件	Cable	0	1	1
37	212436	支座接头螺钉	Cable Support	0	2	2
38	7099	带孔螺钉	Screw	0	1	1
39	202433	垫片	Washer	0	1	1
40	4803	连接固定螺母	Nut	0	1	1
41	275522	吊板	Latch	0	1	1
42	179765-15	螺母	Nut	0	1	1
43	7164	吊板螺钉	Screw	0	1	1
44	240104	垫片	Washer	0	1	1
45	275523	托架	Bracket	0	1	1
46	7022	螺钉M4 × 17.5	Screw	0	2	2
47	210961	卷边器	Fabric Guide	0	1	1
48	7012	螺钉M3.5 × 5.7	Screw	0	2	2
49	137906	垫片	Washer	0	2	2
50	275524	板	Blade	0	1	1
51	275525	打褶器	Blade	0	1	1
52	200098	连接板右侧垫片	Washer	0	1	1

下摆卷边机 (Blindhemming)

EXT-3-505-12



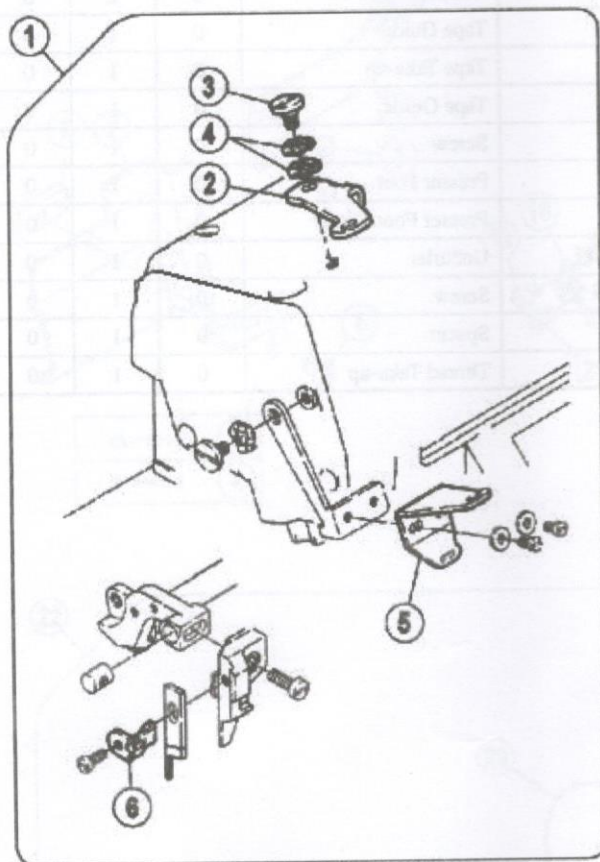
EXT-4-514-43P2



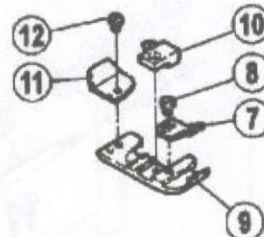
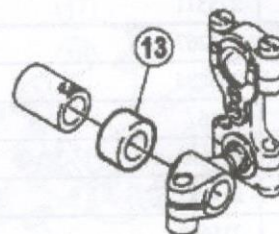
三十二、专用零件/Specific Parts

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1	274033	压脚护手	Finger Guard	0	1	0
2	210680	送料支架	Cloth Plate Bracket	1	0	0
3	210681	铰链	Hinge Guide Bracket	1	0	0
4	5184	螺钉	Screw	1	0	0
5	201191	垫圈	Spring	1	0	0
6	3044	螺母	Nut	1	0	0
7	----	----	----	----	----	----
8	----	----	----	----	----	----
9	210683	铰链销	Pin	1	0	0
10	210684	铰链弹簧	Flat Spring	1	0	0
11	2906	螺钉	Screw	1	0	0
12	7019	螺钉M4 × 8	Screw	1	0	0
13	----	垫圈4	Spring Washer	1	0	0
14	xxxxxxx	压脚	Presser Foot	1	0	0
15	210690	支架	Bracket	1	0	0
16	5088	螺钉	Bolt	2	0	0
17	167066	垫片	Washer	2	0	0
18	205361	固定块	Bracket	1	0	0
19	5057	螺钉	Screw	1	0	0
20	210689	挡板	Ajusting Plate	1	0	0
21	5157	螺钉	Screw	2	0	0
22	2430	螺钉	Screw	1	0	0
23	2905	螺钉	Screw	1	0	0
24	137142	垫片	Washer	1	0	0
25	210692	角板	Stopper	1	0	0
26	1206	螺钉	Screw	1	0	0
27	201211C91	导向片	Folder Assy.	1	0	0
28	205835	挡板	Auxiliary Plate	1	0	0
29	5299	螺钉	Screw	1	0	0
30	303312A	垫块	Stopper	1	0	0
31	303313	弹簧片	Clamp	1	0	0
32	xxxxxxx	压脚	Presser Foot	1	0	0
33	xxxxxxx	压脚爪	Presser Foot Finger	1	0	0
34	210584	辅助压脚板	Uncurler	1	0	0
35	5030	螺钉M1 × 2.3	Screw	1	0	0
36	210585	垫圈	Washer	1	0	0
37	202588	垫圈	Washer	0	1	0

EXT-4-514-M53,54



EXT-4-514-M53



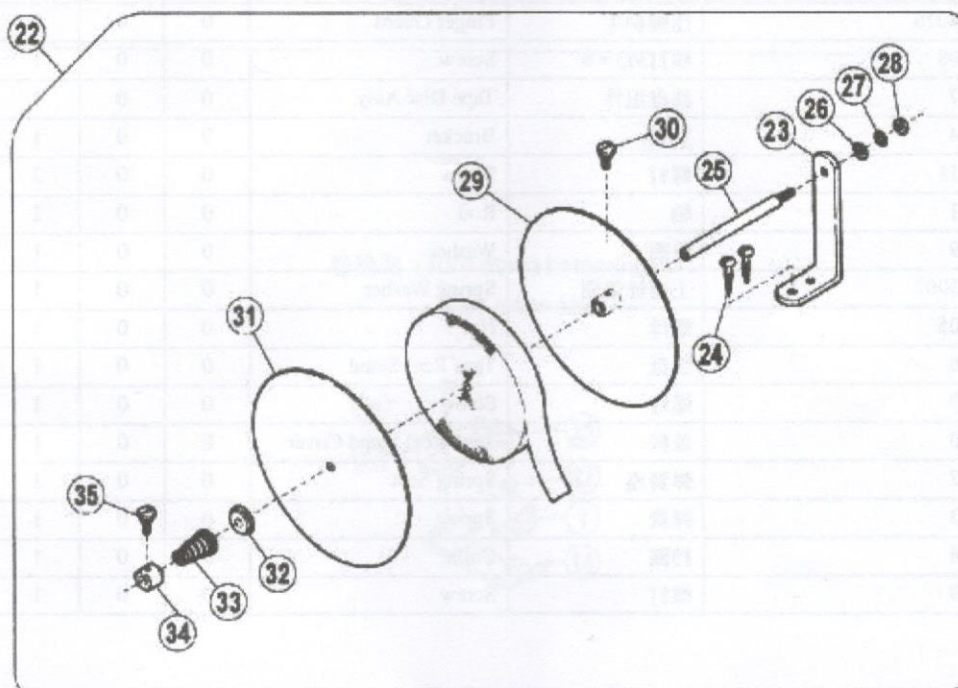
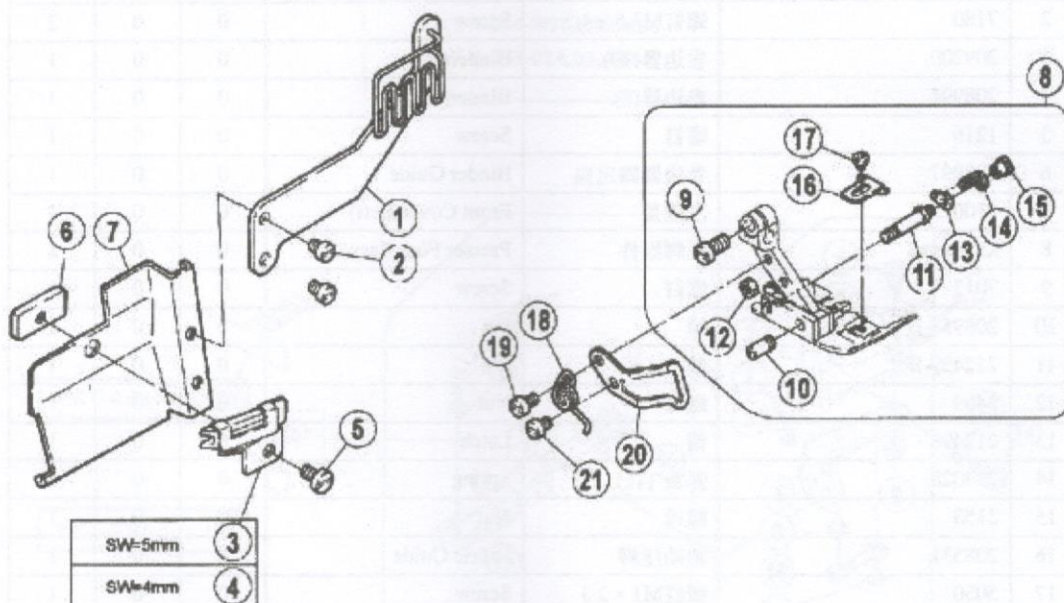
14 EXT-4-514-M53

三十三、专用零件/Specific Parts

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	275542-91	送带导向组件	Tape Guide Assy.	0	1	0
2	245510	送带导向	Tape Guide	0	1	0
3	7066	螺钉M4	Screw	0	1	0
4	210307	垫圈	Washer	0	2	0
5	275511	送带导向	Tape Guide	0	1	0
6	211267	过带	Tape Take-up	0	1	0
7	208735	过带导向	Tape Guide	0	1	0
8	1216	螺钉	Screw	0	1	0
9	XXXXXXXX	压脚	Presser Foot	0	1	0
10	XXXXXXXX	压脚爪	Presser Foot Finger	0	1	0
11	211600	辅助压脚板	Uncurler	0	1	0
12	5030	螺钉M1 × 2.3	Screw	0	1	0
13	240302	衬套	Spacer	0	1	0
14	275054	挑线架	Thread Take-up	0	1	0

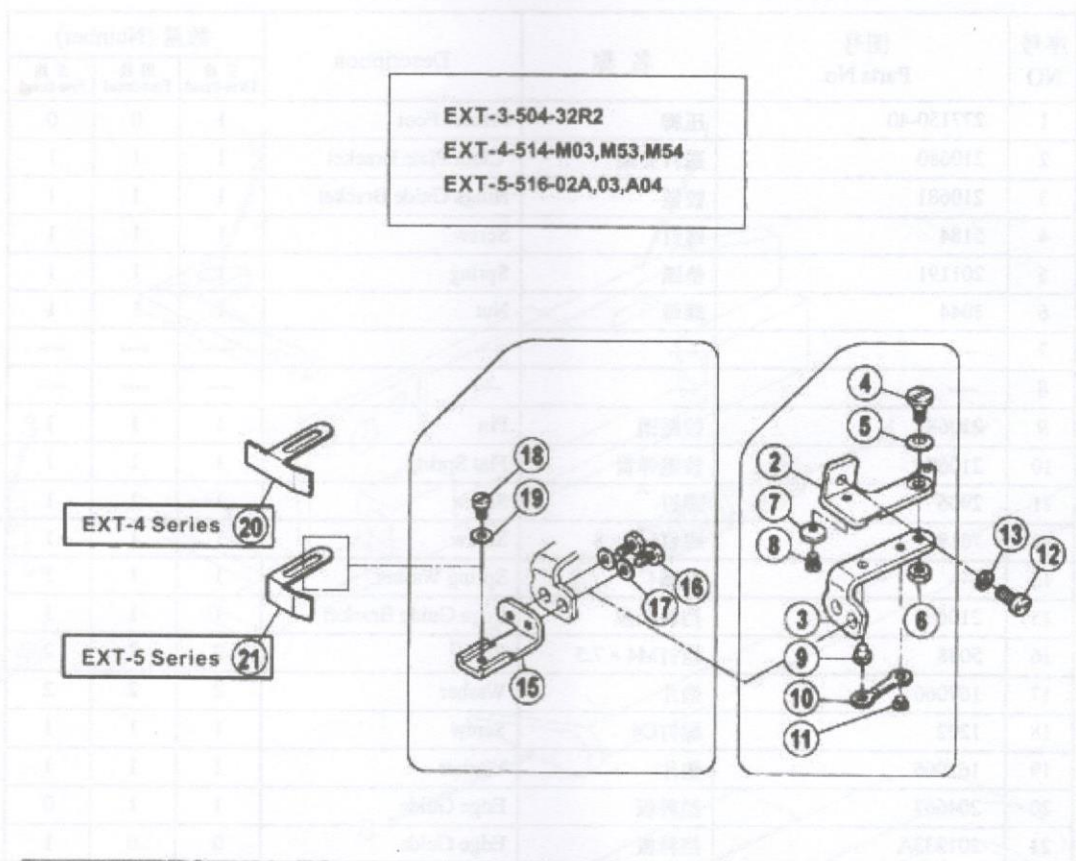
(Attaching U-shaped tape)

EXT-5-516-53



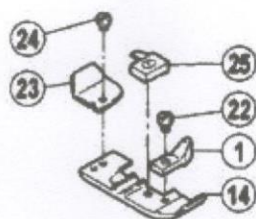
三十四、专用零件/Specific Parts

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	275512	过带导向	Tape Guide	0	0	1
2	7180	螺钉M3.5 × 4.5	Screw	0	0	2
3	209200	卷边器(10)	Binder(10)	0	0	1
4	208994	卷边器(8)	Binder(8)	0	0	1
5	1216	螺钉	Screw	0	0	1
6	208997	卷边器固定座	Binder Guide	0	0	1
7	270013A	左前盖	Front Cover(Left)	0	0	1
8	xxxxxxx	压脚组件	Presser Foot Assy.	0	0	1
9	7013	螺钉	Screw	0	0	1
10	208958-B	销	Pin	0	0	1
11	212499-B	销	Pin	0	0	1
12	5409	螺母	Nut	0	0	1
13	212498	销	Latch	0	0	1
14	274028	弹簧	Spring	0	0	1
15	3153	螺母	Nut	0	0	1
16	208531	辅助压脚	Fabric Guide	0	0	1
17	5030	螺钉M1 × 2.3	Screw	0	0	1
18	274022	压脚弹簧	Spring	0	0	1
19	7009	螺钉M3 × 4.5	Screw	0	0	1
20	274026	压脚护手	Finger Guard	0	0	1
21	7008	螺钉M3 × 4	Screw	0	0	1
22	337	线盘组件	Tape Disc Assy.	0	0	1
23	344	支架	Bracket	0	0	1
24	4911	螺钉	Screw	0	0	2
25	341	轴	Rod	0	0	1
26	189	垫圈	Washer	0	0	1
27	303067	上弯针垫圈	Spring Washer	0	0	1
28	4805	螺母	Nut	0	0	1
29	338	线盘	Tape Reel Stand	0	0	1
30	339	螺钉	Screw	0	0	1
31	340	盖板	Tape Reel Stand Cover	0	0	1
32	467	弹簧座	Spring Seat	0	0	1
33	343	弹簧	Spring	0	0	1
34	468	挡圈	Collar	0	0	1
35	339	螺钉	Screw	0	0	1



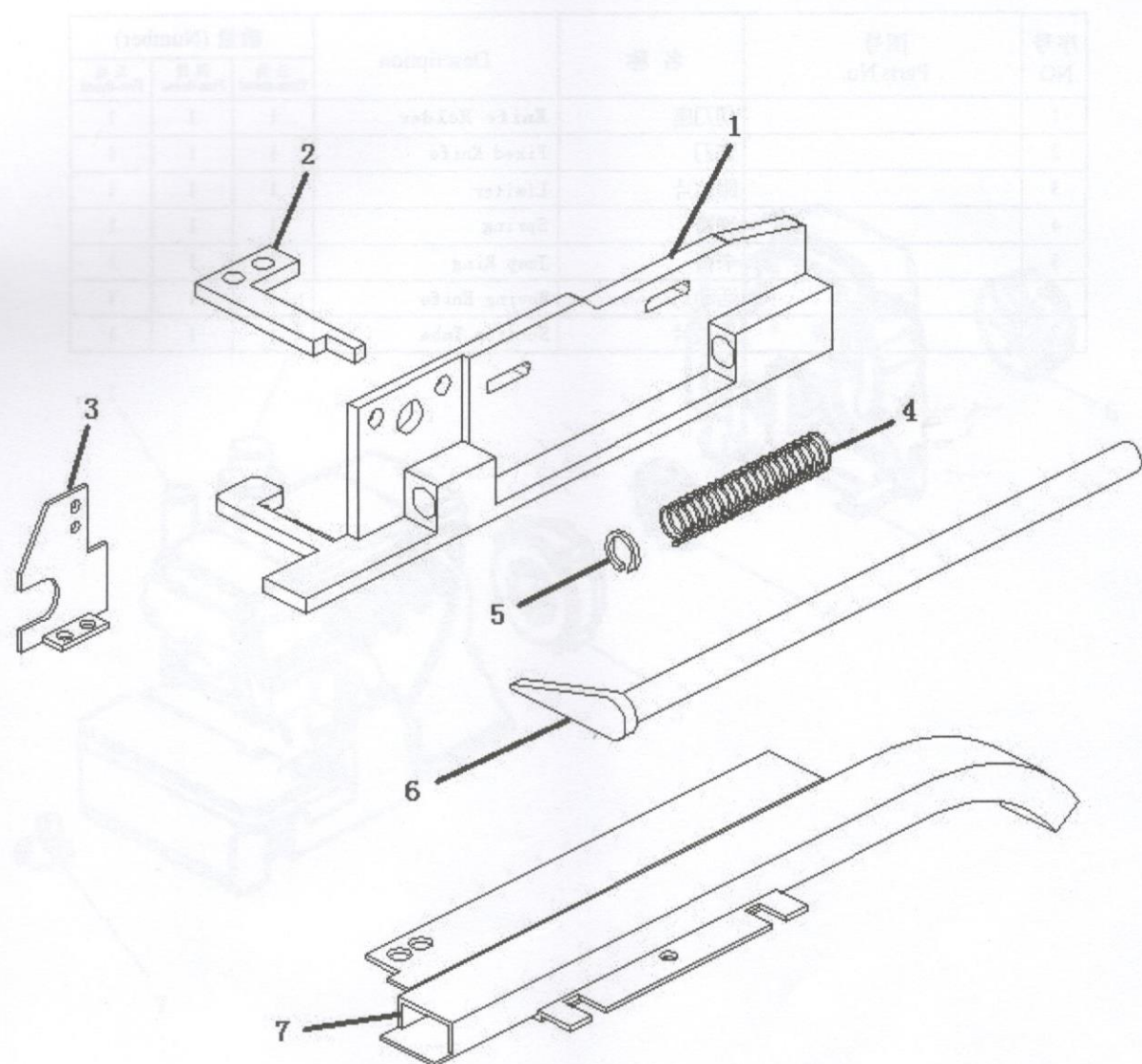
卷边铰 (Turn down hemming)

EXT-3-504-32R2



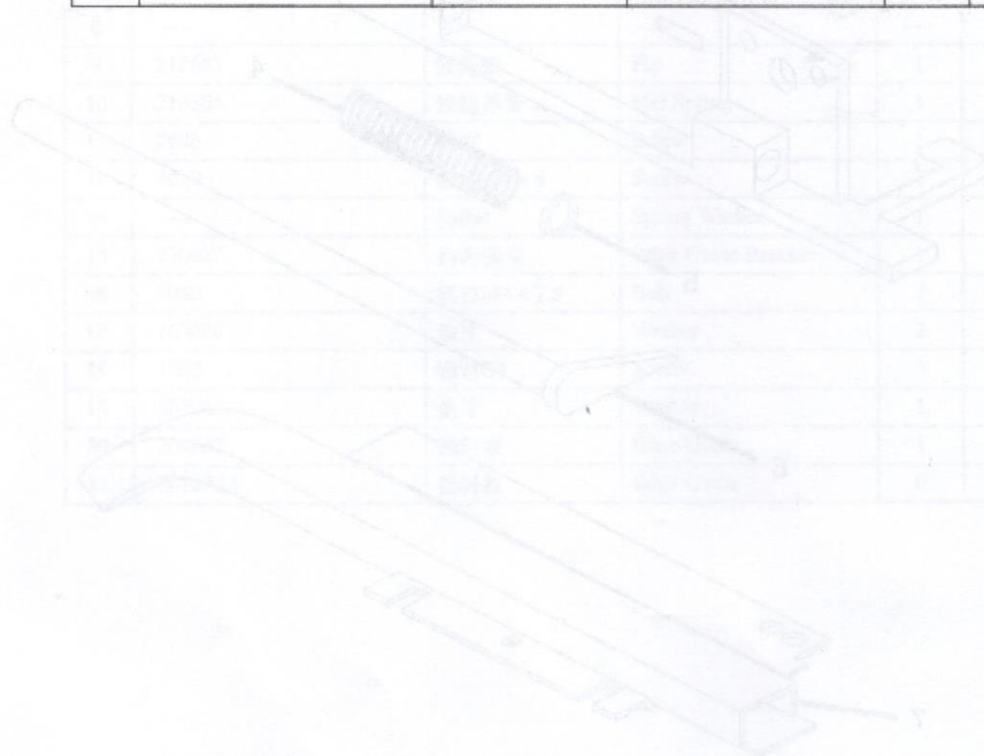
三十五、专用零件/Specific Parts

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三 线 Three-thread	四 线 Four-thread	五 线 Five-thread
1	277150-40	压脚	Presser Foot	1	0	0
2	210680	送料支架	Cloth Plate Bracket	1	1	1
3	210681	铰链	Hinge Guide Bracket	1	1	1
4	5184	螺钉	Screw	1	1	1
5	201191	垫圈	Spring	1	1	1
6	3044	螺母	Nut	1	1	1
7	----	----	----	----	----	----
8	----	----	----	----	----	----
9	210683	铰链销	Pin	1	1	1
10	210684	铰链弹簧	Flat Spring	1	1	1
11	2906	螺钉	Screw	1	1	1
12	7019	螺钉M4 × 8	Screw	1	1	1
13	----	垫圈4	Spring Washer	1	1	1
15	210687	挡料板座	Edge Guide Bracket	1	1	1
16	5088	螺钉M4 × 7.5	Bolt	2	2	2
17	167066	垫片	Washer	2	2	2
18	1202	螺钉C4	Screw	1	1	1
19	167066	垫片	Washer	1	1	1
20	204667	挡料板	Edge Guide	1	1	0
21	201233A	挡料板	Edge Guide	0	0	1

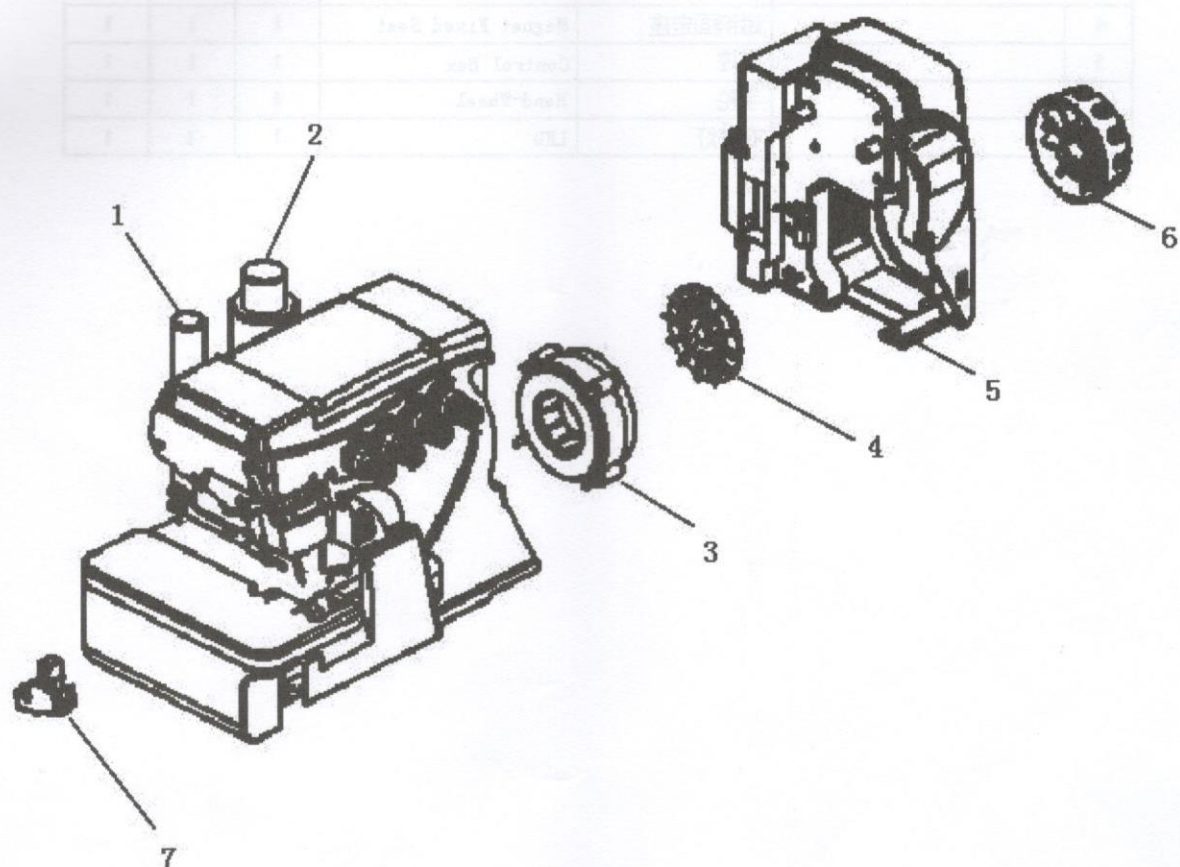


三十六、切刀组件/Thread Cutter Components

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1		切刀座	Knife Holder	1	1	1
2		定刀	Fixed Knife	1	1	1
3		限位片	Limiter	1	1	1
4		弹簧	Spring	1	1	1
5		卡簧	Jump Ring	1	1	1
6		活动刀	Moving Knife	1	1	1
7		限位片	Suction Tube	1	1	1



零件號碼 (Part No.)	零件名稱 (Part Name)	數量 (Quantity)	備註 (Remarks)
1	齒輪 (Gear)	1	
2	齒輪 (Gear)	1	
3	齒輪 (Gear)	1	
4	齒輪 (Gear)	1	
5	齒輪 (Gear)	1	
6	齒輪 (Gear)	1	
7	齒輪 (Gear)	1	



三十七、专用零件/Specific Parts

序号 NO	图号 Parts No.	名 称	Description	数量 (Number)		
				三线 Three-thread	四线 Four-thread	五线 Five-thread
1		剪线电磁铁	Trimmer Electromagnet	1	1	1
2		抬压脚电磁铁	Footlifter Electromagnet	1	1	1
3		电机	Motor	1	1	1
4		磁钢固定座	Magnet Fixed Seat	1	1	1
5		电控	Control Box	1	1	1
6		手轮	Hand-Wheel	1	1	1
7		衣车灯	LED	1	1	1